PREFACE

This Service Manual describes the techinical features and servicing procedures for the **KYMCO *SENTO/KIWI.***

Section 1: contains the precautions for all operations stated in this manual. read them carefully before starting any operations.

Section 2: is the inspection/adjustment procedures, safety rules and service information for each part, starting from periodic maintenance.

Section 3: describes the inspection/adjusment procedures, safety rules and service information for each part, starting from periodic maintenance.

Section 6 through 17:

give instructions for disassembly, assembly and adjustment of engine parts, chasis frame, electrical equipment.

Most sections start with an assembly or system illustration and troubleshooting for the section. The subsequent pages give detailed procedures for the section.

The information and contents included in this manual may be different from the motorcycle in case specifications are changed.

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KYMCO
QUALITY TECHNOLOGY DIVISION
OVERSEAS SERVICE DEPARTMENT

1. GENERAL INFORMATION

FRAME SERIAL NUMBER

1

Location of Engine Serial Number

SPECIFICATIONS (SENTO 50/KIWI 50)

Name & Model No.			SD10RC/RA/RB
Motorcycle Name & Type			Sento 50/Kiwi 50
Overall length (mm)			1700 ±20
Overall width (mm)			710 ±20
Overall height (mm)			1050 ±20
Wheel base (mm)			1180 ±10
Engine type			O.H.C.
Displacement (cc)			49.5
Fuel Used			nonleaded gasoline
Net weight (kg)	Front wheel		33 ±4
	Rear wheel		50 ±4
	Total		83 ±4
Gross weight(kg)	Front wheel		61 ±5
	Rear wheel		103 ±5
	Total		164 ±5
Tires	Front wheel		90/90/10-50J
	Rear wheel		90/90/10-50J
Ground clearance (mm)			100 ±10
Perform-ance	Braking distance (m)		Inside7.9/40km/hr
	Min. turning radius (m)		1800 ±250
Engine	Starting system		Starting motor / Kick starter
	Type		Gasoline, 4 -stroke
	Cylinder arrangement		SINGLE CYLINDER
	Combustion chamber type		Semi-sphere
	Valve arrangement		O.H.C. Chain drive
	Bore x stroke (mm)		Ø 39.0 * 41.4
	Compression ratio		11±0.2 :1
	Compression pressure (kg/cm²)		14
	Max. output (ps/rpm)		4.0ps/8500 ±5%
	Max. torque (kg m/rpm)		0.36kg.m/7000 ±5%
	Port timing Intake (1mm)	Open	4°
		Close	12°
	Exhaust (1mm)	Open	-8°
		Close	20°
	Valve clearance (cold) (mm)	Intake	0.04
		Exhaust	0.04
	Idle speed (rpm)		2000 ±100
	Lubrication System: Lubrication type		Forced pressure & Wet pump
	Oil pump type		Inner/outer rotor type
	Oil filter type		Full -flow filtration
	Oil capacity		0.80 liter
	Oil Changed		0.70 liter
	Cooling Type		Air cooling

Fuel System	Air cleaner type & No			element, wet
	Fuel capacity			5.0 L
	Carburetor: Type			CVK
	Piston dia. (mm)			Φ8.1
	Venturi dia.(mm)			Φ17
	Throttle type			Piston
Electrical Equipment	Ignition System: Type			CDI
	Ignition timing			28°BTDC/4000rpm
	Spark plug	Resistance		5 ±1.25KΩ
		Specification		SD10RB-C7HSA SD10RA/RC-CR7HSA
		Gap		0.6~0.7mm
	Battery Capacity			12V5AH
Power Drive System	Clutch	Type		Dry mult-disc clutch
	Trans-mision Gear	Type		CVT
		Operation		Automatic centrifugal type
	Reduction Gear	Type		Two-stage reduction
		Reduction ratio	1st	0.8~3.1
			2nd	13.63
Gear Oil			Capacity	110cc
			Changed	100cc
Tire pressure (kg/cm²)			Front	1.5 (2.0)
			Rear	1.75(2.25)
Turning angle			Left	45°±5°
			Right	45°±5°
Brake system type			Front	Disc brake
			Rear	Drum brake
Suspension	Type		Front	Telescope
			Rear	Swing arm
	Stroke (mm)		Front	60
			Rear	66
Frame type				UNDER BONE

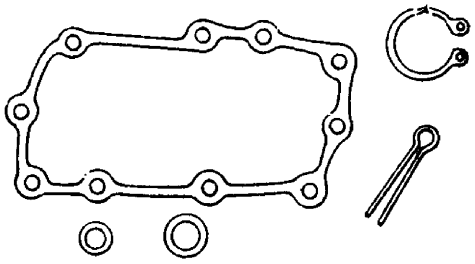
SPECIFICATIONS (KIWI 100)

Name & Model No.			SG20 TA/TB
Motorcycle Name & Type			Kiwi 100
Overall length (mm)			1660 ±20
Overall width (mm)			720 ±20
Overall height (mm)			1050 ±20
Wheel base (mm)			1180 ±10
Engine type			O.H.C.
Displacement (cc)			101.7
Fuel Used			nonleaded gasoline
Net weight (kg)		Front wheel	35 ±4
		Rear wheel	53 ±4
		Total	88 ±4
Gross weight(kg)		Front wheel	64 ±5
		Rear wheel	107 ±5
		Total	171 ±5
Tires		Front wheel	90/90/10-50J
		Rear wheel	100/80/10-52J
Ground clearance (mm)			120 ±10
Perform-ance	Braking distance (m)		Inside7.9/40km/hr
	Min. turning radius (m)		1800 ±250
Engine	Starting system		Starting motor / Kick starter
	Type		Gasoline, 4 -stroke
	Cylinder arrangement		SINGLE CYLINDER
	Combustion chamber type		Semi-sphere
	Valve arrangement		O.H.C. Chain drive
	Bore x stroke (mm)		Ø 50.0 * 51.8
	Compression ratio		10.4 ±0.2 :1
	Compression pressure (kg/cm²)		15
	Max. output (ps/rpm)		8.0ps/7500 ±5%
	Max. torque (kg m/rpm)		0.83kg.m/6500 ±5%
	Port timing	Intake (1mm) Open	0°
		Close	24°
		Exhaust (1mm) Open	-3°
		Close	27°
	Valve clearance (cold) (mm)	Intake	0.10
		Exhaust	0.10
	Idle speed (rpm)		1700 ±100
	Lubrication System	Lubrication type	Forced pressure & Wet pump
		Oil pump type	Inner/outer rotor type
		Oil filter type	Full -flow filtration
		Oil capacity	0.80 liter
		Oil Changed	0.70 liter
	Cooling Type		Air cleaner type & No element, wet

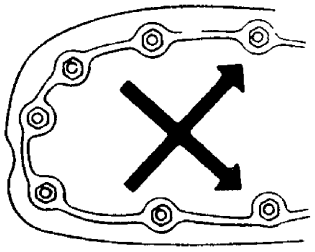
Fuel System	Fuel capacity		5.0 L
	Carburetor	Type	CVK
		Piston dia. (mm)	
		Venturi dia.(mm)	Φ20
		Throttle type	Piston
Electrical Equipment	Ignition System	Type	CDI
		Ignition timing	28°BTDC/4000rpm
		Spark plug Resistance	5 ±1.25KΩ
		Spark plug Specification	C7HSA
		Spark plug Gap	0.6~0.7mm
	Battery Capacity		12V5AH
Power Drive System	Clutch	Type	Dry mult-disc clutch
	Trans-mision Gear	Type	CVT
		Operation	Automatic centrifugal type
	Reduction Gear	Type	Two-stage reduction
		Reduction ratio 1st	0.8~2.5
		Reduction ratio 2nd	9.255
Gear Oil		Capacity	120cc
		Changed	100cc
Tire pressure (kg/cm²)		Front	1.5 (2.0)
		Rear	1.75(2.25)
Turning angle		Left	45°±5°
		Right	45°±5°
Brake system type		Front	Disc brake
		Rear	Drum brake
Suspension	Type	Front	Telescope
		Rear	Swing arm
	Stroke (mm)	Front	60
		Rear	66
Frame type			UNDER BONE

SERVICE PRECAUTIONS

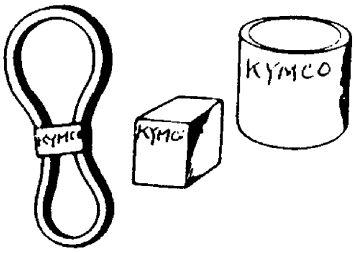
■ Make sure to install new gasket, O-rings, circlips, cotter pins, etc. When reassembling.



■ When tightening bolts or nuts, begin with larger-diameter to smaller ones at several times, and tighten to specified torque diagonally.

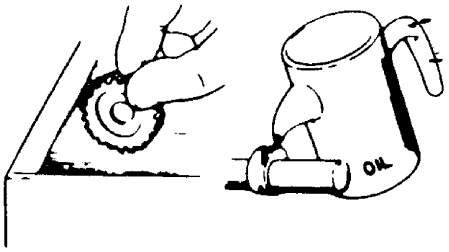


■ Use genuine parts and lubricants.



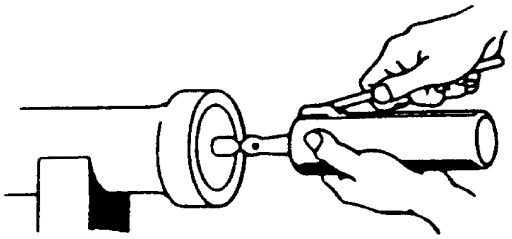
■ When servicing the motorcycle, be sure to use special tools for removal and installation.

■ After diassembly, clean removed parts. Lubricate sliding surfaces with engine oil before reassembly.

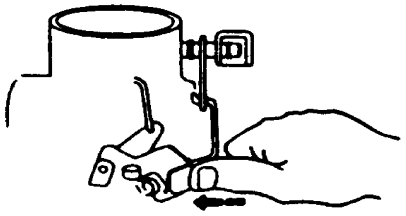


1. GENERAL INFORMATION

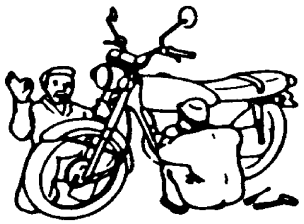
■ Apply or add designated greases and lubricants to the specified lubrication points.



■ After reassembly, check all parts for proper tightening and operation.

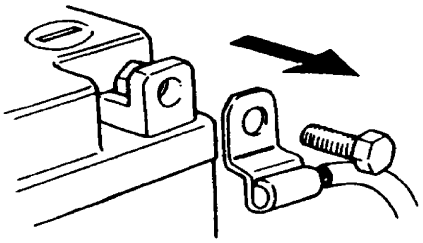


■ When two person work together, pay attention to the mutual working safety.



■ Disconnect the battery negative (-) terminal before operation.

■ When using a spanner or other tools, make sure not to damage the motorcycle surface.

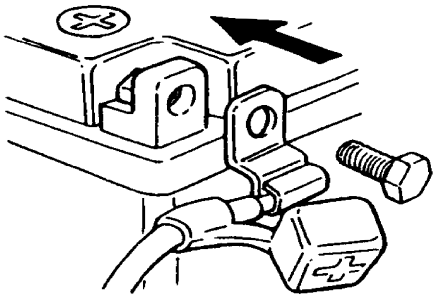


■ After operation, check all connecting points, fasteners, and lines for proper connection and installation.

■ When connecting the battery, the positive (+) terminal must be connected first.

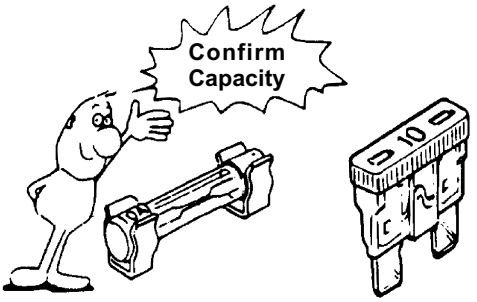
■ After connection, apply grease to the battery terminals.

■ Terminal caps shall be installed securely.

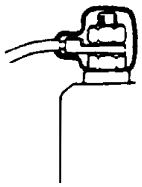


1. GENERAL INFORMATION

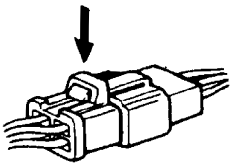
■ If the fuse is burned out, find the cause and repair it. Replace it with a new one according to the specified capacity.



■ After operation, terminal caps shall be installed securely.

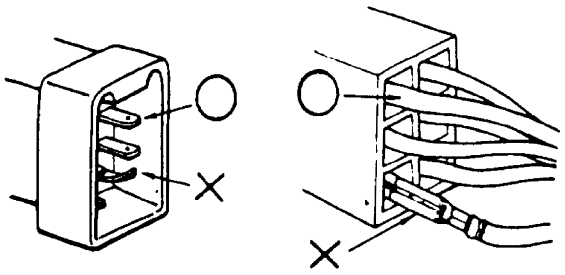


■ When taking out the connector, the lock on the connector shall be released before operation.



■ Hold the connector body when connecting or disconnecting it.
■ Do not pull the connector wire.

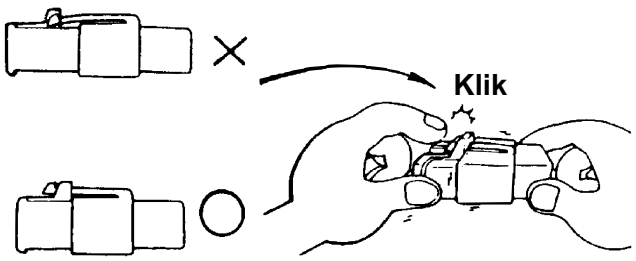
■ Check if any connector terminal is bending, protruding or loose.



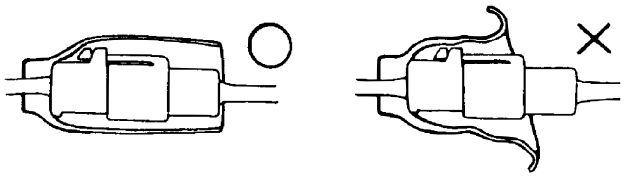
■ The connector shall be inserted completely.

■ If the double connector has a lock, lock it at the correct position.

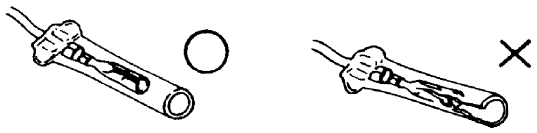
■ Check if there is any loose wire.



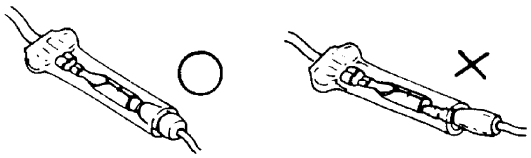
■ Before connecting a terminal, check for damaged terminal cover or loose negative terminal.



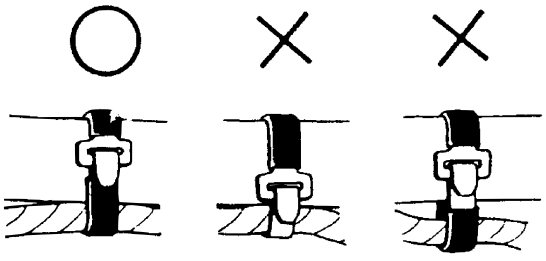
■ Check the double connector cover for proper coverage and installation.



■ Insert the terminal completely.
■ Check the terminal cover for proper coverage.
■ Do not make the terminal cover opening face up.

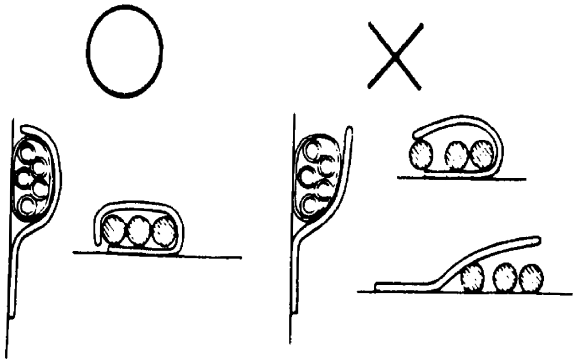


■ Secure wire harnesses to the frame with their respective wire bands at the designated locations.
Tighten the bands so that only the insulated surfaces contact the wire harnesses.

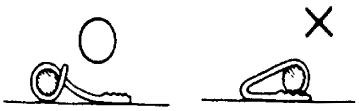


1. GENERAL INFORMATION

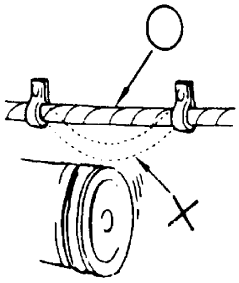
■ After clamping, check each wire to make sure it is secure.



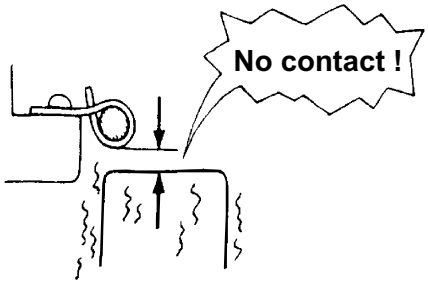
■ Do not squeeze wires against the weld or its clamp



■ After clamping, check each harness to make sure that it is not interfering with any moving or sliding parts.

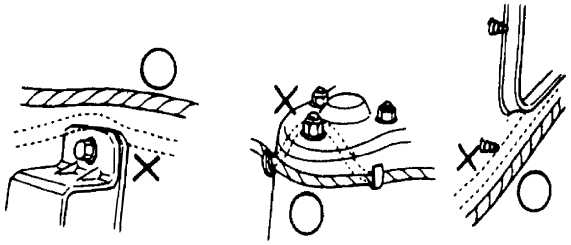


■ When fixing the wire harnesses, do not make it contact the parts which will generate high heat.



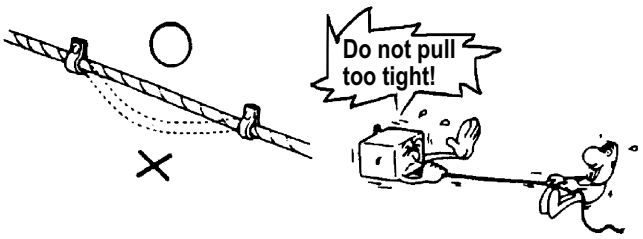
■ Route wire harnesses to avoid sharp edges or corners. Avoid the projected ends of bolts and screws.

■ Route wire harnesses passing through the side of bolts and screws. Avoid the projected ends of bolts and screws.

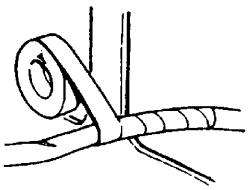


1. GENERAL INFORMATION

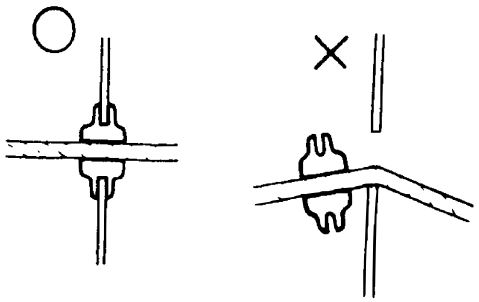
■ Route harnesses so they are neither pulled tight nor have excessive slack.



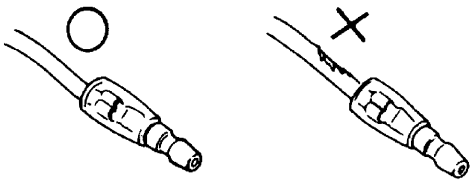
■ Protect wires and harnesses with electrical tape or tube if they contact a sharp edge or corner.



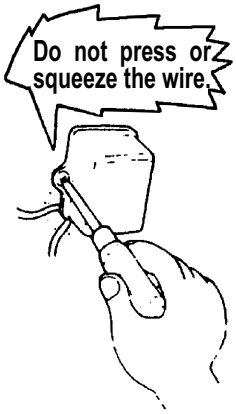
■ When rubber protecting cover is used to protect the wire harnesses, it shall be installed securely.



■ Do not break the sheath of wire.
■ If a wire or harness is with a broken sheath, repair by wrapping it with protective tape or replace it.

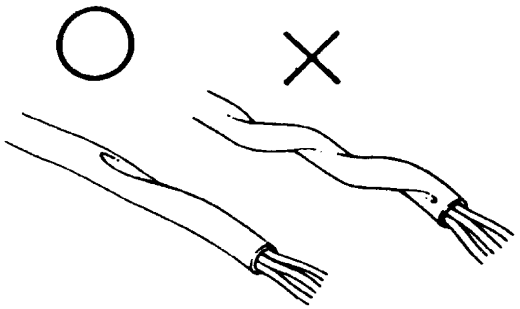


■ When installing other parts, do not press or squeeze the wires.

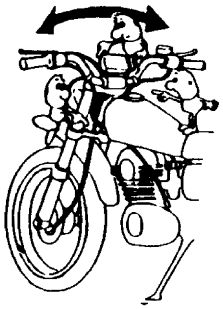


1. GENERAL INFORMATION

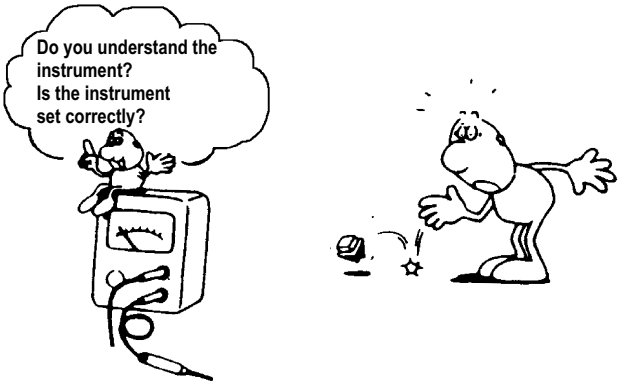
■ After routing, check that the wire harnesses are not twisted or kinked.



■ Wire harnesses routed along with handlebar should not be pulled tight, have excessive slack or interfere with adjacent or surrounding parts in all steering positions.

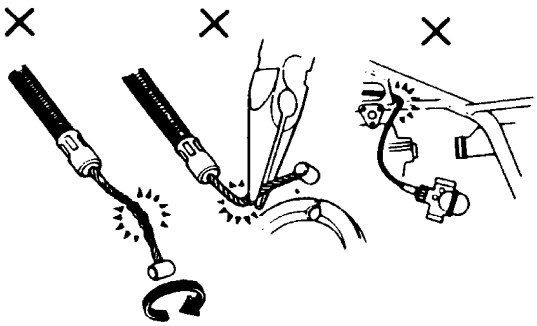


■ When a testing device is used, make sure to understand the operating methods thoroughly and operate according to the operating instructions.



■ Be careful not to drop any parts.

■ When rust is found on a terminal, remove the rust with sand paper or equivalent before connecting.



1. GENERAL INFORMATION

■ Symbols :

The following symbols represent the servicing methods and cautions included in this service manual.


Engine Oil

:Apply engine oil to the specified points.
(Use designated engine oil for lubrication).


Grease

:Apply grease for lubrication.


Gear Oil

:Transmission Gear Oil (90#)

:Use special tool.

:Caution

:Warning

(⇨12-3) :Refer to page 12-3

TORQUE VALUES

STANDAR TORQUE VALUES

Item	Torque (kgf-m)	Item	Torque (kgf-m)
5mm bolt, nut	0,45~0,6	5mm screw	0,45~0,6
6mm bolt, nut	0,8~1,2	6mm screw, SH bolt	0,7~1,1
8mm bolt, nut	1,8~2,5	6mm flange bolt, nut	1,0~1,4
10mm bolt, nut	3,0~4,0	8mm flange bolt, nut	2,4~3,0
12mm bolt, nut	5,0~6,0	10mm flange bolt, nut	3,0~4,5

Torque specifications listed below are for important fasteners.

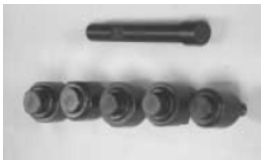
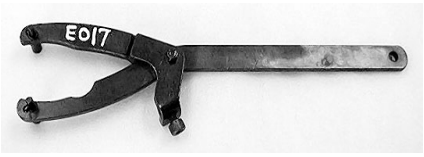
ENGINE

Item	Qty	Thread dia.(mm)	Torque (kgf-m)	Remarks
Cylinder head bolt A	2	8	0.9	Double end bolt
Cylinder head bolt B	2	8	0.9	
Oil filter screen cap	1	30	1.5	
Exhaust muffler lock bolt	2	6	0.9	Double end bolt
Cam shaft hodler nut	4	8	2.0	Applt oil to thread
Valve adjusting lock nut	2	5	0.9	
Cam chain tensioner slipper bolt	1	6	1.0	
Oil bolt	1	8	1.3	
Clutch outer nut	1	12	5.5	
Clutch drive plate nut	1	12	5.5	
Starter motor mounting bolt	2	6	1.0	
Oil pump bolt	3	6	1.2	
Drive face nut	1	12	5.5	
Spark plug	1	10	1.2	
A.C. Generator stator bolt	3	6	1.0	
Cam chain tensioner bolt	1	6	0.4	

FRAME

Item	Qty	Thread dia.(mm)	Torque (kgf-m)	Remarks
Steering stem lock nut	1	22	6.0~9.0	
Front axle nut	1	14	5.5~7.0	U - nut
Rear axle nut	1	16	6.0~8.0	U - nut
Rear shock absorber upper bolt	1	8	1.8~2.0	
Rear shock absorber lower bolt	1	10	3.0~4.0	

SPECIAL TOOLS

Tool Name	Tool No.	Remarks
Universal bearing puller	A120E00037	
Lock nut socket wrench	A120F00001	
Lock nut wrench,	A120F00007	
Race cone install	A120F00005	
Oil seal & bearing install	A120E00014	
DRIVE FACE HOLDER	A12000072	
Valve adjuster	A120E00036	
Clutch spring compressor	A120E00034	
Universal holder	A120E00017	
Flywheel puller	A120E00001	

LUBRICATION POINTS

ENGINE

Lubrication Points	Lubricant
Valve guide/valve stem movable part Cam lobes Valve rocker arm friction surface Cam chain Cylinder lock bolt and nut Piston su rroundings and piston ring grooves Piston pin surroundings Cylinder inside wall Connecting rod/piston pin hole Connecting rod big end Crankshaft R/L side oil seal Starter reduction gear engaging part Countershaft gear engaging part Final gear engag ing part Bearing movable part O-ring face Oil seal lip	• Genuine KYMCO Engine Oil (SAE15W-40) • API SJ , SG or SF Engine Oil
Starter idle gear Friction spring movable part/shaft movable part Shaft movable grooved part Kick starter spindle movable part	High-temperature resistant grease
A.C. generator connector Transmission case breather tube	Adhesive

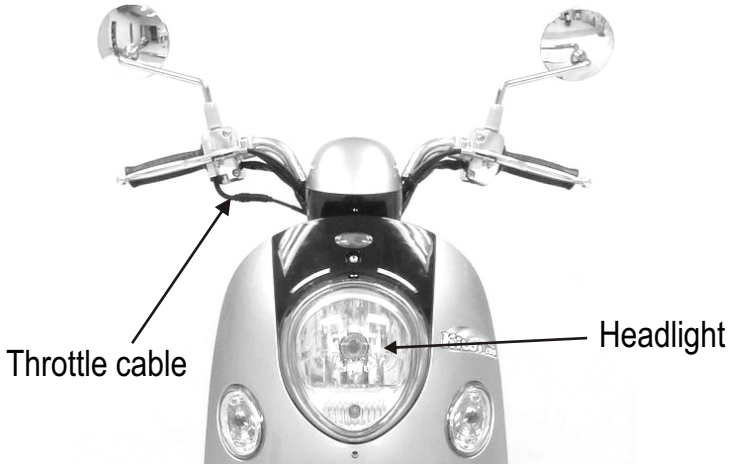
1. GENERAL INFORMATION

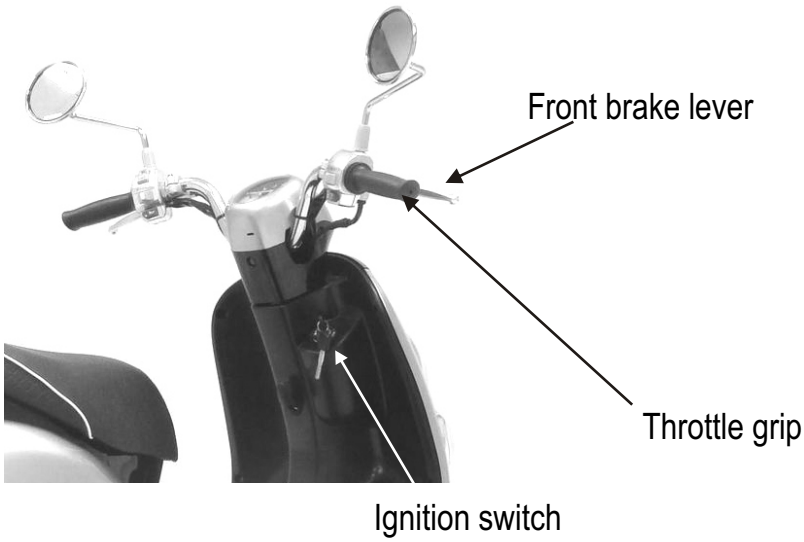
FRAME

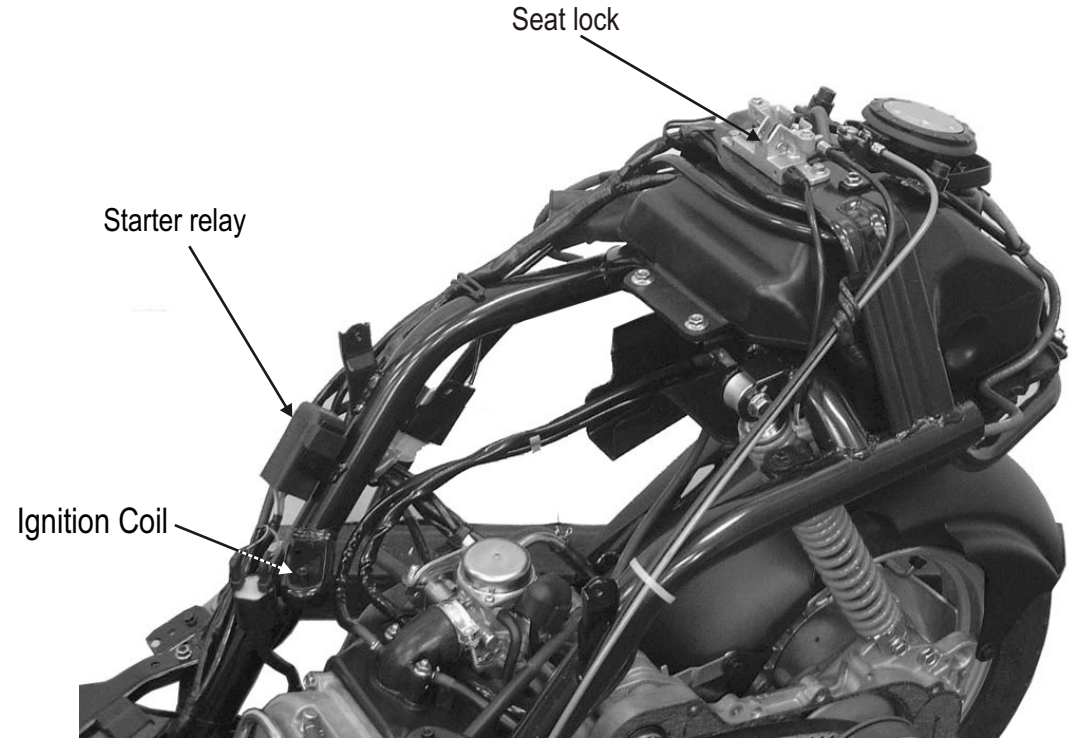
The following is the lubrication points for the frame.
Use general purpose grease for parts not listed.
Apply clean engine oil or grease to cables and movable parts not specified.
This will avoid abnormal noise and rise the durability of the motorcycle.

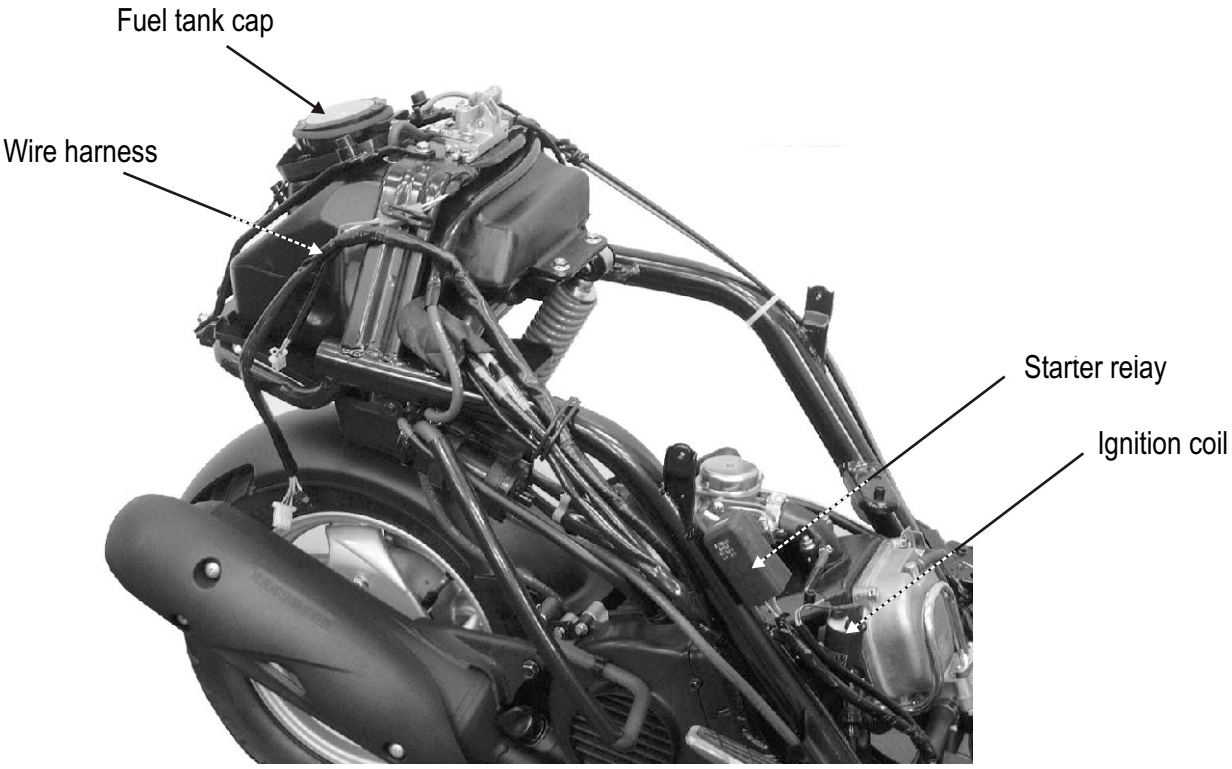
1. GENERAL INFORMATION

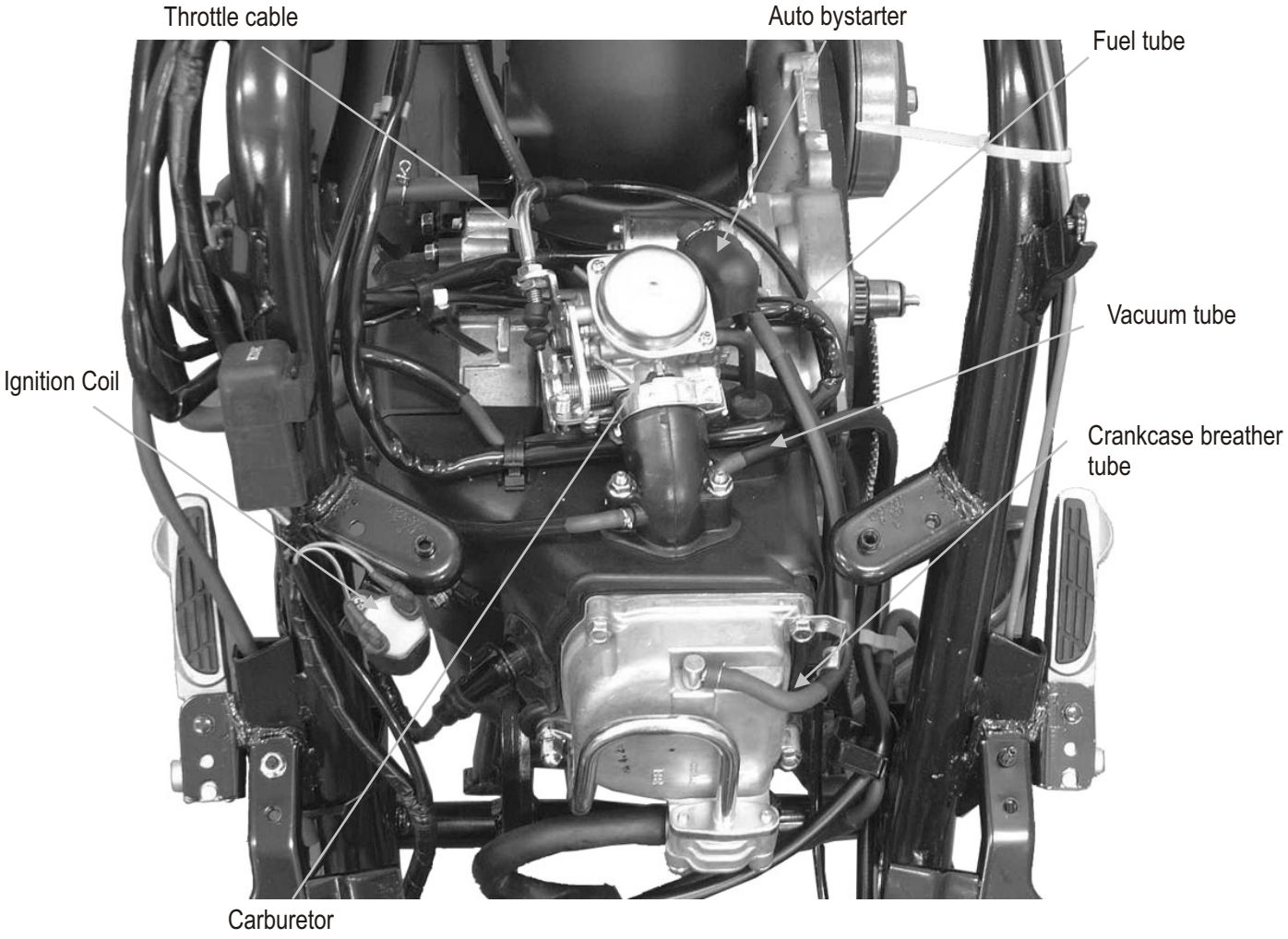
CABLE & HARNESS ROUTING





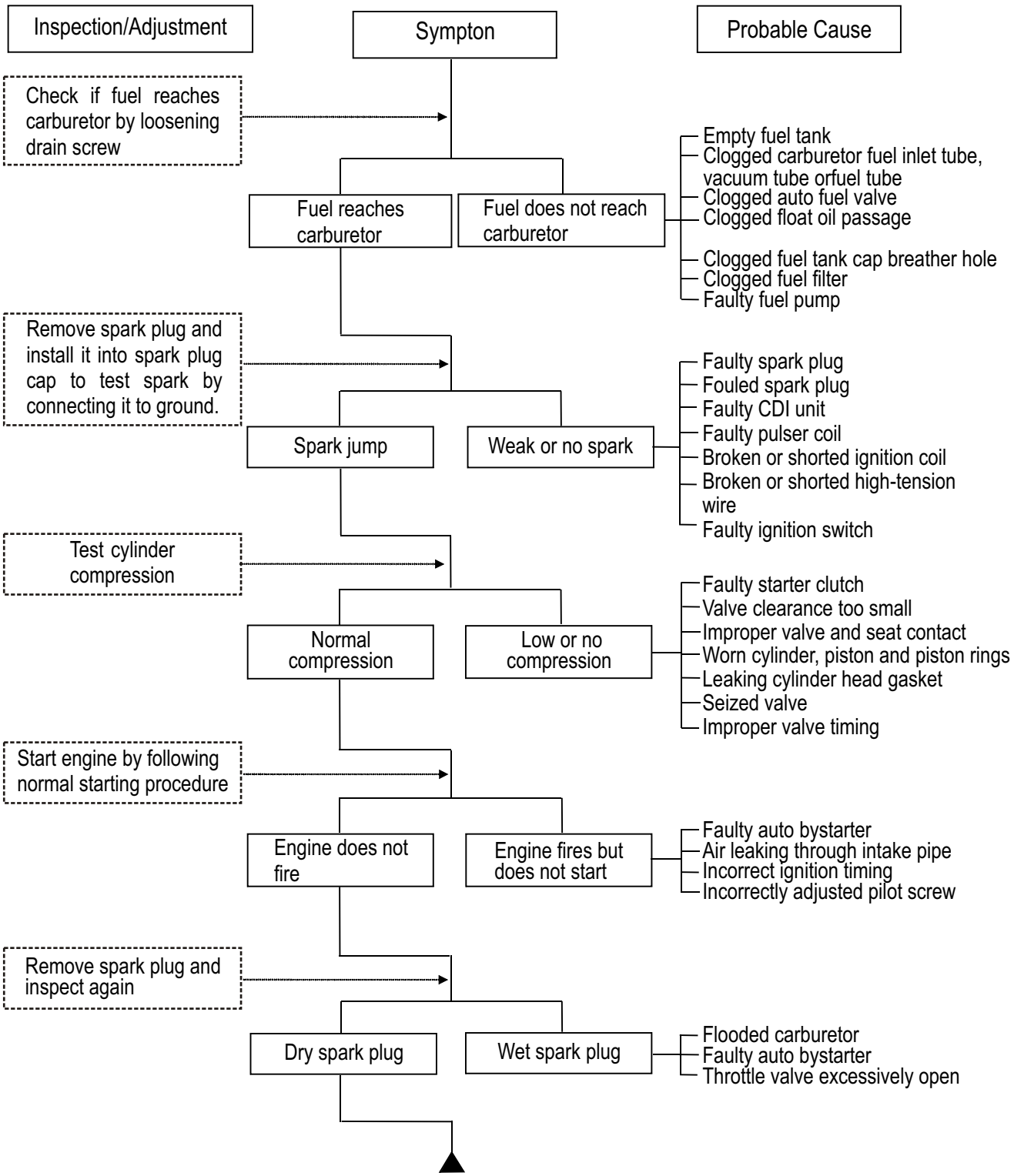

Seat lock
Starter relay
Ignition Coil


Fuel tank cap
Wire harness
Starter relay
Ignition coil

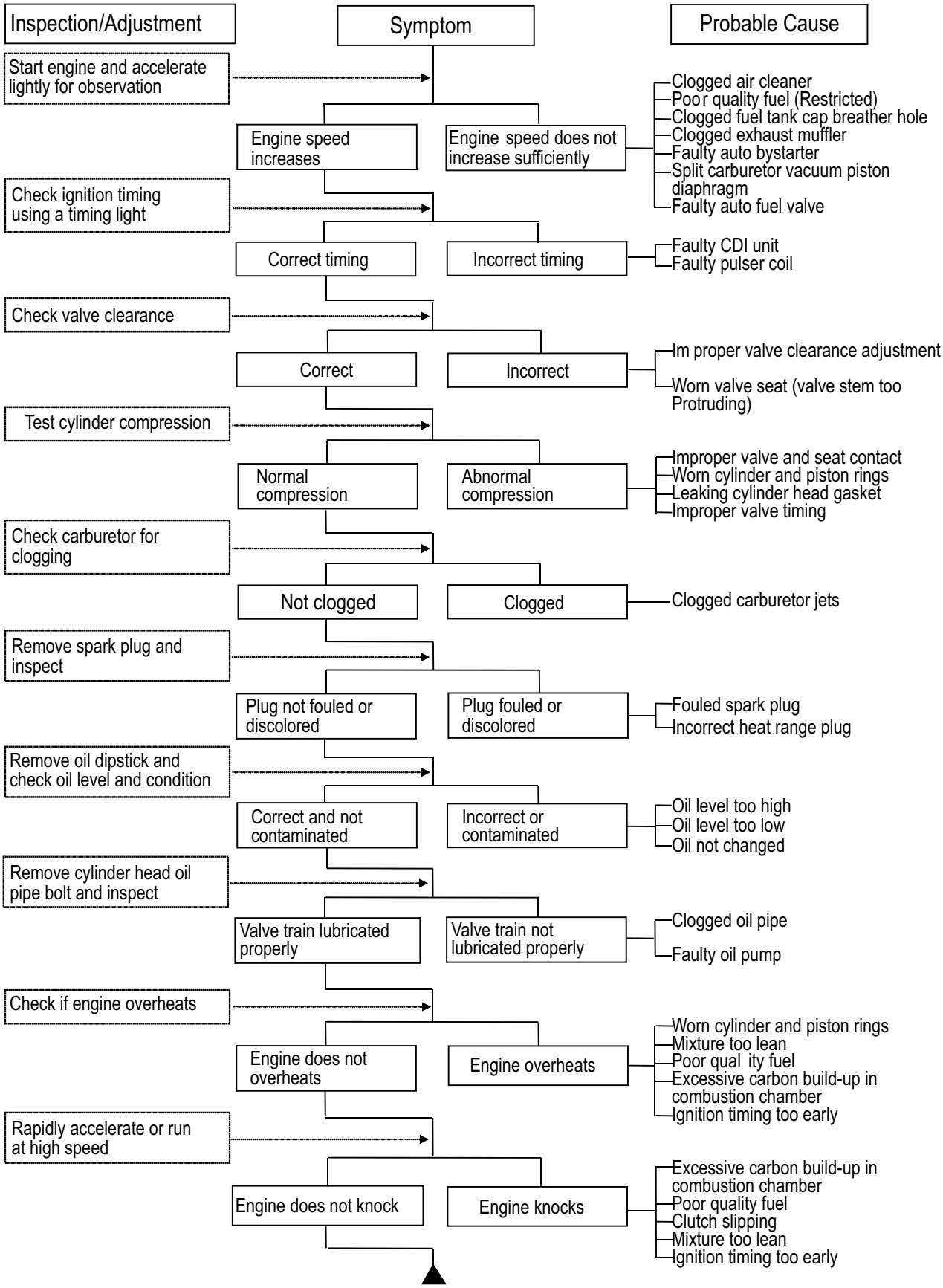

Throttle cable
Auto bystarter
Fuel tube
Vacuum tube
Ignition Coil
Crankcase breather tube
Carburetor

TROUBLESHOOTING

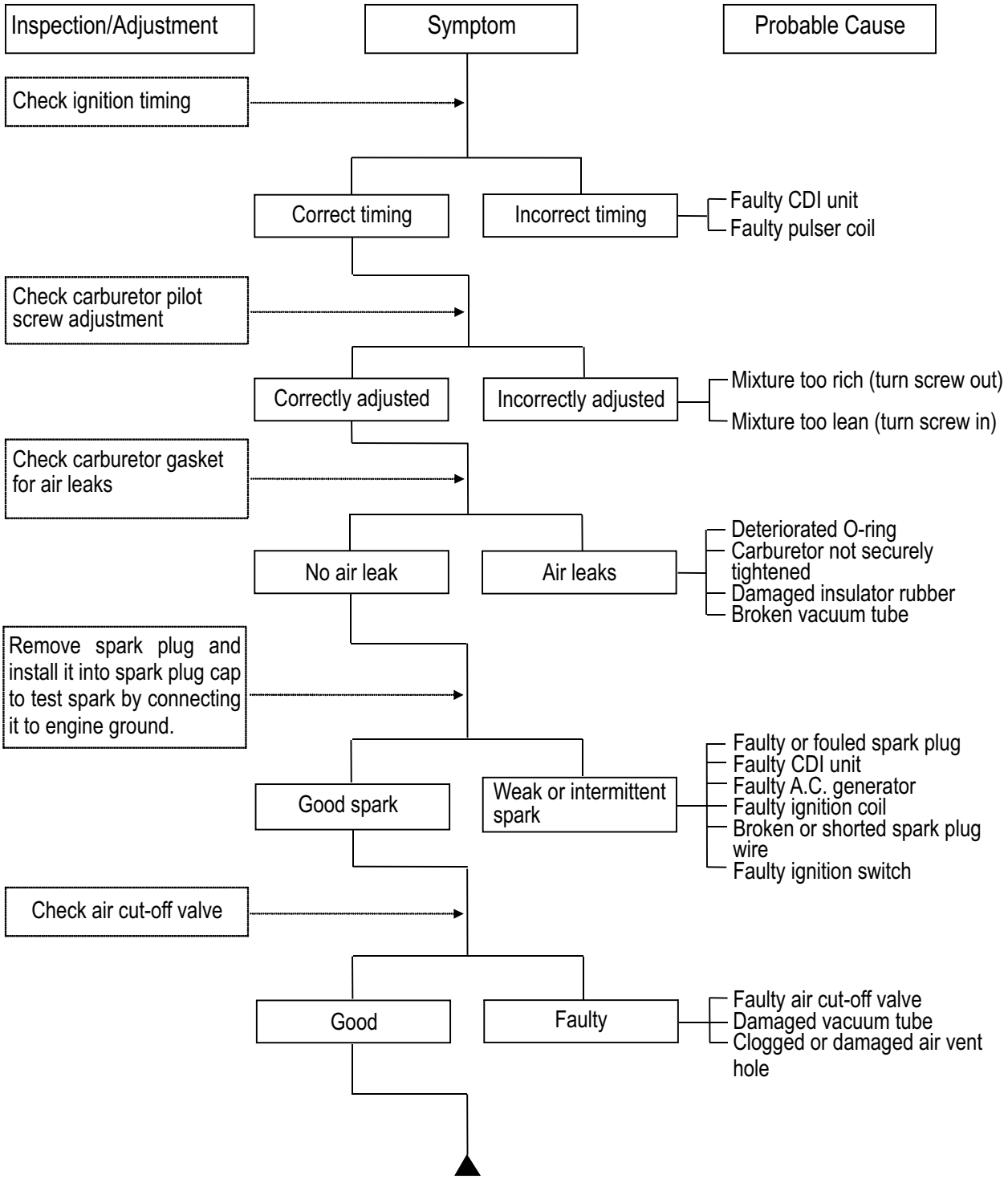
ENGINE WILL NOT START OR IS HARD TO START



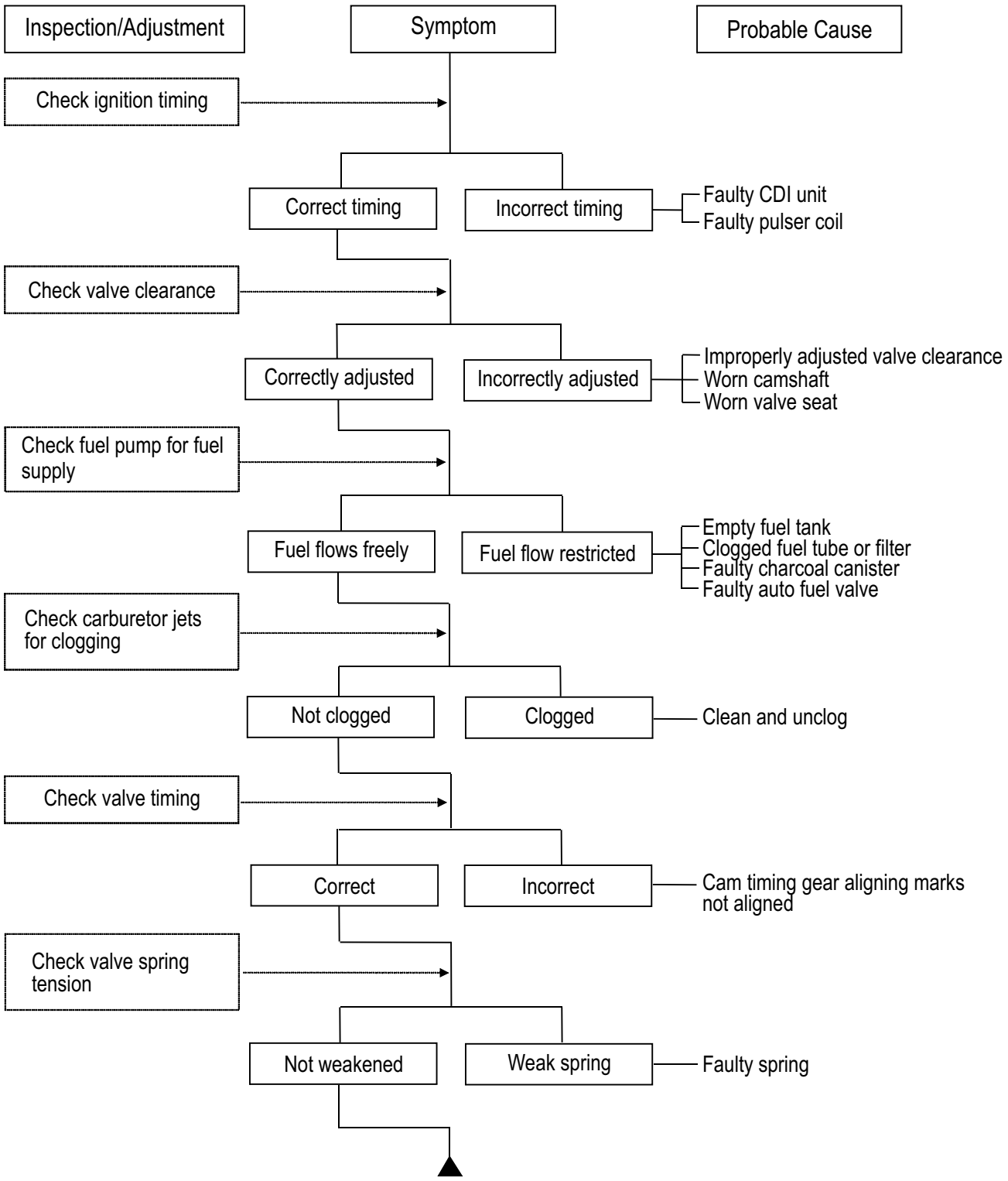
ENGINE LACKS POWER



POOR PERFORMANCE (ESPECIALLY AT IDLE AND LOW SPEEDS)

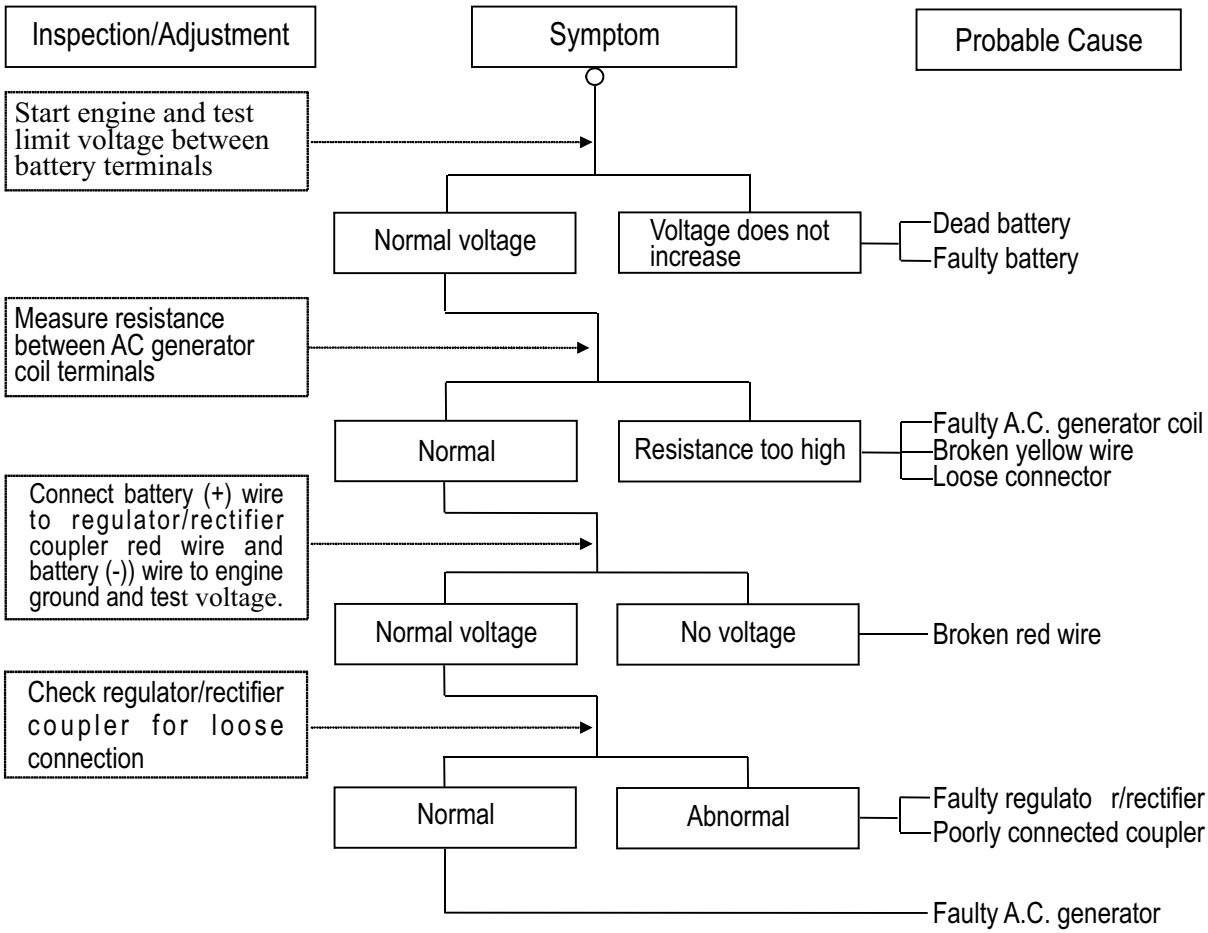


POOR PERFORMANCE (AT HIGH SPEED)

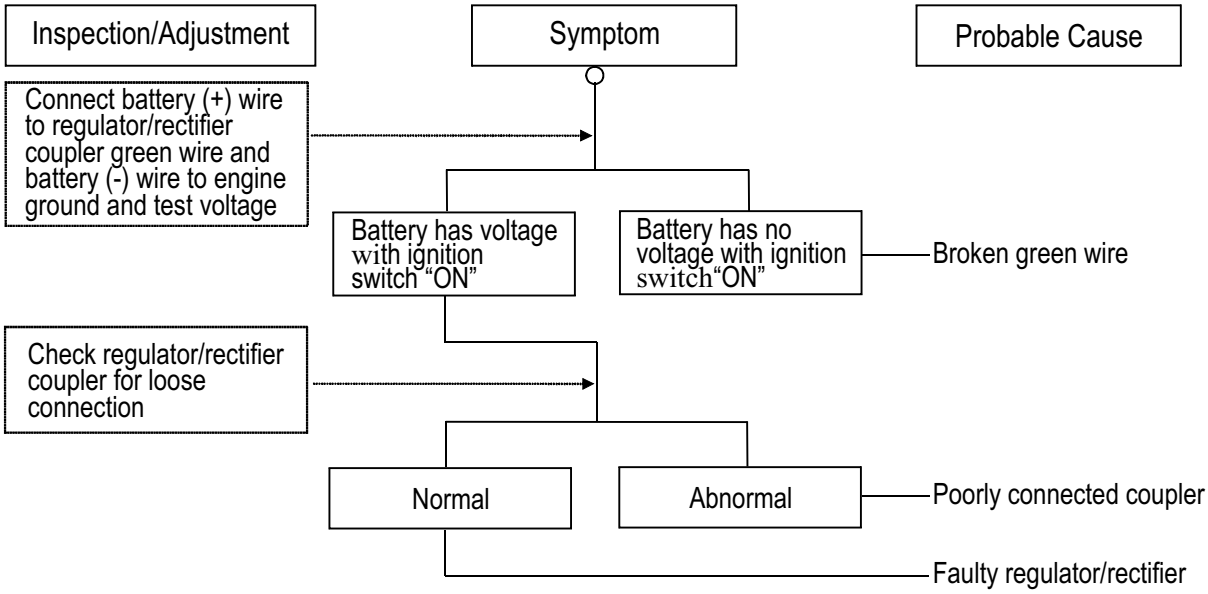


POOR CHARGING (BATTERY OVER DISCHARGING OR OVERCHARGING)

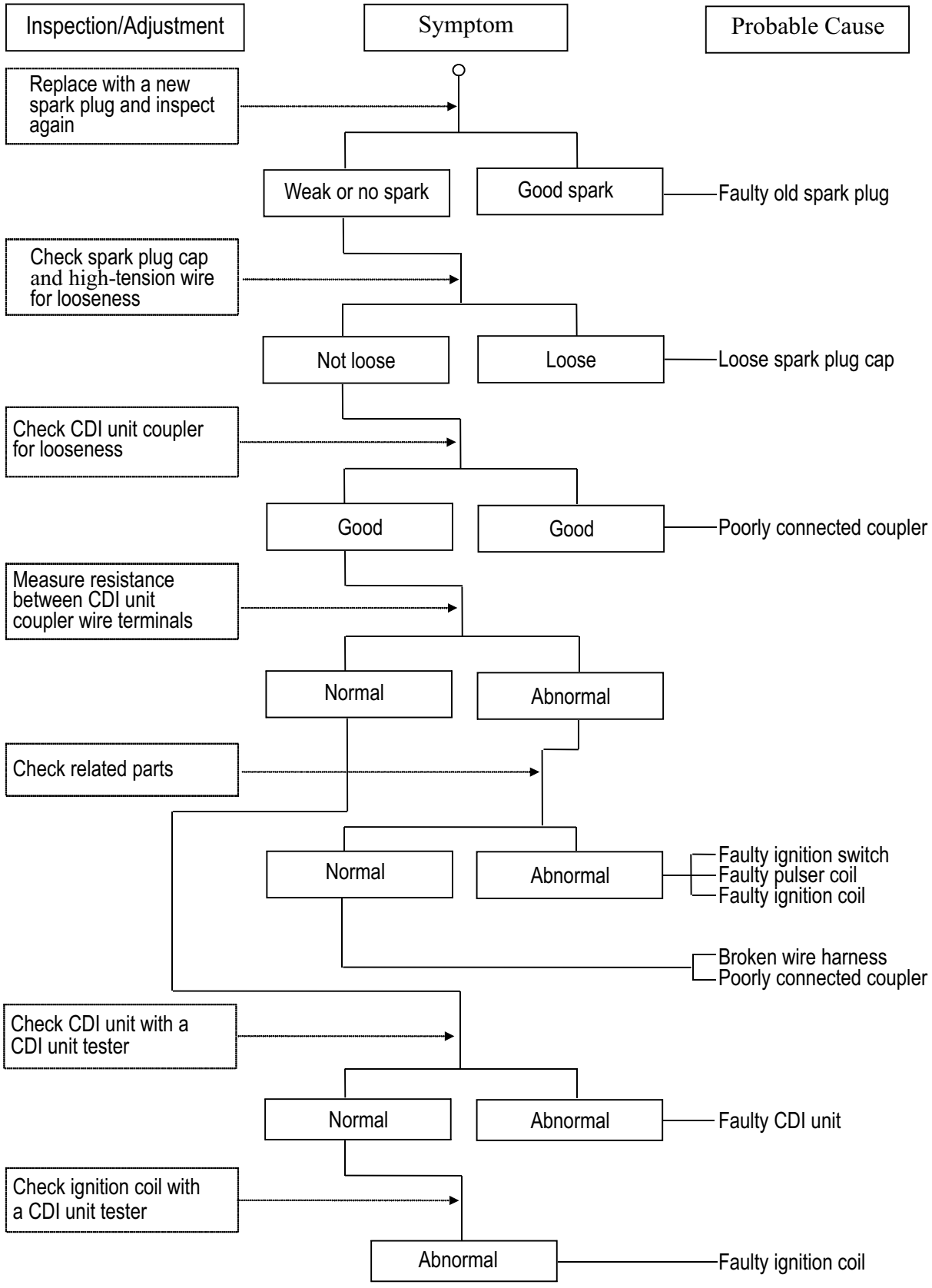
Undercharging



Overcharging



NO SPARK AT SPARK PLUG



2. FRAME COVERS

SERVICE INFORMATION

GENERAL INSTRUCTIONS

- When removing frame covers, use special care not to pull them by force because the cover joint claws may be damaged.

Items Related for Removal

- Handlebar front cover ——— Handlebar rear cover
  Headlight wire connector
- Handlebar rear cover ——— Speedometer cable and instrument light wire connectors, etc.
- Frame body cover ——— Met-in box, rear grip, rear turn signal lights, floor board
- Floor board ——— Frame body cover
  Fuel tank and wire connectors
- Front tool box ——— Front cover, floor board

TORQUE VALUES

Exhaust muffler joint lock nut	1.2 kgf-m
Exhaust muffler lock bolt	3.5 kgf-m

2. FRAME COVERS

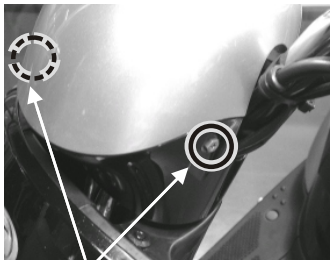
FRAME COVERS

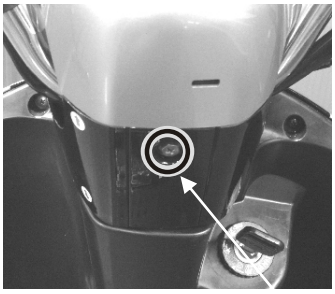
FRONT COVER REMOVAL

Remove the 1 screw on the front cover (1).
Remove the 8 screws on the back cover (2).
Remove the front cover and disconnect the main wire connector.
The installation sequence is the reverse of removal.

HANDLEBAR FRONT COVER REMOVAL

Remove two bolts on the handlebar front cover.
Remove one bolt attaching the center of handlebar front cover.
Disconnect the headlight wire connector, and then remove the handlebar front cover and front cover.





HANDLEBAR REAR COVER REMOVAL

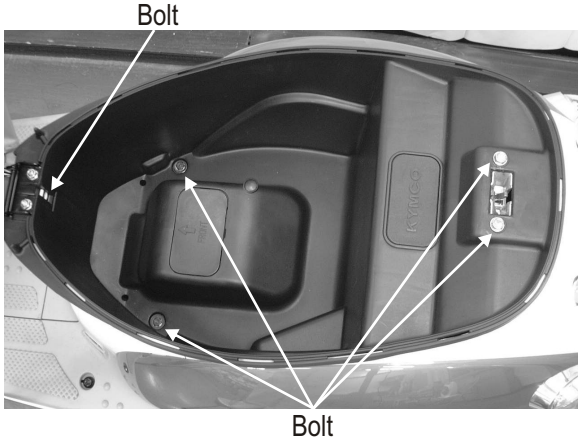
Disconnect the speedometer cable, right and left handlebar switch couplers.

Remove the handlebar rear cover.
Installation sequence is the reverse of removal.

2. FRAME COVERS

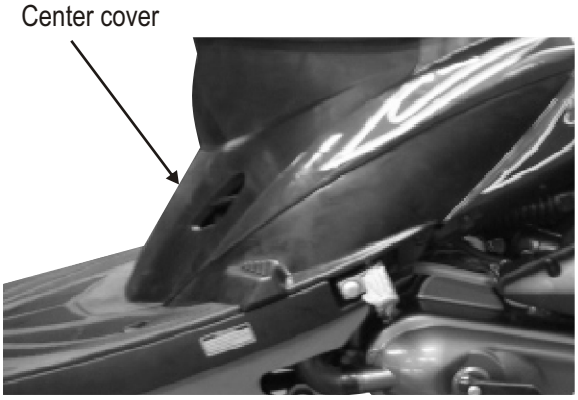
MET IN-BOX REMOVAL

Open the seat and remove the four bolts and one bolt attaching the met-in box.
Remove the met-in box .

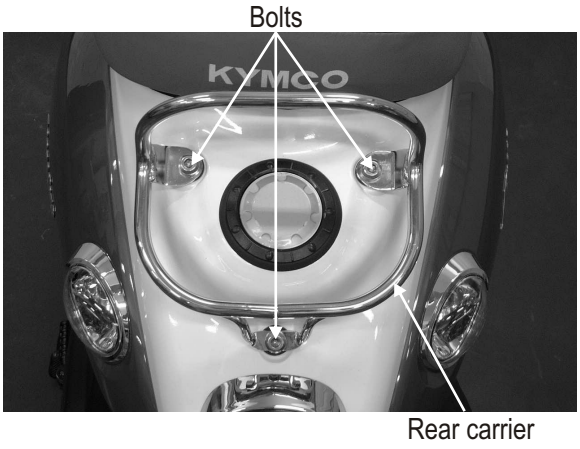


FRAME BODY COVER REMOVAL

Remove the center cover.
Remove the left and right side frame covers (⇨2-4)

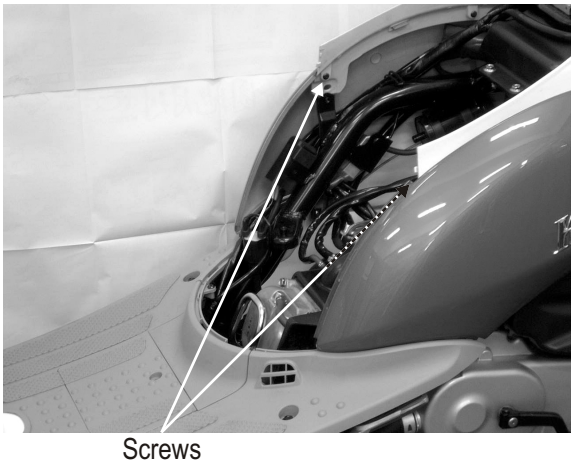


Remove two bolt attaching the rear carrier.
Remove the rear carrier.



Remove two bolts on the body cover.
Remove the connector of rear winker lamp and tail light.
Remove the body cover.

The installation sequence is the reverse of remove.



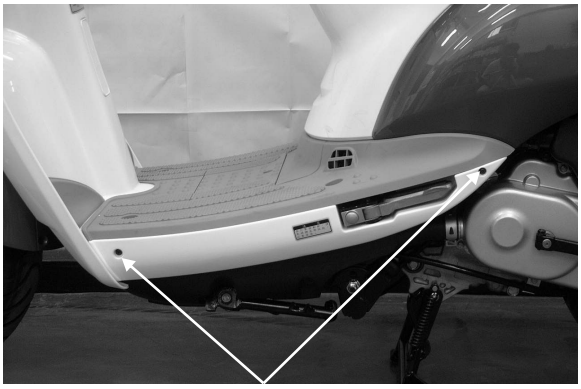
* When installing, be sure to connect the seat lock wire.

2. FRAME COVERS

SIDE BODY COVER

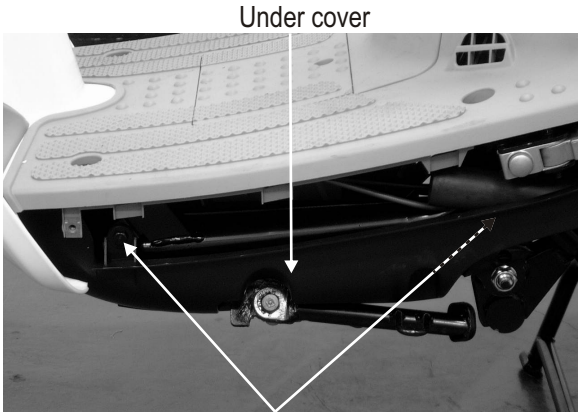
Remove two screws on the left and right side cover.
Remove the left and right side cover each other.

* During removal, do not pull the joint claws forced to become damaged.



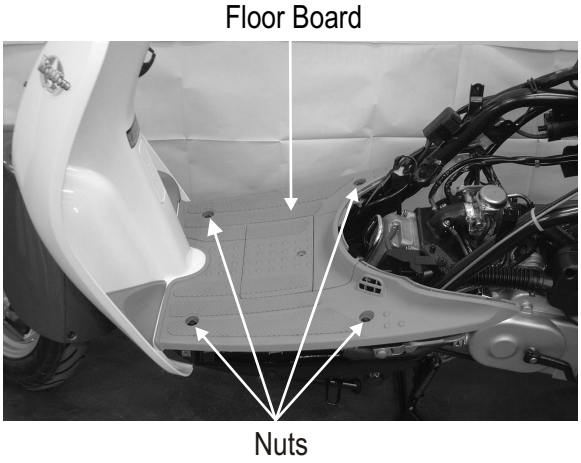
BOTTOM PROTECTOR COVER REMOVAL

Remove the left and right side covers. (⇨2-4)
Remove four nuts attaching the under cover.
Remove the under cover.



FLOOR BOARD REMOVAL

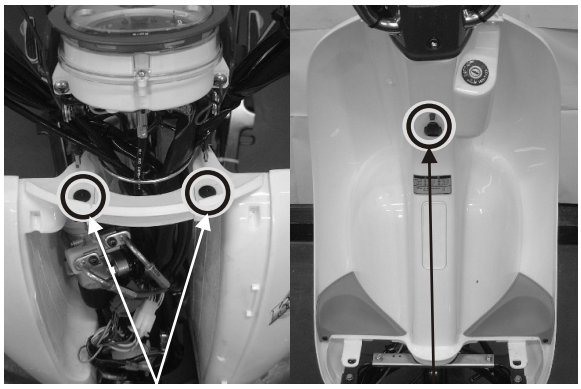
Remove the left and right side cover. (⇨2-4)
Remove the met-in box. (⇨2-3)
Remove the rear carrier. (⇨2-3)
Remove the body cover.
Remove the four bolts attaching the floor board.
Dismantle the floor board.



2. FRAME COVERS

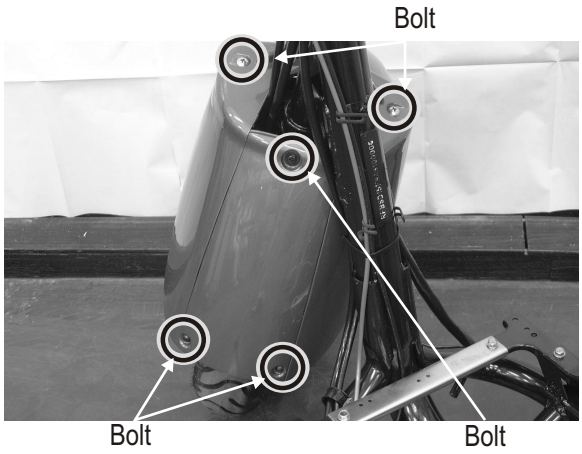
LEG SHIELD REMOVAL

Remove the front cover.
Remove the floor board.
Remove the two plastic bolts on the upper of the leg shield.
Remove the bolt on the center of leg shield.
Remove the cap ignition switch before the leg shield removed.



FRONT FENDER REMOVAL

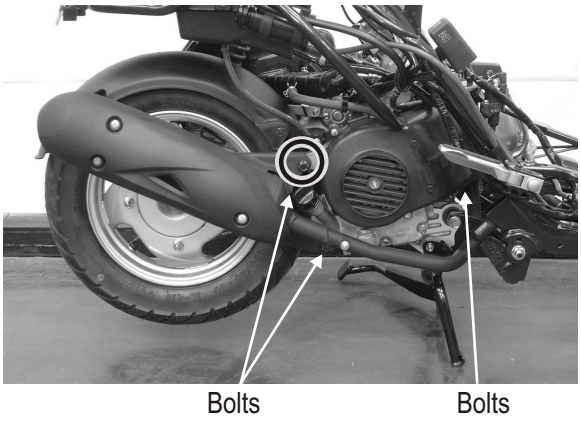
Remove two bolts on the upper of front fender A.
Remove the two bolts on the bottom of front fender B.
Remove the bolt on the upper of front fender B.
Remove the front fender.



EXHAUST MUFFLER REMOVAL

Remove the two nuts attached to the exhaust muffler joint.
Remove the two bolts attached to the right crankcase cover.
Remove the exhaust muffler.
Remove the packing collars of the exhaust muffler joint.

When installing, first install the packing collars and then install the exhaust muffler.
First install and tighten two nuts on the exhaust muffler joint.
Install and tighten the two bolts attached to the right crankcase cover.



Torques:

Exhaust muffler lock bolt:	3.5 kgf-m
Exhaust muffler joint lock nut:	1.2 kgf-m

* Be sure to use a new packing collar set.

3. INSPECTION/ADJUSTMENT

SERVICE INFORMATION

GENERAL

⚠ WARNING

- Before running the engine, make sure that the working area is well-ventilated. Never run the engine in a closed area. The exhaust contains poisonous carbon monoxide gas which may cause death to people.
- Gasoline is extremely flammable and is explosive under some conditions. The working area must be well-ventilated and do not smoke or allow flames or sparks near the working area or fuel storage area.

SPECIFICATIONS

ENGINE

· Throttle grip free play: 2 ~ 6mm

· Spark plug gap : 0.6 ~ 0.7mm
· Spark plug : SD10RB-C7HSA SD10RA/RC-CR7HSA SG20 TA/TB-C7HSA
· Valve clearance :
SD10RA/RB/RC- IN: 0.04 mm EX: 0.04 mm
SG20 TA/TB- IN: 0.10 mm EX: 0.10 mm
· Idle speed :
SD10RA/RB/RC- 1700 ± 100 rpm
SG20 TA/TB- 2000 ± 100 rpm

Engine oil capacity
· At disassembly : 0.8 liter
· At change : 0.7 liter

Gear oil capacity
· At disassembly : SD10RA/RB/RC 110 cc SG20 TA/TB 120cc
• At change : 100 cc

3

- Cylinder compression:
  SD10RA/RB/RC- 14 kg/cm^2
  SG20 TA/TB-C7HSA- 15 kg/cm^2
- Ignition timing: 28°BTDC/4000rpm

CHASSIS

Front brake free play : 10～20mm
Rear brake free play : 10～20mm

TIRE PRESSURE

	1 Person	2 Person
Front	1,5kg/cm^2	1,75kg/cm^2
Rear	2,0kg/cm^2	2,25kg/cm^2

TIRE SIZE:

Front : 90/90-10-50J

Rear : 90/90-10-50J (SD10RC/RA/RB)
: 100/80-10-52J (SG20 TA/TB)

TORQUE VALUES

Front axle nut: 4.0～5.0 kgf-m
Rear axle nut: 8.0～10.0 kgf-m

MAINTENANCE SCHEDULE

Perform the periodic maintenance at each scheduled maintenance period.
I: Inspect, and Clean, Adjust, Lubricate or Replace if necessary.
A: Adjust C: Clean R: Replace T : Tighten

Frequency / Item	Which ever come first	Regular Service Mileage (km)											
		300	1000	3000	5000	7000	9000	11000	13000	15000	17000	19000	21000
Engine Oil		R	R	R	R	R	R	R	R	R	R	R	R
Engine Oil Filter Screen		C		C		C		C		C		C	
Fuel Filter Screen						R							
Gear Oil		R		R		R		R		R		R	
Valve Clearance		A		A		A		A		A		A	
Carburetor				I		I		I		I		I	
Air Cleaner	Note 2,3		I	R	I	R	I	R	I	R	I	R	I
Spark Plug		Clean at every 1000km and replace if necessary											
Brake System			I	I	I	I	I	I	I	I	I	I	I
Drive belt (CVT)						I							
Suspension					I			I			I		
Nuts / Bolts / Fasteners		T				T					T		
Tire			I	I	I	I	I	I	I	I	I	I	I

- In the interest of safety, we recommend these items should be serviced only by an authorized KYMCO motorcycle dealer.

Note: 1. For higher odometer readings, repeat at the frequency interval established here.
2. Service more frequently when riding in dusty or rainy areas.
3. Service more frequently when riding in rain or at full throttle
4. Clean CVT at every 2000 km.

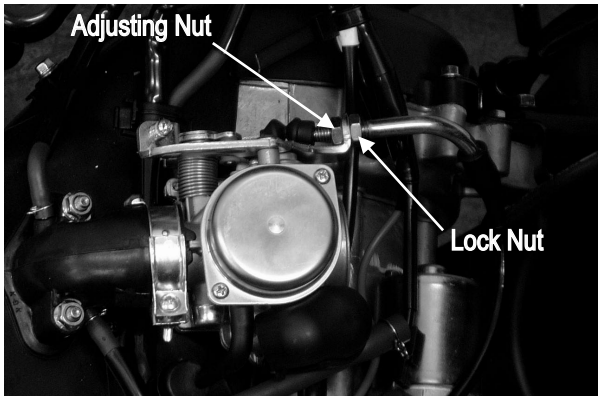
3. INSPECTION/ADJUSTMENT

THROTTLE OPERATION

Check the throttle grip for smooth movement.
Measure the throttle grip free play.

Free Play: 2 ~ 6 mm

Major adjustment of the throttle grip free play is made at the carburetor side.
Adjust by loosening the lock nut and turning the adjusting nut.



Minor adjustment is made with the adjusting nut at the throttle grip side.
Slide the rubber cover out and adjust by loosening the lock nut and turning the adjusting nut.

Adjusting nut & Lock nut

3. INSPECTION/ADJUSTMENT

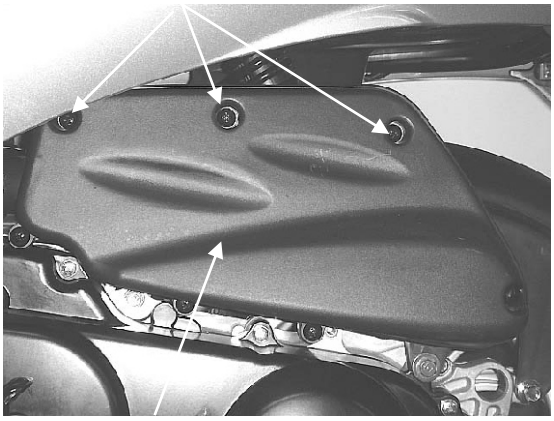
AIR CLEANER

AIR CLEANER REPLACEMENT

Remove the air cleaner case cover screws and the cover by removing the seven screws.

Remove the air cleaner element.
Check the element and replace it if it is excessively dirty or damaged at every 8000km.

screws



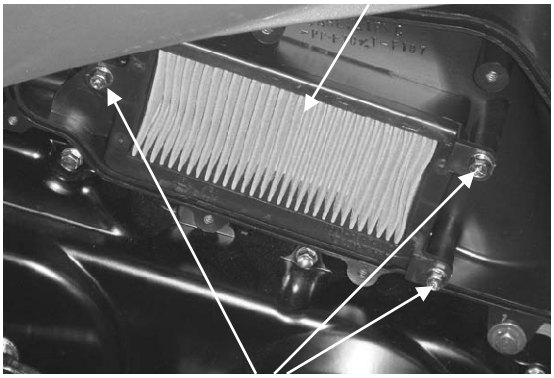
Air cleaner cover

CHANGE INTERVAL

More frequent replacement is required when riding in unusually dusty or rainy areas.

✳
- Never use oil or solvent to wash the wet type paper element.
- Be careful not to allow water to enter the air cleaner; otherwise it may result in hard starting.
- If the air cleaner is not installed properly, dust may be sucked into the cylinder directly to reduce engine horsepower and affect the engine life.

Air cleaner element

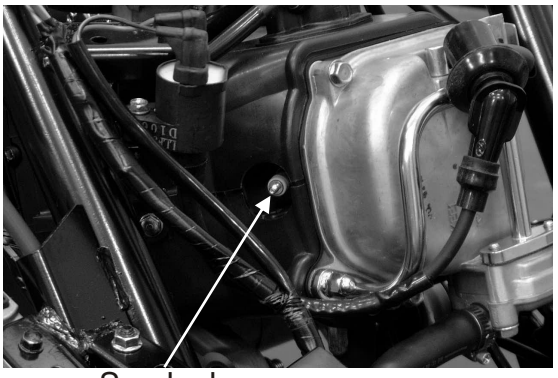


screws

SPARK PLUG

Remove the spark plug.
Check the spark plug for wear and fouling deposits.
Clean any fouling deposits with a spark plug cleaner or a wire brush.

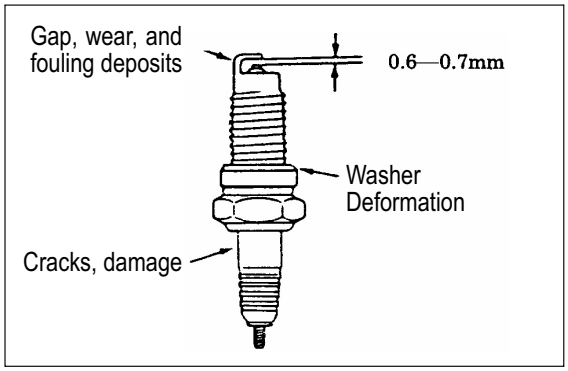
Specification :
SD10RB-C7HSA
SD10RA/RC-CR7HSA
SG20 TA/TB-C7HSA



Spark plug

Measure the spark plug gap.
Spark Plug Gap: 0,6 ~ 0,7mm

✳
When installing, first screw in the spark plug by hand and then tighten it with a spark plug wrench.



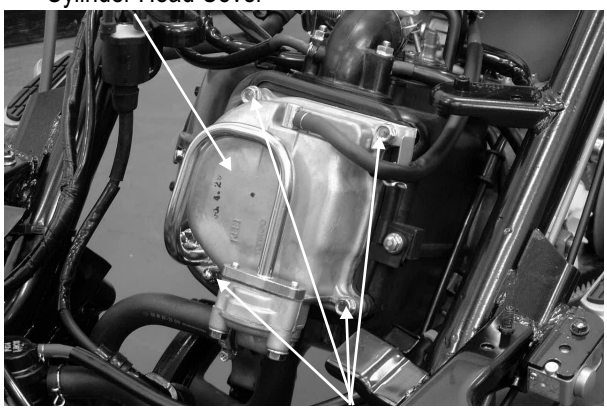
3. INSPECTION/ADJUSTMENT

VALVE CLEARANCE ADJUSTMENT

✻ Inspect and adjust valve clearance while the engine is cold (below 35°C).

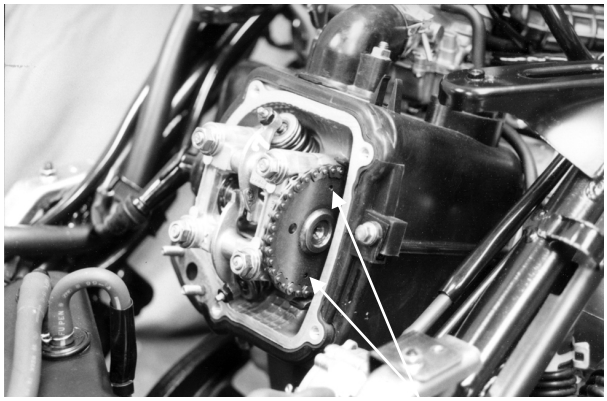
Remove the body cover. (⇨2-3)
Remove the six bolts on the cylinder head cover.
Remove the cylinder head cover. (⇨7-3)
Remove four bolts on the right fan cover.
Dismantle the fan cover.

Cylinder Head Cover



Bolt

Turn the flywheel counterclockwise so that the "T" mark on the flywheel aligns with the index mark on the crankcase to bring the round hole on the camshaft gear facing up to the top dead center on the compression stroke.



Round Hole

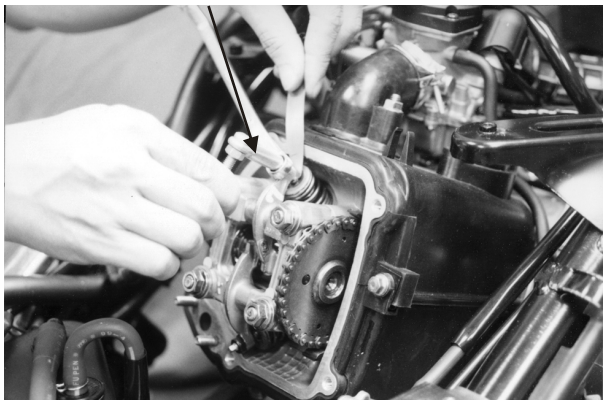
Inspect and adjust the valve clearance.
Valve Clearance:
SD10RA/RB/RC- IN: 0.04 mm EX: 0.04 mm
SG20 TA/TB-C7HSA- IN: 0.10 mm EX: 0.10 mm

Loosen the lock nut and adjust by turning the adjusting nut

Special

TAPPET ADJUSTER E00036

Valve Wrench



✻ • Check the valve clearance again after the lock nut is tightened.

CARBURETOR IDLE SPEED

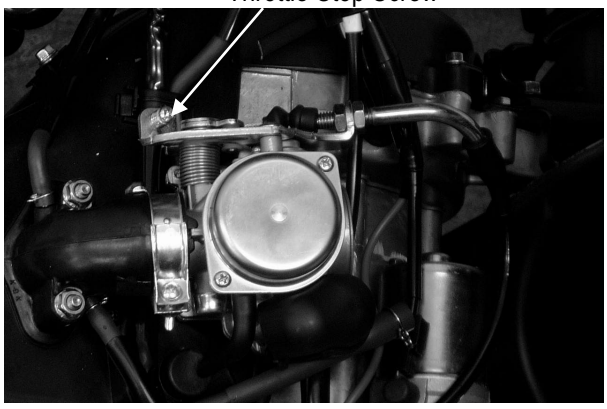
✻ • The engine must be warm for accurate idle speed inspection and adjustment.

Warm up the engine before this operation.
Start the engine and connect a tachometer.
Turn the throttle stop screw to obtain the specified idle speed.

Idle Speed:
SD10RA/RB/RC- 1700±100 rpm
SG20 TA/TB- 2000±100 rpm

When the engine misses or run erratic, adjust the pilot screw.

Throttle Stop Screw



3. INSPECTION/ADJUSTMENT

IGNITION TIMING

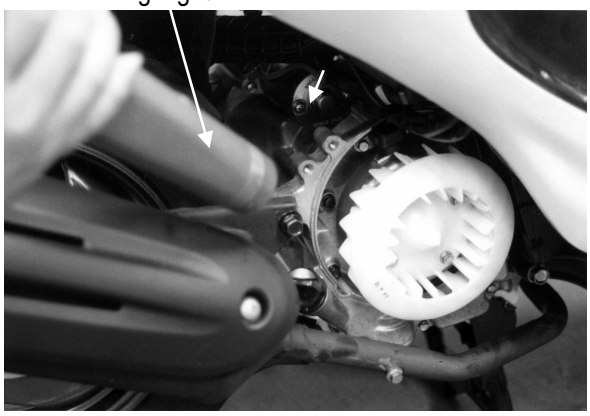
✳ The CDI unit is not adjustable. If the ignition timing is incorrect, check the ignition system. (⇨15-5)

Remove the right body cover.
Remove the fan cover.

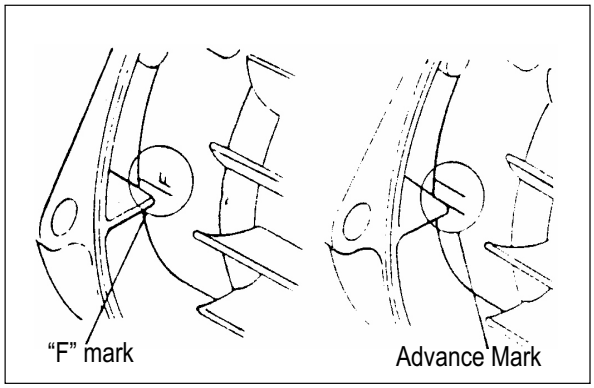
Timing Hole Cap

Check the ignition timing with a timing light. When the engine is running at idle speed, the ignition timing is correct if the "F" mark on the flywheel aligns with the index mark on the crankcase.

Timing Light



Also use a timing light to check the advance. Raise the engine speed to 4,000rpm and the index mark on the crankcase cover should be aligned with the advance mark on the flywheel.



CYLINDER COMPRESSION

Warm up the engine before compression test.
Remove the met-in box and center cover. (⇨2-3)
Remove the spark plug.
Insert a compression gauge.
Open the throttle valve fully and push the starter button to test the compression.

Compression:

SD10RA/RB/RC- 14 kg/cm^2
SG20 TA/TB- 15 kg/cm^2

If the compression is low, check for the following:

- Leaky valves
- Valve clearance to small
- Leaking cylinder head gasket
- Worn piston rings
- Worn piston/cylinder

If the compression is high, it indicates that carbon deposits have accumulated on the combustion chamber and the piston head.

Compression Gauge

FINAL REDUCTION GEAR OIL

OIL LEVEL CHECK

* Place the motorcycle on its main stand on level ground for oil level check.

Stop the engine and remove the oil check bolt.
The oil level shall be at the oil check bolt hole.
If the oil level is low, add the recommended oil to the proper level.

Recommended Oil: SAE90#


Oil Check Bolt/Sealing Washer

Install the oil check bolt.

* Make sure that the sealing washer is in good condition.


Oil Check Bolt Hole

TRANSMISSION OIL CHANGE

Remove the oil check bolt.
Remove the oil drain bolt and drain the oil thoroughly.
Install the oil drain bolt.
Torque: 0.8~1.2 kgf-m

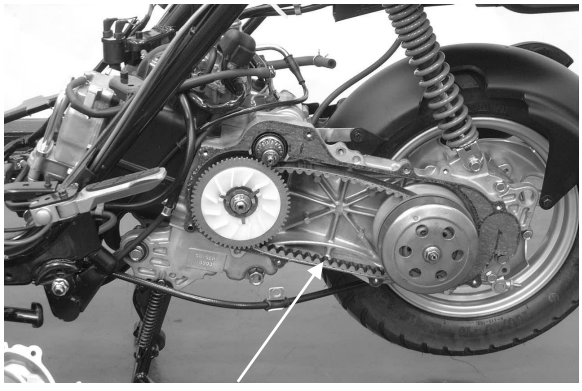
* Make sure that the sealing washer is in good condition.


Drain bolt / Sealing Washer

Fill with the recommended oil.
Oil Capacity: At disassembly : 0.80 liter
At change : 0.70 liter
Reinstall the oil check bolt and check for oil leaks.
Torque: 0.8~1.2 kgf-m

DRIVE BELT

Remove the left crankcase cover. (⇨ 9-2)
Inspect the drive belt for cracks or excessive wear.
Replace the drive belt with a new one if necessary and in accordance with the Maintenance Schedule.


Drive Belt

BRAKE LEVER FREE PLAY

FRONT BRAKE (SD10RB , SG20TB)

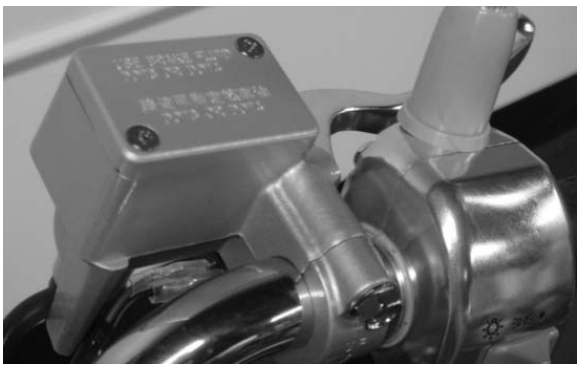
Measure the rear brake lever free play.
Free Play: 10～20mm

REAR BRAKE

Measure the rear brake lever free play.
Free Play: 10～20mm

BRAKE FLUID

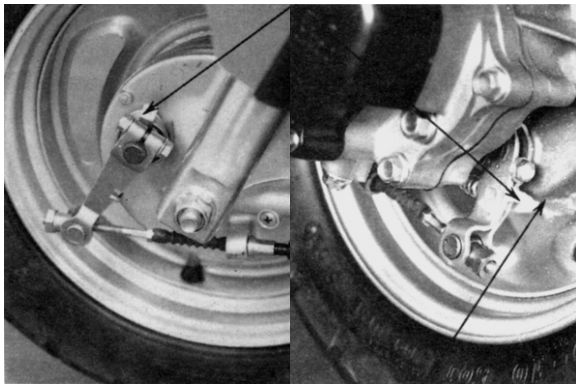
Turn the steering handlebar upright and check if the rear brake fluid is enough.
Specified Brake Fluid: DOT-4.



BRAKE SHOE

Replace the brake shoes if the arrow on the wear indicator plate aligns with the punch mark on the brake panel when he brake is fully applied. Refer to page 12-7 and 13-3 for brake shoe replacement.

Arrows mark



Punch mark

If the free play do not fall within the limit, adjust by turning the adjusting nut.

Adjusting Nut

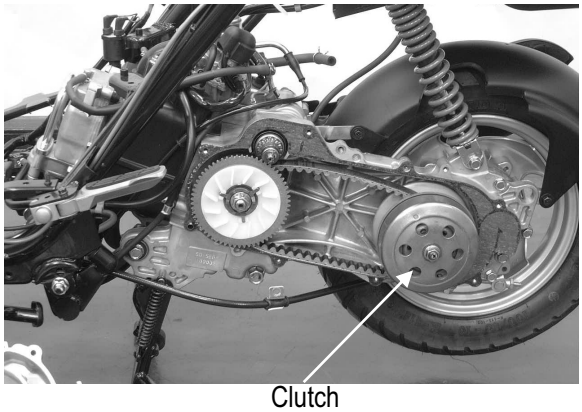
HEADLIGT AIM

Turn the ignition switch ON and start the engine.
Turn on the headlight switch.
Adjust the headlight aim by turning the headlight aim adjusting screw.

Adjusting Screw

CLUTCH SHOE WEAR

Start the engine and check the clutch operation by increasing the engine speed gradually. If the motorcycle tends to creep, or the engine stalls, check the clutch shoes for wear and replace if necessary. (⇨9-9)



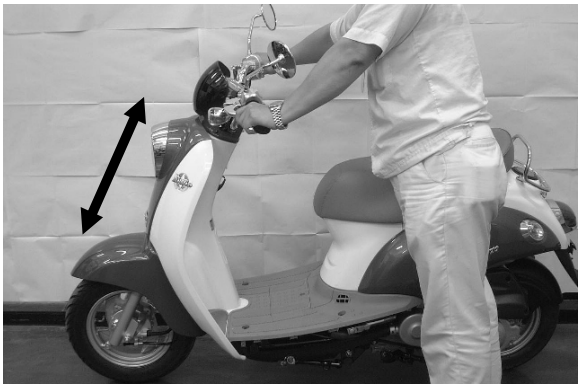
Clutch

SUSPENSION

FRONT

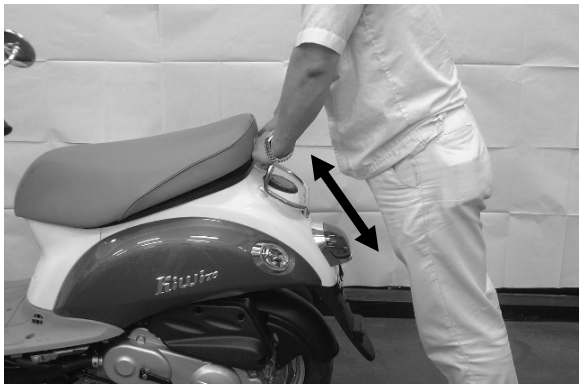
Fully apply the front brake lever and check the action of the front shock absorbers by compressing them several times.

Check the entire shock absorber assembly for oil leaks, looseness or damage.



REAR

Check the action of the rear shock absorber by compressing it several times.
Check the entire shock absorber assembly for oil leaks, looseness or damage.
Jack the rear wheel off the ground and move the rear wheel sideways with force to see if the engine hanger bushings are worn.



NUTS/BOLTS/FASTENERS

Check all important chassis nuts and bolts for looseness.
Tighten them to their specified torque values if any looseness is found. (⇨13-6)

WHEELS/TIRES

Check the tires for cuts, imbedded nails or other damages.

Check the tire pressure.

✳ Tire pressure should be checked when tires are cold.

TIRE PRESSURE

	1 Person	2 Person
Front	1,50kg/cm^2	1,75kg/cm^2
Rear	2,00kg/cm^2	2,25kg/cm^2

Inflation pressure gauge

TIRE SIZE

Front : 90/90-10-50J
Rear : 90/90-10-50J (SD10RC/RA/RB)
: 100/80-10-52J (SG20 TA/TB)

Check the front axle nut for looseness.
Check the rear axle nut for looseness.
If the axle nuts are loose, tighten them to the specified torques.

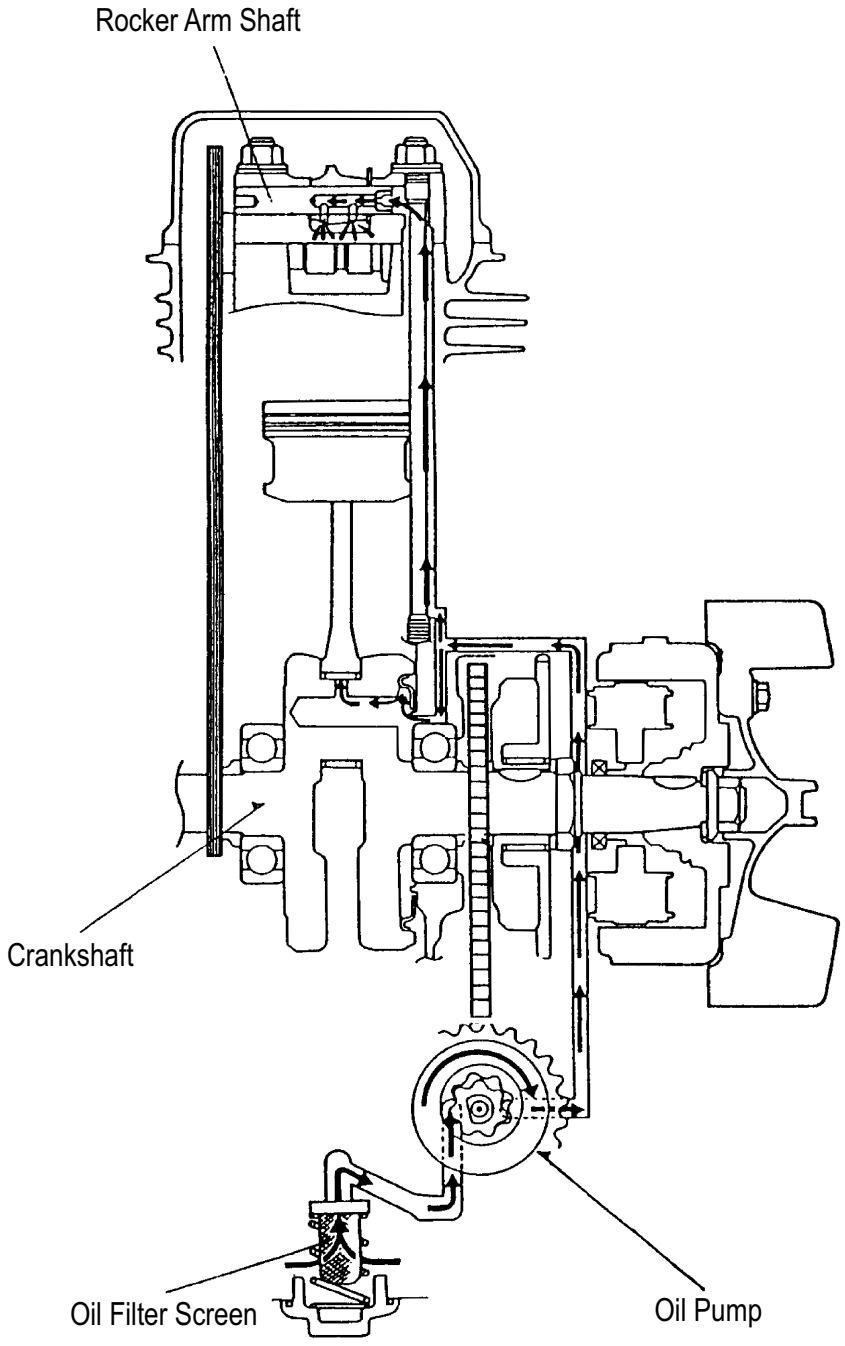
Torques:

Front : 4.0～5.0 kgf-m
Rear : 8.0～10.0 kgf-m

STEERING HANDLEBAR

Check that the control cables do not interfere with handlebar rotation.
Raise the front wheel off the ground and check that the steering handlebar rotates freely.
If the handlebar moves unevenly, binds, or has vertical movement, adjust the steering head bearing.

LUBRICATION SYSTEM



4. LUBRICATION SYSTEM

SERVICE INFORMATION

INSTRUCTIONS

- The maintenance of lubrication system can be performed with the engine installed in the frame.
- Use care when removing and installing the oil pump not to allow dust and foreign matters to enter the engine and oil line.
- Do not attempt to disassemble the oil pump. The oil pump must be replaced as a set when it reaches its service limit.
- After the oil pump is installed, check each part for oil leaks.

SPECIFICATIONS

Item		Standard (mm)	Service Limit (mm)
Oil Pump	Inner rotor-to-outer rotor clearance	—	0.12
	Outer rotor-to-pump body clearance	—	0.12
	Rotor end-to-pump body clearance	0.05～0.10	0.2

TROUBLESHOOTING

Oil level too low

- Natural oil consumption
- Oil leaks
- Worn or poorly installed piston rings
- Worn valve guide or seal

Poor lubrication pressure

- Oil level too low
- Clogged oil filter or oil passages
- Not use the specified oil

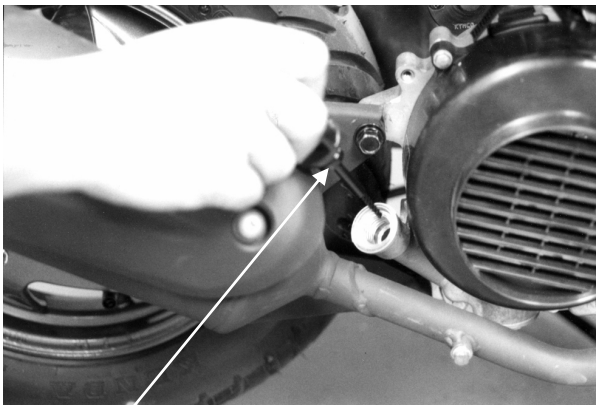
4. LUBRICATION SYSTEM

ENGINE OIL/OIL FILTER

OIL LEVEL

* • Place the motorcycle upright on level ground for engine oil level check.
  • Run the engine for 2～3 minutes and check the oil level after the engine is stopped for 2～3 minutes.

Remove the oil dipstick and check the oil level with the oil dipstick.
If the level is near the lower level, fill to the upper level with the specified engine oil.


Oil Dipstik

OIL CHANGE

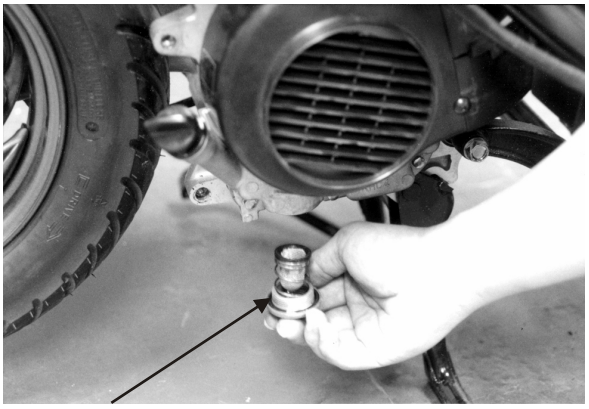
* The engine oil will drain more easily while the engine is warm.

Remove the drain bolt to drain the engine oil throughly.
Remove the oil filter screen cap and clean the oil filter screen with compressed air.


Oil Filter Screen Cap

Check the filter screen O-ring for damage and replace if necessary.
Install the oil filter screen, spring and filter screen cap.

Torque: 1.0~2.0 kgf-m


O-ring

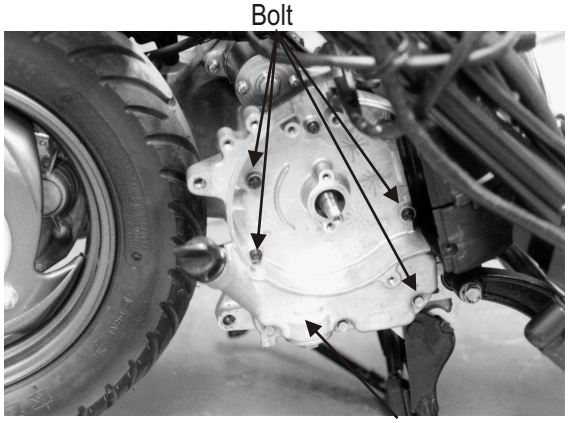
Recommended Oil: SAE 15W-50# **API:** SG/SJ

Oil Capacity:
At disassembly : 0.8 liter
At change : 0.7 liter
Start the engine and check for oil leaks.
Start the engine and let it idle for few minutes, then recheck the oil level.

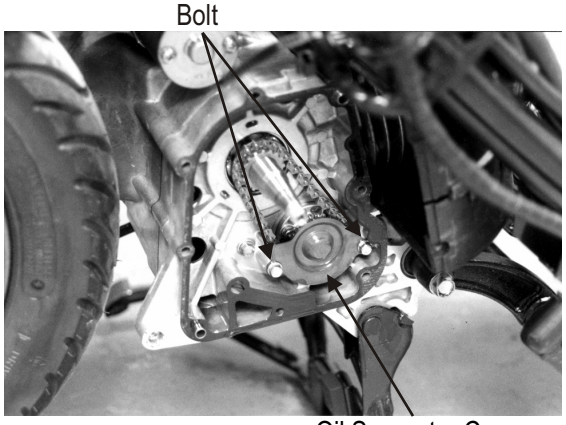
OIL PUMP

REMOVAL

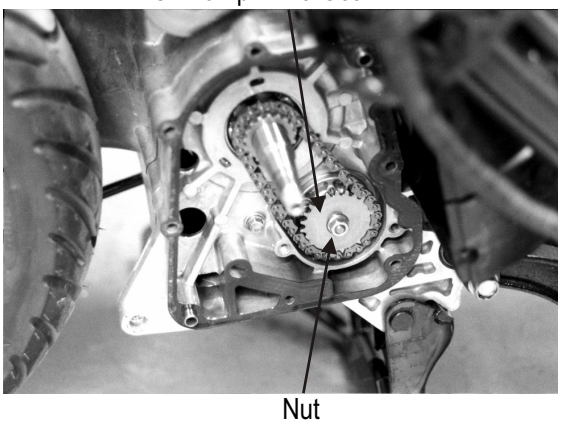
Remove the AC generator flywheel (⇨14-7)
Remove the A.C. generator stator and pulsar coil. (⇨14-6)
Remove the eight right crankcase cover bolts and the right crankcase cover.



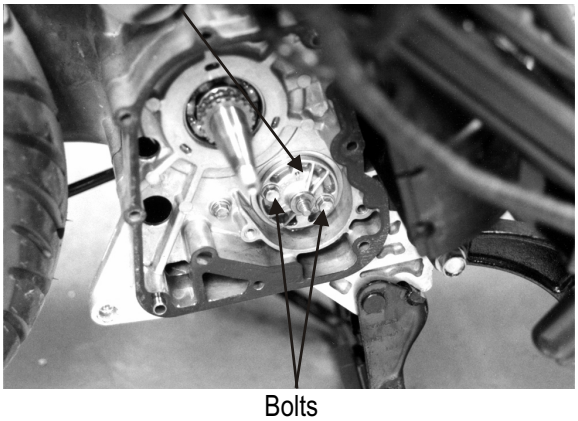
Remove two bolts and the oil separator cover



Remove the gasket and dowel pins.
Remove the oil pump drive gear circlip.
Remove the oil pump gear.



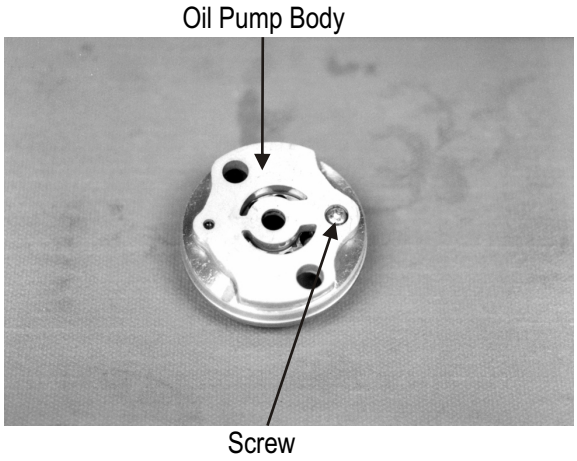
Remove the oil pump mounting bolts.
Remove the oil pump.
Remove the two O-rings.
Inspect the two O-rings for damage or deterioration.



4. LUBRICATION SYSTEM

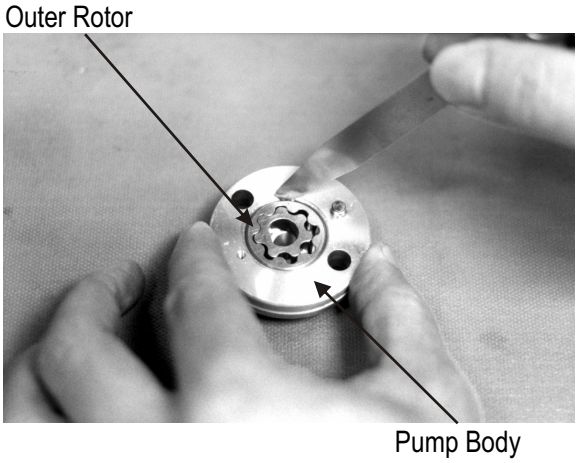
DISASSEMBLY

Remove the oil pump boby screws.
Disassembly the oil pump.

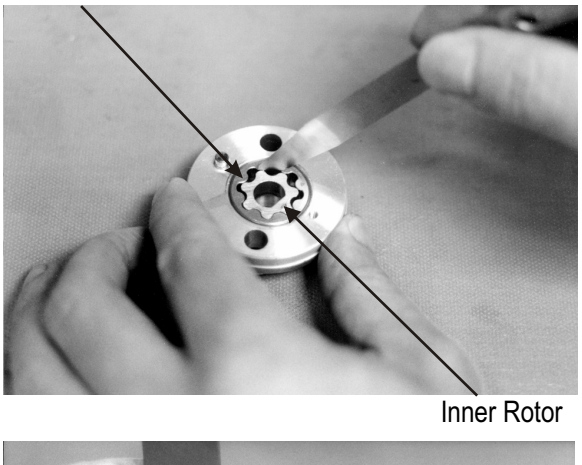


INSPECTION

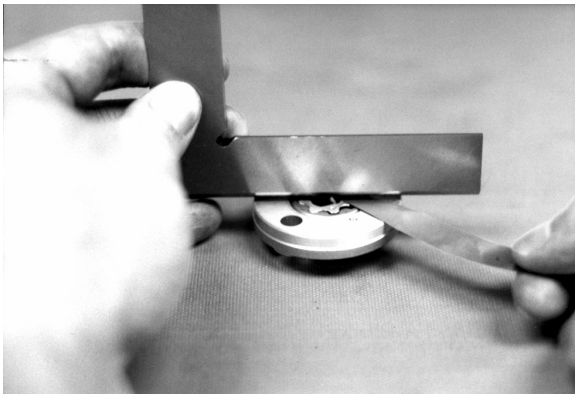
Measure the pump body-to-outer rotor clearance.
Service Limit : 0.12mm



Measure the inner rotor-to-outer rotor clearance.
Service Limit : 0.12mm



Measure the rotor end-to-pump boby clearance.
Service Limit : 0.2mm



4. LUBRICATION SYSTEM

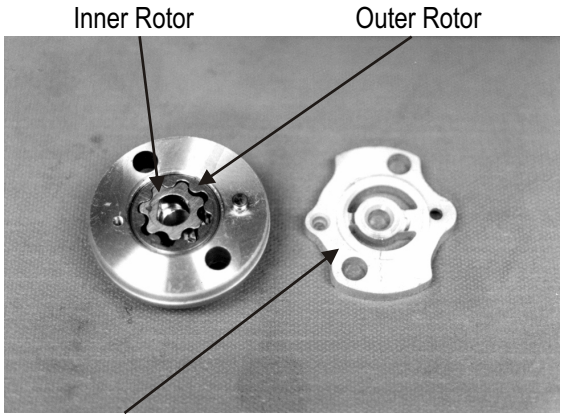
ASSEMBLY

Install the outer rotor, inner rotor and pump shaft into the pump boby.

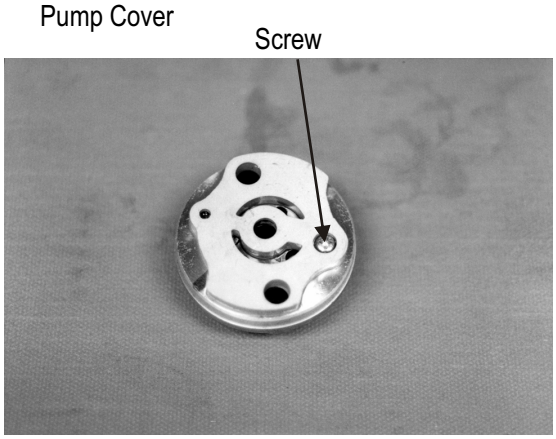
* When install the pump shaft by aligning the mark on the shaft with the mark in the inner rotor.

Install the dowel pin.

Install the pump cover by aligning the hole in the cover with dowel pin.



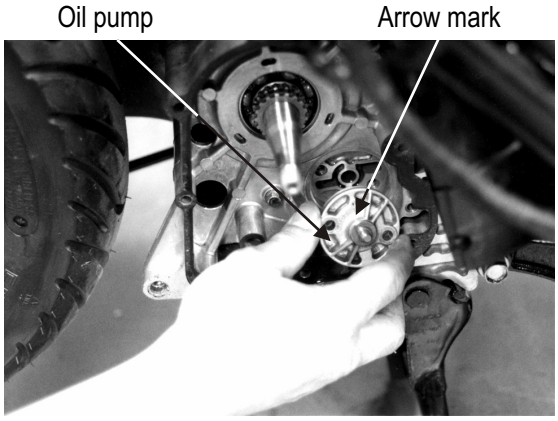
Tighten the screw to secure the pump cover. Make sure that the pump shaft rotates freely without binding.



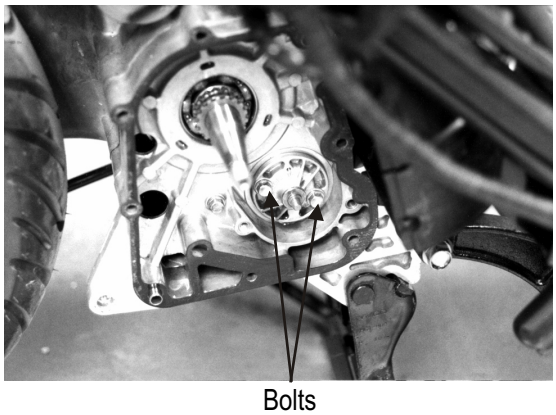
INSTALLATION

Install the oil pump into the crankcase.

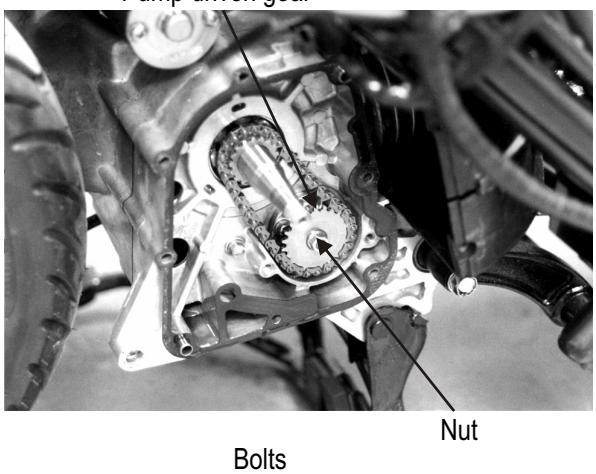
* When install the oil pump, the arrow mark of oil pump is upside. Fill the oil pump with engine oil before installation.



After the oil pump is installed, tighten the two mounting bolts.



Install the pump driven gear and drive chain by aligning the pump driven gear with the pump shaft.
Install and tighten the nut of the pump driven gear.
Torque: 0.8 ~ 1.2 kgf-m

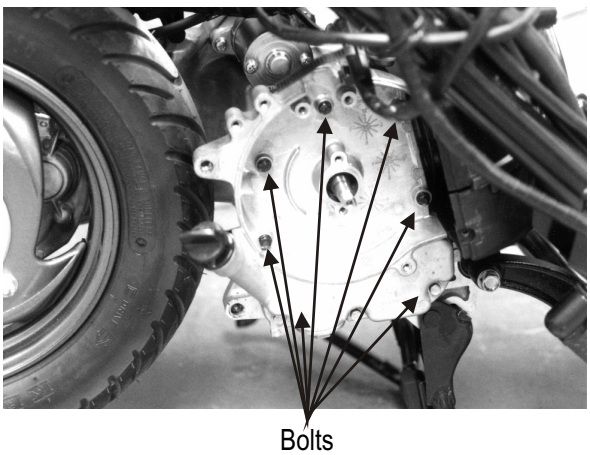


Install the oil separator cover and tighten the bolts.

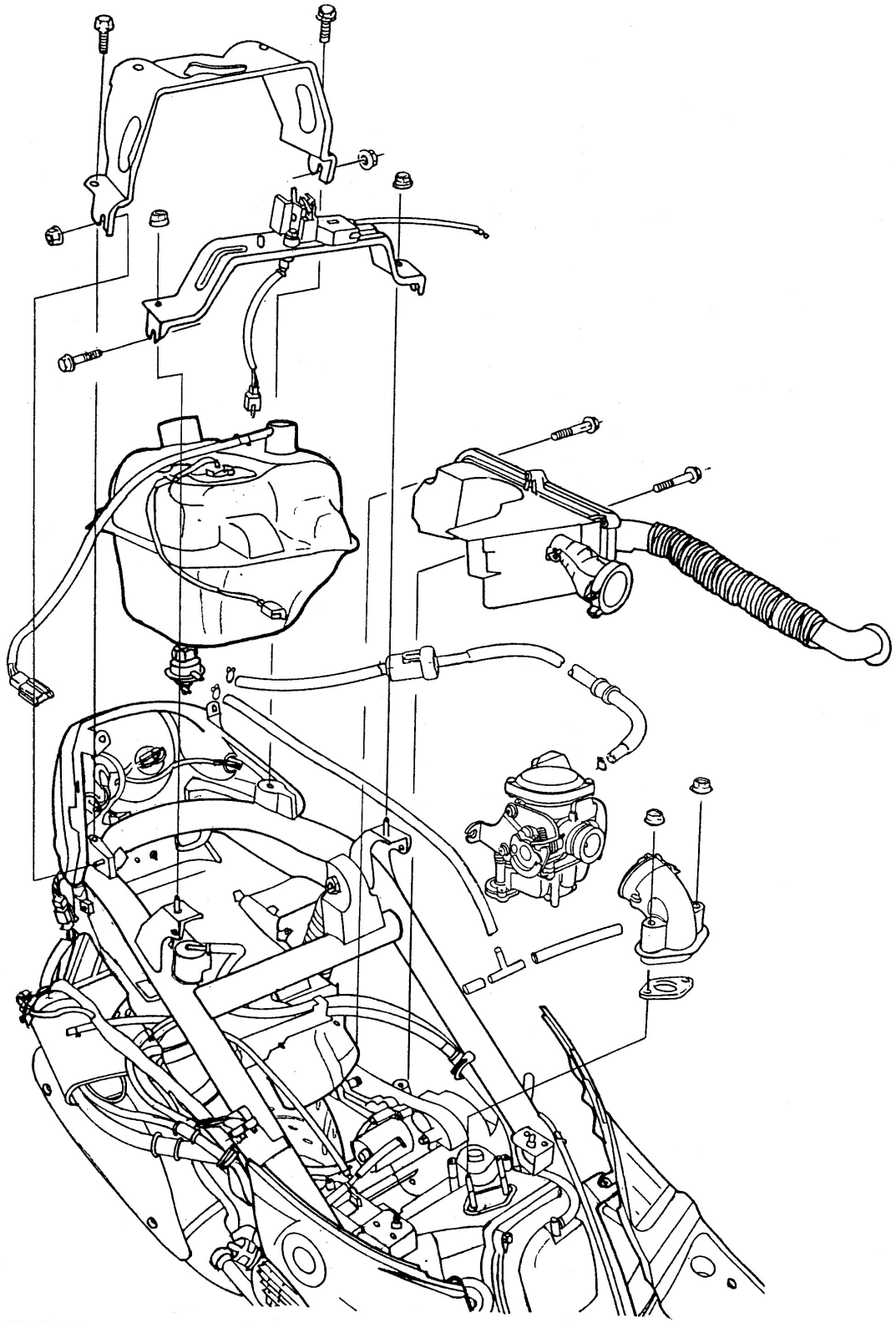
Install the right crankcase cover and tighten the eight bolts.

Torque: 0.8 ~ 1.2 kgf-m

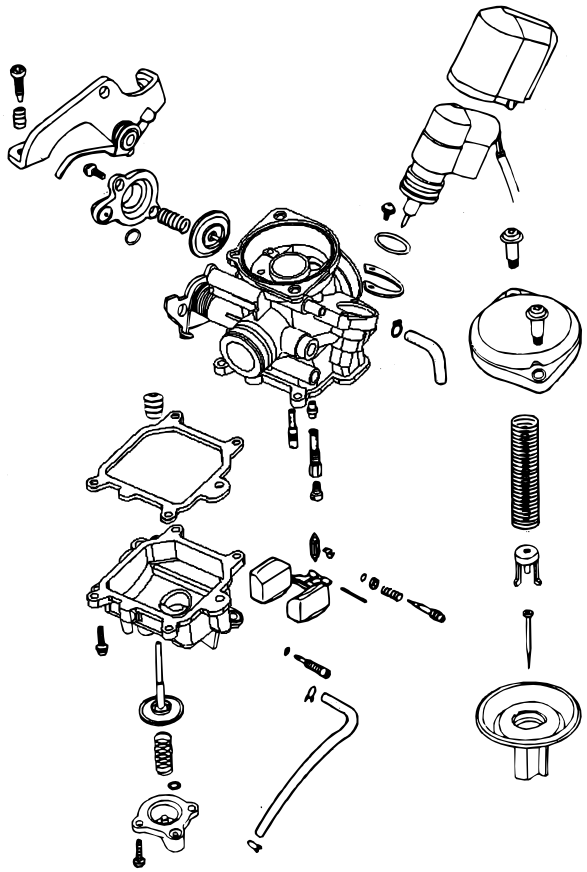
✳ Diagonally tighten the bolts in 2～3 times.

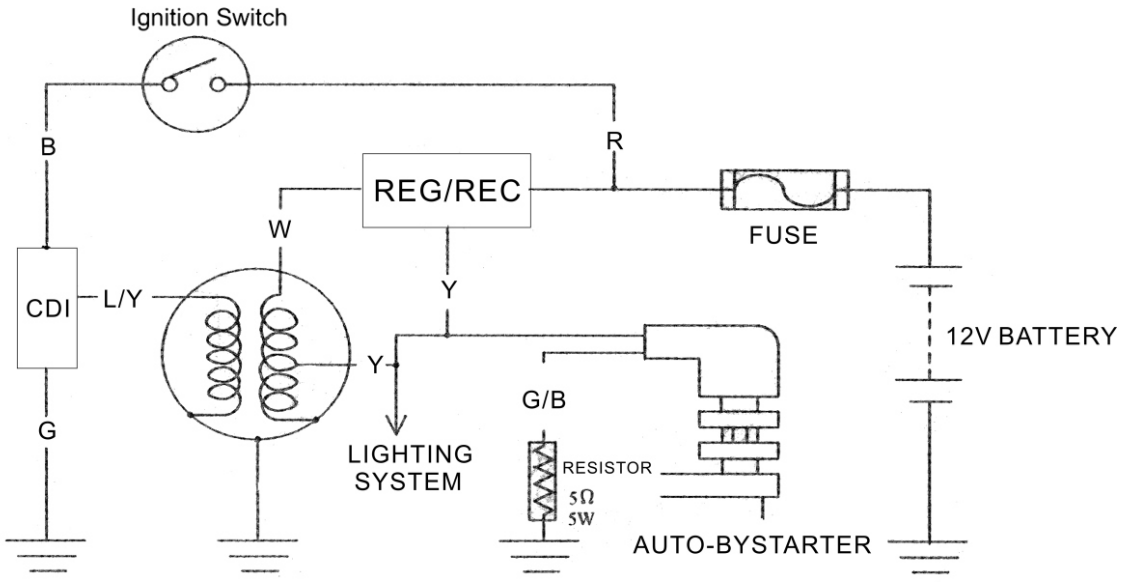


5. FUEL SYSTEM



5. FUEL SYSTEM





5. FUEL SYSTEM

SERVICE INFORMATION

GENERAL INSTRUCTIONS

Gasoline is very dangerous. When working with gasoline, keep sparks and flames away from the working area.
Gasoline is extremely flammable and is explosive under certain conditions. Be sure to work in a well-ventilated area.

- When disassembling the carburetor, be sure to service the vacuum piston and float chamber.
- Do not bend or twist control cables. Damaged control cables will not operate smoothly.
- When disassembling fuel system parts, note the locations of O-rings. Replace them with new ones during assembly.
- Before float chamber disassembly, loosen the drain screw to drain the residual gasoline into a clean container.
- After the carburetor is removed, plug the intake manifold side with a clean shop towel to prevent foreign matters from entering.
- Remove the vacuum diaphragm before cleaning the carburetor air and fuel passages with compressed air to avoid damaging the vacuum diaphragm.
- When the motorcycle is not used for over one month, drain the residual gasoline from the float chamber to avoid erratic idling and clogged slow jet due to deteriorated fuel.

SPECIFICATIONS

Item	Specification	
	SD10RC/RA/RB	SG20 TA/TB
Venturi dia. (mm)	17	20
Type	CVK	CVK
Float level (mm)	17	17
Main jet	#80	#92
Slow jet	#35	#35
Idle speed	2000±100 rpm	1700±100 rpm
Throttle grip free play	2 ~ 6mm	2 ~ 6mm
Pilot screw opening	$2\frac{3}{4}\pm\frac{1}{2}$	$2\frac{3}{4}\pm\frac{1}{2}$

＊ For Sento 50, KYMCO provide #85 main jet for accessory.

TROUBLESHOOTING

Engine is hard to start
- No spark at plug (⇨ Section 15)
- Compression too low
- No fuel to carburetor
  - –Clogged fuel filter
  - –Restricted fuel line
  - –Faulty float valve
  - –Incorrectly adjusted float level
- Engine flooded with fuel
  - –Clogged air cleaner
  - –Fuel overflowing
- Intake air leak
- Contaminated fuel
- Faulty auto bystarter
- Clogged idle system or auto bystarter passages

Rich mixture
- Faulty auto bystarter
- Faulty float valve
- Float level too high
- Clogged air jets
- Dirty air cleaner
- Flooded carburetor

Backfiring at deceleration
- Lean mixture in idle system
- Improper air cut-off valve operation

Misfiring during acceleration
- Faulty ignition system
- Lean mixture
- Faulty accelerating pump

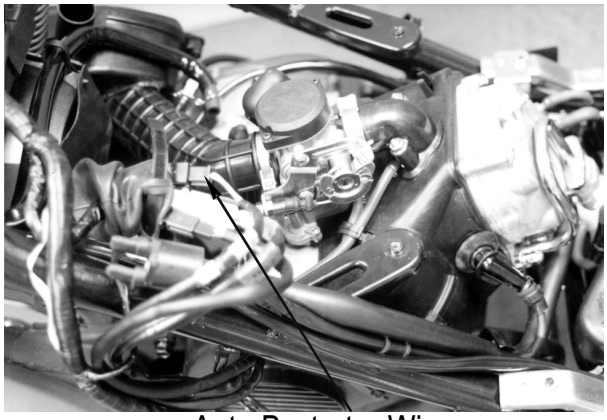
Engine idles roughly, stalls or runs poorly
- Clogged fuel system
- Ignition malfunction
- Rich or lean mixture
- Contaminated fuel
- Intake air leak
- Incorrect idle speed
- Incorrectly adjusted pilot screw
- Clogged idle system or auto bystarter passages
- Incorrectly adjusted float level

Lean mixture
- Clogged fuel jets
- Faulty float valve
- Float level too low
- Clogged fuel system
- Intake air leak
- Improper vacuum piston operation
- Improper throttle operation

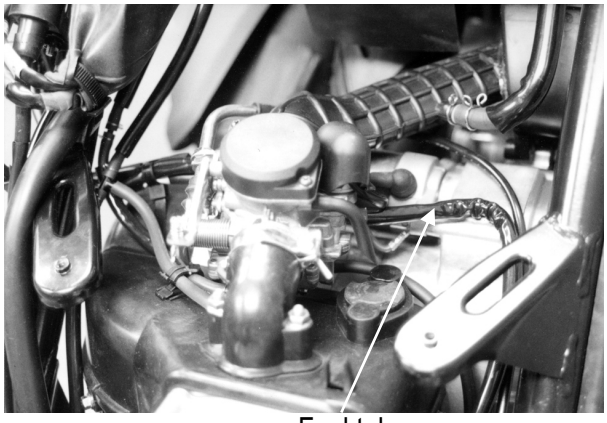
5. FUEL SYSTEM

CARBURETOR REMOVAL

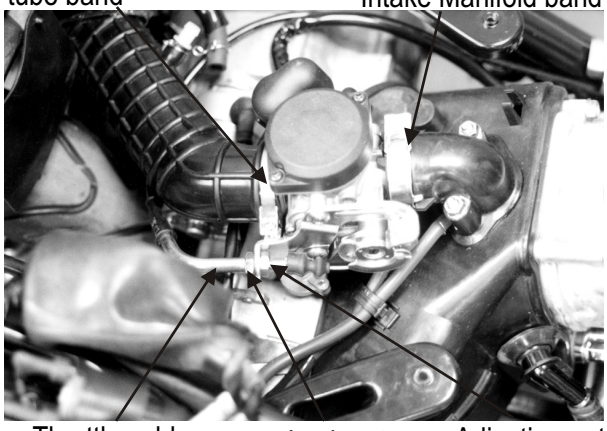
Remove the frame right side cover. (⇨2-4)
Disconnect the auto bystarter wire connector.
Remove the met-in box. (⇨2-3)



Loosen the drain screw and drain the fuel from the float chamber.
Disconnect the fuel tube and vacuum tube at the carburetor.



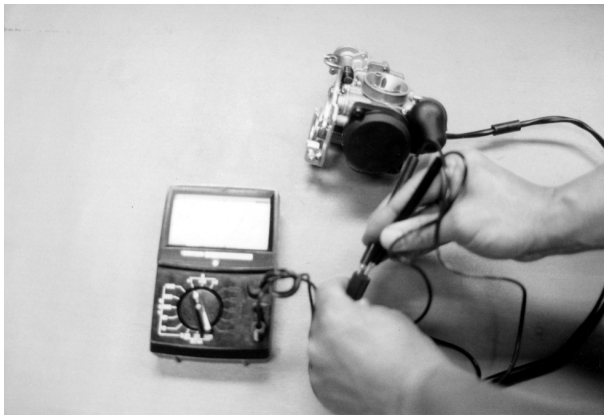
Loosen the throttle cable adjusting nut and lock nut, and disconnect the throttle cable from the carburetor. Loosen the carburetor intake manifold band and air cleaner connecting tube band screws and then remove the carburetor.



AUTO BYSTARTER

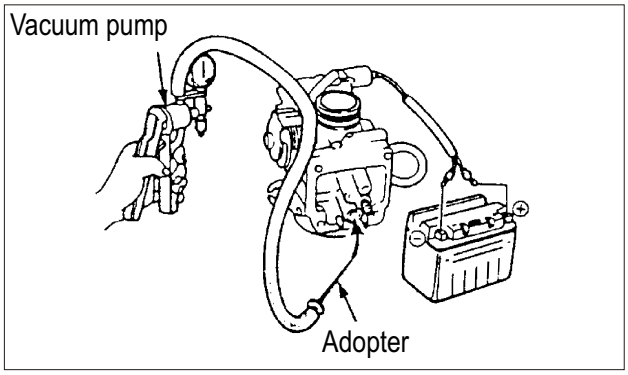
OPERATION INSPECTION

Measure the resistance between the auto bystarter wire terminals.
Resistance:10 ohm max. (10 minutes minimum after stopping the engine)
If the reading is not within the limit, replace the auto bystarter with a new one.



5. FUEL SYSTEM

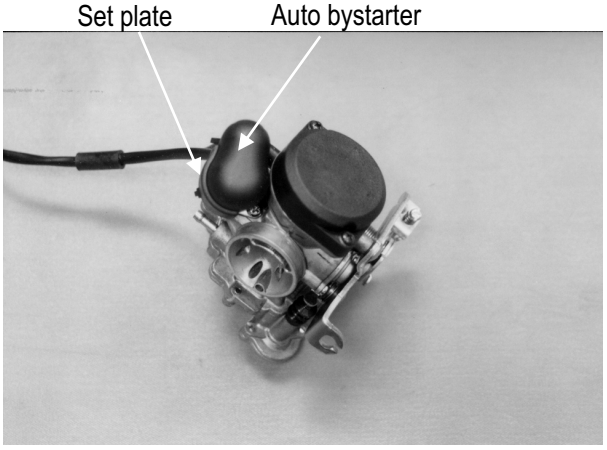
Connect a hose to the fuel enriching circuit of the carburetor. Connect the auto bystarter yellow wire to the positive (+) terminal of a battery and green wire to the negative (-) terminal. Wait 5 minutes and blow the hose with mouth or vacuum pump. If the passage is blocked, the auto bystarter is normal.



REMOVAL

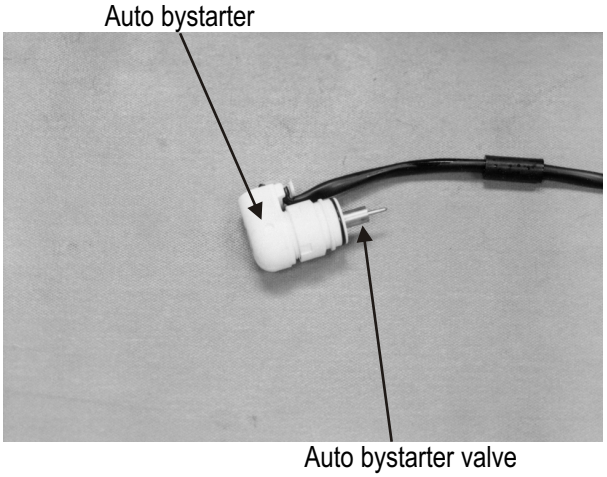
Remove the set plate screws and set plate.

Remove the auto bystarter from the carburetor.



AUTO BYSTARTER INSPECTION

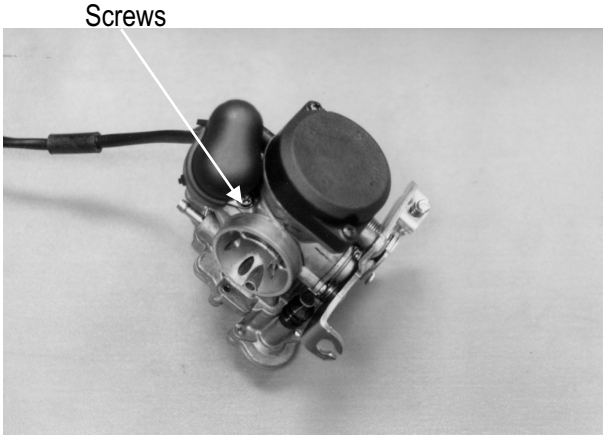
Check the auto bystarter valve and needle for nicks, wear or damage. If any faulty part is found, replace the auto bystarter as a set.



INSTALLATION

Insert the auto bystarter into the carburetor body until it bottoms.

Position the set plate into the groove in the auto bystarter and tighten the screws.

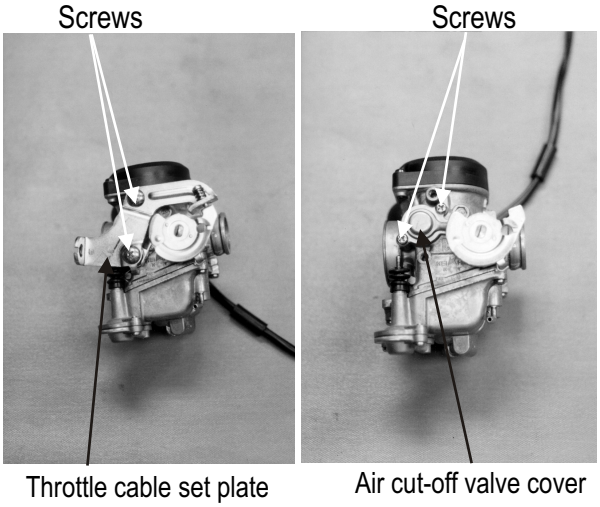


* • Be sure to set the vacuum diaphragm lip into the groove on the carburetor.
  • When installing the air cut-off valve cover, make sure that the vacuum diaphragm is properly installed.

AIR CUT-OFF VALVE

DISASSEMBLY

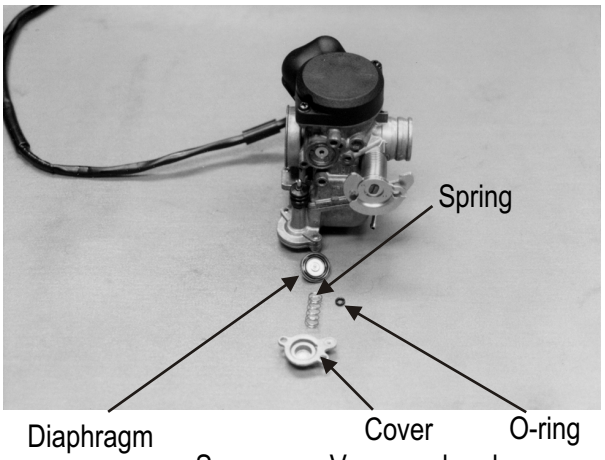
Remove the two screws attaching the throttle cable set plate and the set plate.
Remove the two screws attaching the air cut-off valve.
Remove the spring and vacuum diaphragm.
Check the vacuum diaphragm for cracks or damage and check each passage for clogging.



ASSEMBLY

Install the vacuum diaphragm onto the carburetor.
Install the spring and air cut-off valve cover.
Install the throttle cable set plate and tighten the two screws.

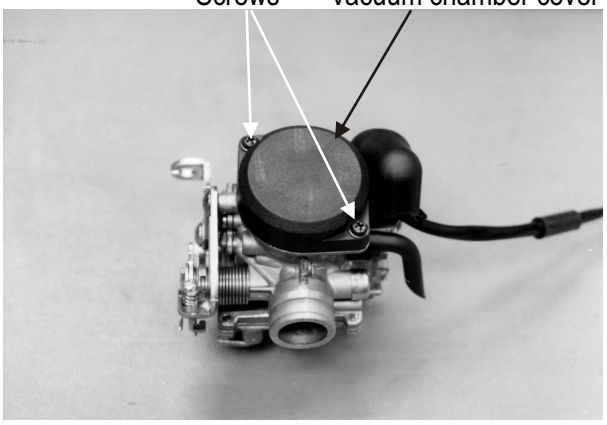
✳
- Be sure to set the vacuum diaphragm lip into the groove on the carburetor.
- When installing the air cut-off valve cover, make sure that the vacuum diaphragm is properly installed.



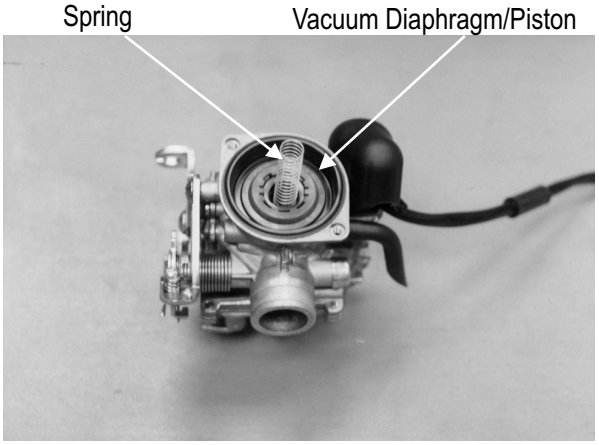
VACUUM CHAMBER

DISASSEMBLY

Remove the two vacuum chamber cover screws and the cover.

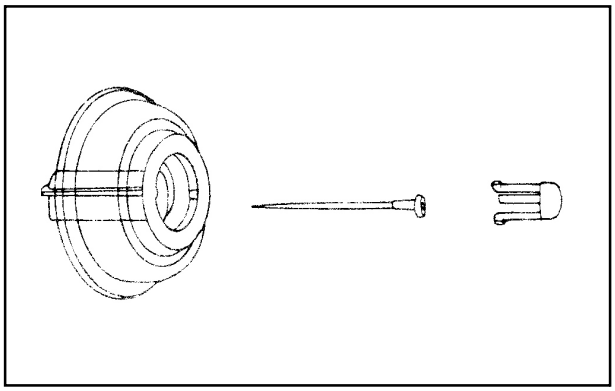


Remove the spring and vacuum diaphragm/piston.



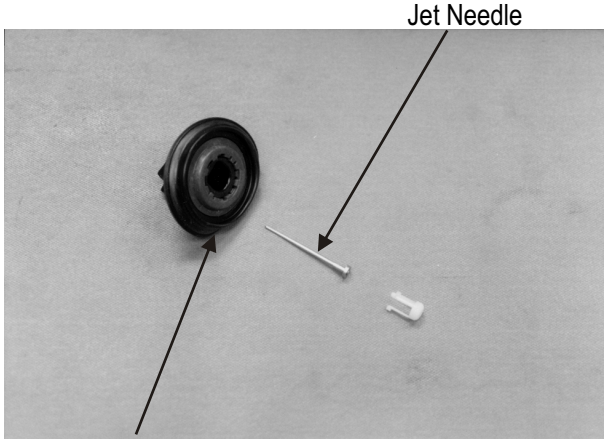
Remove the needle holder and jet needle.

* Be careful not to damage the vacuum diaphragm.



INSPECTION

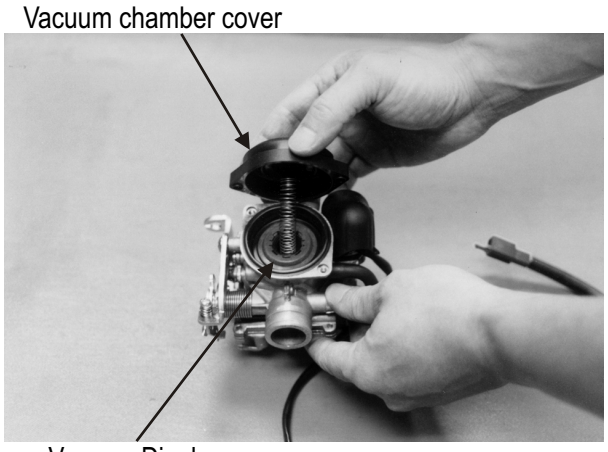
Inspect the needle for stepped wear. Inspect the vacuum piston for wear or damage. Inspect the diaphragm for deterioration and tears.



ASSEMBLY

Install the vacuum piston/diaphragm in the carburetor body. Install the spring and then install the vacuum chamber cover. Tighten the two screws.

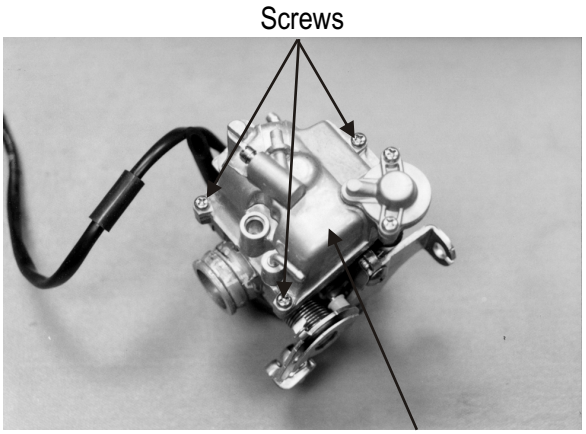
* • Be careful not to damage the diaphragm.
  • Hold the vacuum piston while tightening the vacuum chamber cover.



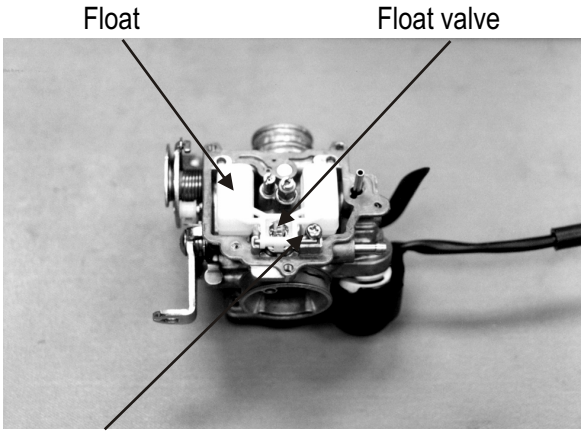
FLOAT CHAMBER

DISASSEMBLY

Remove the three float chamber screws and the float chamber.

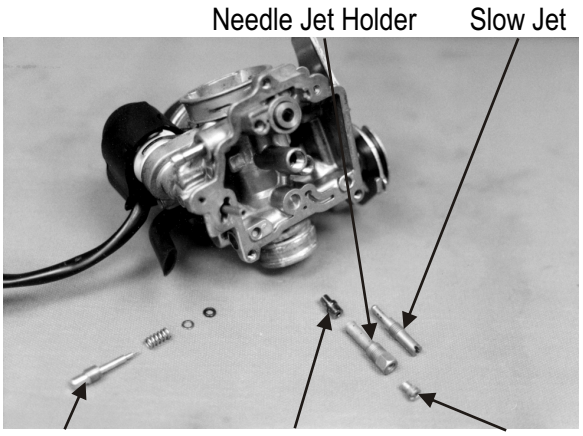


Loosen the float pin screw.
Remove the float pin, float and float valve.

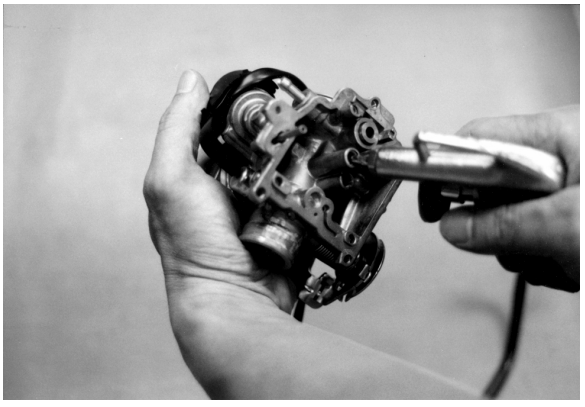


Remove the main jet, needle jet holder, needle jet, slow jet and pilot screw.

* • Be careful not to damage the fuel jets and pilot screw.
  • Before removing, turn the pilot screw in and carefully count the number of turns until it seats lightly and then make a note of this.
  • Do not force the pilot screw against its seat to avoid seat damage.



Clean the removed fuel jets with detergent oil and blow them open with compressed air. Blow compressed air through all passages of the carburetor body.



5. FUEL SYSTEM

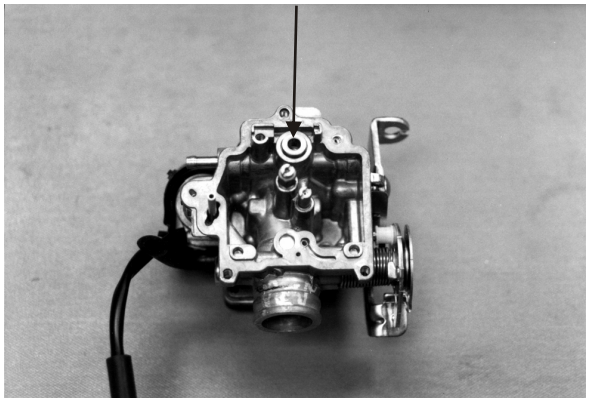
INSPECTION

Inspect the float valve and valve seat for damage or clogging.

Inspect the float valve and valve seat contact area for stepped wear or contamination.

* Worn or contaminated float valve and valve seat must be replaced because it will result in float level too high due to incomplete air tightness.

Valve seat



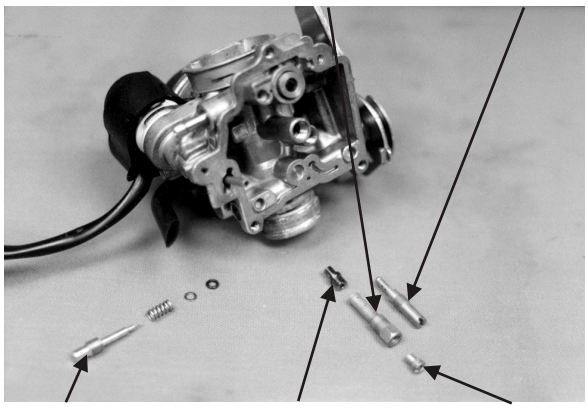
ASSEMBLY

Install the slow jet, needle jet, needle jet holder, main jet and pilot screw.

* Return the pilot screw to the original position as noted during removal.

Standard opening: $2^{3}/_{4} \pm {}^{1}/_{2}$ turns

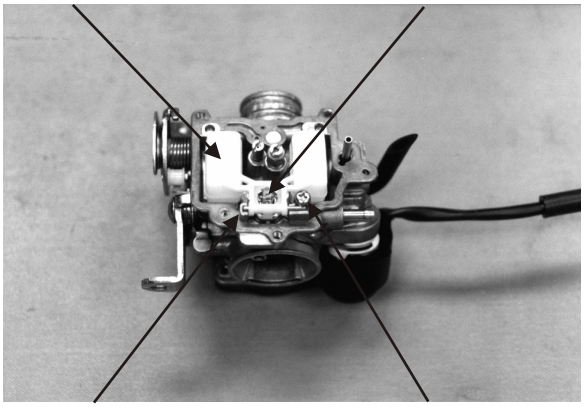
Needle Jet Holder Slow Jet



Pilot Screw Needle Jet Main Jet

Install the float valve, float and float pin.
Secure the float pin with the screw.

Float Float valve



Float pin Screw

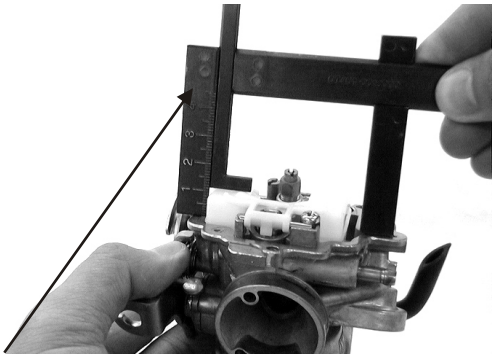
FLOAT LEVEL INSPECTION

* • Check the operation of the float valve and float before this inspection.
  • Measure the float level by placing the float level gauge on the float chamber face parallel with the main jet.

Measure the float level.

Float Level: 17.0mm

This installation sequence is the reverse of removal.

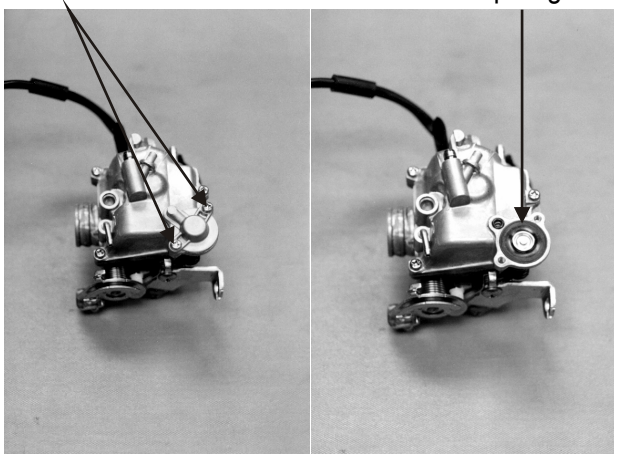


Float Level Gauge

ACCELERATING PUMP

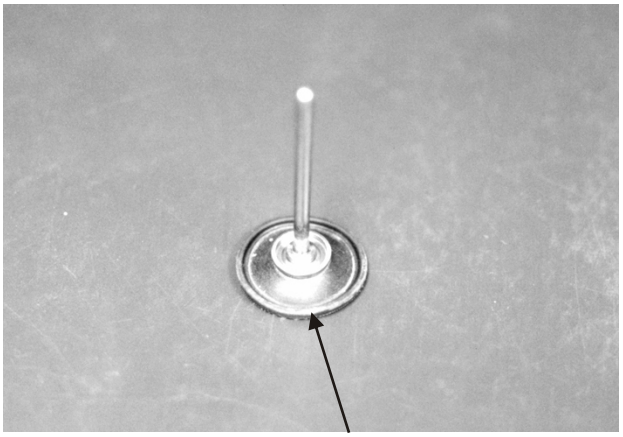
DISASSEMBLY

Remove the two accelerating pump cover screws and accelerating pump cover.
Remove the spring and accelerating pump diaphragm.

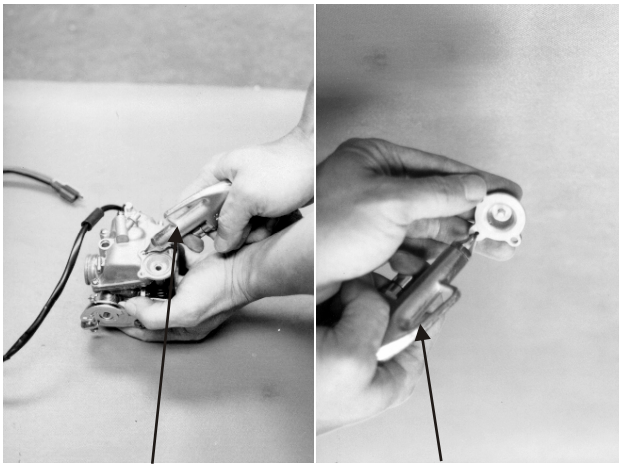


INSPECTION

Inspect the accelerating pump diaphragm for cracks, damage or deterioration. Replace if necessary.



Check each accelerating pump fuel passage for clogging
Clean and blow them open with compressed air.

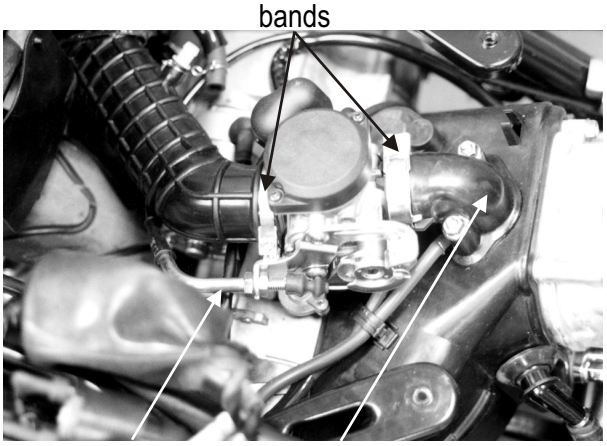


Install the accelerating pump in the reverse order of removal.

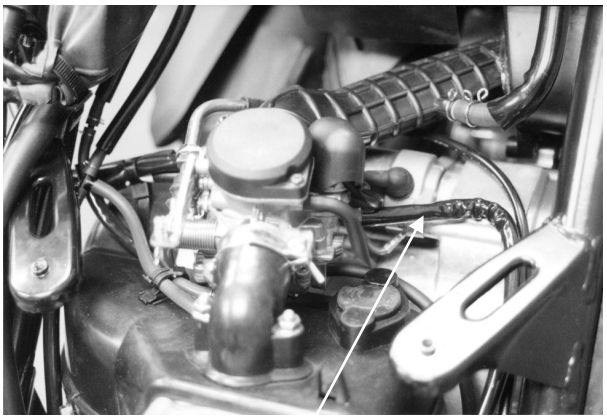
* Be careful not to damage the diaphragm during installation.

CARBURETOR INSTALLATION

Tighten the drain screw.Install the carburetor onto the intake manifold, aligning the tab on the carburetor with the cutout in the intake manifold. Tighten the intake manifold band screw. Install the air cleaner connecting tube and tighten the band screw. Connect the throttle cable to the throttle wheel on the carburetor. Tighten the lock nut.



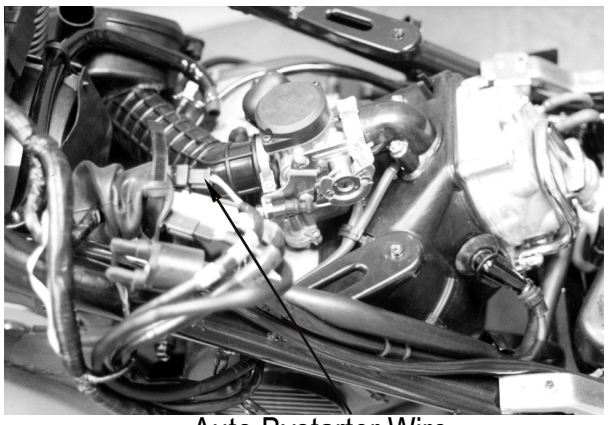
Connect the fuel tube and vacuum tube to the carburetor.



Connect the auto bystarter wire connector. Perform the following inspections and adjustments:

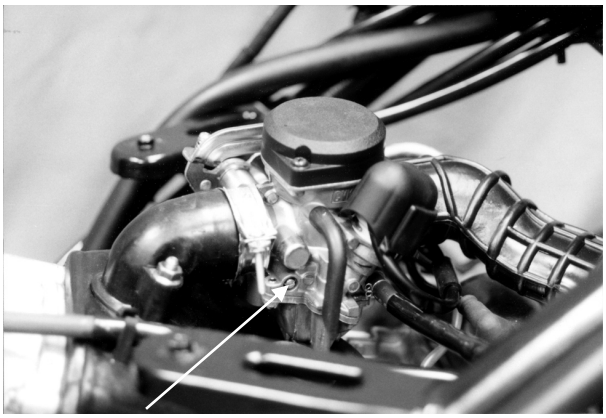
-Throttle grip free play (⇨3-3)

-Idle speed (⇨3-5)



PILOT SCREW ADJUSTMENT

ADJUSTMENT


Pilot screw

* • The pilot screw is factory pre-set and no adjustment is necessary. During carburetor disassembly, note the number of turns of the pilot screw and use as a reference when reinstalling it.
  • Place the motorcycle on its main stand on level ground for this operation.

A tachometer must be used when adjusting the engine speed. Turn the pilot screw clockwise until it seats lightly and back it out to the specification given.

Standard opening : $2^{3}/_{4} \pm {}^{1}/_{2}$ turns

* • The carburetor must be adjusted when the engine is warm and the auto bystarter is closed.
  • Do not force the pilot screw against its seat to prevent damage.

Throttle stop screw

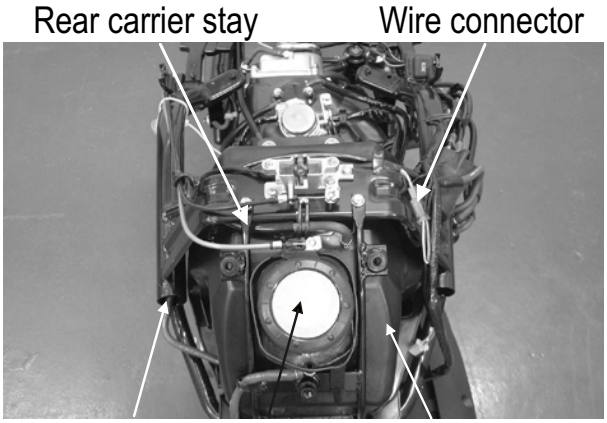
Warm up the engine and adjust the throttle stop screw to obtain the specified idle speed.

Idle speed :
SD10RA/RB/RC- 1700±100 rpm
SG20 TA/TB- 2000±100 rpm

Turn the pilot screw in or out slowly to obtain the highest engine speed. Slightly accelerate several times to make sure that the idle speed is within the specified range. If the engine misses or runs erratic, repeat the above steps.

FUEL TANK REMOVAL

Remove the met-in box. (⇨ 2-3)
Remove the frame center cover.
Remove the frame body cover. (⇨2-3)
Remove the four bolts on the fuel tank, take the plate holder off.
Disconnect the fuel unit wire connector.
Remove the fuel tank.
The installation sequence is the reverse of removal.

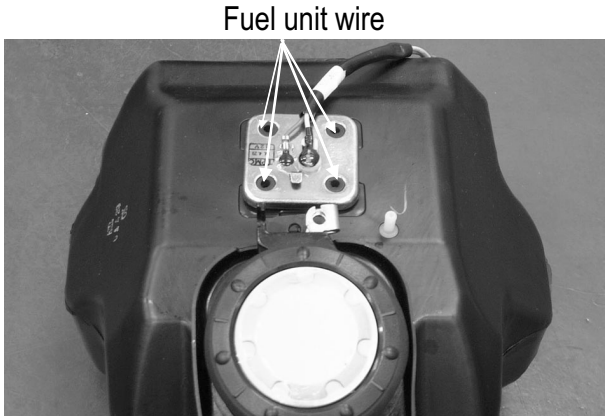


FUEL UNIT

REMOVAL

Remove the related parts.
Disconnect the fuel unit wire connector.
Turn the fixed plate on the fuel unit, take the fuel unit off.

✳ Do not bend the float arm on the fuel unit, otherwise the figure on the fuel meter will not correct.



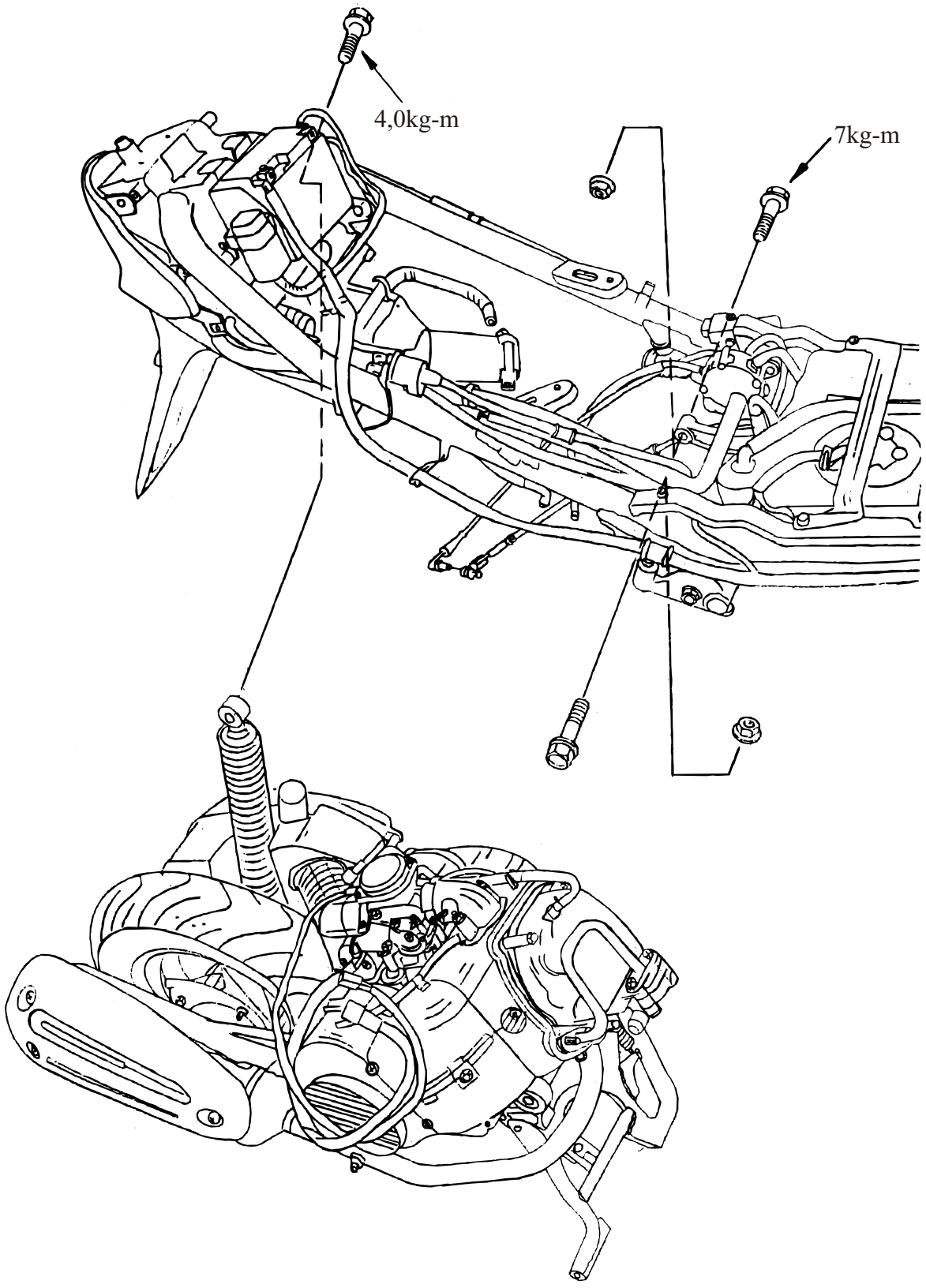
INSTALLATION

Inspet if the fuel unit is damaged,or harden.
Assemble the fuel unit in the reverse order of disassembly.

✳
- Align the groove on the fuel unit with the angle on the fuel tank.
- Inspect if the fuel tank leaked after installing and filling the gasoline.

AIR CLEANER

Loosen the air cleaner connecting tube band screw.
Disconnect the clinhead cover breather tube from the air cleaner.
Remove the two bolts and air cleaner case.


4,0kg-m
7kg-m

SERVICE INFORMATION

GENERAL INSTRUCTIONS

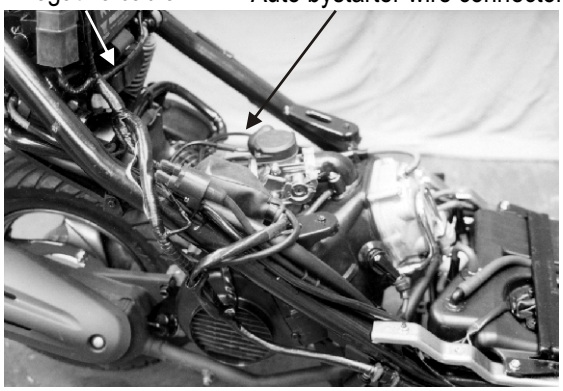
- A floor jack or other adjustable support is required to support and maneuver the engine. Be careful not to damage the motorcycle body, cables and wires during engine removal.
- Use shop towels to protect the motorcycle body during engine removal.
- Parts requiring engine removal for servicing:
  - Crankcase
  - Crankshaft

Engine oil capacity

· At disassembly : 0.8 liter
· At change : 0.7 liter

ENGINE REMOVAL

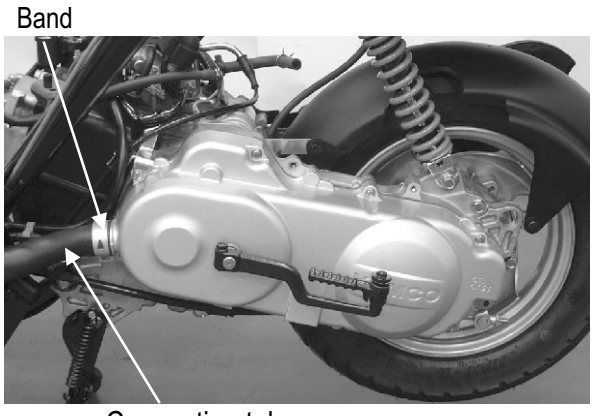
Disconnect the battery negative cable.
Remove the frame body cover. (⇨2-3)
Disconnect the spark plug high tension wire.
Disconnect the auto bystarter wire connector.
Disconnect the A.C. generator wire connector.



Disconnect the starter motor cable and earth cable from the starter motor.
Remove the fuel tube.
Remove the spark plug cap.

Disconnect the vacuum tube.
Loosen the throttle cable adjusting nut and lock nut, and disconnect the throttle cable from the carburetor.

Loosen the drive belt air cleaner connecting tube band screw and remove the connecting tube.



6. ENGINE REMOVAL/INSTALLATION

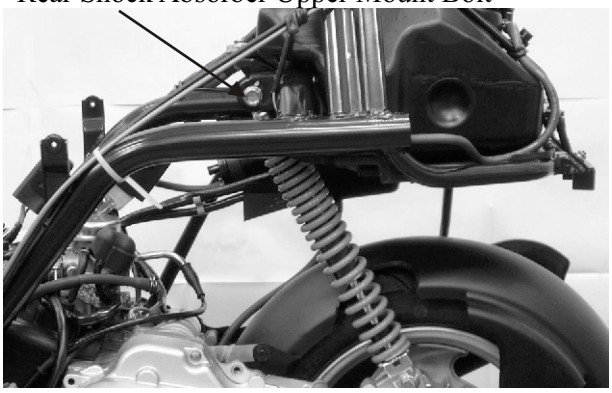
Remove two bolts onto the air cleaner then dismantle it.

Remove the rear brake adjusting nut, connector pin rear brake cable.

Adjusting nut

Rear Shock Absorber Upper Mount Bolt

Remove the rear shock absorber upper mount bolt.

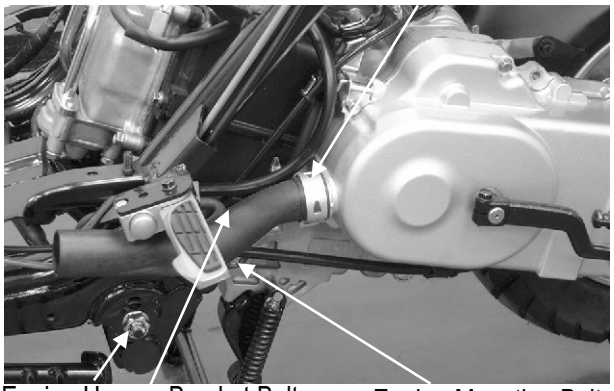


Band

Remove two bolts on both side of engine hanger then move the frame forward to dismantle the engine from body frame.

Use the wood stand to support the body frame.

* Make sure of wire connecter related will be disconnected completely before dismantling the engine from the body frame.

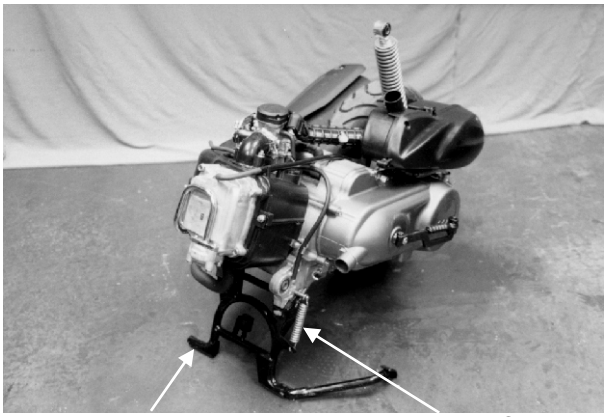


Engine Hanger Bracket Bolt

Engine Mounting Bolt

ENGINE HANGER BRACKET REMOVAL

Remove the return spring from the main stand.
Remove the main stand.

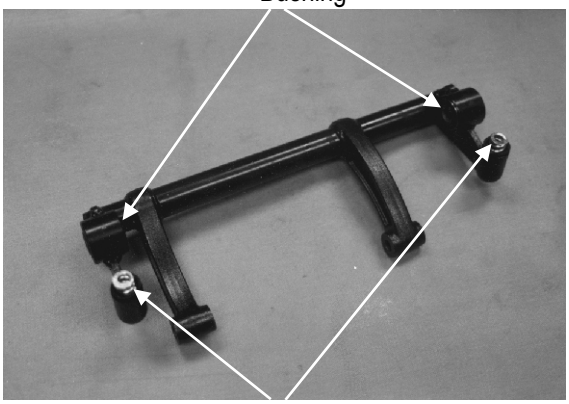


Main stand

Return Spring

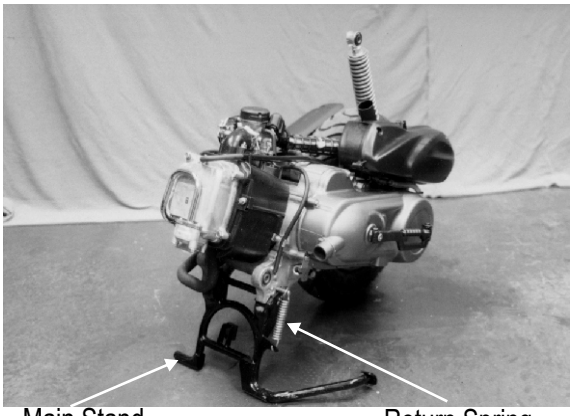
6. ENGINE REMOVAL/INSTALLATION

Remove the engine hanger bracket bolts and engine hanger bracket.
Inspect the engine hanger bushings and stopper spring for wear or damage.



ENGINE HANGER BRACKET INSTALLATION

Install the engine hanger bracket to the chassis and tighten the bolt.
Install the main stand onto the engine and install the return spring.



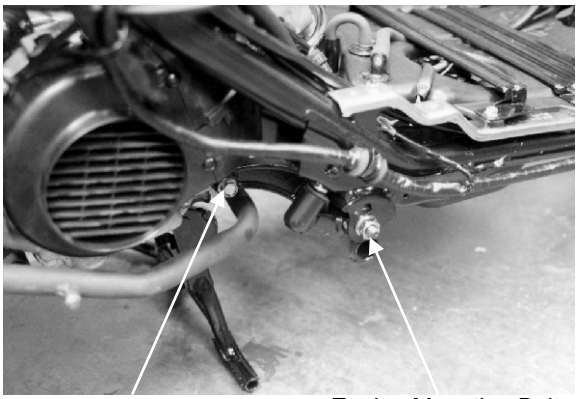
ENGINE INSTALLATION

Install the engine and tighten the engine mounting bolt.

Torque : 5.0 kgf-m

Tighten the rear shock absorber upper mount bolt.

Torque : 4.0 kgf-m



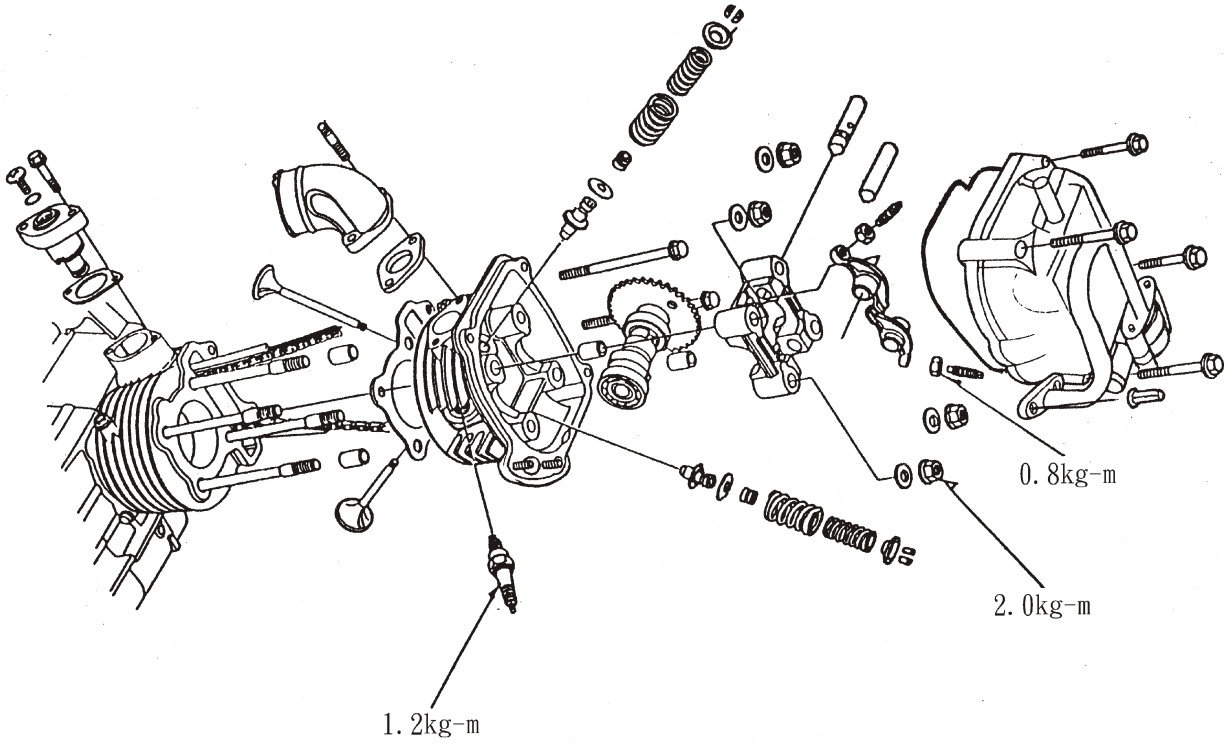
Install the removed parts in the reverse order of removal.

* Route the wires and cables properly.

After installation, inspect and adjust the following:

- Throttle grip free play (⇨3-3)
- Rear brake adjustment (⇨3-8)

7. CYLINDER HEAD/VALVES



7. CYLINDER HEAD/VALVES

SERVICE INFORMATION

GENERAL INSTRUCTIONS

- The cylinder head can be serviced with the engine installed in the frame.
- When assembling, apply molybdenum disulfide grease or engine oil to the valve guide movable parts, valve arm and camshaft sliding surfaces for initial lubrication.
- The camshaft is lubricated by engine oil through the cylinder head engine oil passages. Clean and unclog the oil passages before assembling the cylinder head.
- After disassembly, clean the removed parts and dry them with compressed air before inspection.
- After removal, mark and arrange the removed parts in order. When assembling, install them in the reverse order of removal.

SPECIFICATIONS

Unit : mm

Item		50cc		100cc	
		Standard (mm)	Service (mm)	Standard (mm)	Service (mm)
Valve clearance (cold)	IN	0.04	—	0.1	—
	EX	0.04	—	0.1	—
Cylinder head compression		14kg/cm² — 600rpm	—	15kg/cm²-600rpm	—
Cylinder head warpage			0.05		0.05
Camshaft cam height	IN	26.438	26.038	26.438	26.038
	EX	25.807	25.407	25.807	25.407
Valve rocker arm I.D	IN	10.000 — 10.015	10.10	10.000 — 10.015	10.10
	EX	10.000 — 10.015	10.10	10.000 — 10.015	10.10
Valve rocker arm shaft O.D	IN	9.972 — 9.987	9.91	9.972 — 9.987	9.91
	EX	9.972 — 9.987	9.91	9.972 — 9.987	9.91
Valve seat width	IN	1.0°	1.8	1.0°	1.8
	EX	1.0°	1.8	1.0°	1.8
Valve stem O.D	IN	4.975 — 4.990	4.90	4.975 — 4.990	4.90
	EX	4.955 — 4.970	4.90	4.955 — 4.970	4.90
Valve guide I.D	IN	5.000 — 5.012	5.30	5.000 — 5.012	5.30
	EX	5.000 — 5.012	5.30	5.000 — 5.012	5.30
Valve stem-to-guide clearance	IN	0.010 — 0.037	0.08	0.010 — 0.037	0.08
	EX	0.030 — 0.057	0.10	0.030 — 0.057	0.10
Valve spring free length	內彈簧	29.9	28.9	31.1	30.1
	外彈簧	33.5	32.45	34.35	33.3

TORQUE VALUES

Cylinder head nut	2.0 kgf-m	Apply engine oil to threads
Valve clearance adjusting nut	0.9 kgf-m	Apply engine oil to threads

SPECIAL TOOLS

Valve spring compressor	E051
Valve spring compressor attachment	E051
Valve wrench adjuster	E012

TROUBLESHOOTING

- The poor cylinder head operation can be diagnosed by a compression test or by tracing engine top-end noises.

Poor performance at idle speed
- Compression too low

Compression too low
- Incorrect valve clearance adjustment
- Burned or bend valves
- Incorrect valve timing
- Broken valve spring
- Poor valve and seat contact
- Leaking cylinder head gasket
- Warped or cracked cylinder head
- Poorly installed spark plug

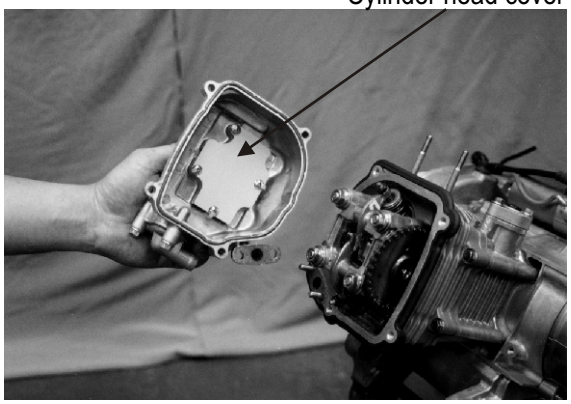
Compression too high
- Excessive carbon build-up in combustion chamber

White smoke from exhaust muffler
- Worn valve stem or valve guide
- Damaged valve stem seal

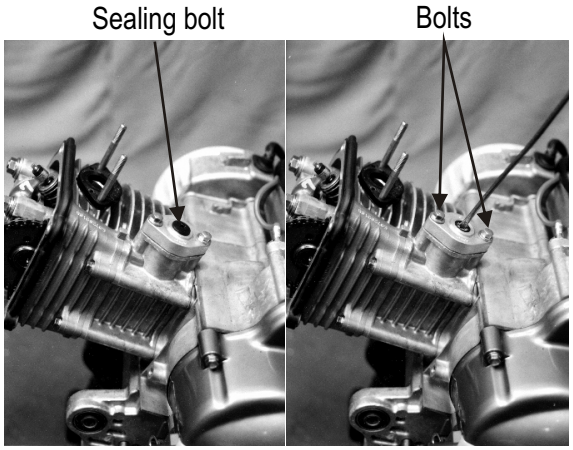
Abnormal noise
- Incorrect valve clearance adjustment
- Sticking valve or broken valve spring
- Damaged or worn camshaft
- Worn cam chain guide
- Worn camshaft and rocker arm

CAMSHAFT REMOVAL

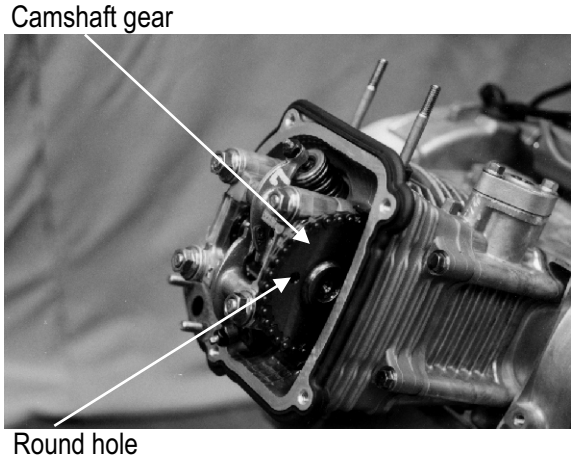
Remove the center cover.(⇨2-3)
Remove the center frame.
Remove the four cylinder head cover bolts to remove the cylinder head cover.



Remove the cam chain tensioner sealing bolt and spring.
Remove the two bolts attaching the cam chain tensioner and the tensioner.

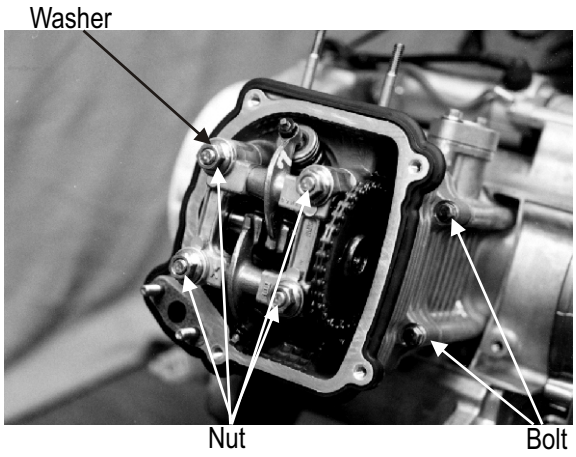


Turn the flywheel counterclockwise so that the "T" mark on the flywheel aligns with the index mark on the crankcase to bring the round hole on the camshaft gear facing up to the top dead center on the compression stroke.

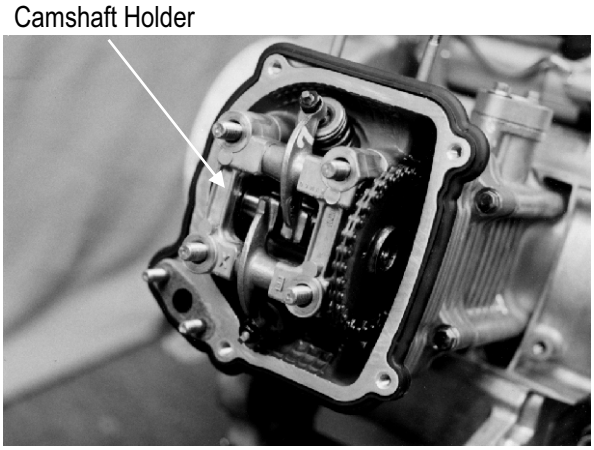


Remove the two cylinder head bolts.
Remove the four cylinder head nuts and washers.
Remove the camshaft holder.

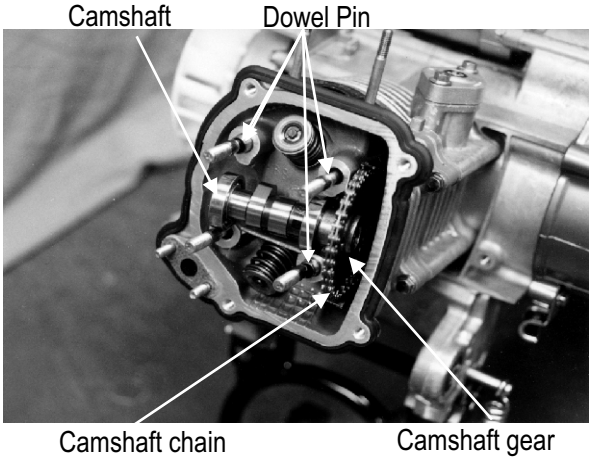
✻ Diagonally loosen the cylinder head nuts in 2 or 3 times.



Remove the camshaft holder and dowel pins.



Remove the camshaft gear from the cam chain and remove the camshaft.

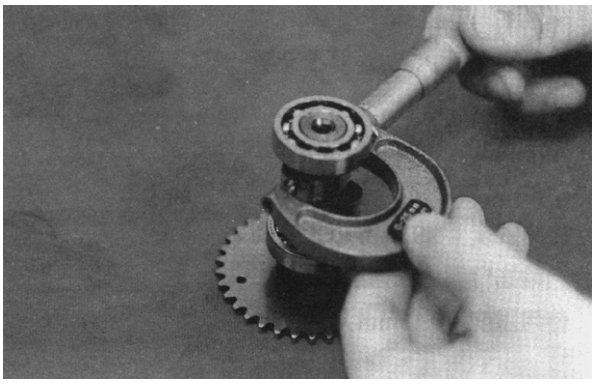


CAMSHAFT INSPECTION

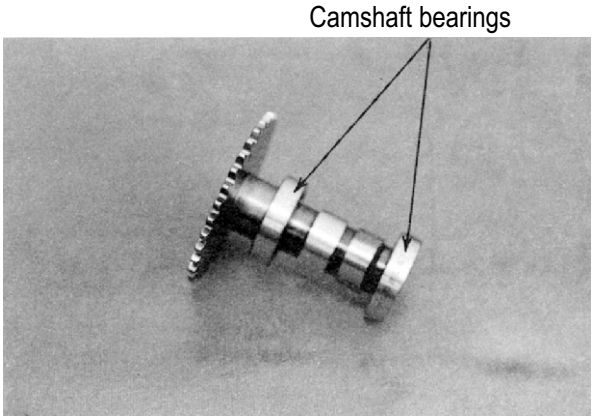
Check each cam lobe for wear or damage.
Measure the cam lobe height.

Service limit :

IN : 24.69 mm under must be replaced
EX: 25.24 mm under maut be replaced

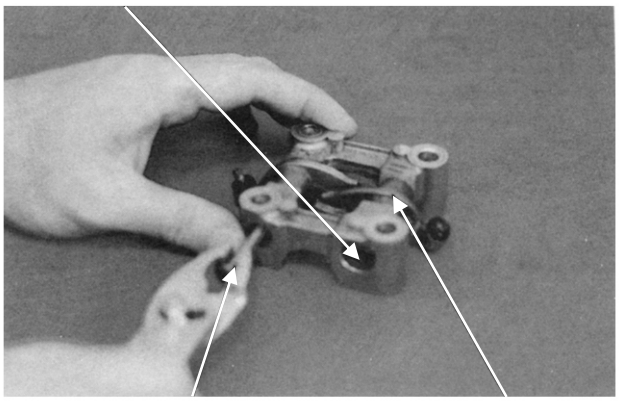


Check each camshaft bearing for play or damage. Replace the camshaft assembly with a new one if the bearings are noisy or have excessive play.



CAMSHAFT HOLDER DISASSEMBLY

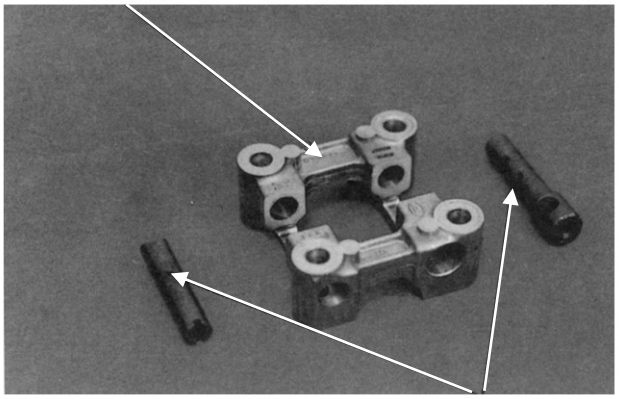
Take out the valve rocker arm shafts using a 5mm bolt.
Remove the valve rocker arms.



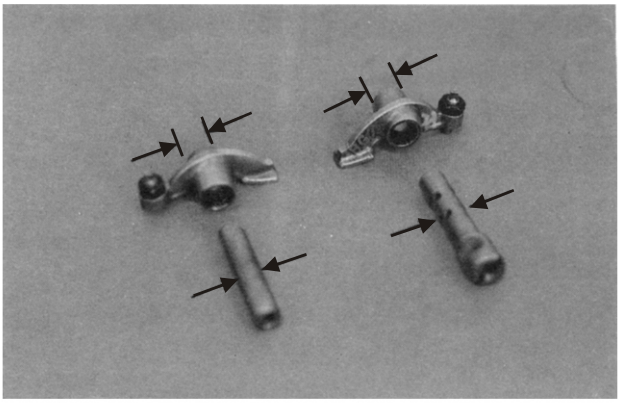
CAMSHAFT HOLDER INSPECTION

Inspect the camshaft holder, valve rocker arms and rocker arm shafts for wear or damage.

* If the valve rocker arm contact surface is worn, check each cam lobe for wear or damage.

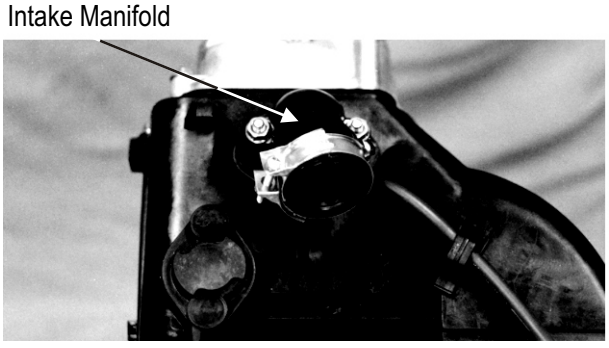


Measure the I.D. of each valve rocker arm.
Service limit : IN:10,10mm ganti jika lebih
EX:10,10mm ganti jika lebih
Measure each rocker arm shaft O.D.
Service limit : IN: 9,91mm ganti jika lebih
EX: 9,91mm ganti jika lebih

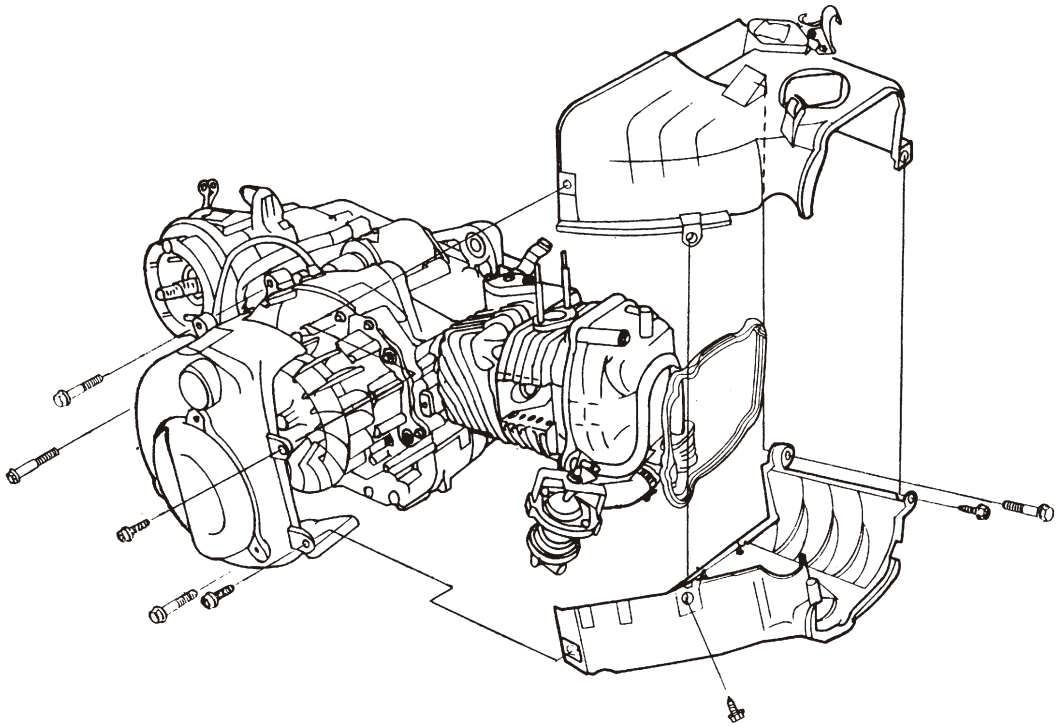


CYLINDER HEAD REMOVAL

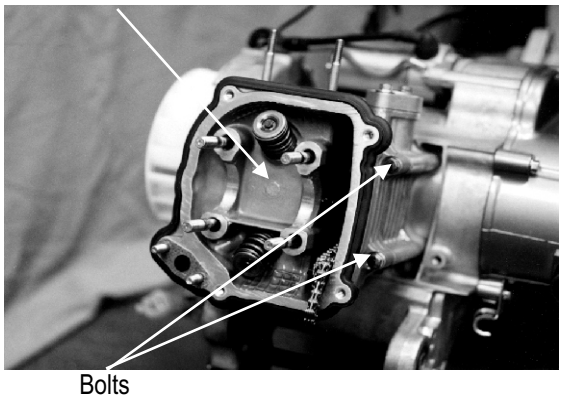
Remove the camshaft. (⇨7-4)
Remove the carburetor. (⇨5-4)
Remove the exhaust muffler. (⇨2-4)
Remove the intake manifold.



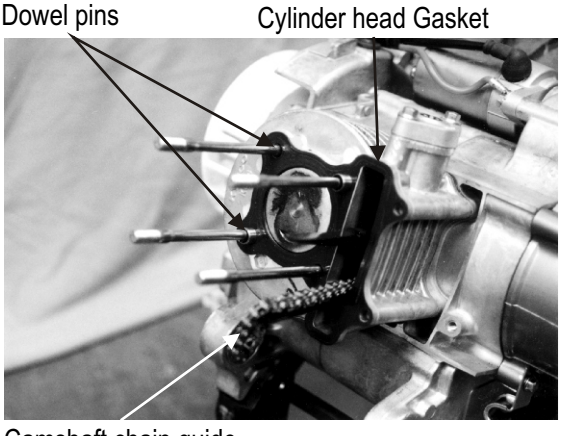
Remove the cooling fan cover. (⇨14-6)
Remove the engine cover bolts and screws.
Separate the engine cover joint claws.



Remove the cylinder head.



Remove the dowel pins and cylinder head gasket.
Remove the cam chain guide.



CYLINDER HEAD DISASSEMBLY

Remove the valve spring cotters, retainers, springs, spring seats and valve stem seals using a valve spring compressor.

* • Be sure to compress the valve springs with a valve spring compressor.
  • Mark all disassembled parts to ensure correct reassembly.

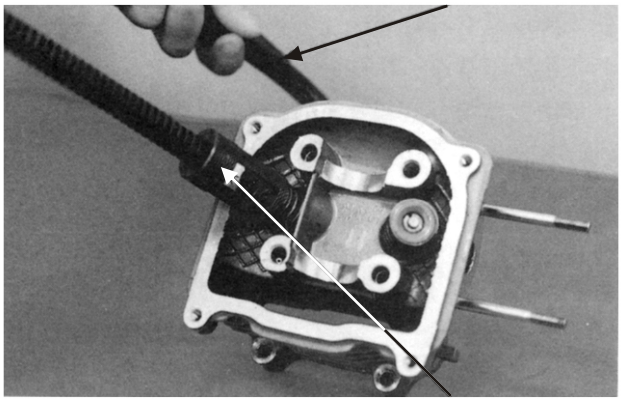
Special

Valve spring compressor E051
Valve spring compressor attachment

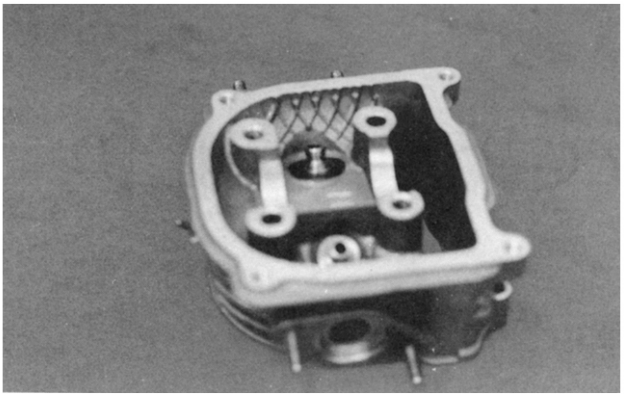
Remove carbon deposits from the combustion chamber.
Clean off any gasket material from the cylinder head mating surface.

* Be careful not to damage the cylinder head mating surface.

Valve spring compressor



Valve spring compressor attachment



CYLINDER HEAD INSPECTION

Check the spark plug hole and valve areas for cracks.
Check the cylinder head for warpage with a straight edge and feeler gauge.

Service limit : 0005 mm above must be modified or replaced.

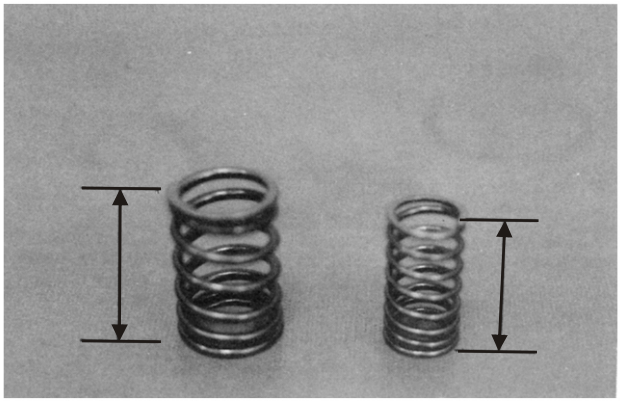
VALVE SPRING FREE LENGTH

Measure the free length of the inner and outer valve springs.

Service limit :

Inner : 26.1 mm under must be placed.

Outer : 30.5 mm under must be replaced.



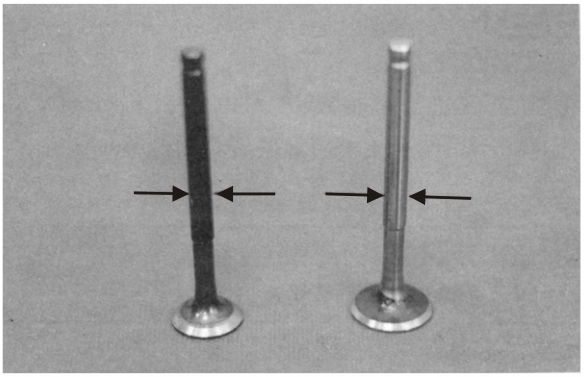
7. CYLINDER HEAD/VALVES

VALVE / VALVE GUIDE

Inspect each valve for bending, burning, scratches or abnormal stem wear.
Check valve movement in the guide.
Measure each valve stem O.D.

Service limit :

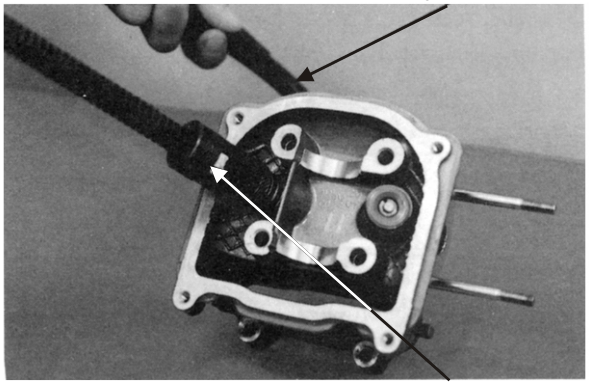
IN : 4.9 mm under must be replaced.
EX : 4.9 mm under must be replaced.



CYLINDER HEAD ASSEMBLY

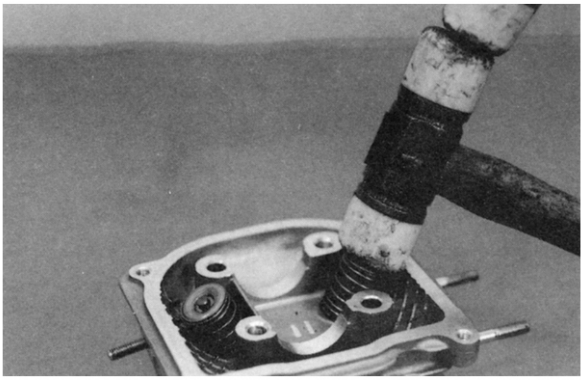
* • When assembling, a valve spring compressor must be used.
  • Install the cotters with the pointed ends facing down from the upper side of the cylinder head.

Special
Valve spring compressor E051



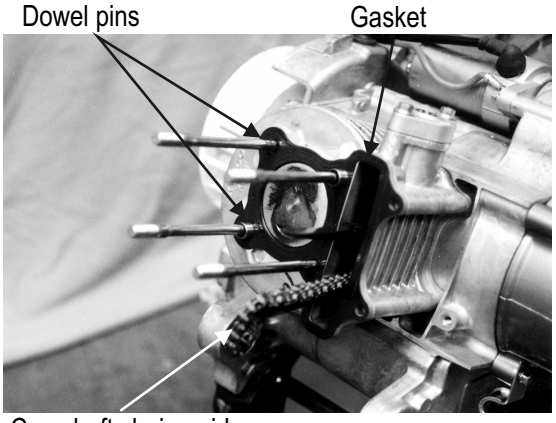
Tap the valve stems gently with a plastic hammer for 2～3 times to firmly seat the cotters.

* Be careful not to damage the valves.



CYLINDER HEAD INSTALLATION

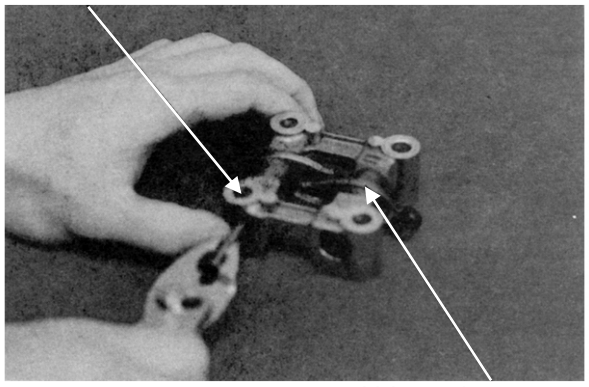
Install the dowel pins and a new cylinder head gasket.
Install the cam chain guide.



Install the cylinder head.

Cylinder head

Camshaft holder



Valve rocker arm

CAMSHAFT INSTALLATION

First assemble the camshaft holder.
Install the intake and exhaust valve rocker arms and rocker arm shafts.

* • When installing the rocker arm shaft, align the shaft front end with the bolt hole of the camshaft holder.

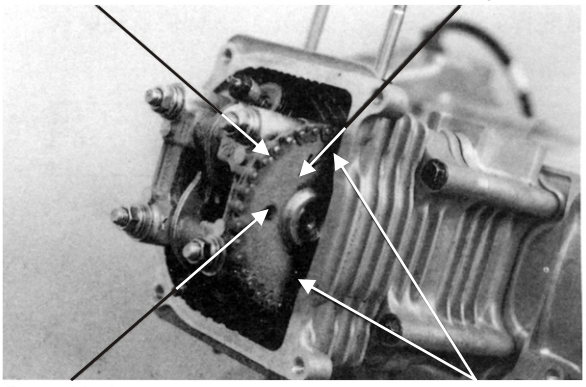
Cam chain

Camshaft gear

CAMSHAFT HOLDER ASSEMBLY

Turn the flywheel so that the “T” mark on the flywheel aligns with the index mark on the crankcase. Keep the round hole on the camshaft gear facing up and align the punch marks on the camshaft gear with the cylinder head surface (Position the intake and exhaust cam lobes down.) and install the camshaft onto the cylinder head.

Install the cam chain over the camshaft gear.

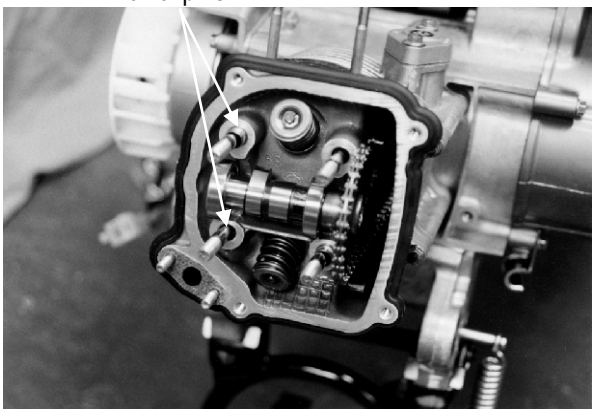


Round hole

Punch marks

Dowel pins

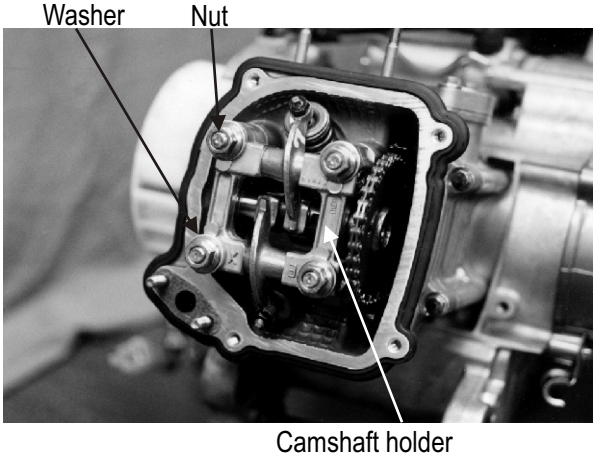
Install the dowel pin.



Install the camshaft holder, washers and nuts on the cylinder head.
Tighten the four cylinder head nuts and two bolts.

Torque : Cylinder head nut: 2.0 kgf-m

✻
- Apply engine oil to the threads of the cylinder head nuts.
- Diagonally tighten the cylinder head nuts in 2～3 times.

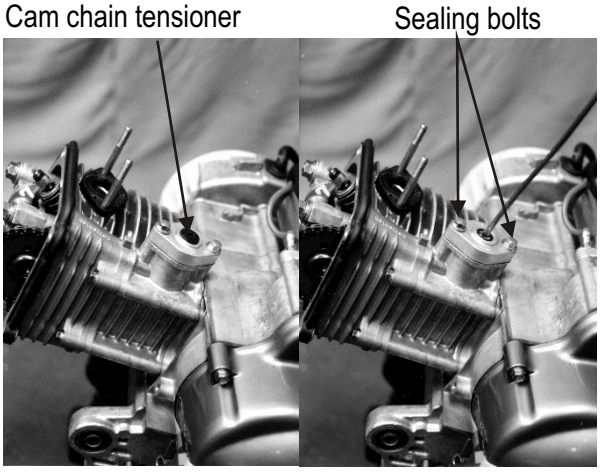


CAM CHAIN TENSIONER INSTALLATION

First install a new cam chain tensioner gasket.
Install the tensioner using the two bolts.
Install the tensioner spring.
Install the O-ring and sealing bolt.

✻ When installing the tensioner, release the lock pawl and push the push rod all the way in.

Torque : 0.3~0.5 kgf-m

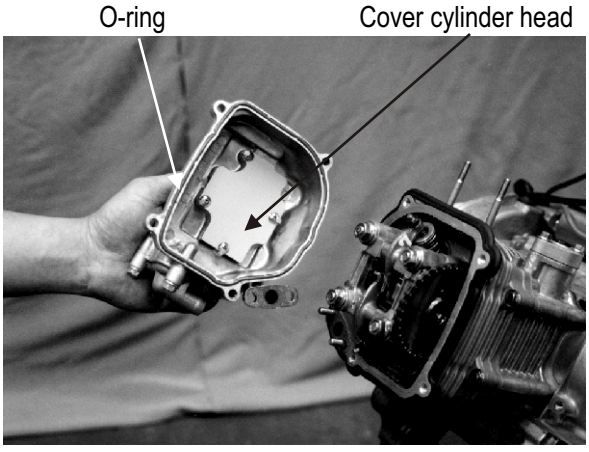


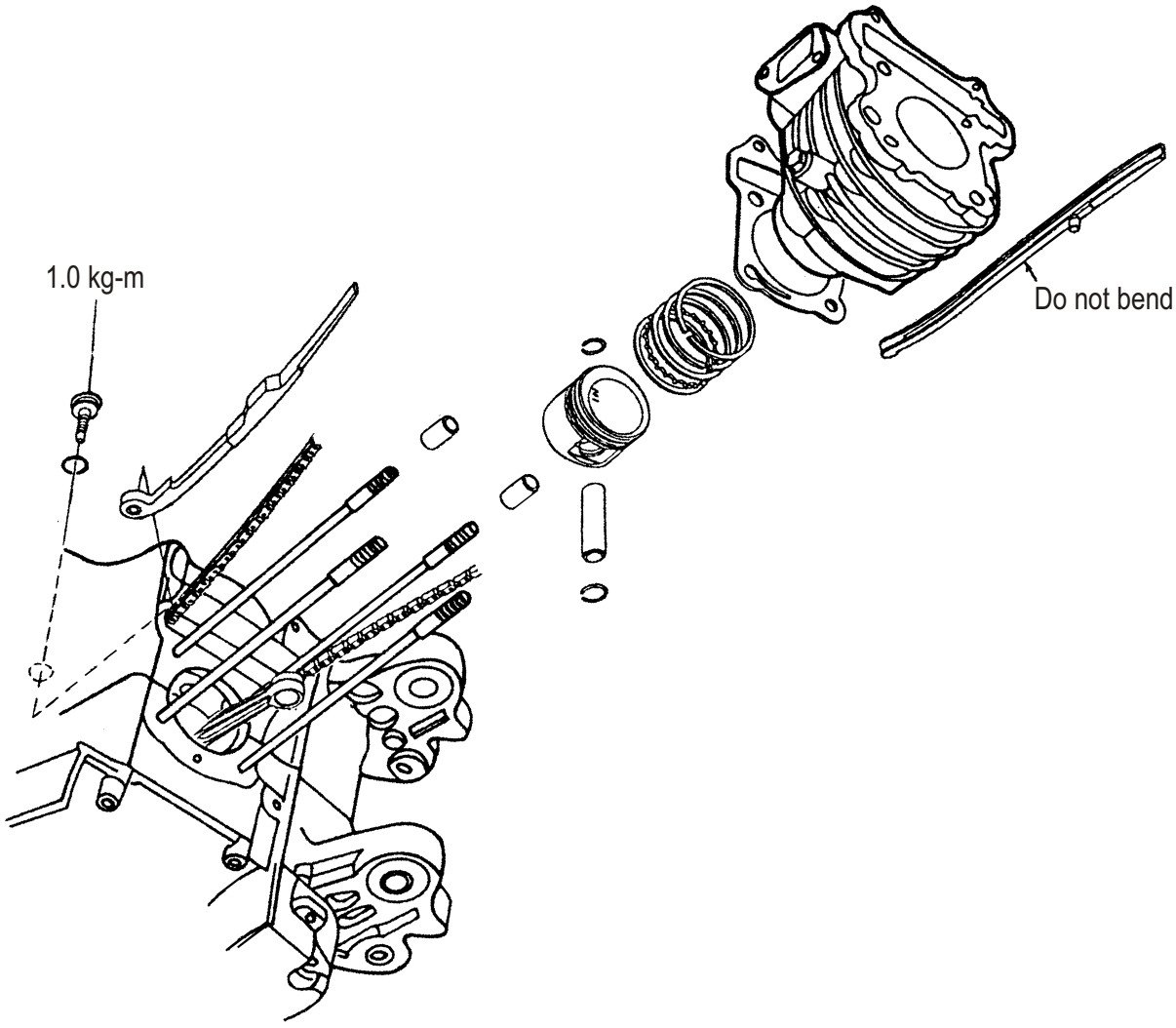
Adjust the valve clearance. (⇨3-5)
Install a new cylinder head cover O-ring and install the cylinder head cover.

✻ Be sure to install the O-ring into the groove properly.

Install and tighten the cylinder head cover bolts.

Torque : 0.8~1.2 kgf-m




1.0 kg-m
Do not bend

8. CYLINDER/PISTON

SERVICE INFORMATION

GENERAL INSTRUCTIONS

- The cylinder and piston can be serviced with the engine installed in the frame.
- After disassembly, clean the removed parts and dry them with compressed air before inspection.

SPECIFICATIONS

Unit: mm

Item			50cc		100cc	
			Standard (mm)	Service (mm)	Standard (mm)	Service (mm)
Cylinder	I.D.		47.000-47.010		50.000-50.010	
	Warpage			0.05		0.05
	Cylindricity			0.05		0.05
	True roundness			0.05		0.05
Piston, piston ring	Ring-to-groov clearance	Top	0.015-0.050	0.09	0.015-0.050	0.09
		Second	0.015-0.050	0.09	0.015-0.050	0.09
	Ring end gap	Top	0.1-0.2	0.45	0.08-0.20	0.45
		Second	0.05-0.20	0.45	0.05-0.20	0.45
		Oil side rail	0.20-0.70		0.20-0.70	
	Piston O.D.		46.985-47.005	46.9	49.97-49.99	49.9
	Piston O.D. measuring		9mm from bottom of skirt		9mm from bottom of skirt	
	Piston-to-cylinder clearance		0.010-0.040	0.1	0.010-0.040	0.1
	Piston pin hole I.D.		13.002-13.008	13.04	13.002-13.008	13.04
Piston pin O.D.			12.994-13.0	12.960	12.994-13.0	12.960
Piston-to-piston pin clearance			0.002-0.014		0.002-0.014	
Connecting rod small end I.D. Bore			13.016-13.034	13.06	13.016-13.034	13.06

TROUBLESHOOTING

- When hard starting or poor performance at low speed occurs, check the crankcase breather for white smoke. If white smoke is found, it means that the piston rings are worn, stuck or broken.

Compression too low or uneven compression
- Worn, stuck or broken piston rings
- Worn or damaged cylinder and piston

Compression too high
- Excessive carbon build-up in combustion chamber or on piston head.

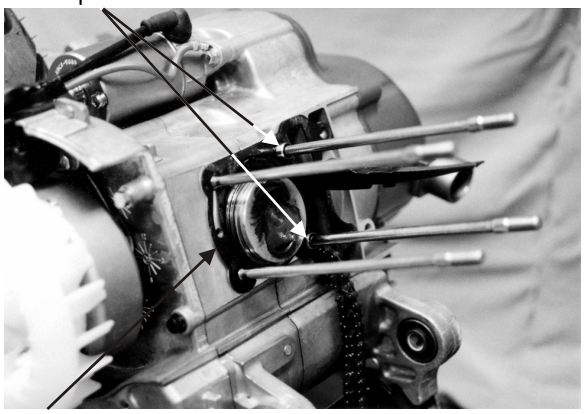
Excessive smoke from exhaust muffler
- Worn or damaged piston rings
- Worn or damaged cylinder and piston

Abnormal noisy piston
- Worn cylinder, piston and piston rings
- Worn piston pin hole and piston pin

CYLINDER REMOVAL

Remove the cylinder head. (⇨7-6)
Remove the cam chain guide.
Remove the cylinder.

Remove the cylinder gasket and dowel pins.
Clean any gasket material from the cylinder surface.

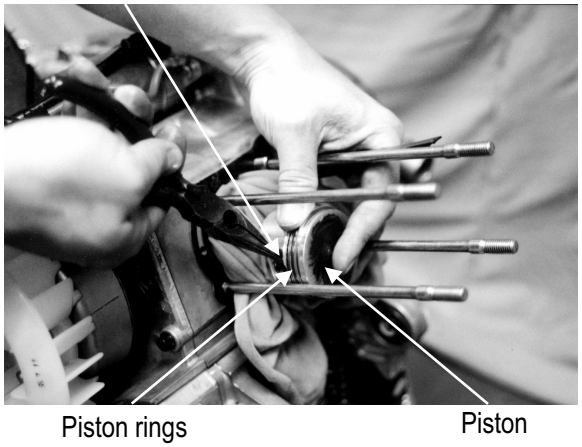


PISTON REMOVAL

Remove the piston pin clip.

* Place a clean shop towel in the crankcase to keep the piston pin clip from falling into the crankcase.

Press the piston pin out of the piston and remove the piston.

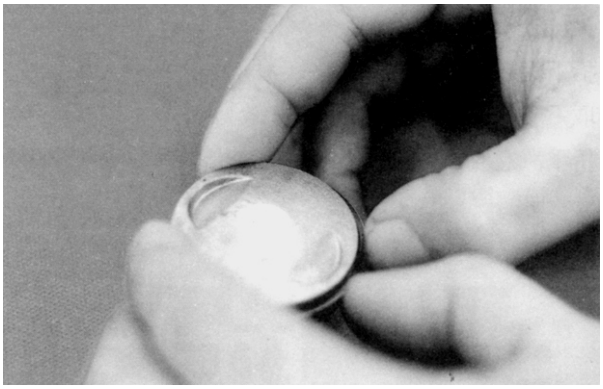


8. CYLINDER/PISTON

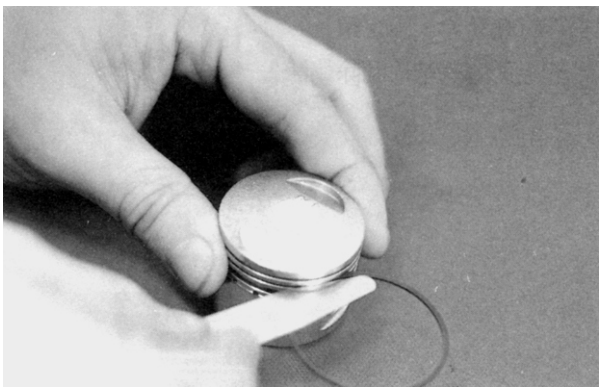
Inspect the piston, piston pin and piston rings.
Remove the piston rings.

* Take care not to damage or break the piston rings during removal.

Clean carbon deposits from the piston ring grooves.



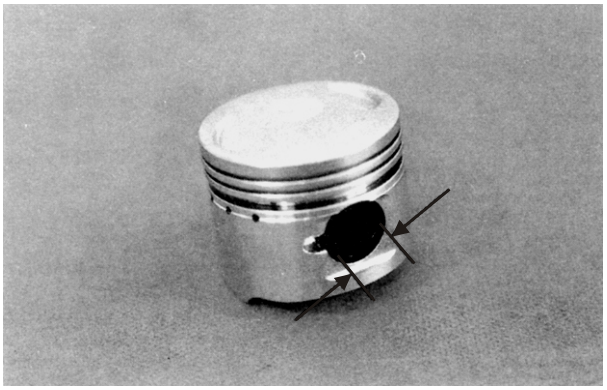
Install the piston rings onto the piston and measure the piston ring-to-groove clearance.
Service Limit : **Top** : 0.09 mm replace if over
2nd : 0.09 mm replace if over



Remove the piston rings and insert each piston ring into the cylinder bottom.

* Use the piston head to push each piston ring into the cylinder.

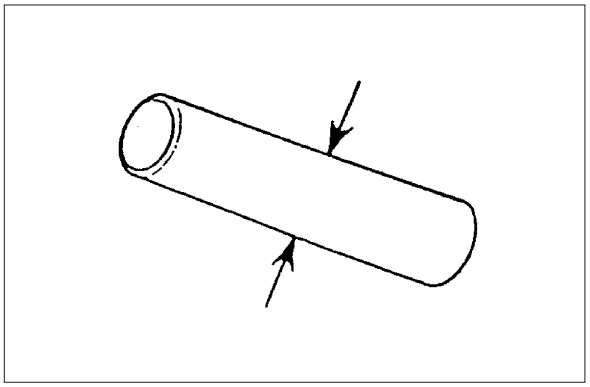
Measure the piston ring end gap.
Service Limit : 0.45 mm replace if over



Measure the piston pin hole I.D.
Service Limit : 13.04 mm replace if below

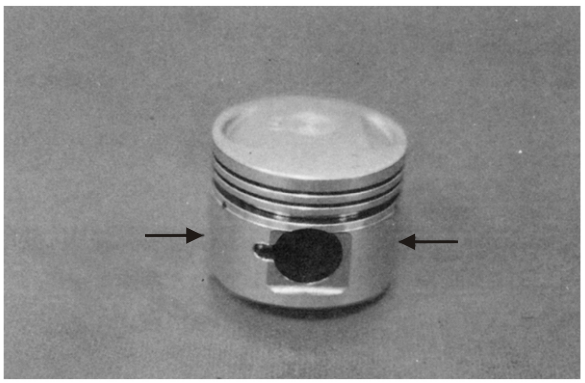
8. CYLINDER/PISTON

Measure the piston pin O.D.
Service Limit :12.96 mm replace if below



Measure the piston O.D.

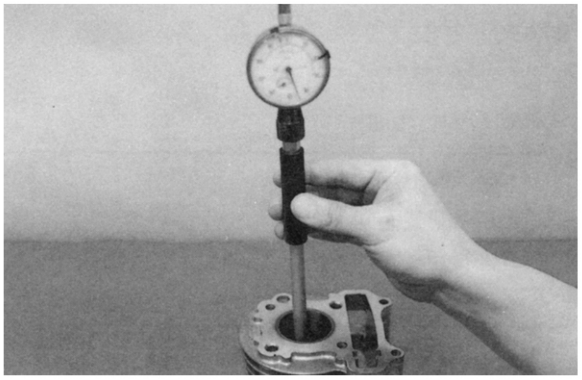
* Take measurement at 9mm from the bottom and 90° to the piston pin hole.



Service limit : 38.9 mm replace if below
Measure the piston-to-piston pin clearance
Service limit : 0.02 mm replace if over

CYLINDER INSPECTIION

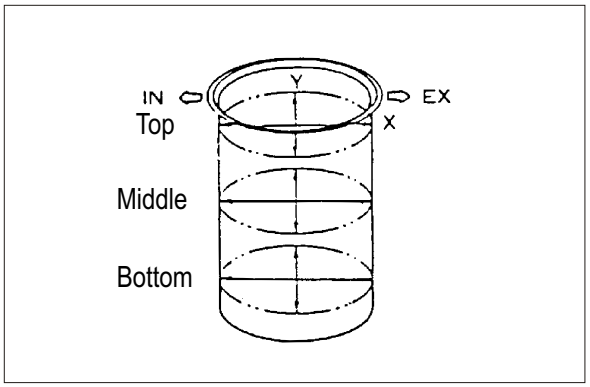
Inspect the cylinder bore for wear or damage.
Measure the cylinder I.D. at three levels of top, middle and bottom at 90° to the piston pin (in both X and Y directions).
Service limit : 39.10 mm repair or replace if over
Measure the cylinder-to-piston clearance.
Service limit : 0.1mm repair or replace if over



The true roundness is the difference between the values measured in X and Y directions. The cylindricity (difference between the values measured at the three levels) is subject to the maximum value calculated.

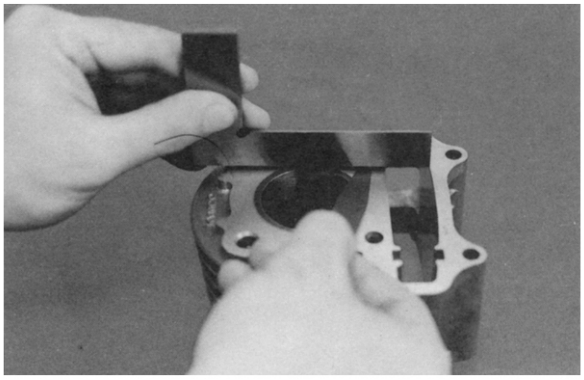
Service limit :

True Roundness : 0.05 mm repair or replace if over
Cylindricity : 0.05 mm repair or replace if over



8. CYLINDER/PISTON

Inspect the top of the cylinder for warpage.
Service limit : 0.05 mm repair or replace if over

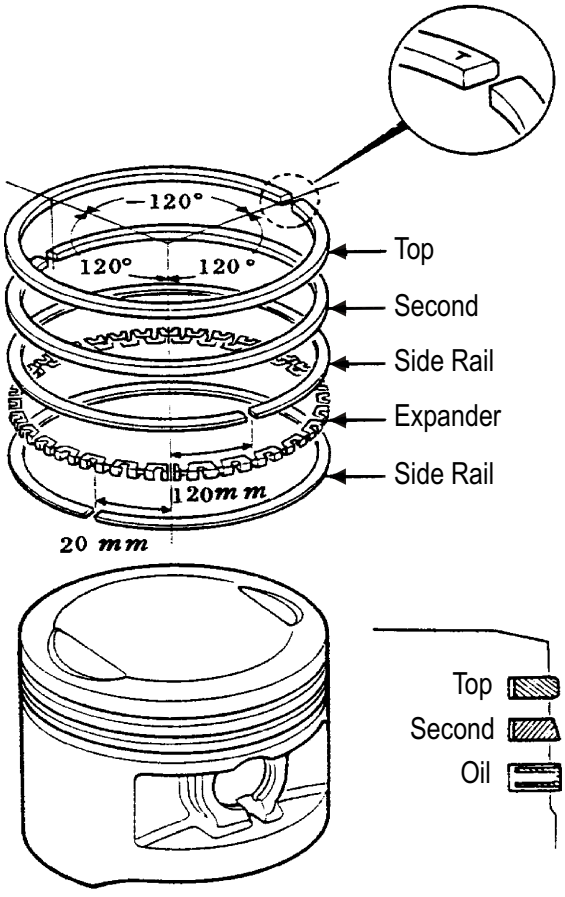


Measure the connecting rod small end I.D.
Service limit : 13.06 mm replace if over

PISTON RING INSTALLATION

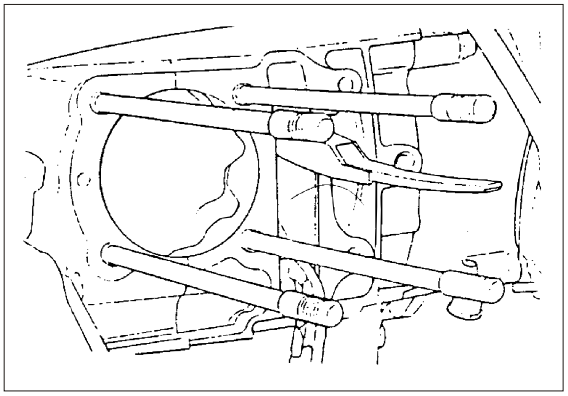
Install piston ring onto the piston.
Apply engine oil to each piston rings.

* • Be careful not to damage or break the piston and piston rings.
  • All rings should be installed with the markings facing up.
  • After installing the rings, they should rotate freely without sticking.



PISTON INSTALLATION

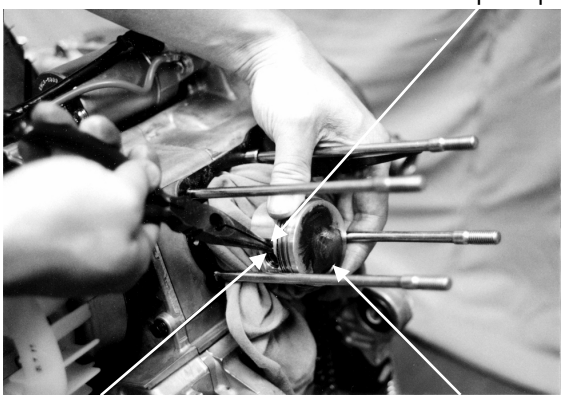
Remove any gasket material from the crankcase surface.



* Be careful not to drop foreign matters into the crankcase.

Piston pin clip

Install the piston, piston pin and a new piston pin clip.



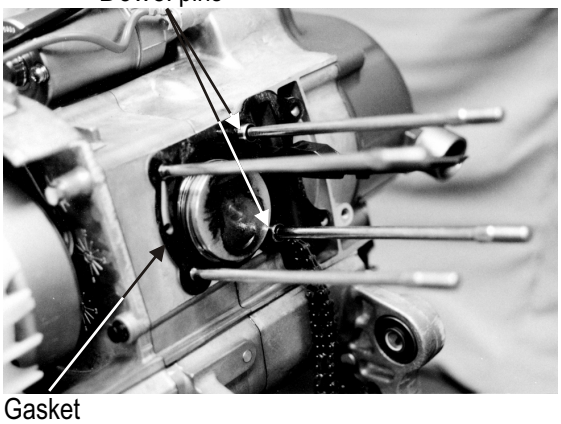
* • Position the piston “IN” mark on the intake valve side.
  • Place a clean shop towel in the crankcase to keep the piston pin clip from falling into the crankcase.

Piston pin Piston

CYLINDER INSTALLATION

Install the dowel pins and a new cylinder gasket on the crankcase.

Dowel pins



Gasket

Cylinder

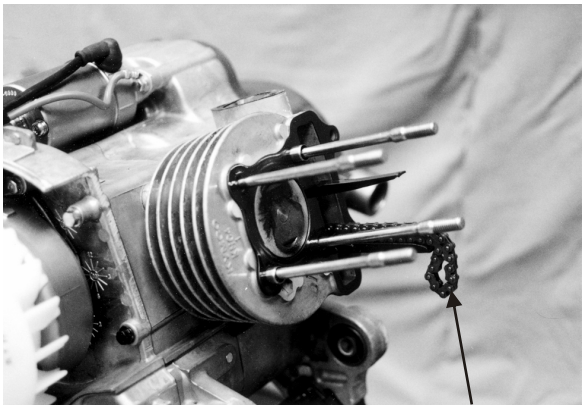
Coat the cylinder bore, piston and piston rings with clean engine oil.
Carefully lower the cylinder over the piston by compressing the piston rings.

* • Be careful not to damage or break the piston rings.
  • Do not align the ring end gaps with the intake/ exhaust valve and piston pin.

Install the cam chain guide.

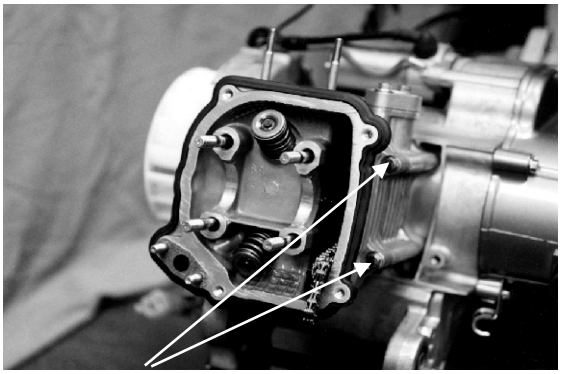
* Insert the tab on the cam chain guide into the cylinder groove.

Install the cylinder head. (⇨7-8)
Loosely install the cylinder base bolts.

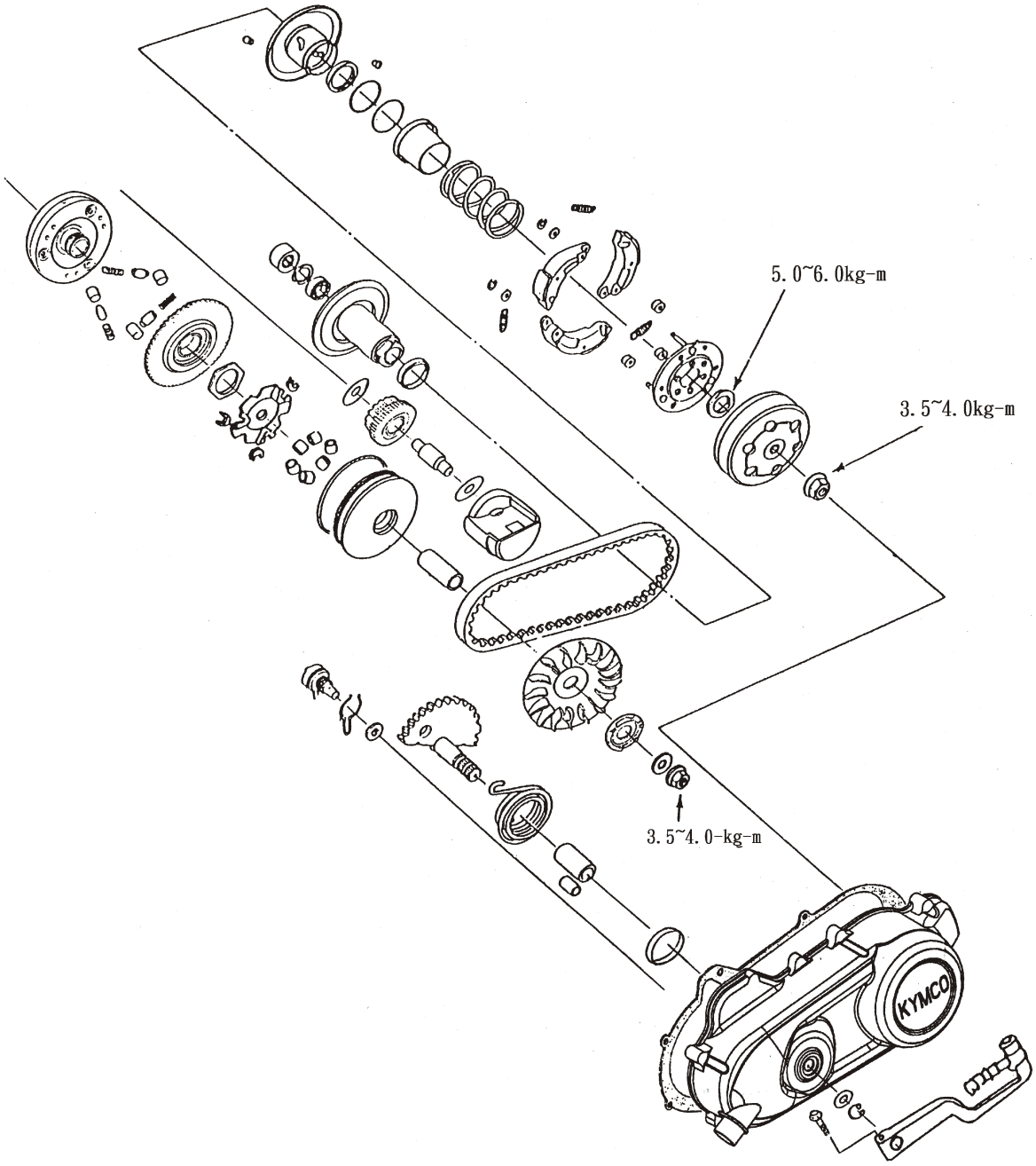


Cam chain guide

Tighten the cylinder base bolts.



Cylinder base bolts


5.0~6.0kg-m
3.5~4.0kg-m
3.5~4.0-kg-m
KYMCO

SERVICE INFORMATION

GENERAL INSTRUCTIONS

- The drive pulley, clutch and driven pulley can be serviced with the engine installed.
- Avoid getting grease and oil on the drive belt and pulley faces. Remove any oil or grease from them to minimize the slipping of drive belt and drive pulley.

SPECIFICATIONS

Item	50cc		100cc	
	Standard (mm)	Service (mm)	Standard (mm)	Service (mm)
Movable drive face bushing I.D.	24·046~24·076	24.084	23.989~24.052	24.06
Drive face collar O.D.	20.010~20.025	19.989	23.960~23.97	23.94
Drive belt width	17·5	16.5	17·5	16.5
Clutch lining thickness	_	1.5	-	1.5
Clutch outer I.D.	107~107·2	107.5	107~107·2	107.5
Driven face spring free length	_	154·6	-	154·6
Driven face O.D.	33.965~33.985	34 42	33.965~33.985	34 42
Movable driven face I.D.	34.000~34.025	34.06	34.000~34.025	34.06
Weight roller O.D.	15.920~16.080	15.40	15.920~16.080	15.40

TORQUE VALUES

Drive face nut	3.5~4.0kg-m
Clutch outer nut	3.5~4.0kg-m
Clutch drive plate nut	5.0~6.0kg-m

SPECIAL TOOLS

Universal holder	E017	Clutch spring compressor	E027
Driver handle A	E006	Lock nut wrench, 39mm	E027
Outer driver, 32x35mm	E015	Bearing driver	E014

TROUBLESHOOTING

Engine starts but motorcycle won't move

- Worn drive belt
- Broken ramp plate
- Worn or damaged clutch lining
- Broken driven face spring

Engine stalls or motorcycle creeps

- Broken clutch weight spring

Lack of power

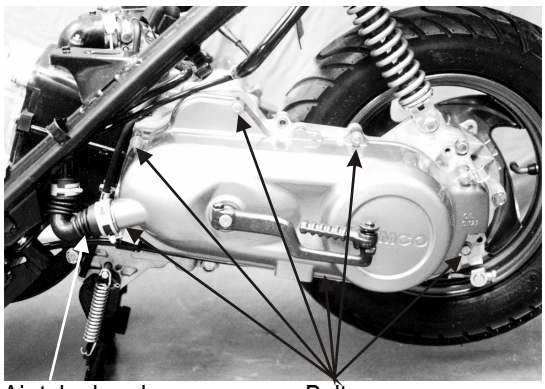
- Worn drive belt
- Weak driven face spring
- Worn weight roller
- Fouled drive face

LEFT CRANKCASE COVER

REMOVAL

Loosen the drive belt air tube band screw.
Remove the eight left crankcase cover bolts and left crankcase cover.
Remove the seal rubber and dowel pins.
Inspect the seal rubber for damage or deterioration.

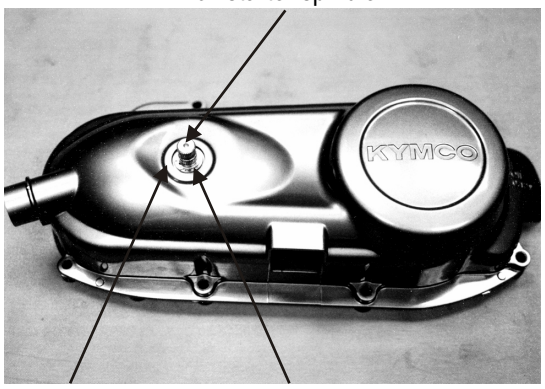
* Use specified genuine parts for replace-ment.



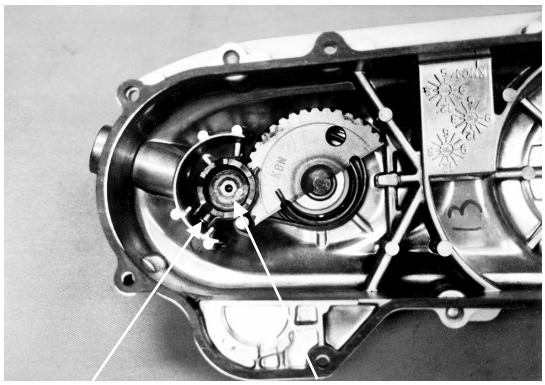
KICK STARTER

REMOVAL

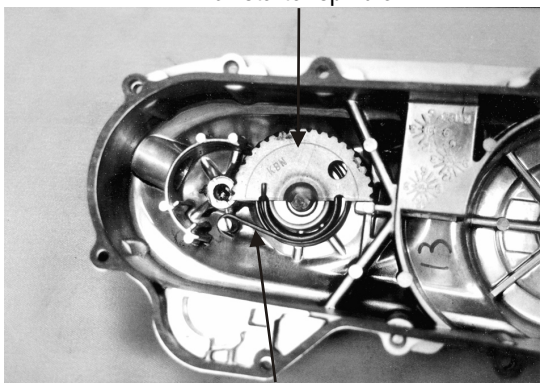
Remove the kick lever from the kick starter spindle.
Remove the circlip and washer from the kick starter spindle.



Gently turn the kick starter spindle to remove the starter driven gear together with the friction spring.

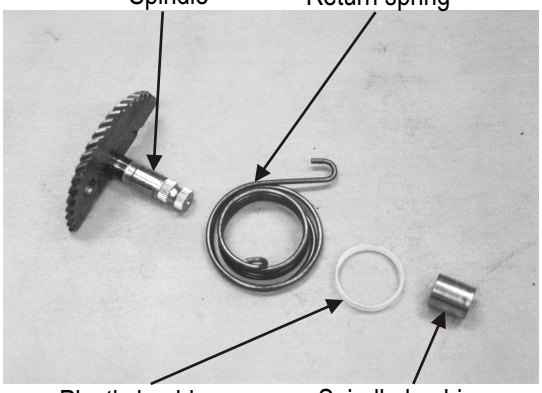


Remove the kick starter spindle and return spring from the left crankcase cover.
Remove the kick starter spindle bushings.

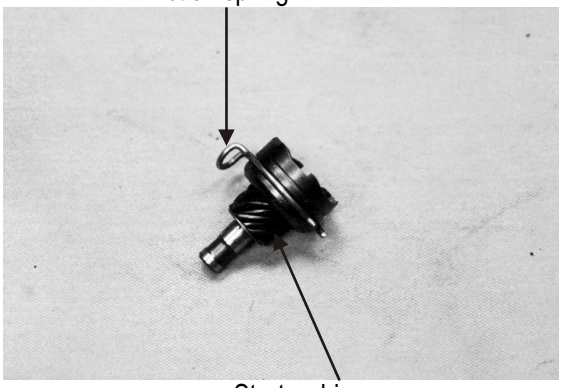


INSPECTION

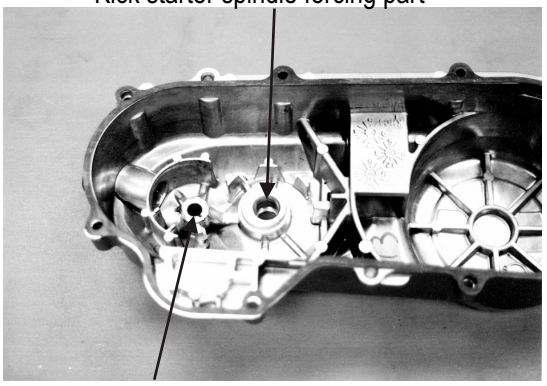
Inspect the kick starter spindle and gear for wear or damage.
Inspect the return spring for weakness or damage.
Inspect the kick starter spindle bushings for wear or damage.



Inspect the starter driven gear for wear or damage.
Inspect the friction spring for wear or damage.

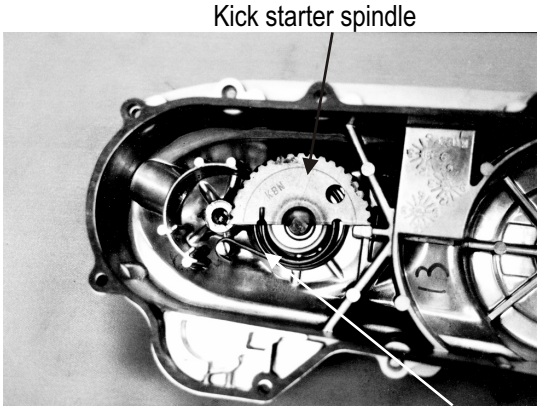


Inspect the kick starter spindle and starter driven gear forcing parts for wear or damage.

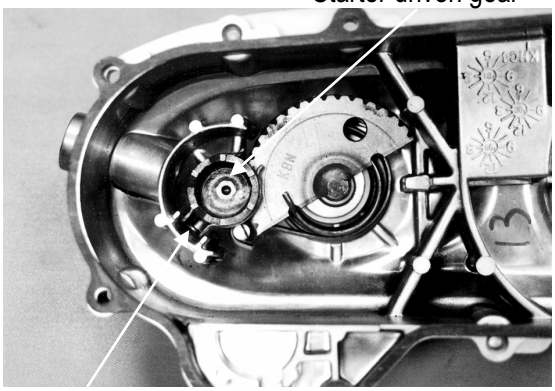


INSTALLATION

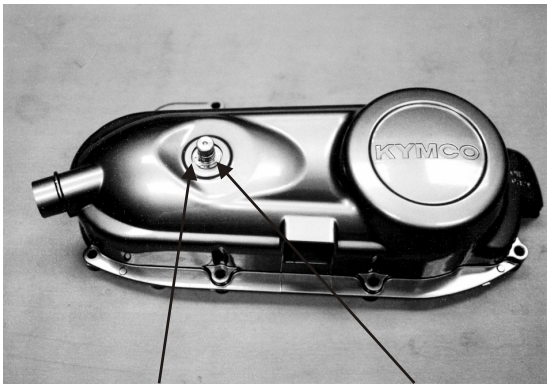
Install the kick starter spindle bushings and return spring onto the left crankcase cover.



Install the starter driven gear and friction spring onto the left crankcase cover as the figure shown.

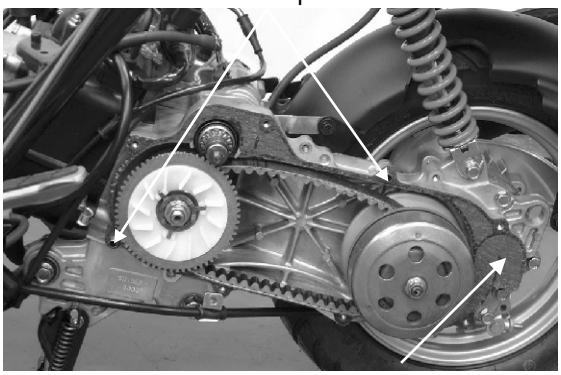


First install the washer and then install the circlip.
Install the kick lever.

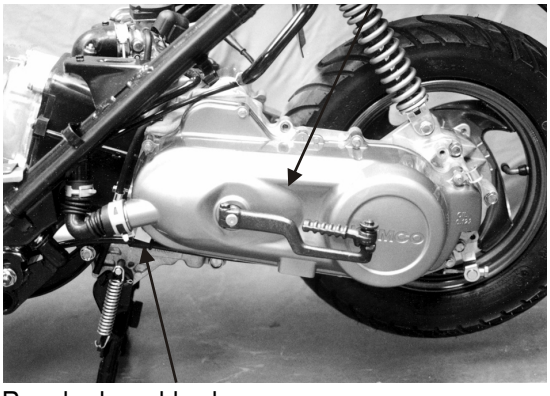


LEFT CRANKCASE COVER INSTALLATION

Install the dowel pins.
Install the gasket.



Install the left crankcase cover and tighten the eight left crankcase cover bolts diagonally.
Connect the drive belt air tube and tighten the tube band screw.
Install the rear brake cable clamp.



DRIVE BELT

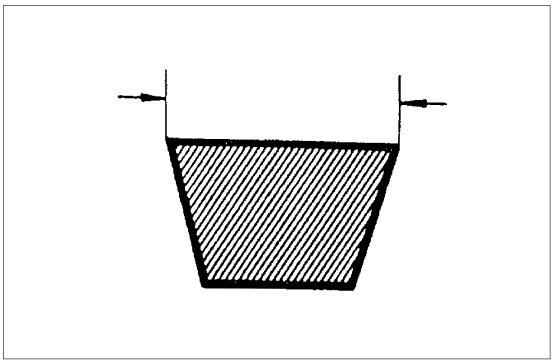
REMOVAL

Remove the left crankcase cover.

INSPECTION

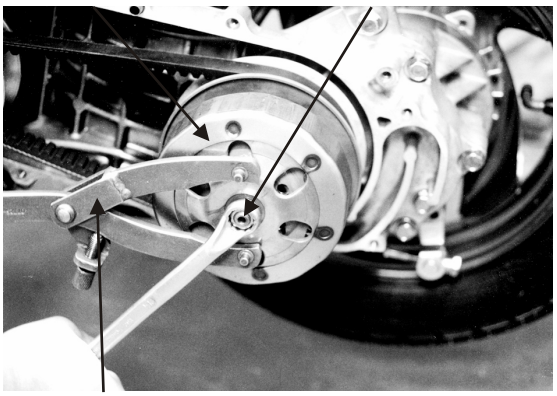
Check the drive belt for cracks, separation or abnormal or excessive wear.

Measure the drive belt width.
Service Limit : 17 mm replace if below.

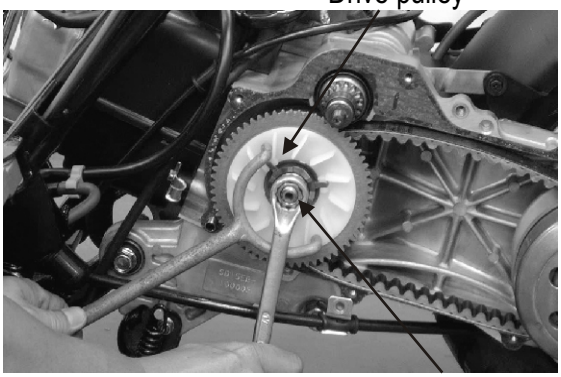


REPLACEMENT

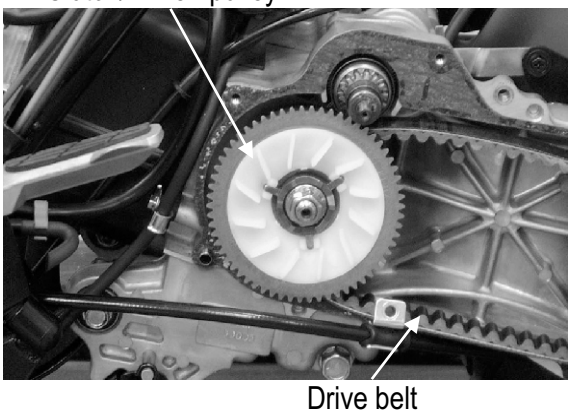
Remove the eight left crankcase cover bolts and left crankcase cover. (⇨9-2)
Hold the clutch outer with an universal holder and remove the clutch outer nut.



Hold the drive pulley using a holder and remove the drive face nut, starting ratchet and washer.
Remove the drive pulley face.



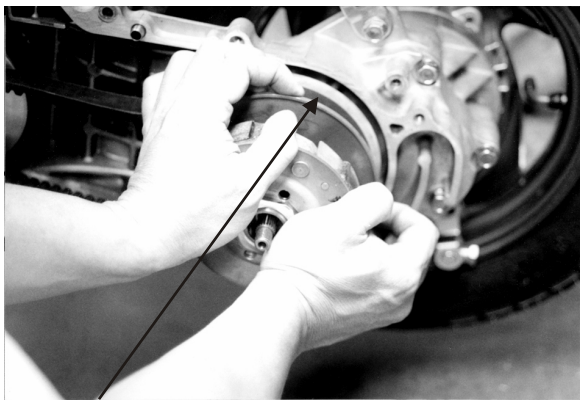
Remove the drive belt from the clutch/driven pulley.



* Strongly recommend to check the surface of drive belt if damage or crack at every 8000km.

INSTALLATION

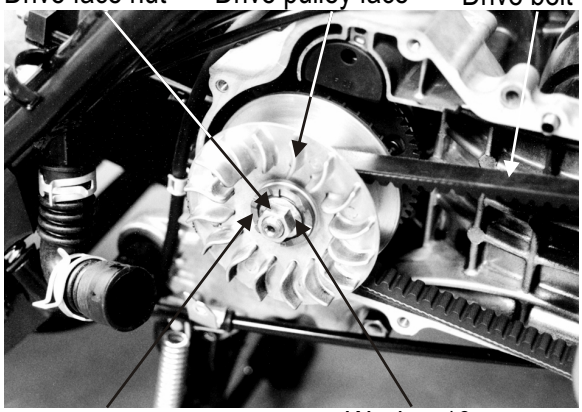
Turn the driven pulley clockwise to widen the drive belt groove and lay a new drive belt on the driven pulley.



Drive belt

Set the drive belt on the drive pulley face collar. Install the drive pulley face, starting ratchet washer. Install and tighten the drive face nut.

Drive face nut Drive pulley face Drive belt



Starting ratchet Washer 10mm

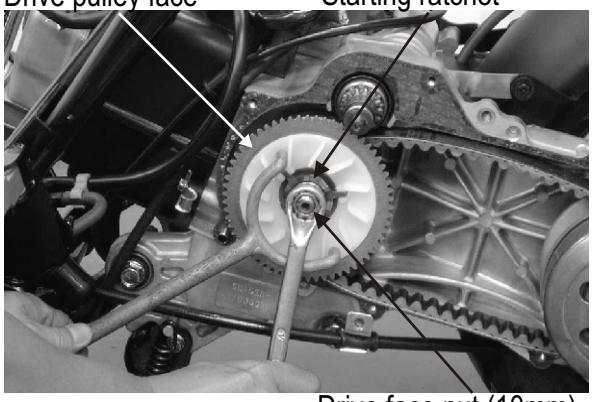
* When installing, align the tooth space of the drive pulley face and starting ratchet with the crankshaft tooth and then tighten the nut.

DRIVE PULLEY

REMOVAL

Hold the drive pulley using a universal holder and remove the drive face nut, starting ratchet and washer.
Remove the drive pulley face.

Drive pulley face Starting ratchet

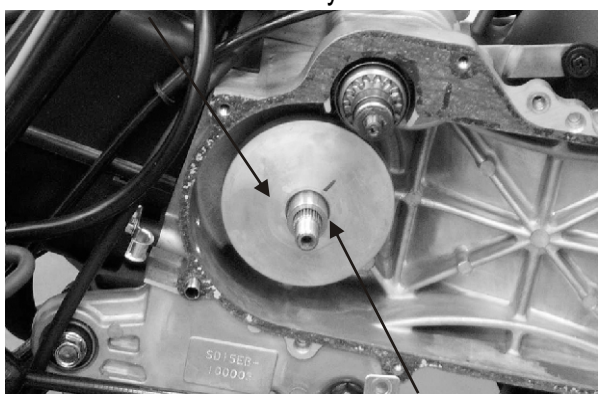


Drive face nut (10mm)

Movable drive face assembly

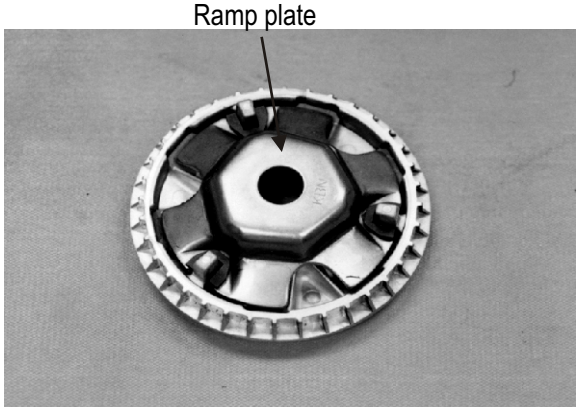
DISASSEMBLY

Remove the movable drive face assembly and drive pulley collar from the crankshaft.

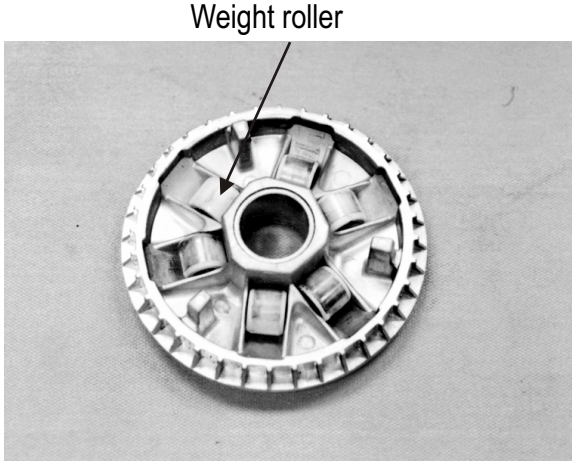


Drive pulley collar

Remove the ramp plate.

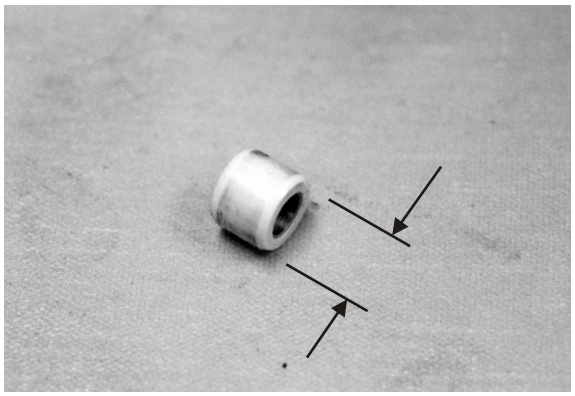


Remove the weight roller.



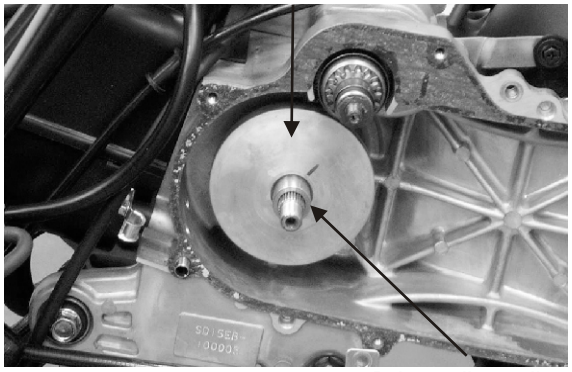
INSPECTION

Check each weight roller for wear or damage.
Measure each weight roller O.D.
Service limit : 12.4 mm replace if below



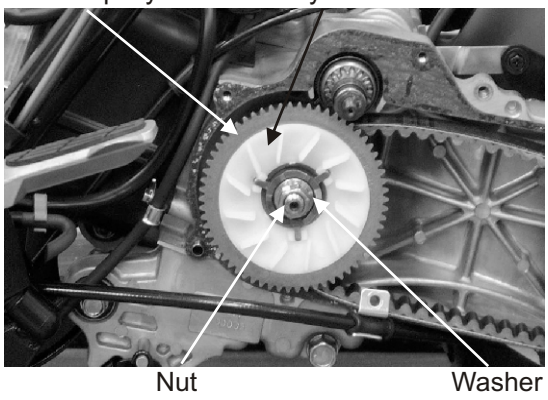
INSTALLATION

Install the drive pulley collar and movable drive face onto the crankshaft.



Set the drive belt on the drive pulley collar.
Install the drive pulley face and tighten the drive face nut. (⇨ 9-6)
Torque: 3.5~4.0 kgf-m

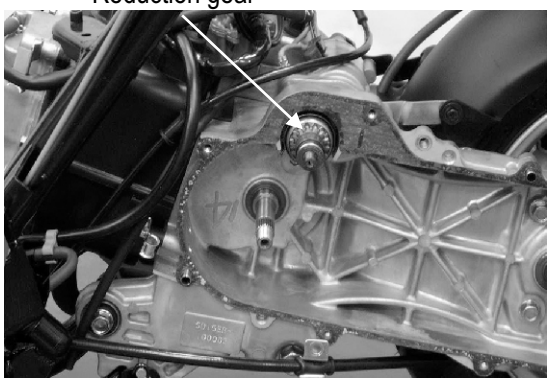
* Do not get oil or grease on the drive belt or pulley faces.



STARTER PINION

REMOVAL

Remove the left crankcase cover.
Remove the drive pulley.
Remove the one-way clutch gear.
Remove the reduction gear.



INSPECTION

Inspect the reduction gear if worn out.

INSTALLATION

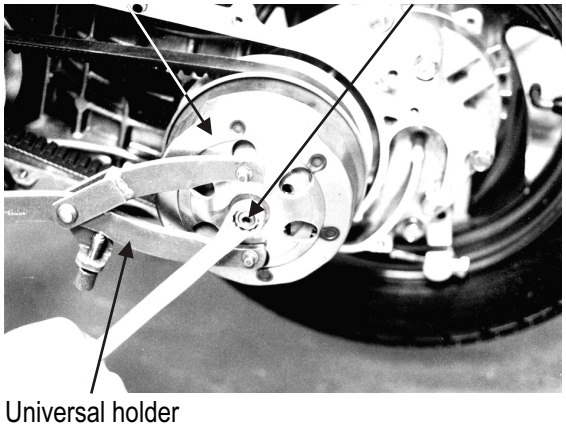
Apply some grease on the shaft and gear.

* There is a washer on the each side.

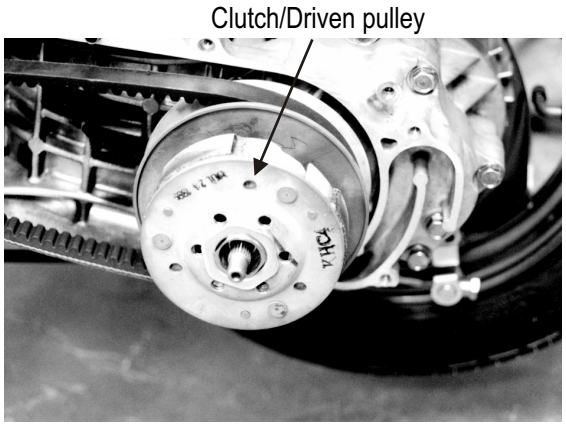
CLUTCH/DRIVEN PULLEY

REMOVAL

Remove the drive pulley. (⇨9-6)
Hold the clutch outer with the universal holder and remove the clutch outer nut.
Remove the clutch outer.

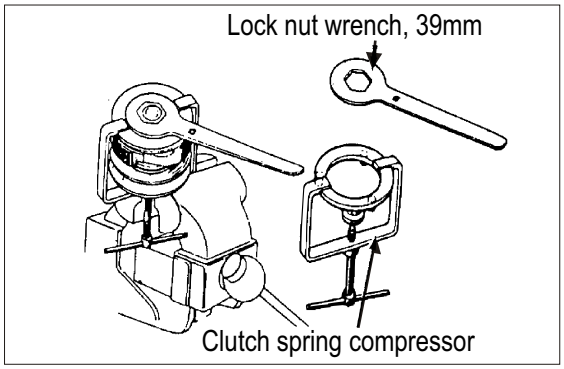


Remove the clutch/driven pulley assembly
Remove the drive belt from the clutch/driven pulley assembly.

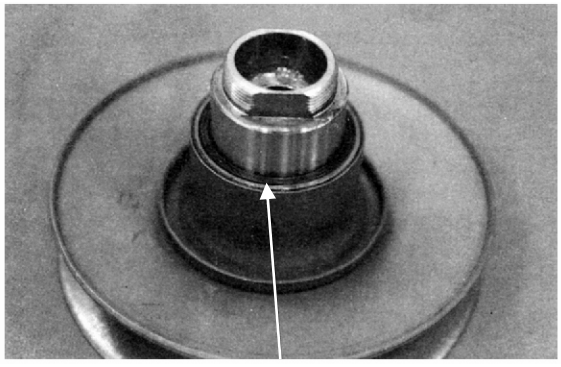


DISASSEMBLY

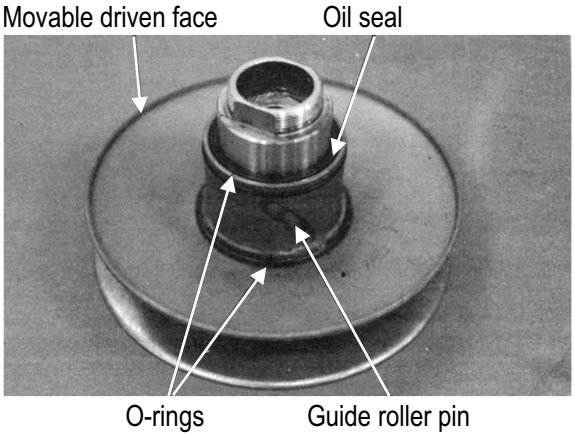
Hold the clutch/driven pulley assembly with the clutch spring compressor.
Set the clutch spring compressor in a vise and remove the 39mm clutch drive plate nut.
Loosen the clutch spring compressor and disassemble the driven pulley assembly.



Remove the seal collar.

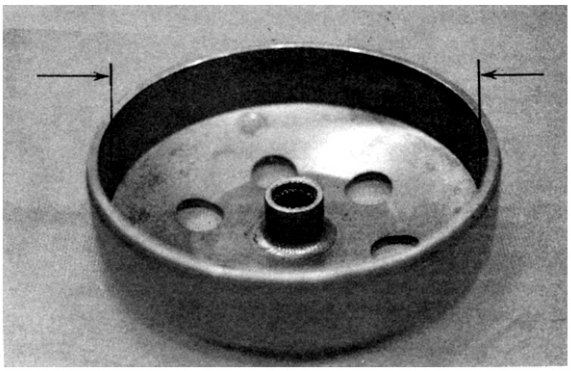


Pull out the guide roller pins and guide rollers. Remove the movable driven face from the driven face. Remove the O-rings and oil seal from the movable driven face.

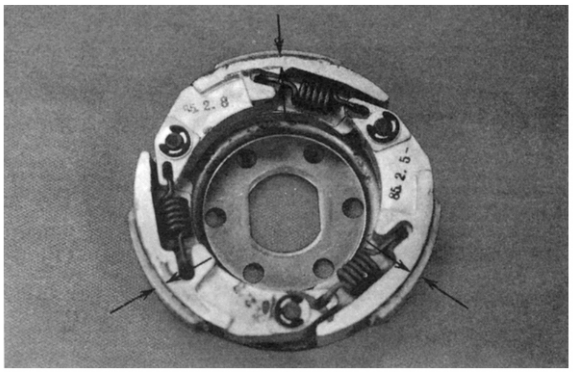


INSPECTION

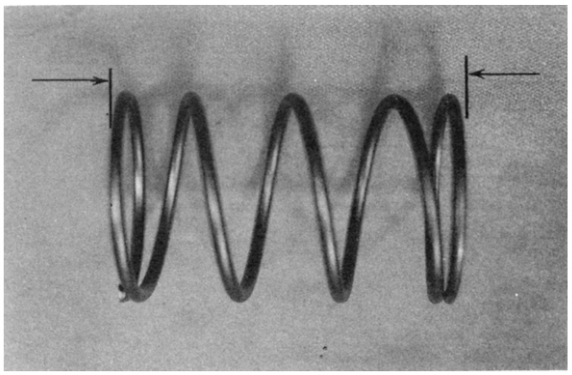
Inspect the clutch outer for wear or damage.
Measure the clutch outer I.D.
Service limit : 107.5 mm replace if over



Check the clutch shoes for wear or damage.
Measure the clutch lining thickness.
Service limit : 2.0 mm replace if below



Measure the driven face spring free length.
Service limit : 92.8 mm replace if below

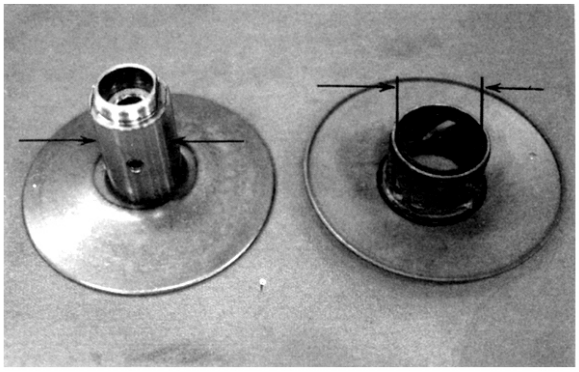


Check the driven face for wear or damage.
Measure the driven face O.D.

Service limit : 33.94 mm replace if below

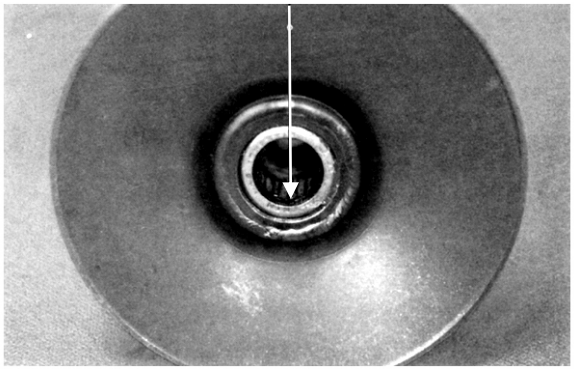
Check the movable driven face for wear or damage.
Measure the movable driven face I.D.

Service limit : 34.06 mm replace if over

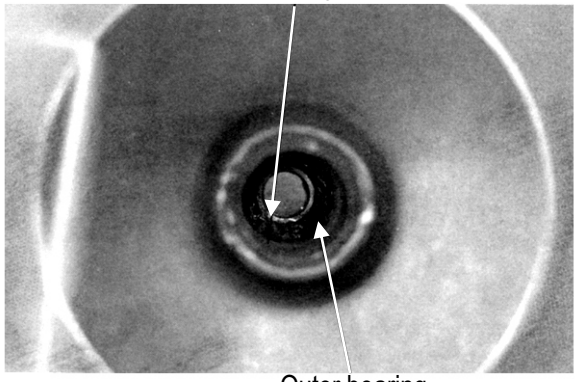


DRIVEN PULLEY FACE BEARING REPLACEMENT

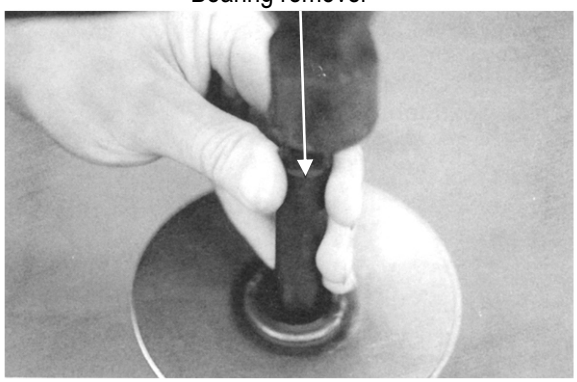
Drive the inner needle bearing out of the driven pulley face.
Discard the removed bearing and replace with a new one.



Remove the snap ring and drive the outer bearing out of the driven face.

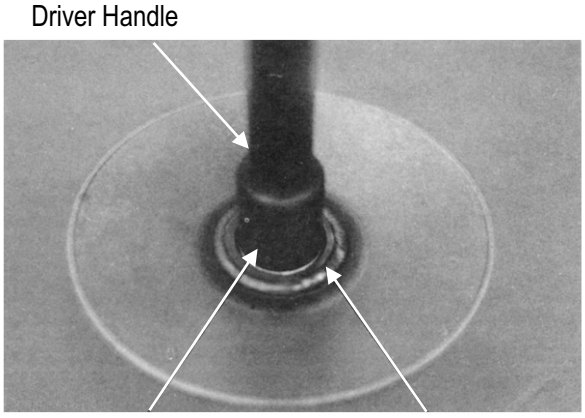


Apply grease to the outer bearing.
Drive a new outer bearing into the driven face with the sealed end facing up.
Seat the snap ring in its groove.



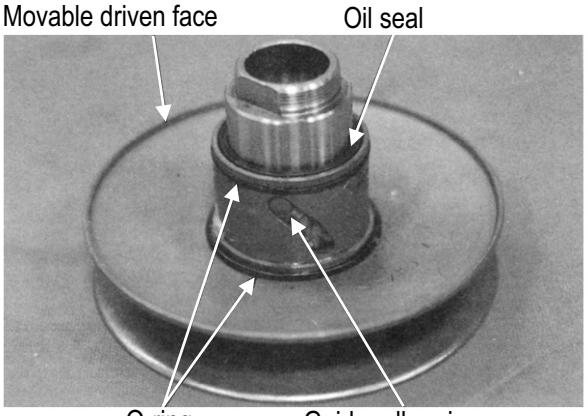
* Pack all bearing cavities with 5.0～5.6g grease.
Specified grease:Heat resistance 230°C

Press a new needle bearing into the driven face.

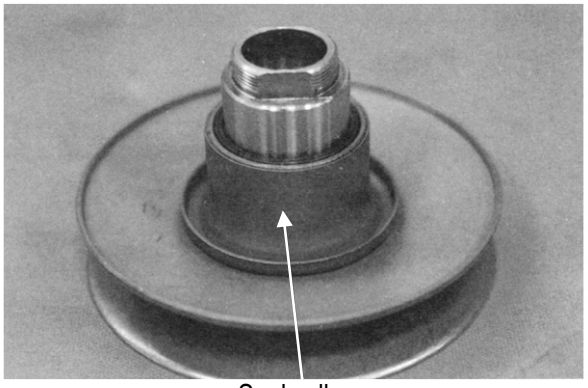


ASSEMBLY

Install the movable driven face onto the driven face.
Install the O-rings, guide rollers and guide roller pins.
Install the a new oil seal.



Install the seal collar.

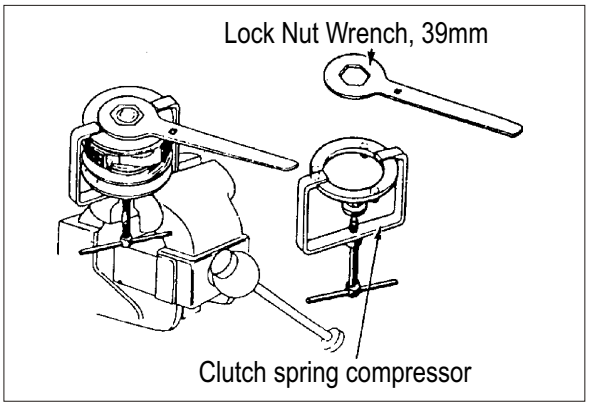


Set the driven pulley assembly, driven face spring and clutch assembly onto the clutch spring compressor.

Compress the clutch spring compressor and install the 39mm drive plate nut.

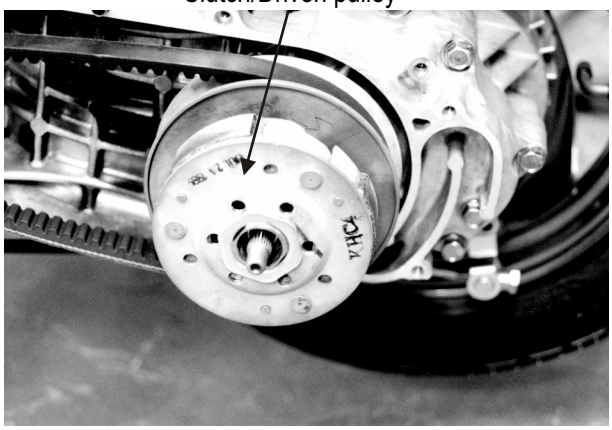
Set the clutch spring compressor in a vise and tighten the drive plate nut to the specified torque.

Specified torque : 5.0～6.0 kgf-m



INSTALLATION

Lay the drive belt on the driven pulley and install the clutch/driven pulley onto the drive shaft.



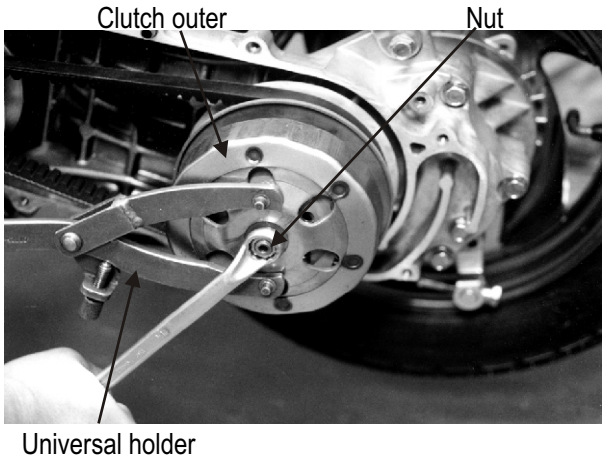
Install the clutch outer.

Hold the clutch outer with the universal holder.

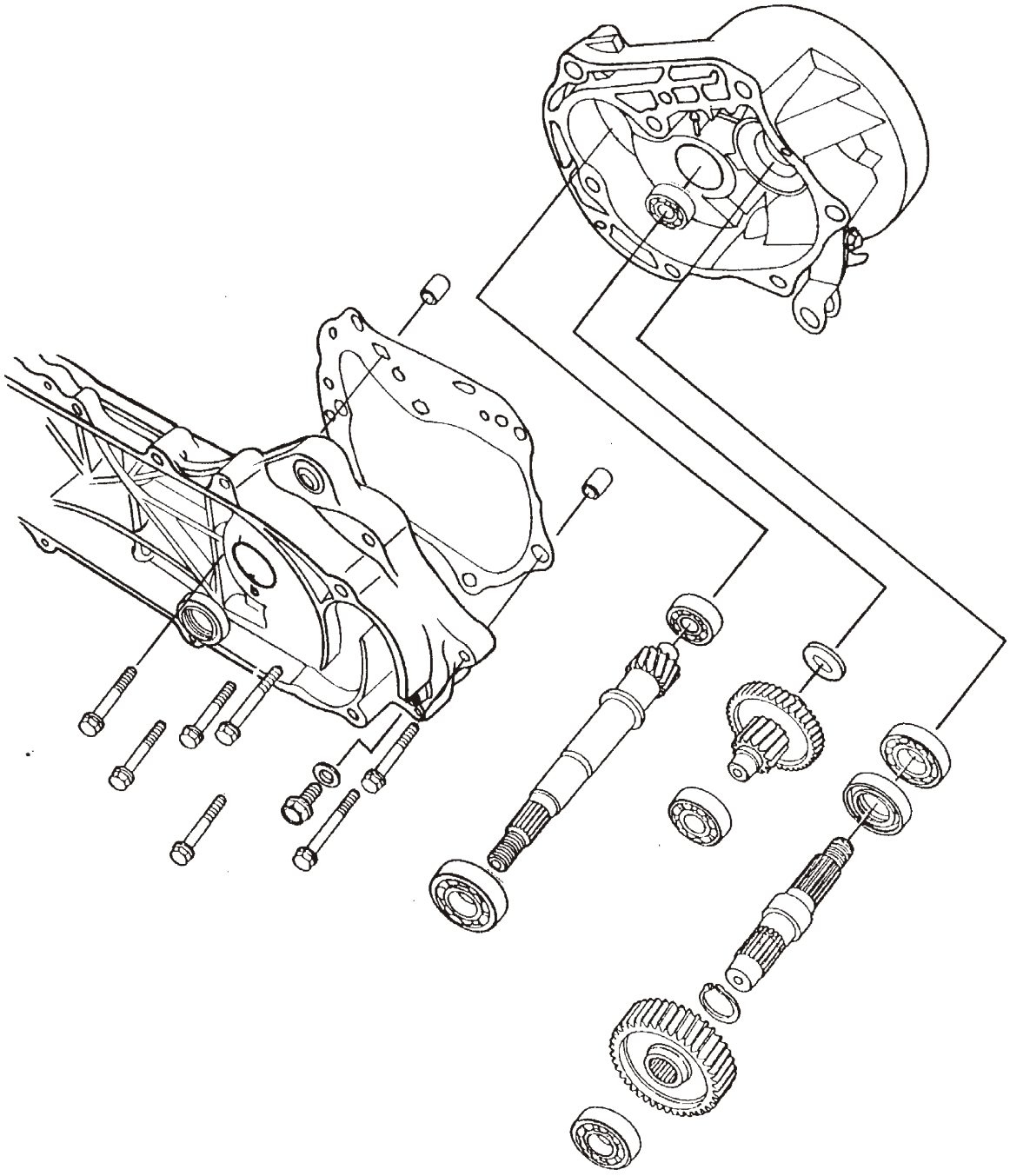
Install and tighten the 10mm clutch outer nut.

Torque : 5.0~6.0 kgf-m

Install the left crankcase cover. (⇨ 9-4)



10. FINAL REDUCTION



10

SERVICE INFORMATION

SPECIFICATIONS

Specified Oil : GEAR OIL SAE 90#
Oil Capacity :

- At disassembly : SD10RA/RB/RC 110 cc SG20 TA/TB 120cc
- At change : 100 cc

SPECIAL TOOLS

Bearing puller/remover set, 12mm	E020
Bearing puller/remover set, 15mm	E018
Crankshaft assembly collar	E029
Driver handle A	E014
Crankshaft assembly shaft	E016

TROUBLESHOOTING

Engine starts but motorcycle won't move

- Damaged transmission
- Seized or burnt transmission
- Faulty drive belt
- Faulty clutch

Abnormal noise

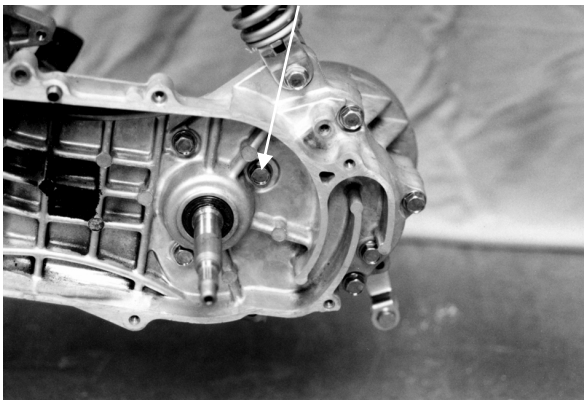
- Worn, seized or chipped gears
- Worn bearing

Oil leaks

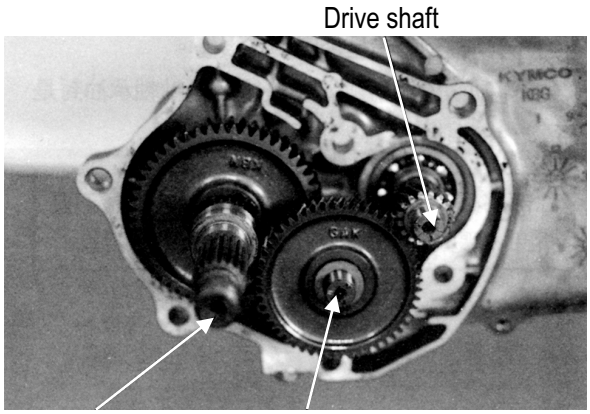
- Oil level too high
- Worn or damaged oil seal

FINAL REDUCTION DISASSEMBLY

Remove the rear brake cable. (⇨13-3)
Remove the rear wheel. (⇨13-2)
Remove the left crankcase cover. (⇨9-2)
Remove the clutch/driven pulley. (⇨9-10)
Drain the transmission gear oil into a clean container.
Remove the transmission case cover attaching bolts.
Remove the transmission case cover.
Remove the gasket and dowel pins.

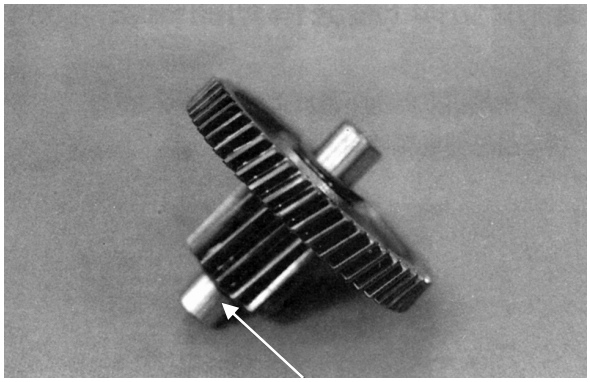


Remove the final gear and countershaft.

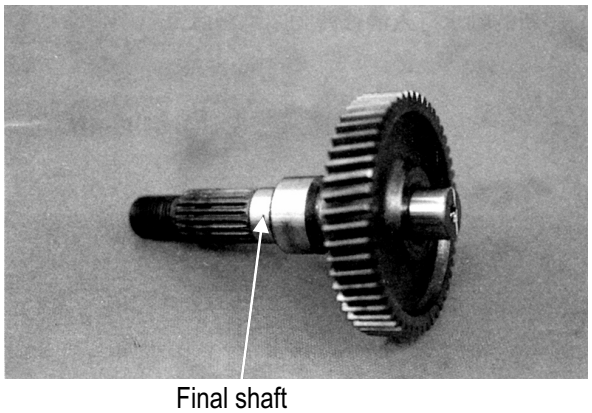


FINAL REDUCTION INSPECTION

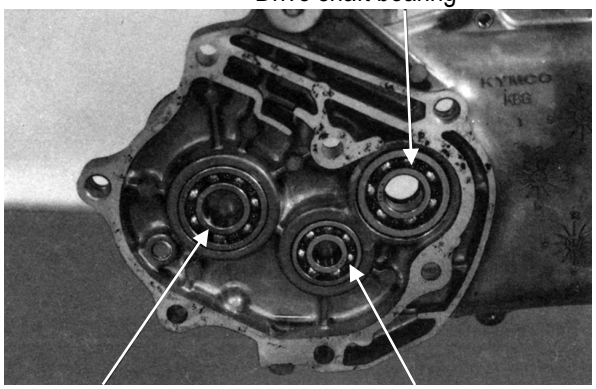
Inspect the countershaft and gear for wear or damage.



Inspect the final gear and final shaft for wear, damage or seizure.

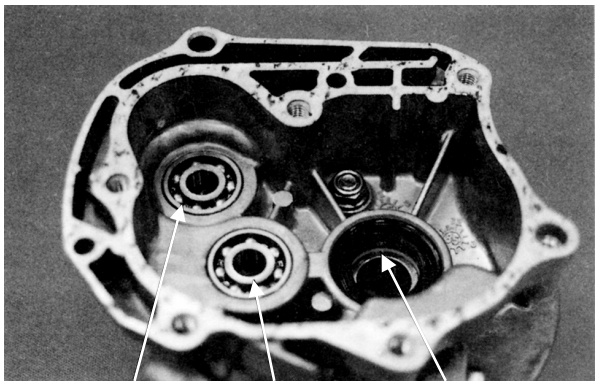


Check the left crankcase bearings for excessive play and inspect the oil seal for wear or damage.



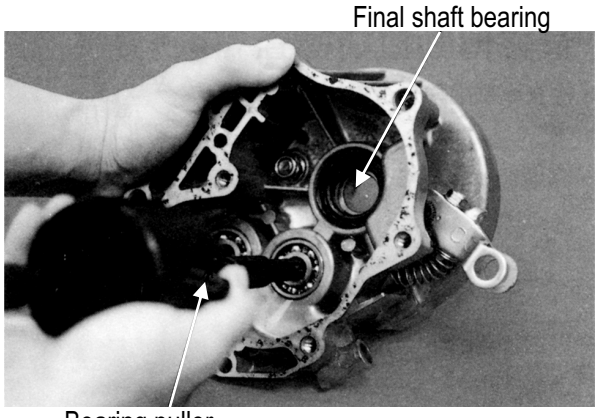
Inspect the drive shaft and gear for wear or damage. Check the transmission case cover bearings for excessive play and inspect the final shaft bearing oil seal for wear or damage.

* Do not remove the transmission case cover except for necessary part replace-ment. When replacing the drive shaft, also replace the bearing and oil seal.

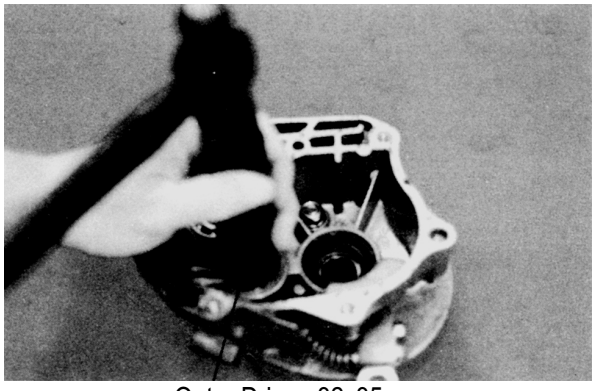


BEARING REPLACEMENT (TRANSMISSION CASE COVER)

Remove the transmission case cover bearings using a bearing puller.
Remove the final shaft oil seal.

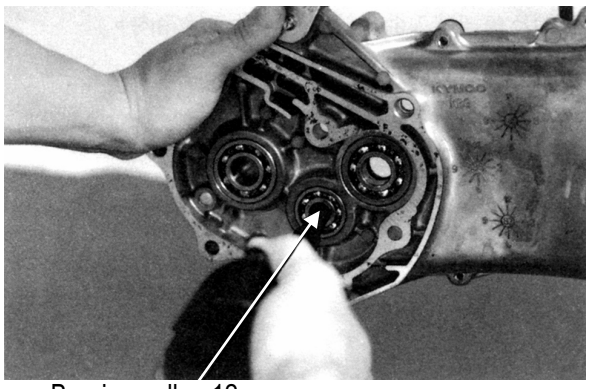


Drive new bearings into the transmission case cover.

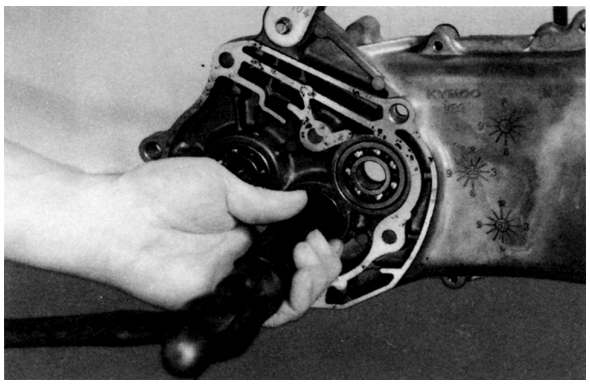


BEARING REPLACEMENT (LEFT CRANKCASE)

Remove the drive shaft.
Remove the oil seal drive shaft.
Remove the left crankcase bearing using a bearing puller.

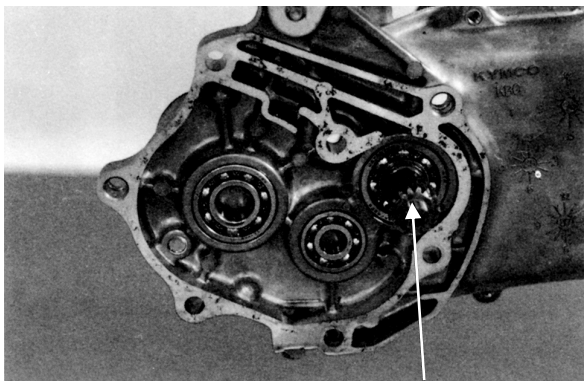

Bearing puller, 12mm

Drive new bearings into the left crankcase.
Install a new drive shaft oil seal.

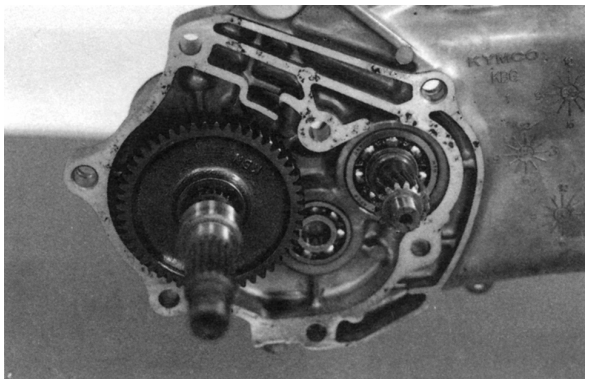


FINAL REDUCTION ASSEMBLY

Install the drive shaft into the left crankcase.

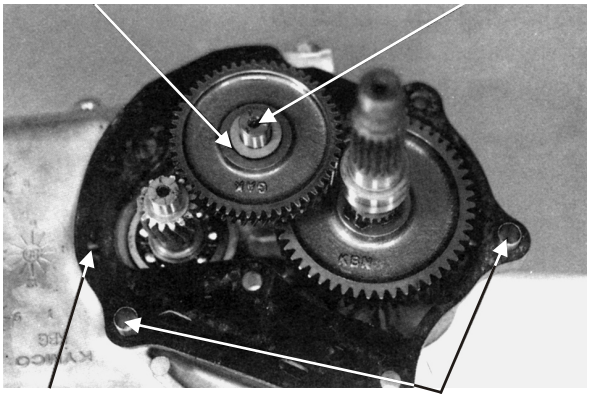

Drive shaft

Install the final gear and final shaft into the left crankcase.

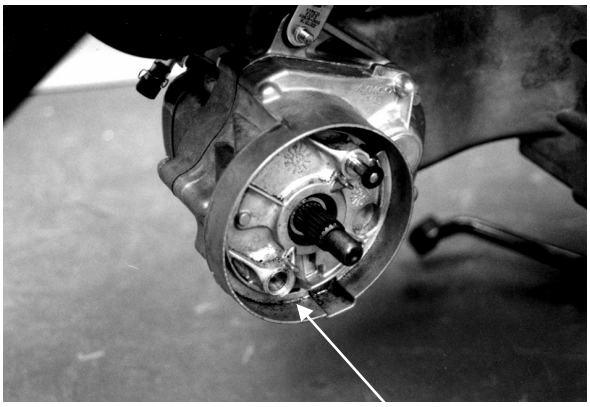


10. FINAL REDUCTION

Install the countershaft and gear into the left crankcase.
Install the resin washer onto the countershaft.
Install the dowel pins and a new gasket.



Install the transmission case cover.

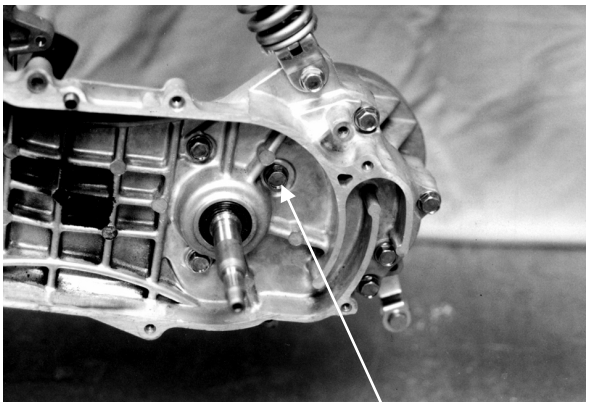


Install and tighten the transmission case cover bolts.

Install the clutch/driven pulley. (⇨9-13)

After installation, fill the transmission case with the specified oil. (⇨3-8)

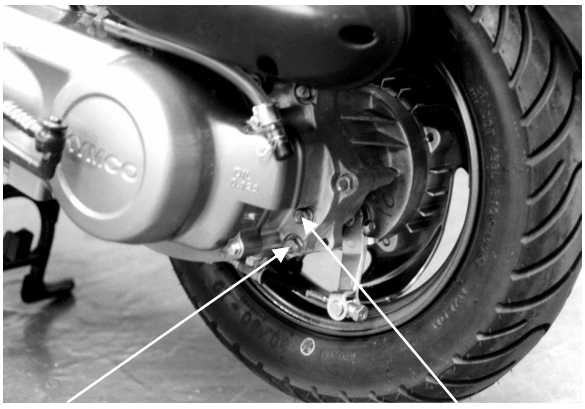
✻
- Place the motorcycle on its main stand on level ground.
- Check the oil sealing washer for wear or damage.

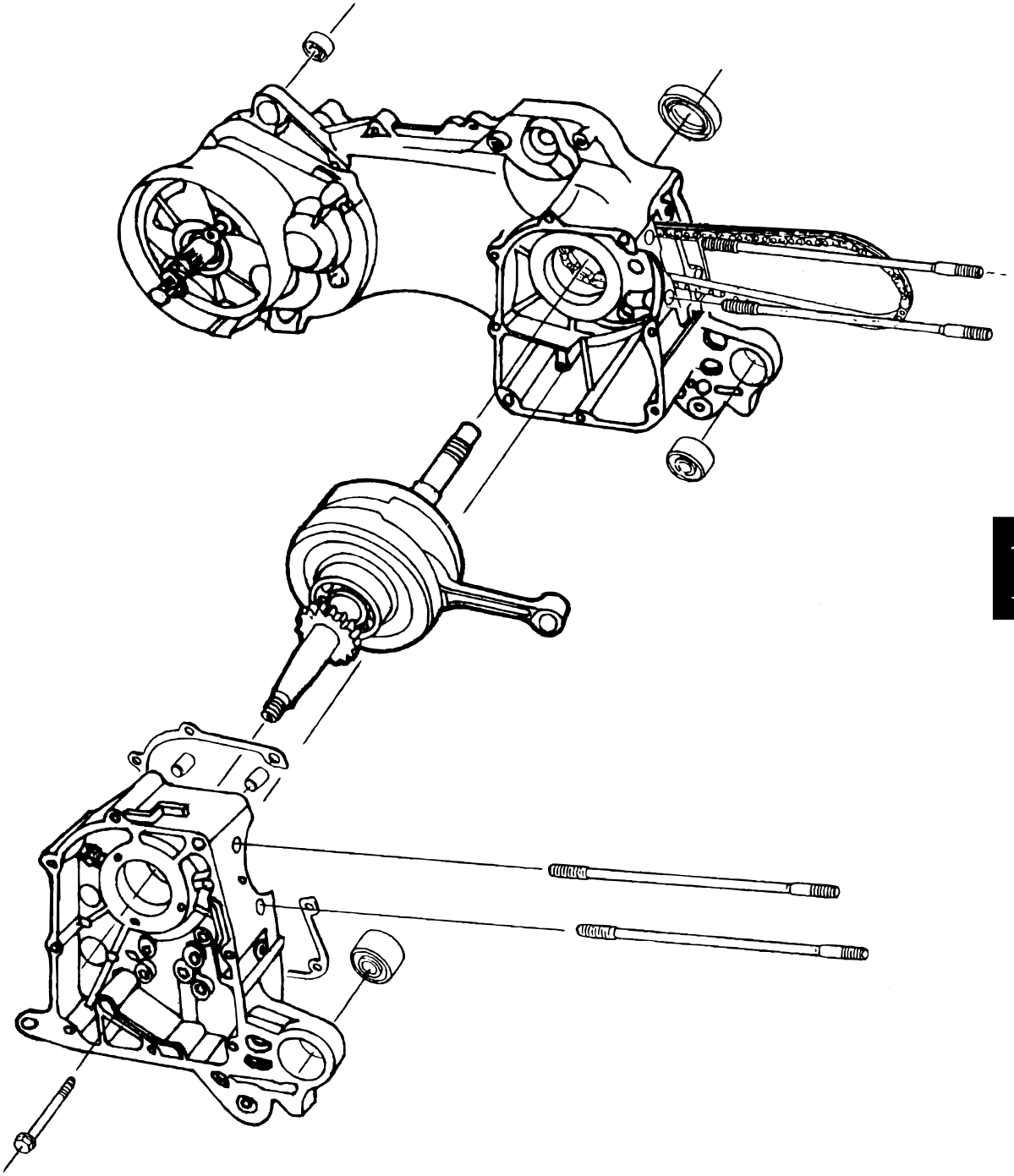


Specified gear oil : SAE90#
Oil capacity :

- At disassembly : SD10RA/RC 110 cc
  SG20 TA/TB 120cc
- At change : 100 cc

Install and tighten the oil check bolt.
Torque : 1.0 ~1.5 kgf-m
Start the engine and check for oil leaks. Check the oil level from the oil check bolt hole and add the specified oil to the proper level if the oil level is low.





11

SERVICE INFORMATION

GENERAL INSTRUCTIONS

- This section covers crankcase separation to service the crankshaft. The engine must be removed for this operation.
- The following parts must be removed before separating the crankcase.
  - –Cylinder head (⇨Section 7)
  - –Cylinder/piston (⇨Section 8)
  - –Drive and driven pulleys (⇨Section 9)
  - –A.C. generator (⇨Section 14)
  - –Carburetor/air cleaner (⇨Section 5)
  - –Rear wheel/rear shock absorber (⇨Section 13)
  - –Starter motor (⇨Section 16)
  - –Oil pump (⇨Section 4)

SPECIFICATIONS

	Item	Standard(mm)	Service limit(mm)
Crankshaft	Connecting rod big end side clearance	0.10～0.35	0.55
	Connecting rod big end radial clearance	0-0.008	0.05
	Runout	—	0.10

TORQUE VALUES

Crankcase bolt	0.9 kgf-m
Cam chain tensioner slipper bolt	1.0 kgf-m

SPECIAL TOOLS

Oil seal & Bearing install E014

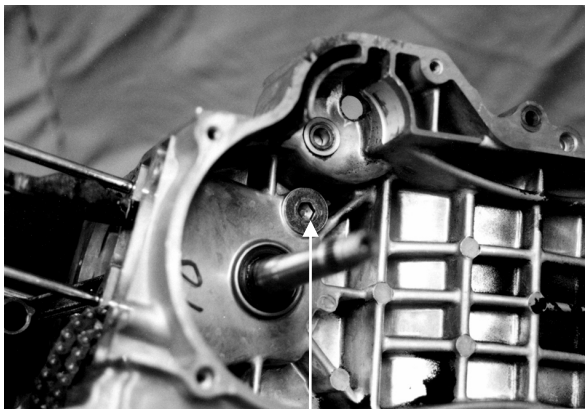
TROUBLESHOOTING

Excessive engine noise

- Excessive bearing play
- Excessive crankpin bearing play

CRANKCASE SEPARATION

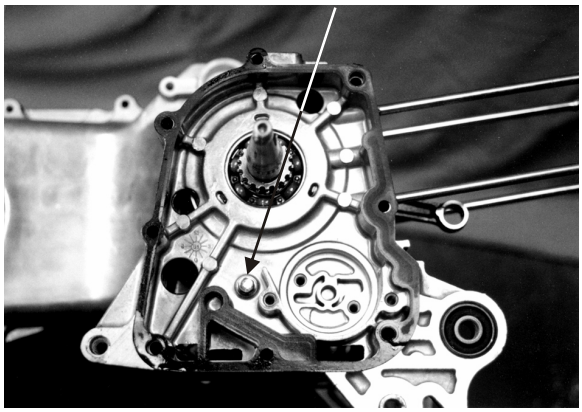
Remove the cam chain tensioner slipper bolt and cam chain tensioner slipper.



Cam chain tensioner slipper bolt

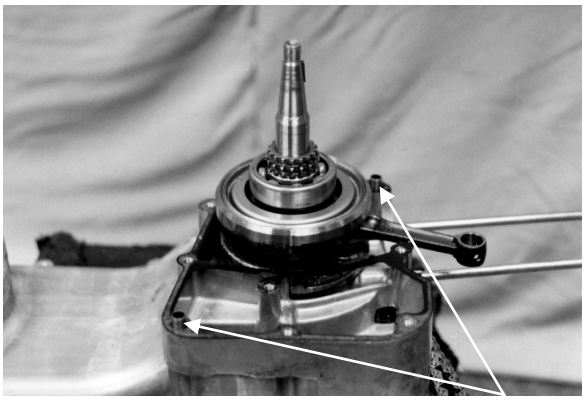
Crankcase bolt

Remove the crankcase attaching bolt.
Separate the left and right crankcase halves.



* • Do not damage the crankcase gasket surface

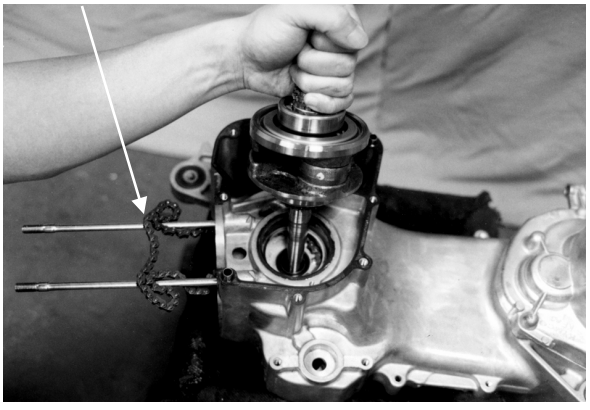
Remove the gasket and dowel pins.



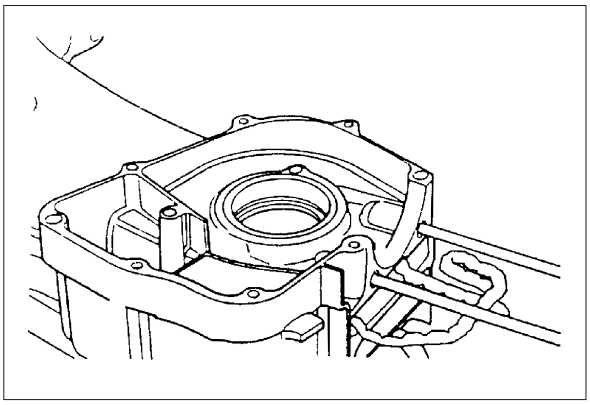
Dowel pins

Cam chain

Remove the crankshaft from the left crankcase
Remove the cam chain.



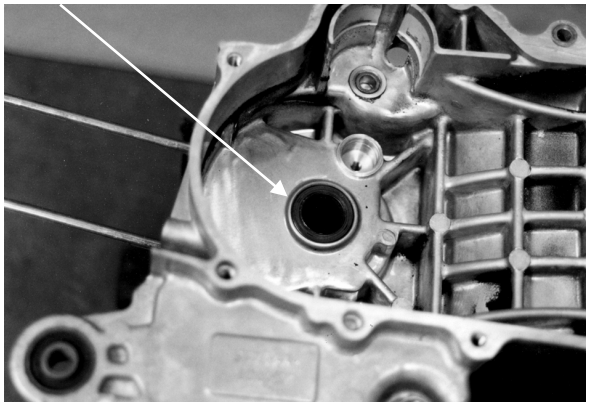
Clean off all gasket material from the crankcase mating surfaces.



* Avoid damaging the crankcase mating surfaces.

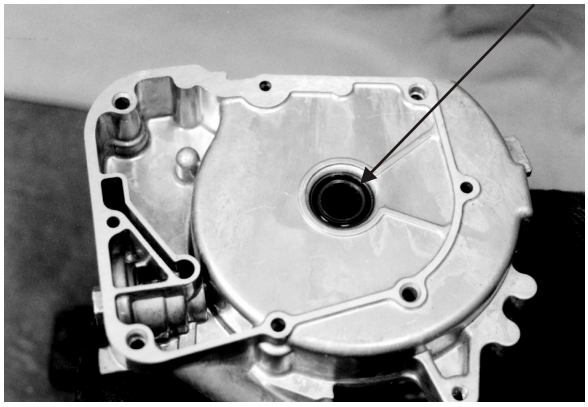
Remove the oil seal from the left crankcase.

Oil Seal



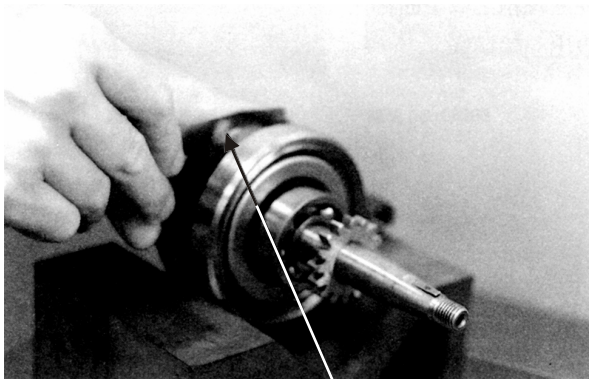
Remove the oil seal from the right crankcase.

Oil Seal



CRANKSHAFT

Measure the connecting rod big end side clearance.
Service limit : 0.55 mm replace if over.

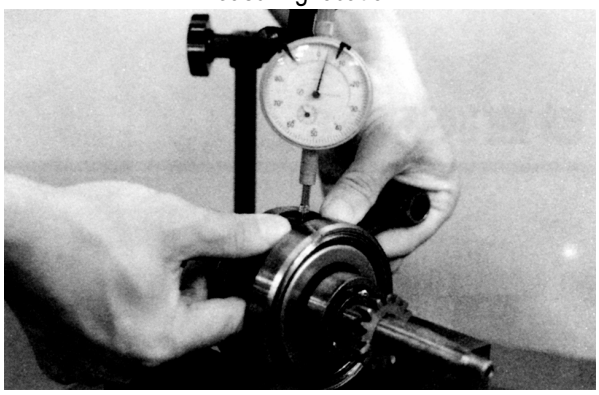


Connecting rod big end

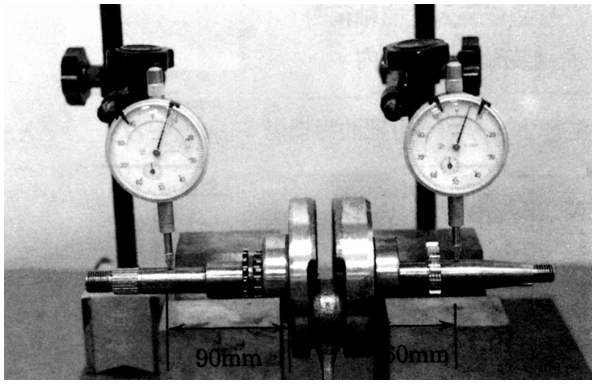
11. CRANKCASE/CRANKSHAFT

Measure the connecting rod big end radial clearance at two points at right angels to the shaft.
Service limit: 0.05 mm replace if over.

Measuring location

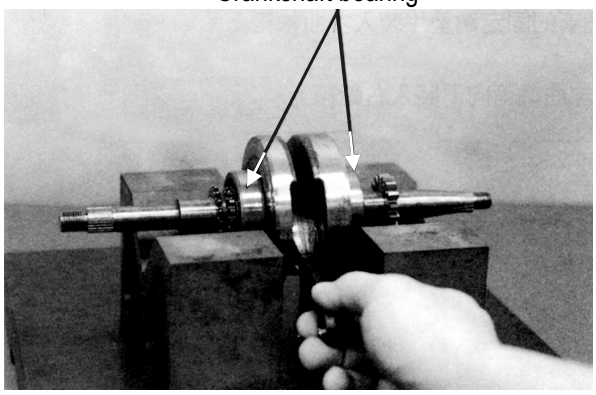


Measure the crankshaft runout.
Service limit : 0.10 mm replace if over.



Turn the crankshaft bearings and check for excessive play.
If they do not turn smoothly, quietly or if they fit loosely in the crankshaft, replace the crankshaft as a set.

Crankshaft bearing



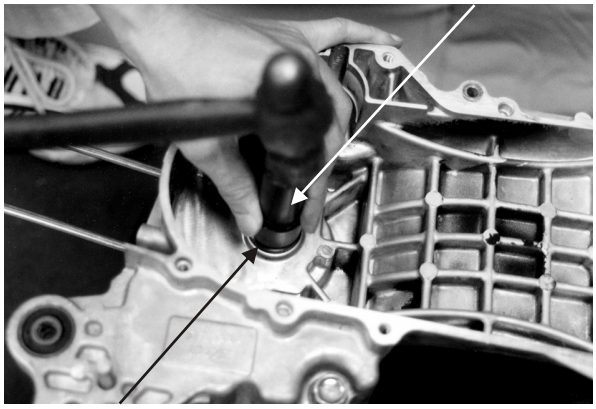
CRANKCASE ASSEMBLY

Install new oil seals into the right and left crankcase with using this tools :

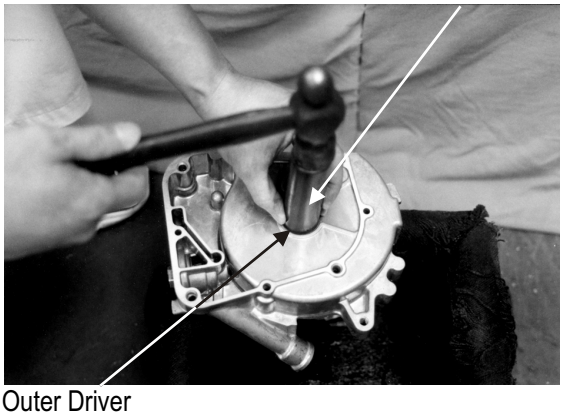
Special

Driver Handle A E014
Outer Driver, 32x35mm

Driver Handle A

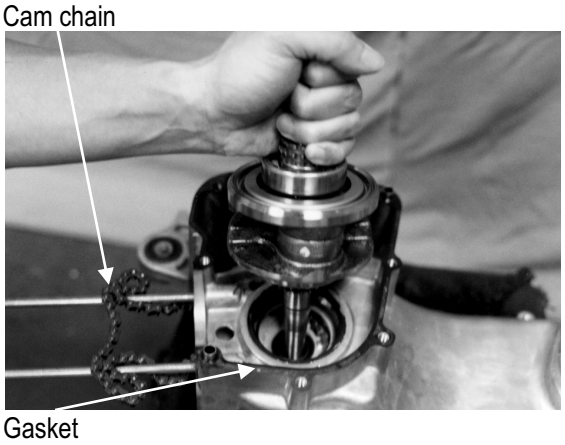


Outer Driver



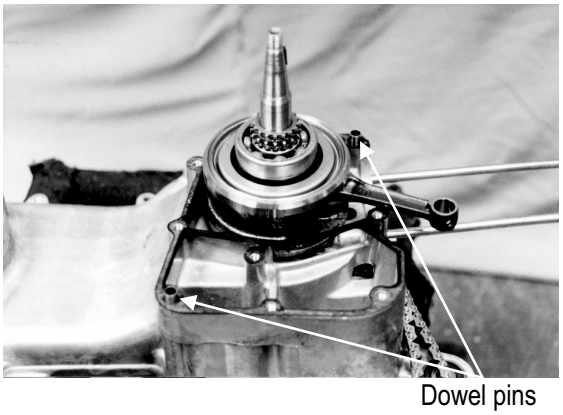
Install the cam chain into the left crankcase.
Install the crankshaft into the left crankcase.

* When installing the cam chain, be careful not to damage the oil seal.



Install the dowel pins and a new gasket onto the left crankcase.

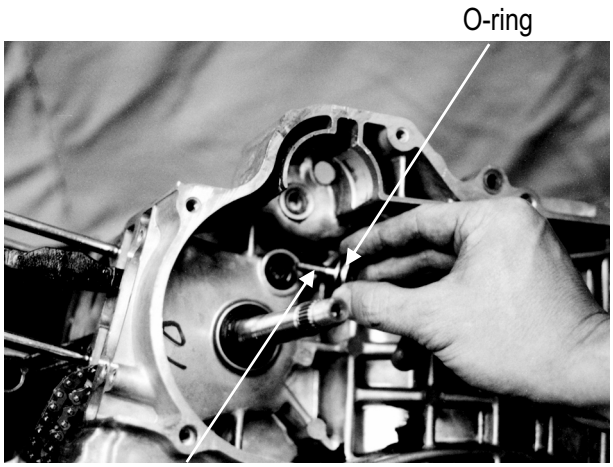
* Place the right crankcase over the crankshaft and onto the left crankcase.



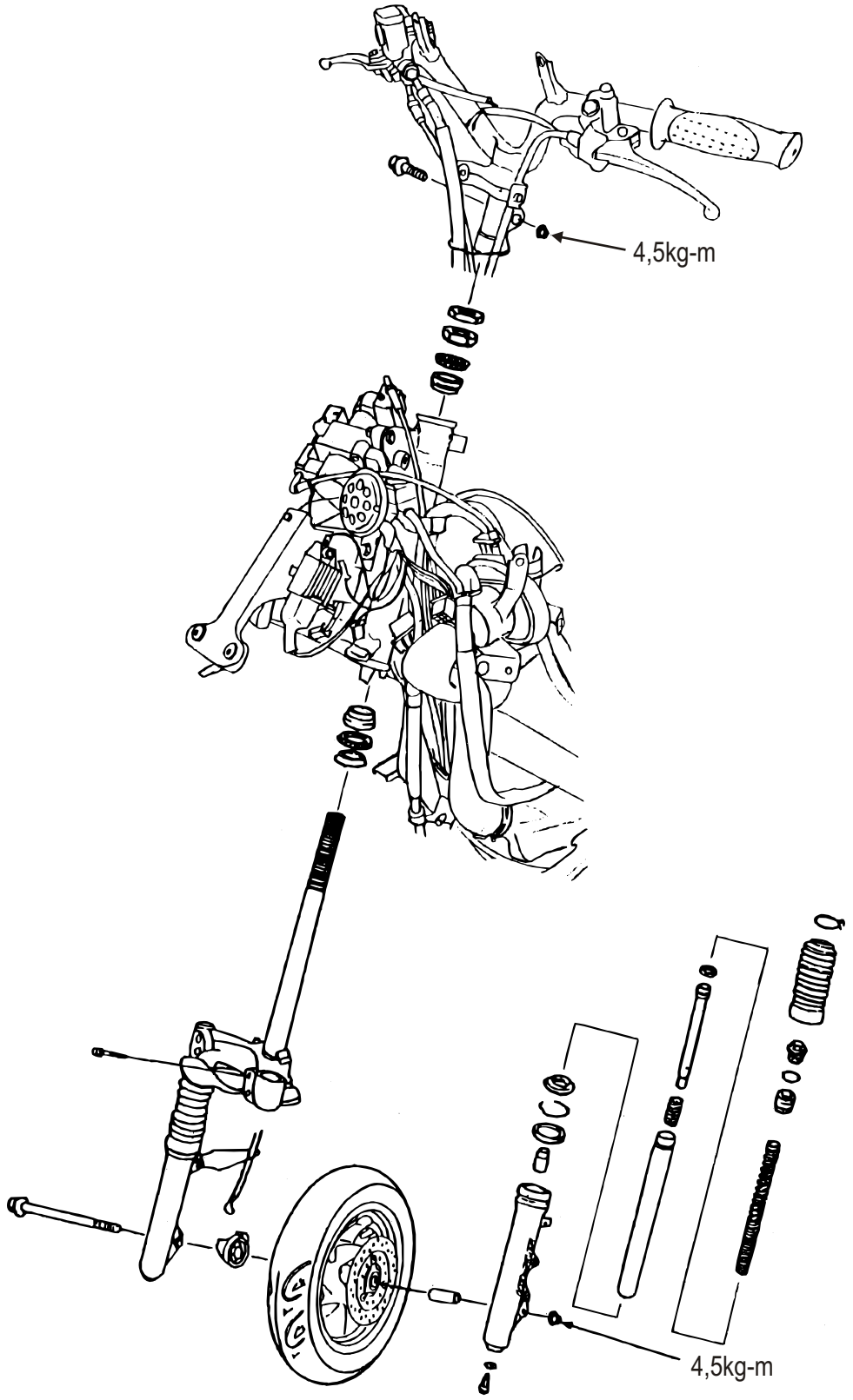
Tighten the crankcase attaching bolt.
Torque : 0.9 kgf-m

Install the cam chain tensioner slipper.
Install a new O-ring onto the cam chain tensioner slipper bolt.
Apply engine oil to the O-ring and tighten the bolt.
Torque : 1.0 kgf-m

* Be sure to install the O-ring into the groove.



Cam chain tensioner slipper bolt


4,5kg-m
4,5kg-m

SERVICE INFORMATION

GENERAL INSTRUCTIONS

- Remove the motorcycle frame covers before removing the front wheel. Jack the motorcycle front wheel off the ground and be careful to prevent the motorcycle from falling down.
- During servicing, keep oil or grease off the brake drum and brake linings.

SPECIFICATIONS

Item		50cc		100cc	
		Standard (mm)	Service (mm)	Standard (mm)	Service (mm)
Axle shaft runout			0.2		0.2
Front wheel rim runout	Radial		2.0		2.0
	Axial		2.0		2.0
Front shock absorber spring free length		210.9	206.4	210.9	206.4

TORQUE VALUES

Handlebar bolt	4.5~5.5 kgf-m
Steering stem lock nut	6.0~8.0 kgf-m
Steering top cone race	0.5~1.3 kgf-m
Front shock absorber bolt	3.0 kgf-m
Front axle nut	0~7.0 kgf-m
Brake arm bolt	0.8~1.2 kgf-m

SPECIAL TOOLS

Long Socket wrench	F001
Oil Seal & Bearing Install	F014
Long Socket wrench	F002
Ball race remover	F002

TROUBLESHOOTING

Hard steering (heavy)
- Excessively tightened steering stem top cone race
- Broken steering balls
- Insufficient tire pressure

Steers to one side or does not track straight
- Uneven front shock absorbers
- Bent front fork
- Bent front axle or uneven tire

Poor brake performance
- Incorrectly adjusted brake
- Worn brake linings
- Contaminated brake lining surface
- Worn brake shoes at cam contacting area
- Worn brake drum
- Poorly connected brake arm

Front wheel wobbling
- Bent rim
- Excessive wheel bearing play
- Bent spoke plate
- Faulty tire
- Improperly tightened axle nut

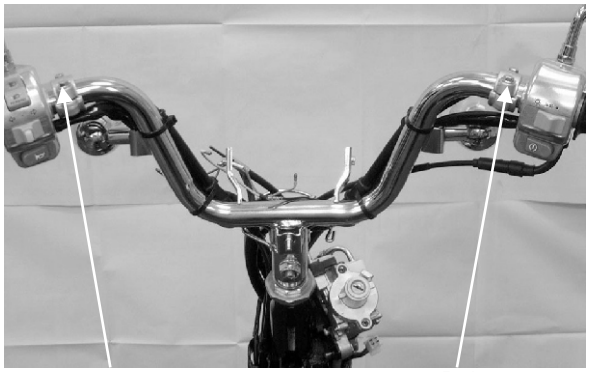
Soft front shock absorber
- Weak shock springs
- Insufficient damper oil

Front shock absorber noise
- Slider bending
- Loose fork fasteners
- Lack of lubrication

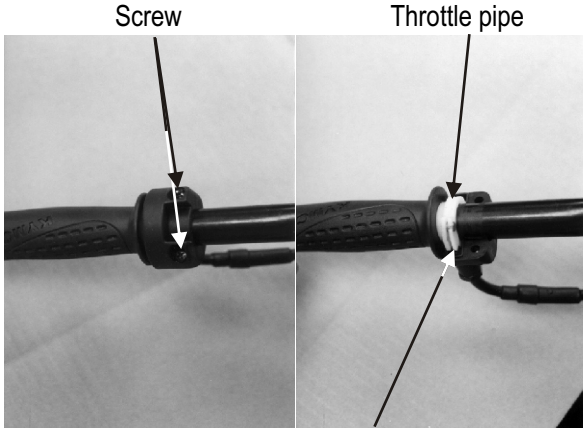
STEERING HANDLEBAR

REMOVAL

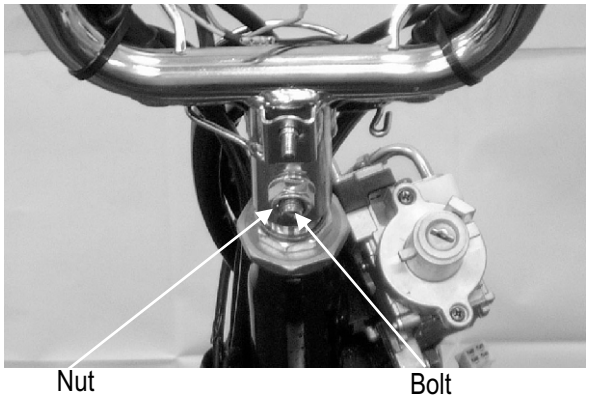
Remove the handlebar front and rear covers. (⇨2-2)
Remove the two bolts attaching each of the front and rear brake levers.
Remove the front and rear brake levers.



Remove the two throttle holder screws and throttle holder.
Disconnect the throttle cable from the throttle pipe and then remove the throttle pipe from the handlebar.

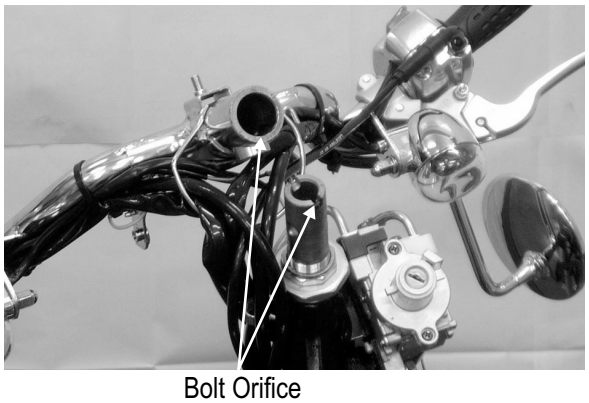


Remove the handlebar lock nut and bolt to remove the handlebar.



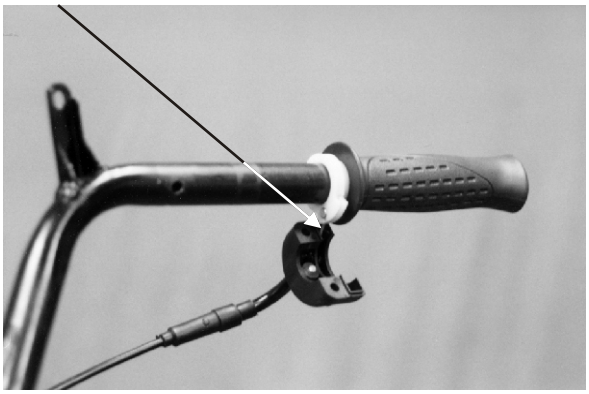
INSTALLATION

Install the handlebar onto the steering stem by aligning the tab on the handlebar with the bolt orifice on the steering stem.
Install and tighten the handlebar bolt and lock nut.
Torque: 4.5～5.5 kgf-m

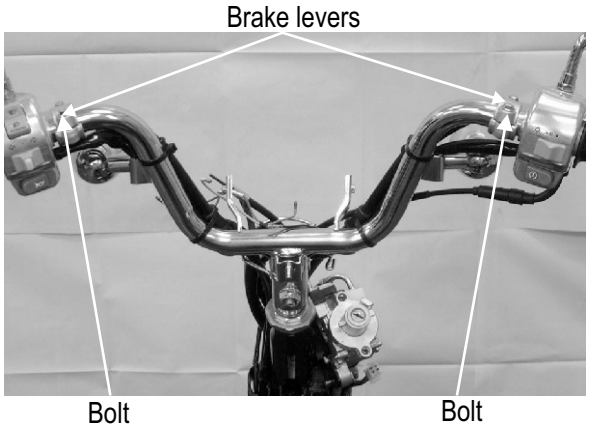


Apply grease to the tip of the throttle pipe.
Install the throttle pipe and connect the throttle cable.

Throttle cable



Install the front and rear brake levers in the reverse order of removal.

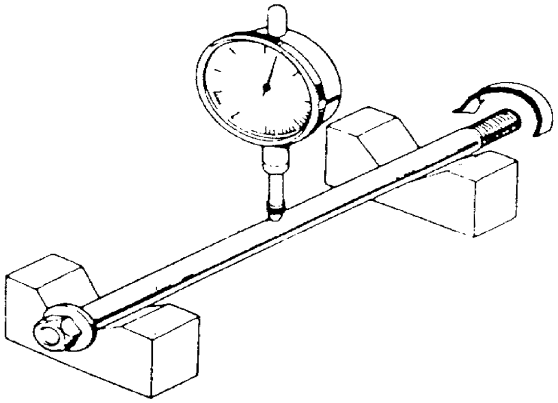


FRONT WHEEL

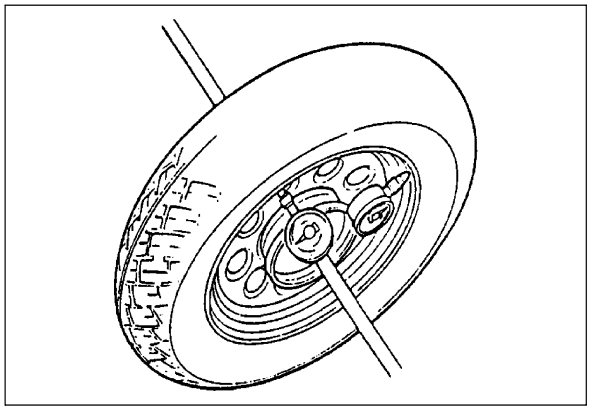
INSPECTION

AXLE RUNOUT

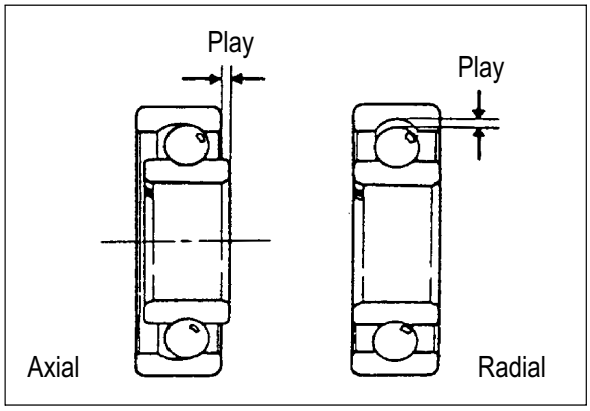
Set the axle in V blocks and measure the runout using a dial gauge.
The actual runout is ½ of the total indicator reading.
Service Limit: 0.2 mm replace if over



WHEEL RIM
Check the wheel rim runout.
Service limit :
Radial : 2.0 mm replace if over
Axial : 2.0 mm replace if over



Turn the wheel bearings and replace the bearings if they are noisy or have excessive play.

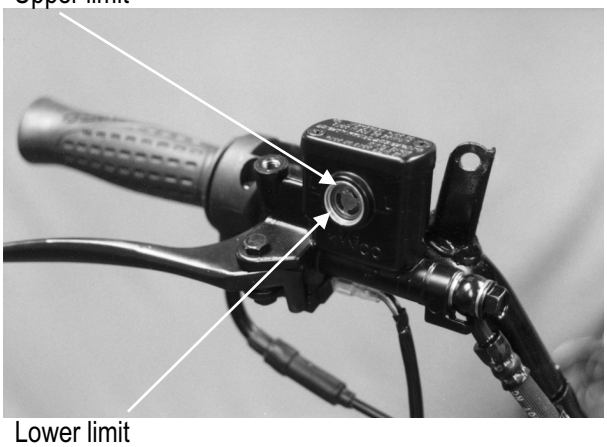


HYDRAULIC BRAKE (FRONT BRAKE)

Brake Fluid Replacement/Air Bleeding
Check the brake fluid level on level ground.

✳
- When operating the brake lever, the brake reservoir cap must be tightened securely to avoid spill of brake fluid.
- When servicing the brake system, use shop towels to cover plastic parts and coated surfaces to avoid damage caused by spill of brake fluid.

Upper limit



Lower limit

BRAKE FLUID BLEEDING

In order to avoid spill of brake fluid, connect a transparent hose to the bleed valve.

Warning!

Brake fluid spilled on brake pads or brake disk will reduce the braking effect. Clean the brake pads and brake disk with a high quality brake degreaser.

Bleed Valve

Front brake caliper

Fully apply the brake lever and then loosen the brake caliper bleed valve to drain the brake fluid until there is no air bubbles in the brake fluid. Then, tighten the bleed valve.

Repeat these steps until the brake system is free of air.

Brake Fluid Refilling

Add DOT-4 brake fluid to the brake reservoir.

Make sure to bleed air from the brake system.

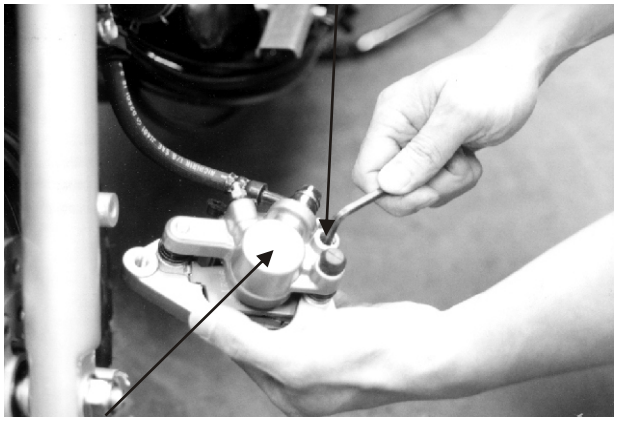
✳
- When bleeding, be careful not to allow air in the brake reservoir flowing into the brake system.
- When using a brake bleeder, follow the manufacturer's instructions.
- Never use dirty or unspecified brake fluid or mix different brake fluids be-cause it will damage the brake

BRAKE PAD/DISK REPLACEMENT

* The brake pads must be replaced as a set to ensure the balance of the brake disk.

Remove the two bolts attaching the brake caliper.
Remove the brake caliper.

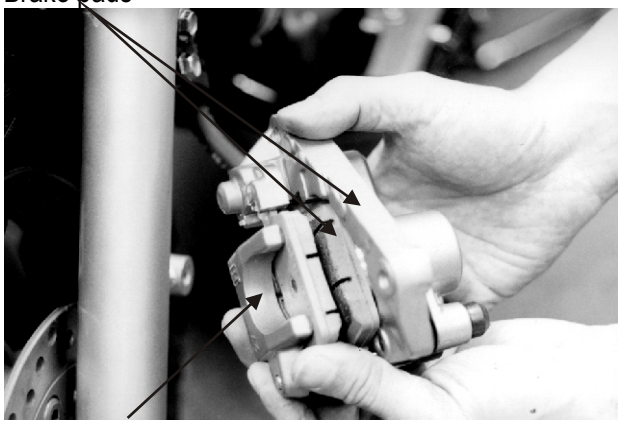
Remove the brake pad pins to remove the brake pads.



Front brake caliper

Brake pads

Install the brake pads in the reverse order of removal.
Tighten the brake pad pin bolts.
Torque : 1.5～2.0 kgf-m


Front brake caliper

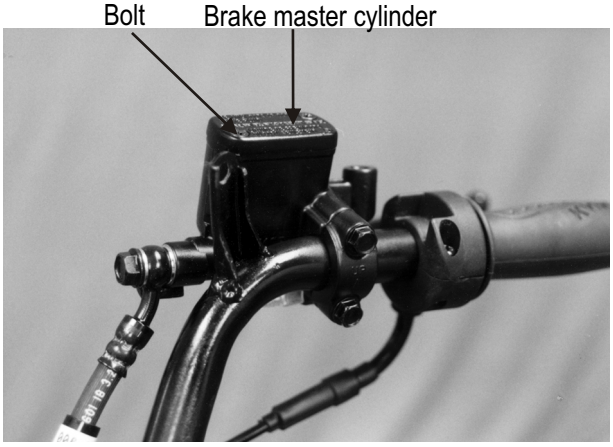
* • Keep grease or oil off the brake pads to avoid brake failure.
  • Do not reuse the brake pad pin bolts that have been removed.

Brake Disk
Measure the brake disk thickness.
Service limit : 3.0 mm
Measure the brake disk runout.
Service limit : 0.3 mm

BRAKE MASTER CYLINDER

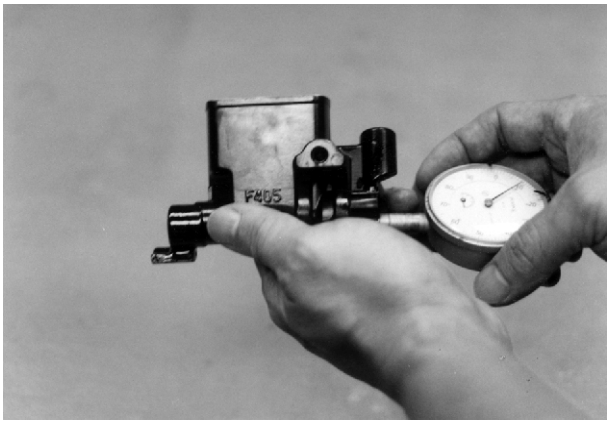
Removal

First drain the brake fluid from the hydraulic brake system.



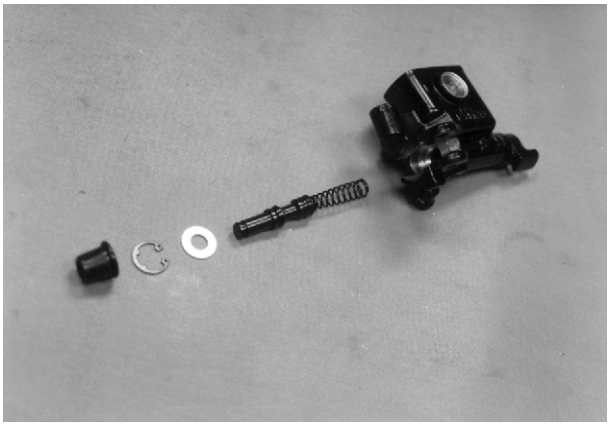
* • When servicing the brake system, use shop towels to cover rubber and plastic parts and coated surfaces to avoid being contaminated by brake fluid.
  • When removing the brake fluid pipe bolt, be sure to plug the pipe to avoid brake fluid leakage.

Inspection
Measure the brake master cylinder I.D.
Service limit : 12.75mm
Inspect the master cylinder for scratch or crack.



Measure the brake master cylinder piston O.D.
Service limit : 12.6mm
Before assembly, inspect the lst and 2nd rubber cups for wear.

Assembly
Before assembly, apply brake fluid to all removed parts.
Install the spring together with the 1st rubber cup.

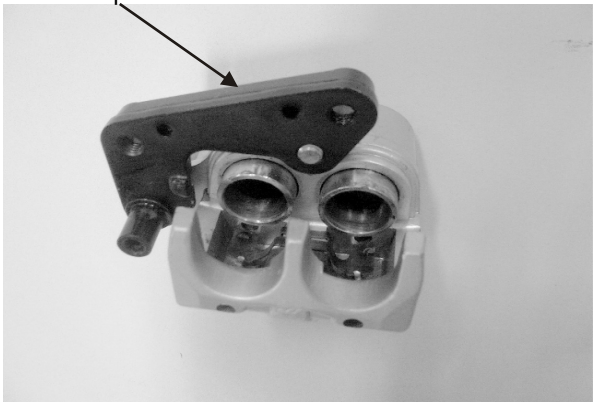


* • During assembly, the main piston and spring must be installed as a unit without exchange.
  • When assembling the piston, soak the cups in brake fluid for a while.
  • Install the cups with the cup lips facing the correct direction.

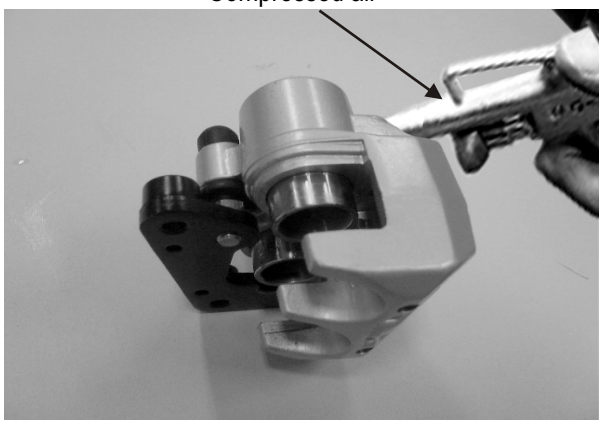
Install the main piston, spring and snap ring.
Install the rubber cover.
Install the brake lever.

Disassembly
Remove the brake caliper seat from the brake caliper.

Brake caliper seat

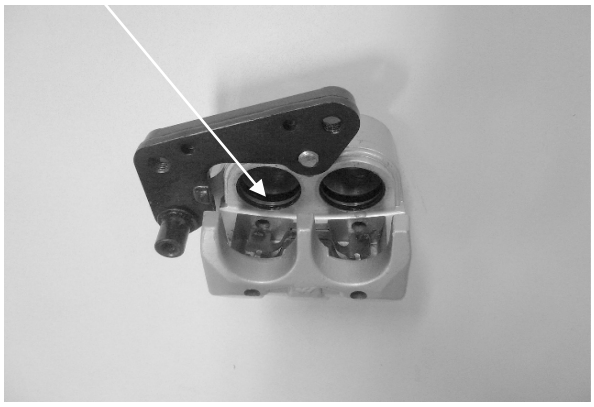


Remove the piston from the brake caliper. If necessary, use compressed air to squeeze out the piston through the brake fluid inlet opening and place a shop towel under the caliper to avoid contamination caused by the removed piston.
Check the piston cylinder for scratch or wear and replace if necessary.



Push the piston oil seal outward to remove it.
Clean the oil seal groove with brake fluid.

* Be careful not to damage the piston surface.

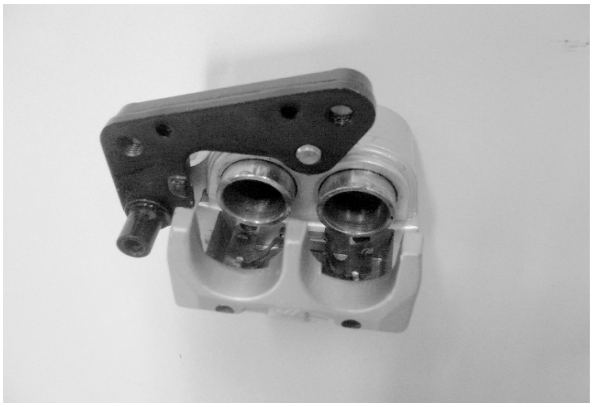


Check the piston for scratch or wear.
Measure the piston O.D. with a micrometer.
Service limit : 26.3mm

Check the caliper cylinder for scratch or wear and measure the cylinder bore.
Service limit : 26.45mm

Install the brake caliper piston with grooved side facing out.

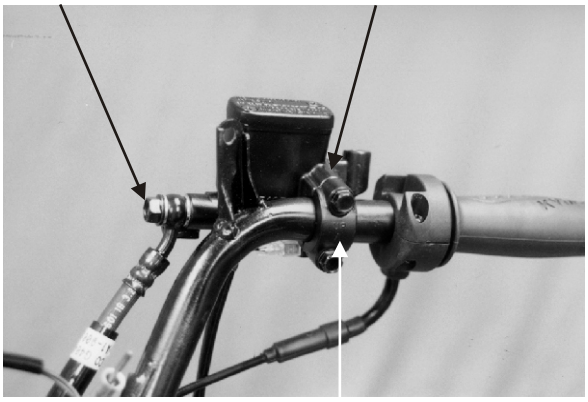
Assembly
Clean all removed parts.
Apply silicon grease to the piston and oil seal.
Lubricate the brake caliper cylinder inside wall with brake fluid.
Install the brake caliper piston with grooved side facing out.



* Install the piston with its outer end 3～5mm protruding beyond the brake caliper.

Wipe off excessive brake fluid with a clean shop towel. Apply silicon grease to the brake caliper seat pin and caliper inside.
Install the brake caliper seat.

Place the brake master cylinder on the handlebar and install the holder with “up” mark facing up. Be sure to align the punch mark with the holder joint.
First tighten the upper bolt and then tighten the lower bolt.
Torque : 3.0～4.0 kgf-m



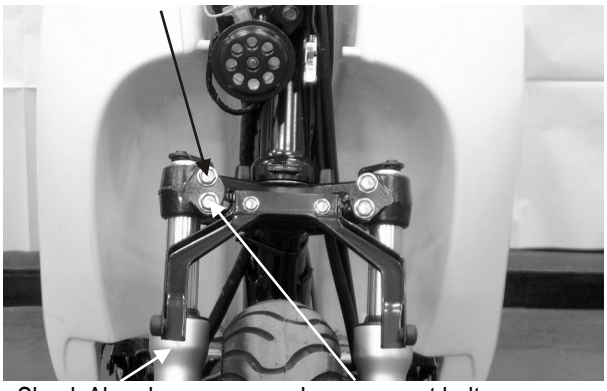
Install the handlebar covers. (12-3)
Fill the brake reservoir with recommended brake fluid to the upper limit and bleed air according to the method stated in 12-5.

Installation
Install the brake caliper and tighten the two bolts.
Torque : 2.5～3.5 kg-m

FRONT SUSPENSION/SHOCK ABSORBER

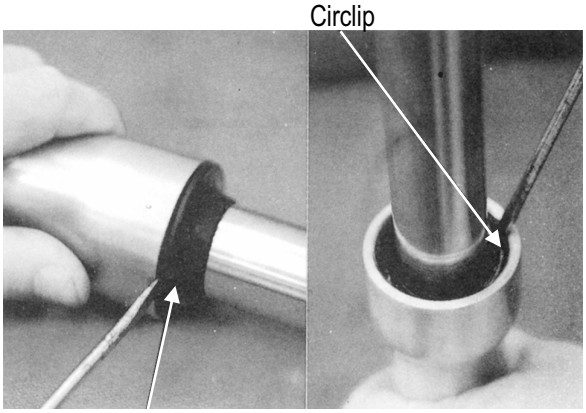
REMOVAL

Remove the front wheel. (⇨12-4)
Remove the front lower cover. (⇨2-2)
Remove the front inner fender.
Remove the front shock absorber upper mount bolts.
Loosen the lower mount bolts to remove the front shock absorbers.

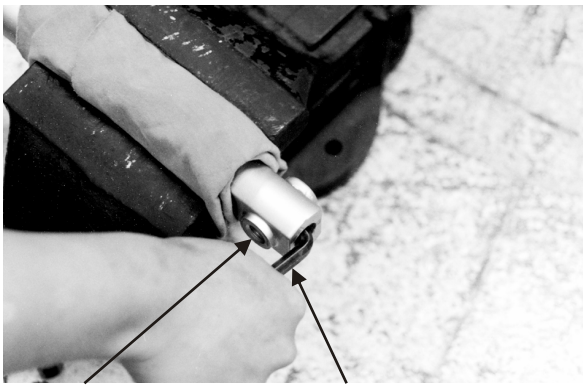


DISASSEMBLY

Remove the dust boot.
Remove the seal dust.
Remove the circlip.



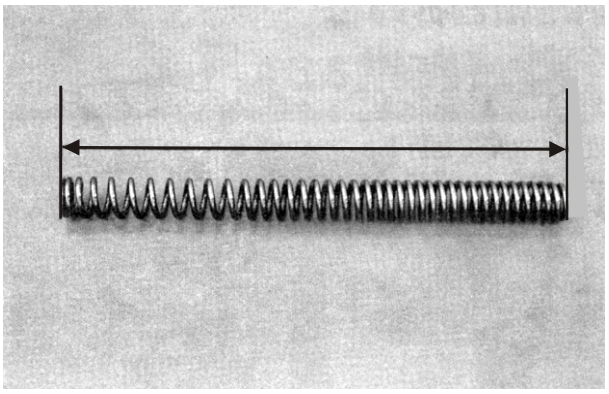
Set the front shock absorber in a vise.
Remove the damper rod, hex bolt and copper washer.
Pull out the front shock absorber tube.



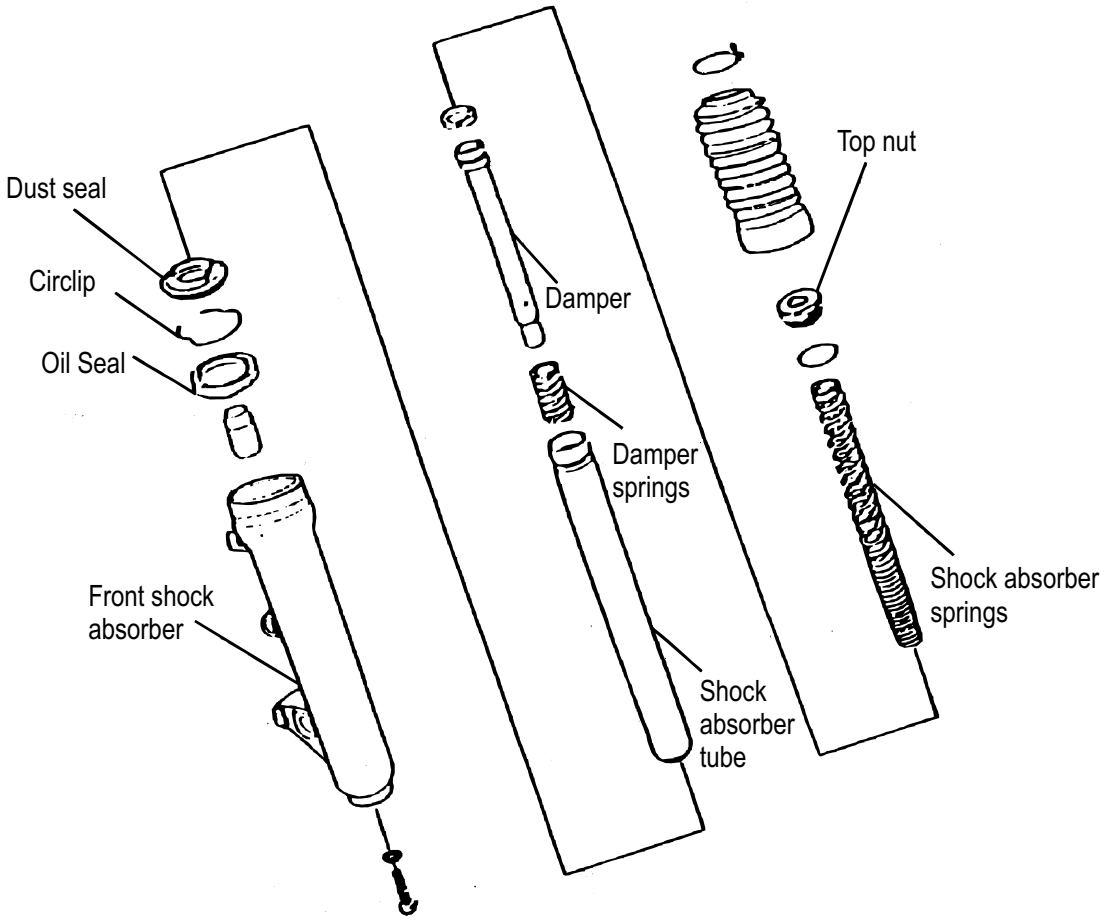
Set the front shock absorber tube in a vise.
Remove the top nut, shock spring, damper, and damper spring from the front shock absorber tube.

✻
- When holding the shock absorber tube, place a shop towel to protect it and do apply too much force.

Measure the front shock absorber spring free length.
Service Limits : Right : 206.4 mm
Left : 206.4 mm

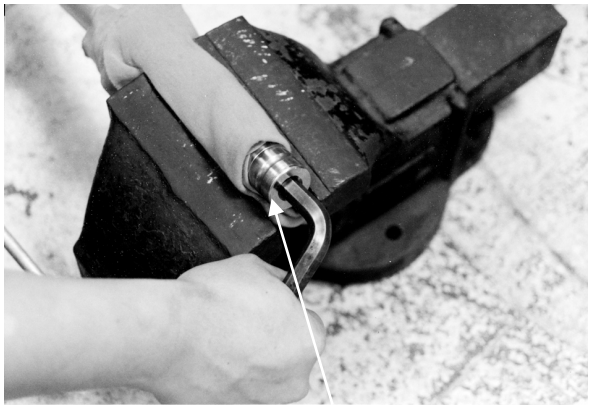


ASSEMBLY



Install the damper spring onto the damper rod and then install them into the front shock absorber tube.
Install the shock absorber spring onto the front shock absorber tube and tighten the top nut.

* Install the front shock absorber spring with the closely wound coils facing down.



Shock absorber tube

Set the front shock absorber in a vise. Insert the shock absorber tube into the shock absorber and tighten the hex bolt. (Apply locking agent to the washer and install it together with the hex bolt.)

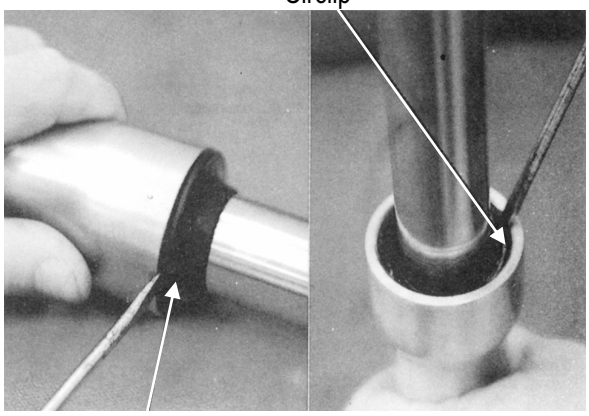
Torque : 1.5 - 3.0 kgf-m

Add engine oil into the front shock absorber.

Specified oil : SS#8

Oil capacity : 38±1cc

Circlip



Dust boot

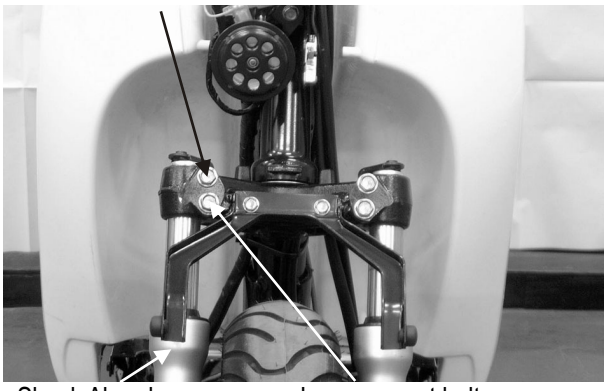
Install the circlip.
Install the dust boot.

Upper mount bolt

INSTALLATION

Install the front shock absorbers onto the steering stem.
Install and tighten the front shock absorber upper mount bolts.
Tighten the lower mount bolts.

* Align the upper mount bolt hole with the groove on the front fork.



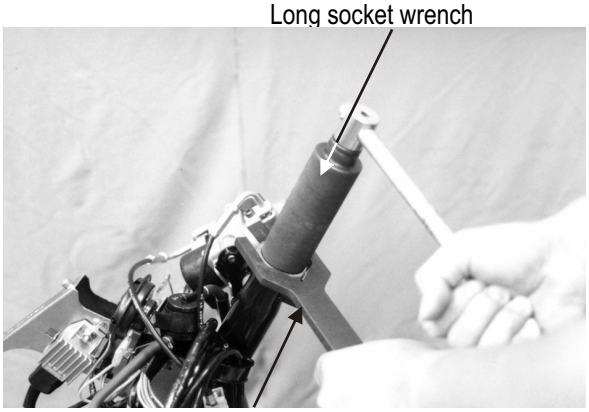
Shock Absorber Lower mount bolt

Install the front wheel.

FRONT FORK

REMOVAL

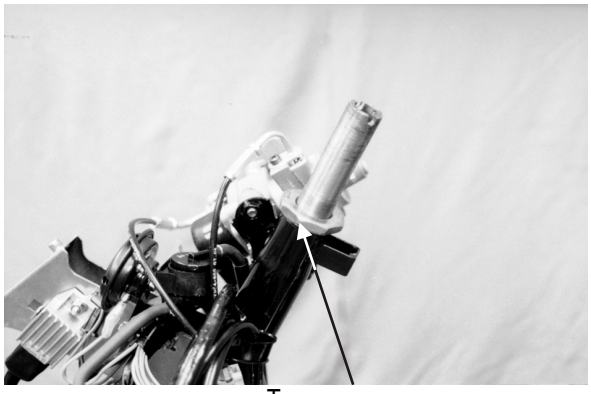
Remove the steering handlebar. (⇨12-3)
Remove the front wheel. (⇨12-4)
Disconnect the speedometer cable.
Remove the steering stem lock nut using long socket wrench.



Remove the top cone race and remove the steering stem.

* • Be careful not to lose the steel balls (26 on top race and 29 on bottom race).

Inspect the ball races and cone races for wear or damage and replace if necessary.

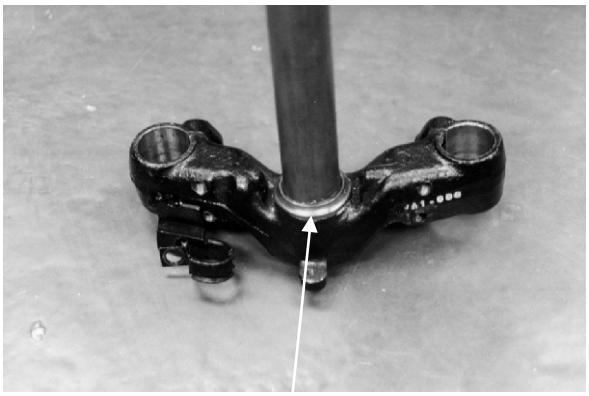


BOTTOM CONE RACE REPLACEMENT

Remove the bottom cone race using a chisel.

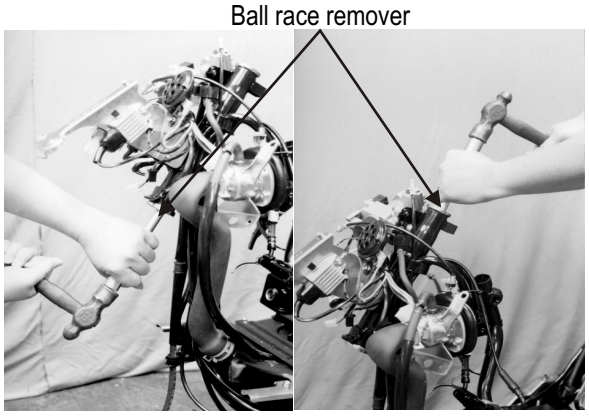
* Be careful not to damage the steering stem and front fork.

Drive a new bottom cone race into place with a proper driver.



BALL RACE REPLACEMENT

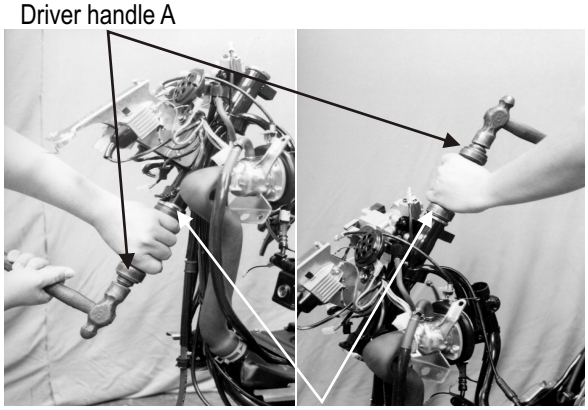
Drive out the top and bottom ball races.



Drive new top and bottom ball races into the steering head using the outer driver.

* Be sure to completely drive in the ball races.

Driver handle A

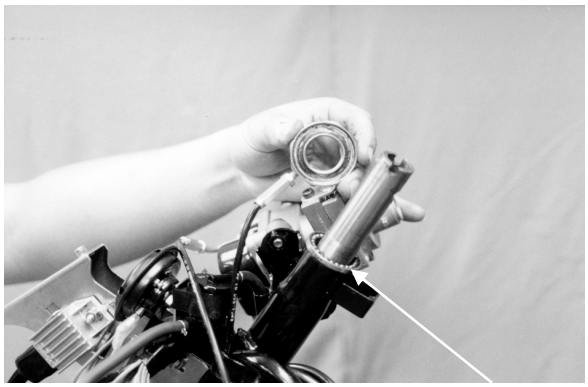


Outer Driver, 37x40mm

INSTALLATION

Apply grease to the top and bottom ball races and install 26 steel balls on the top ball race and 29 steel balls on the bottom ball race.

Apply grease to the ball races and install the front fork.

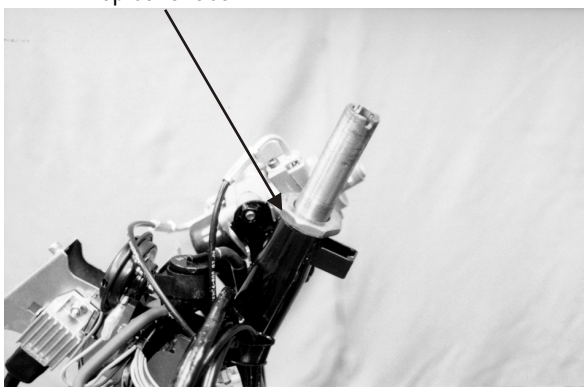


Steel balls

Top cone race

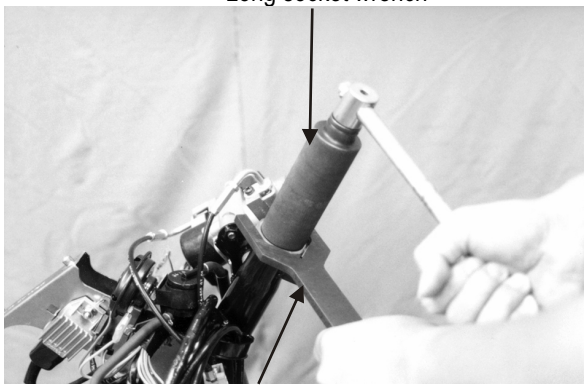
Apply grease to the top cone race and install it. Tighten the top cone race and then turn the steering stem right and left several times to make steel balls contact each other closely.

* Check that the steering stem rotates freely without vertical play.

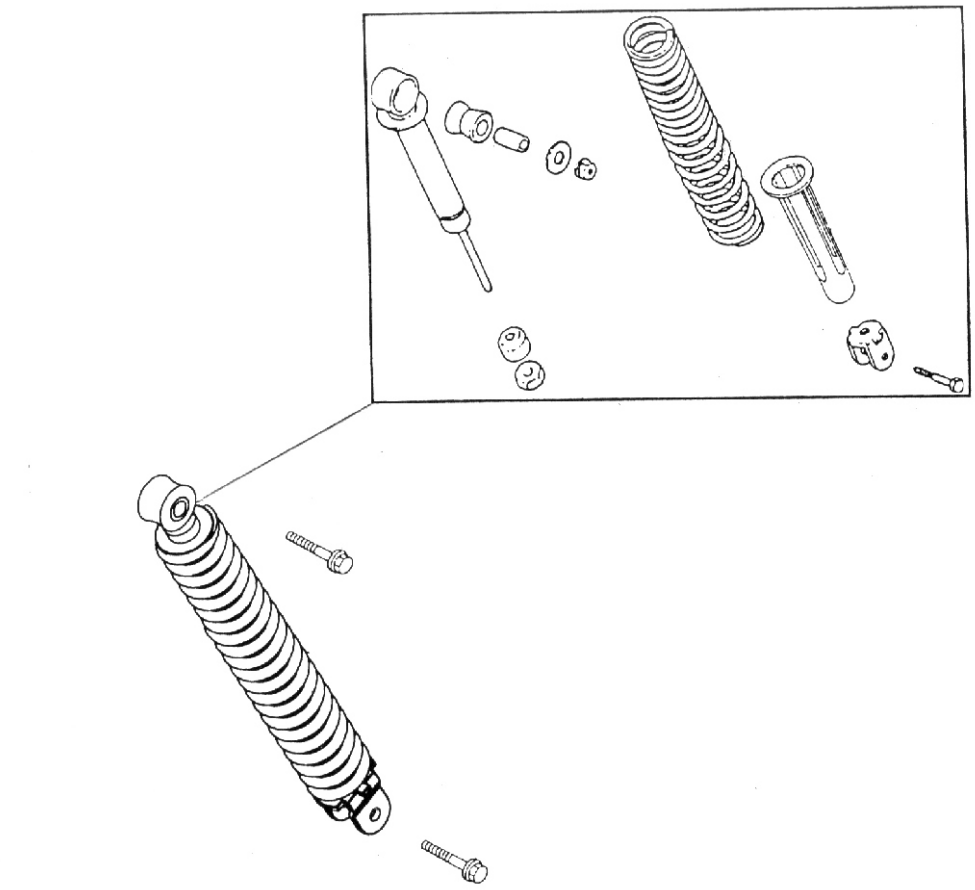


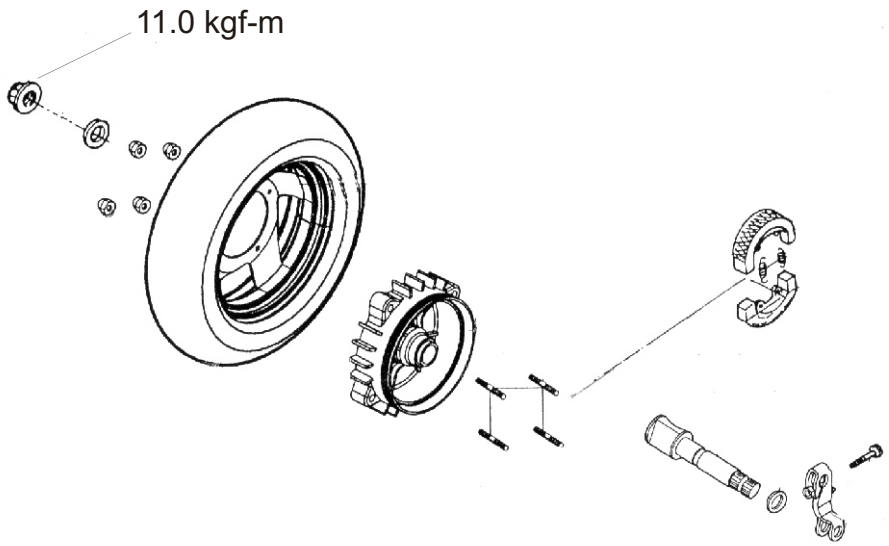
Long socket wrench

Install the steering stem lock nut and tighten it while holding the top cone race.
Torque : 8.0～12.0 kgf-m
Install the front wheel. ⇨
Install the steering handlebar. ⇨
Install the speedometer cable. ⇨



Lock nut wrench




11.0 kgf-m

SERVICE INFORMATION

GENERAL INSTRUCTIONS

- During servicing, keep oil or grease off the brake drum and brake linings.

SPECIFICATIONS

Item			Standard (mm)	Service Limit (mm)
Rear wheel	Rim runout	Radial	—	2.0
		Axial	—	2.0
	Rear brake drum I.D		110	111
Rear brake lining thickness			4.0	2.0
Rear shock absorber spring free length			202.5	198

TORQUE VALUES

Rear axle nut	10.0 kgf-m
Rear shock absorber upper mount bolt	4.5 kgf-m
Rear shock absorber lower mount bolt	3.0 kgf-m
Exhaust muffler joint lock nut	1.2 kgf-m
Exhaust muffler lock bolt	3.5 kgf-m

TROUBLESHOOTING

Rear wheel wobbling

- Bent rim
- Faulty tire
- Axle not tightened properly

Soft rear shock absorber

- Weak shock absorber spring
- Faulty damper

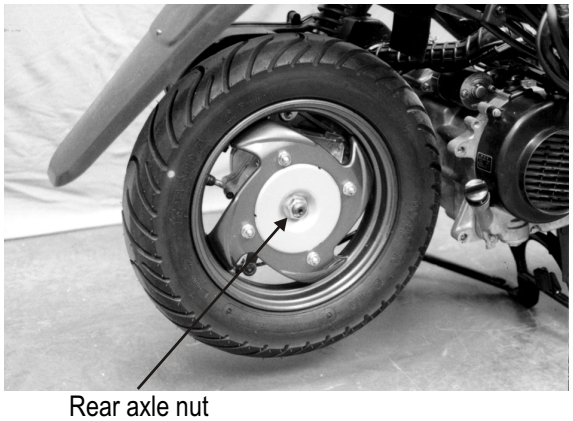
Poor brake performance

- Brake not adjusted properly
- Worn brake linings
- Worn brake shoes at cam contacting area
- Worn brake cam
- Worn brake drum

REAR WHEEL

REMOVAL

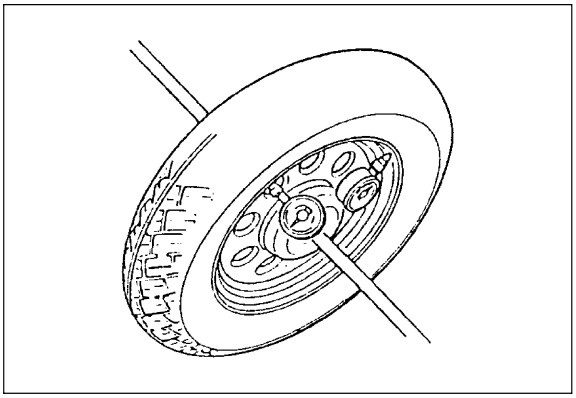
Remove the exhaust muffler. (⇨2-5)
Remove the rear axle nut to remove the rear wheel.



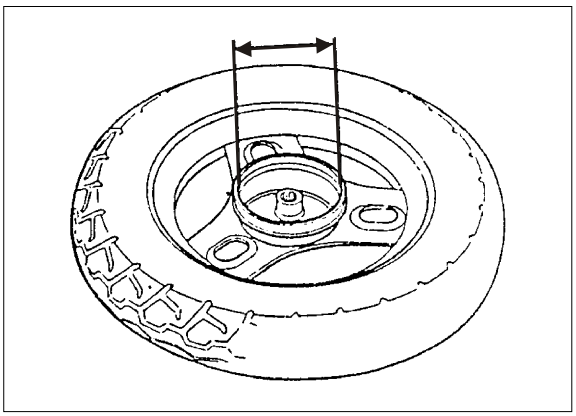
Rear axle nut

INSPECTION

Measure the rear wheel rim runout.
Service Limits :
Radial : 2.0 mm replace if over
Axial : 2.0 mm replace if over



Inspect the rear brake drum.
Measure the rear brake drum I.D.
Service Limits : 111 mm replace if over



INSTALLATION

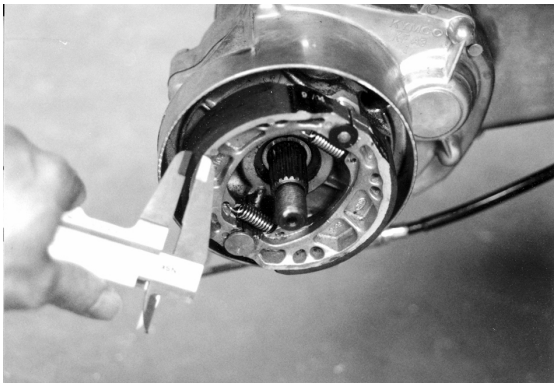
Install the rear wheel in the reverse order of removal.
Tighten the rear axle nut.
Torque : 11.0-13.0 kg-m
Install the exhaust muffler.
Torque :
Exhaust muffler joint lock nut : 1.2 kgf-m
Exhaust muffler lock bolt : 3.5 kgf-m

* First install and tighten the exhaust muffler joint lock nuts and then the exhaust muffler lock bolts.

REAR BRAKE

BRAKE LINING INSPECTION

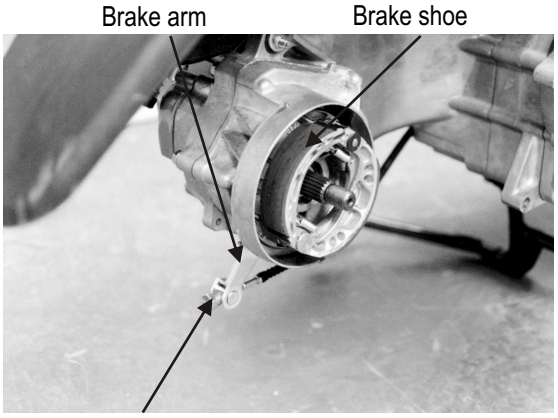
Measure the brake lining thickness.
Service Limit : 2.0 mm replace if below



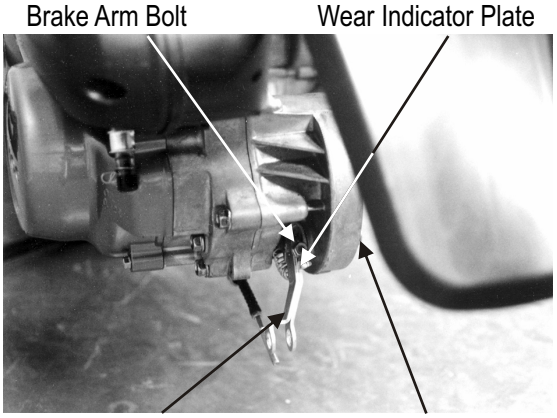
* Keep oil or grease off the brake linings.

REAR BRAKE DISASSEMBLY

Remove the rear brake adjusting nut and disconnect the rear brake cable.
Remove the rear brake shoes.

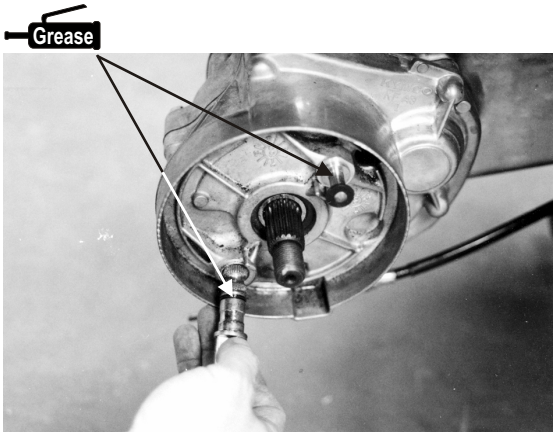


Remove the brake arm bolt to remove the brake arm, wear indicator plate and felt seal.
Remove the brake cam.



REAR BRAKE ASSEMBLY

Apply grease to the anchor pin.
Apply grease to the brake cam and install it.
Install the brake shoes.



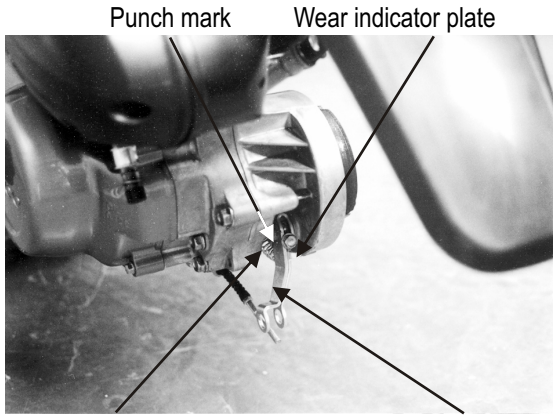
Apply a small amount of engine oil to the felt seal and install it to the brake cam.
Install the wear indicator plate and brake arm.

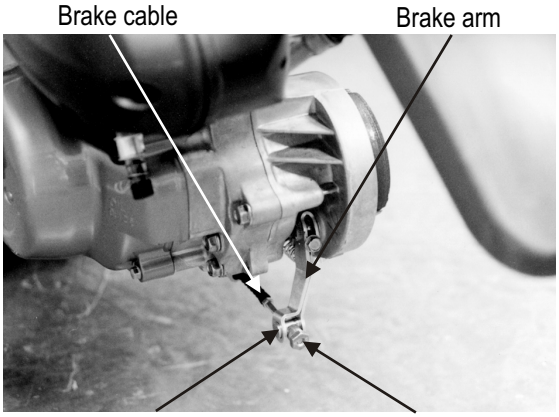
* Align the wide groove on the wear indicator plate with the wide tooth of the brake cam.

Install and tighten the brake arm bolt.

* Align the scribed line on the brake arm with the punch mark on the brake cam.

Install the brake arm return spring.
Install the brake arm pin.
Connect the brake cable and install the adjusting nut.
Install the rear wheel. (⇨13-2)
Adjust the rear brake lever free play. (⇨3-8)



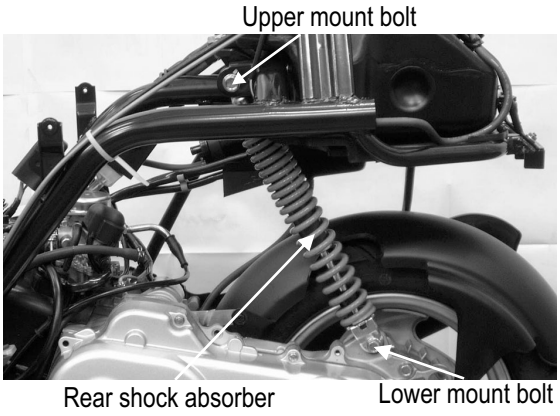


REAR SHOCK ABSORBER

REMOVAL

Remove the frame body cover. (⇨2-3)
Remove the air cleaner case. (⇨5-19)

Remove the rear shock absorber upper and lower mount bolts.
Remove the rear shock absorber.

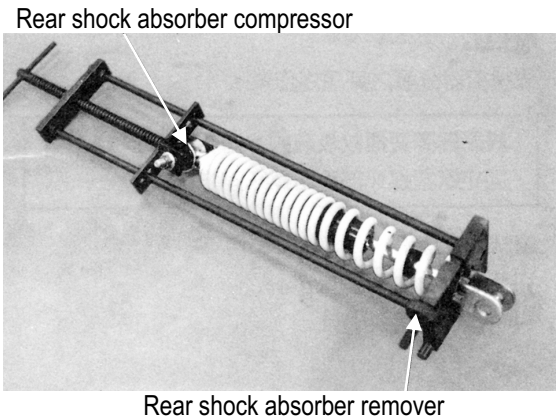


DISASSEMBLY

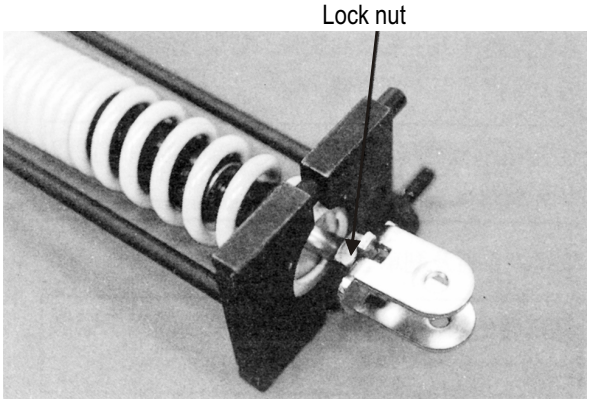
Install the rear shock absorber compressor as the figure shown.

* Install the rear shock absorber lower joint into the rear shock absorber compressor.

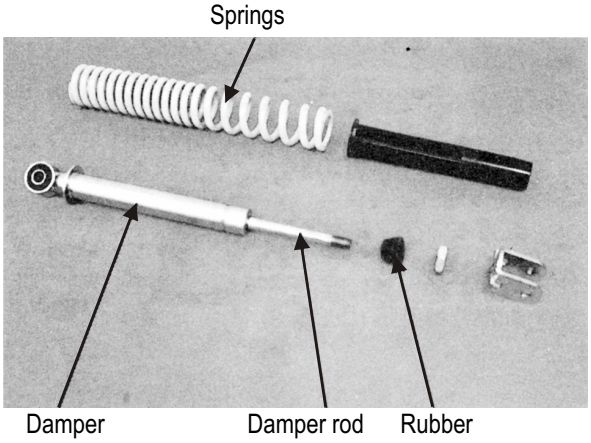
Compress the rear shock absorber spring.



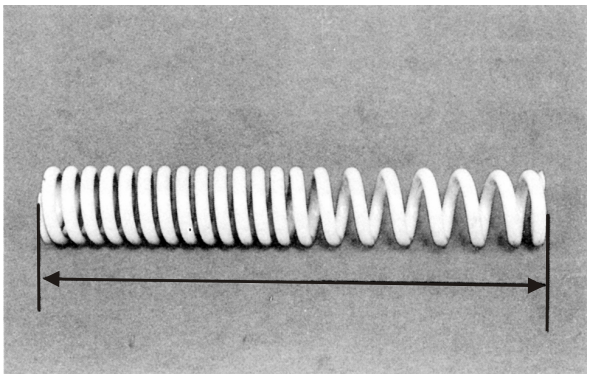
Loosen the lower joint lock nut.
Remove the lower joint.
Remove the lock nut, rubber and damper.



INSPECTION
Inspect the damper rod for bending or damage.
Inspect the damper for oil leaks.
Inspect the damper rubber for deterioration or damage.



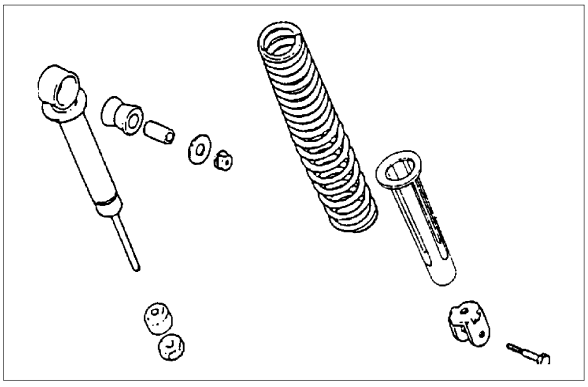
Measure the rear shock absorber spring free length.
Service Limit : 198 mm replace if under



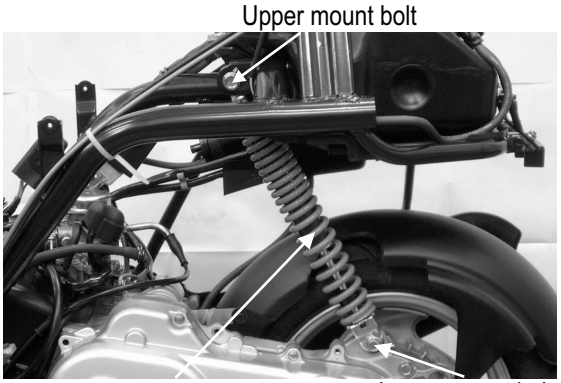
ASSEMBLY
Assemble the rear shock absorbers in the reverse order of disassembly.

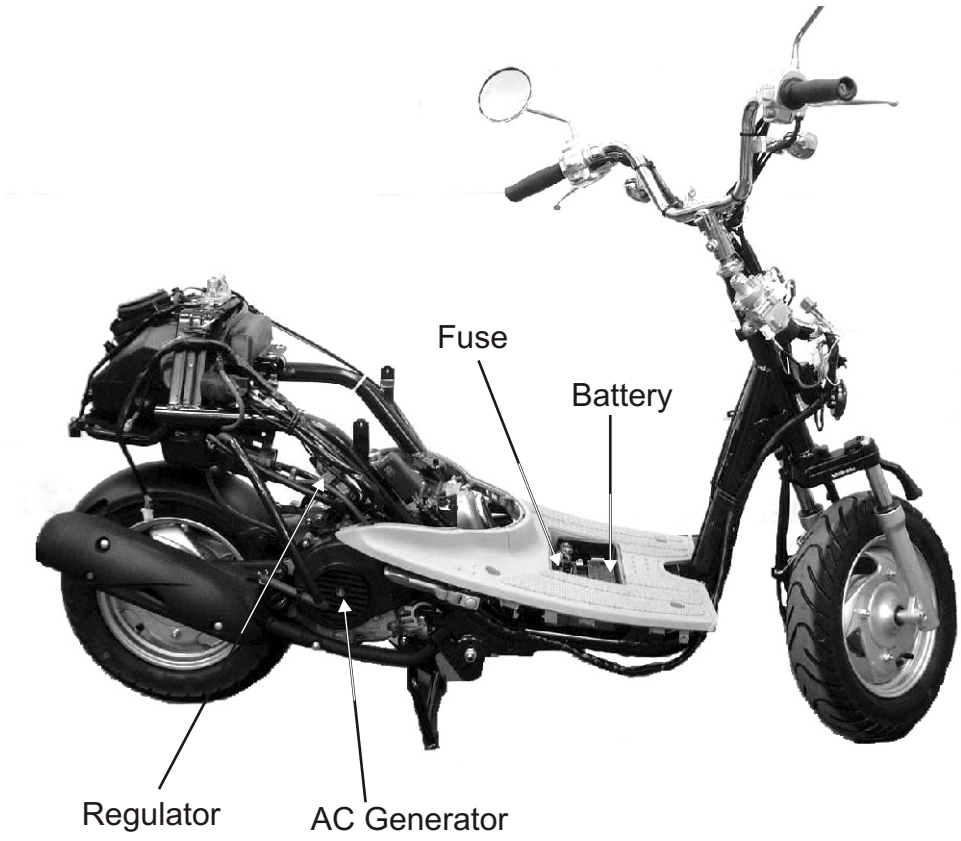
* • Install the shock absorber spring with loosely wound coils facing down.
  • Apply locking agent to the lock nut threads and tighten the lock nut.

Torque : 11.0-13.0 kg-m



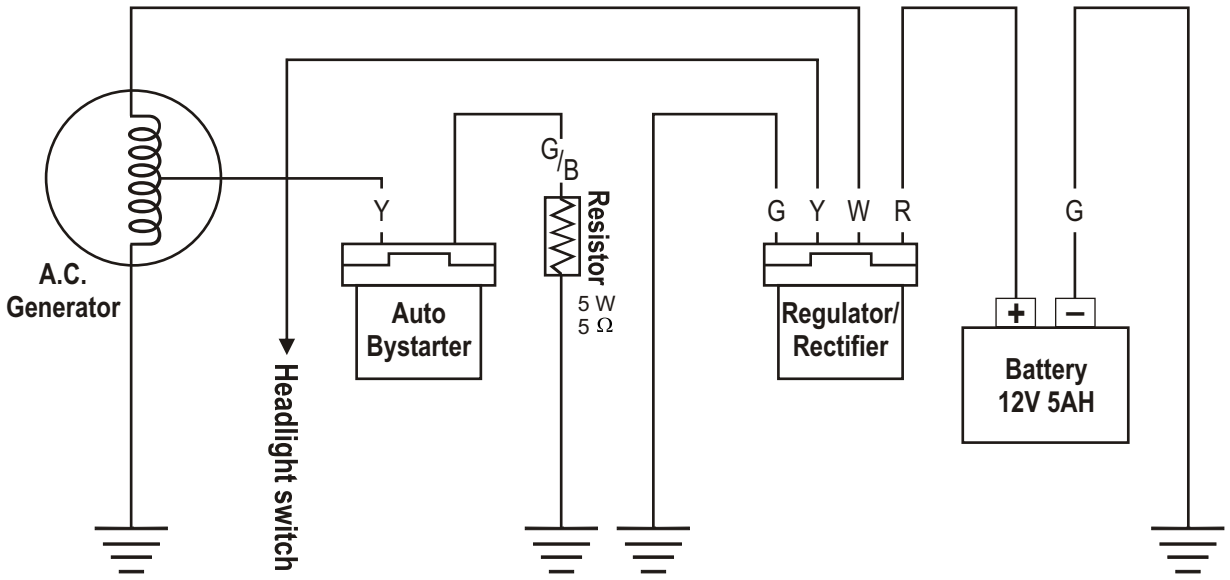
INSTALLATION
Install the rear shock absorber.
Install the rear shock absorber upper mount bolt and then the lower mount bolt.
Tighten the bolts.
Torque :
Upper Mount Bolt: 4.5 kgf-m
Lower Mount Bolt: 3.0 kgf-m
Install the air cleaner case. (⇨5-13)
Install the frame body cover. (⇨2-3)





14

CHARGING SYSTEM DIARGRAM



SERVICE INFORMATION

GENERAL INSTRUCTIONS

- The battery is a battery which needs refilling of distilled water.
- Do not quick charge the battery. Be sure to use a battery charger and the battery temperature should not exceed 45°C.
- Remove the battery from the motorcycle for charging. If the battery must be charged on the motorcycle, keep sparks and flames away from a charging battery.
- When inspecting the A.C. generator, use an electric tester.
- Route the charging system wires properly to avoid shorted wire due to wires being twisted or kinked.

SPECIFICATIONS

Item			Standard	
Battery	Capacity/Model		12V 5AH	
	Voltage (20°C)	Fully charged	13.1V	
		Undercharged	12.3V	
	Charging current		STD: 0.4A Quick: 4.0A	
	Charging time		STD: 5～10hr Quick: 30min	
A.C. Generator	Capacity		0.144KW/5000rpm	
	Lighting coil resistance (20°C)		Yellow～Green	0.1～1.0Ω
	Charging coil resistance (20°C)		White～Green	0.2～1.2Ω
Regulator/Rectifier	Type		Single-phase half-wave SCR	
	Limit voltage	Lighting	13.1～13.9V/5000rpm (Electric tester, tachometer)	
			13.1±0.5V	
		Charging	14.5±0.5V/5000rpm	
Resistor	Resistance (20° C)		5W12Ω	

TORQUE VALUES

Pulser coil bolt: 0.5 kgf-m
Stator bolt: 0.9 kgf-m
Flywheel nut: 3.8 kgf-m
Cooling fan bolt: 0.9 kgf-m

SPECIAL TOOLS

Universal holder E017
Flywheel puller E003

TESTING INSTRUMENTS

Kowa electric tester
Sanwa electric tester

TROUBLESHOOTING

No power

- Dead battery
- Disconnected battery cable
- Fuse burned out
- Faulty ignition switch

Low power

- Weak battery
- Loose battery connection
- Charging system failure
- Faulty regulator/rectifier

Intermittent power

- Loose battery cable connection
- Loose charging system connection
- Loose connection or short circuit in lighting system

Charging system failure

- Loose, broken or shorted wire or connector
- Faulty regulator/rectifier
- Faulty A.C. generator

BATTERY

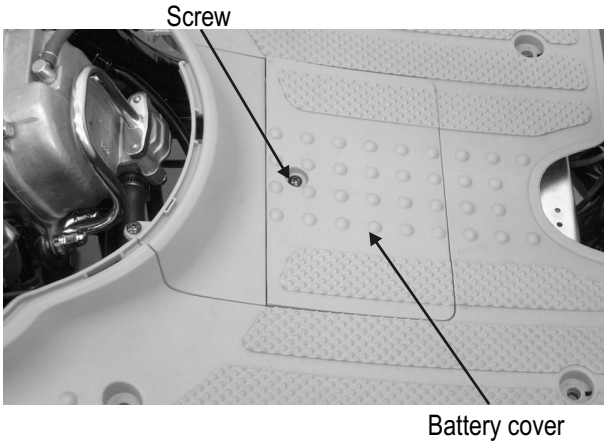
REMOVAL

Remove the battery cover screws in met in-box.
Open the battery cover and remove the battery by removing the bolt and band.
First disconnect the battery negative (-) cable and then the positive (+) cable.

> When disconnecting the battery positive (+) cable, do not touch the frame with tool; otherwise it will cause short circuit and sparks to fire the fuel.

The installation sequence is the reverse of removal.

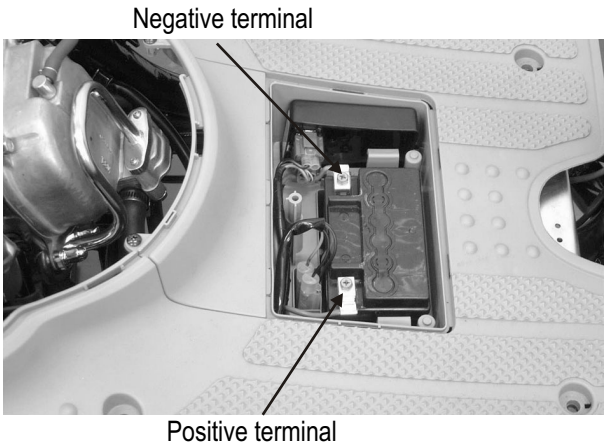
> First connect the positive (+) cable and the negative (-) cable to avoid short circuit.



BATTERY VOLTAGE (OPEN CIRCUIT VOLTAGE) INSPECTION

Open the battery cover and disconnect the battery cables.
Measure the voltage between the battery terminals.
Fully charged : 13.1V
Undercharged : 12.3V max.

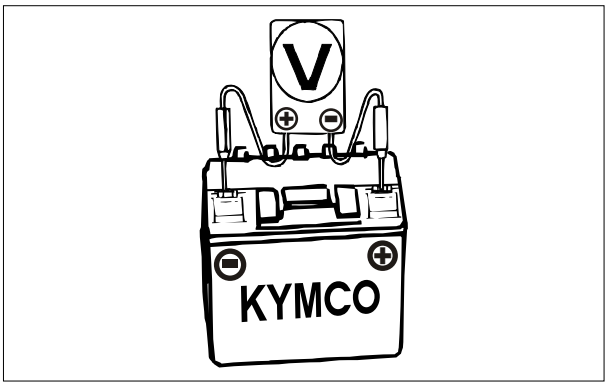
> ✳ Battery charging inspection must be performed with a voltmeter.



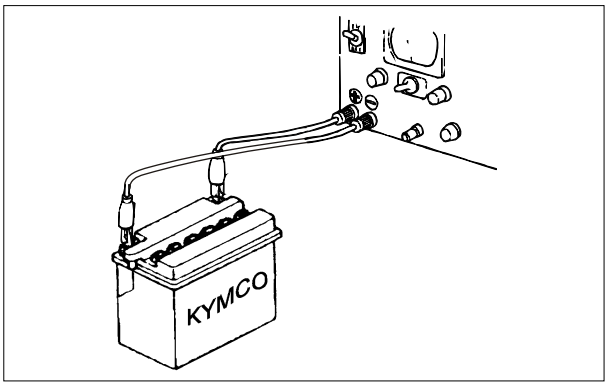
CHARGING

Connect the charger positive (+) cable to the battery positive (+) terminal.
Connect the charger negative (-) cable to the battery negative (-) terminal.

> - Keep flames and sparks away from a charging battery.
> - Turn power ON/OFF at the charger, not at the battery terminals to prevent sparks near the battery to avoid explosion.
> - Charge the battery according to the current specified on the battery.



> ✳
> - Quick charging should only be done in an emergency.
> - Measure the voltage 30 minutes after the battery is charged.



Charging current : Standard : 0.4A
Quick : 4A
Charging time : Standard : 5～10 hours
Quick : 30 minutes
After charging : Open circuit voltage : 12.8V min.
Note : The battery temperature should not exceed 45℃ during charging.

CHARGING SYSTEM

SHORT CIRCUIT TEST

Disconnect the ground wire from the battery and connect an ammeter across the battery negative (-) terminal and the ground wire. Turn the ignition switch OFF and check for short circuit.

* Connect the electric tester positive (+) terminal to ground wire and the tester negative (-) terminal to the battery negative (-) terminal.

If any abnormality is found, check the ignition switch and wire harness for short circuit.

CURRENT TEST

This inspection must be performed with an electric tester when the battery is fully charged.
Warm up the engine for inspection.
Connect the electric tester across the battery terminals. Disconnect the fuse and connect an ammeter between the fuse terminals.
Attach a tachometer to the engine.
Start the engine and gradually increase the engine speed to measure the limit voltage and current.

Limit Voltage/Current :14～15V/0.5A max.
(5000rpm max.)

If the limit voltage is not within the specified range, check the regulator/rectifier. (⇨14-5)

LIGHTING SYSTEM LIMIT VOLTAGE INSPECTION

Remove the handlebar front cover. (⇨2-2)

* Measure the voltage with the electric tester in the AC range.

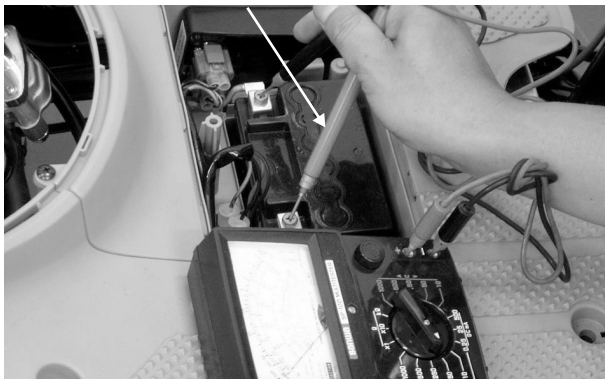
Limit Voltage : 12～14V/ (5000rpm max.)
If the limit voltage is not within the specified range, check the regulator/rectifier. (⇨14-5)

PERFORM TEST

Switch Position / RPM	OFF	P	H
2500	0.9A min.	0.9A min.	0.7A min.
6000	1.8A min.	1.8A min.	1.8A min.

* Perform this test with a fully charged battery.

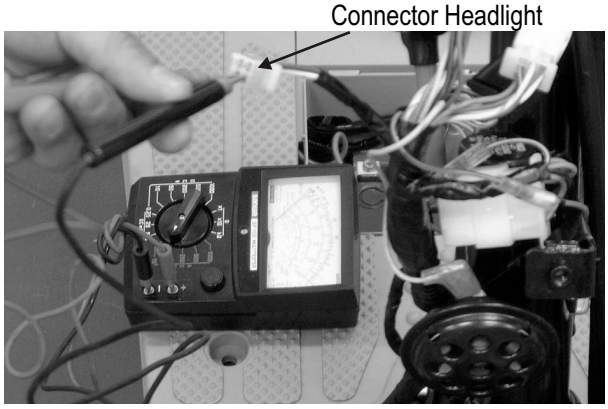
Battery



Negative terminal

Fuse Positive terminal

Connector Headlight



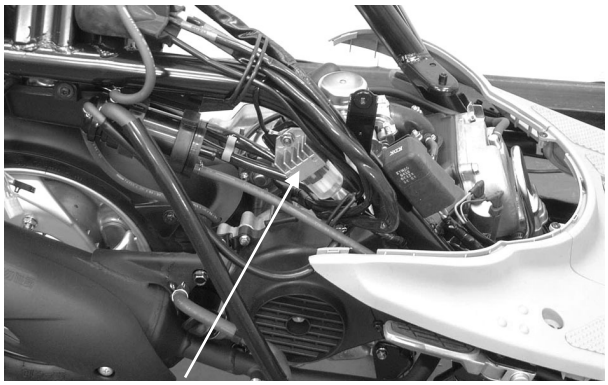
REGULATOR/RECTIFIER

MAIN HARNESS CIRCUIT INSPECTION

Remove the front covers. (⇨2-2)

Remove the regulator/rectifier 4P coupler and check for continuity between the wire harness terminals according to the following :

Item (Wire Color)	Judgment
Between battery (red) and engine ground	Battery has voltage
Between ground (green) and engine ground	Continuity exists
Between lighting wire (yellow) and engine ground (Remove the resistor coupler and auto bystarter coupler and turn the lighting switch OFF for inspection)	A.C. generator stator has resistance
Between charging coil (white) and engine ground	A.C. generator stator has resistance



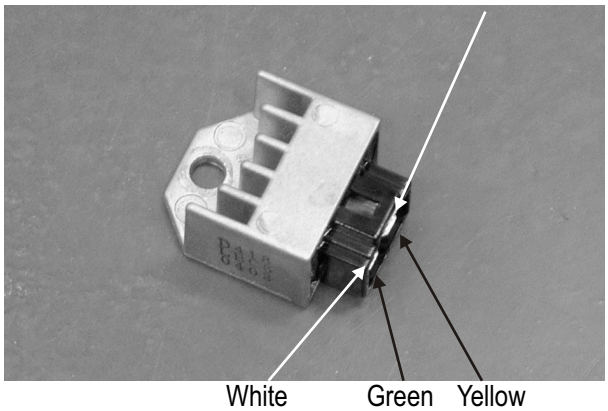
Regulator/Rectifier

REGULATOR/RECTIFIER INSPECTION

If the main harness terminals are normal, check the regulator/rectifier coupler for loose connection and measure the resistances between the regulator/rectifier terminals.

✳
- Do not touch the tester probes with your finger because human body has resistance.
- Use the following specified testers for accurate testing. Use of an improper tester in an improper range may give false readings.
  - Kowa Electric Tester
  - Sanwa Electric Tester
  - Kowa Electric Tester TH-5H
- Proper range for testing :
  - Use XK range for Sanwa Tester
  - Use X100 range for Kowa Tester
- If the dry battery in the tester is weak, the readings will be incorrect. In this case, check the dry battery.

Replace the regulator/rectifier if the readings are not within the specifications in the table.



(+)Probe / (-)Probe	White	Yellow	Red	Green
White		∞	3K-50K	∞
Yellow	∞		∞	5K-100K
Red	∞	∞		∞
Green	∞	5K-50K	∞	

A.C. GENERATOR CHARGING COIL

* The inspection of A.C. generator charging coil can be made with the engine installed.

INSPECTION

Disconnect the A.C. generator 2P connector.
Measure the resistance between the A.C. generator white wire and engine ground with an electric tester.

Standard: 0.2～1.2Ω (at 20°C)

Replace the A.C. generator charging coil if the reading is not within the specifications.

Charging coil wire

A.C. GENERATOR LIGHTING COIL

* The inspection of A.C. generator lighting coil can be made with the engine installed.

INSPECTION

Disconnect the A.C. generator 2P connector.
Measure the resistance between the A.C. generator yellow wire and engine ground with an electric tester.

Standard : 0.1～1.0Ω (20°C)

Replace the A.C. generator lighting coil if the reading is not within the specifications.

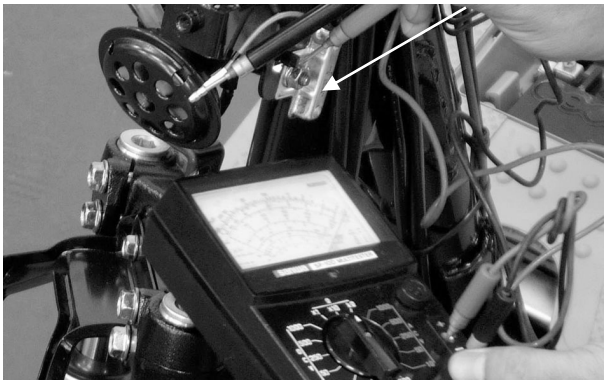
Lighting coil wire

RESISTOR INSPECTION

Remove the front covers. (⇨2-2)
Measure the resistance between the resistor lead and engine ground.

Resistances : 5W12Ω : 11～13 Ω

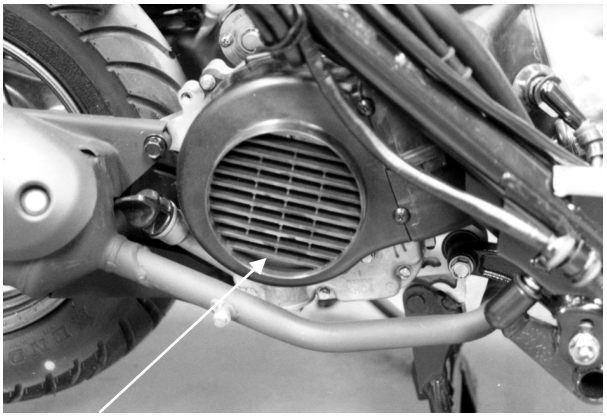
Resistor



A.C. GENERATOR

REMOVAL

Remove the right side cover. (⇨2-4)
Remove the four bolts attaching the cooling fan cover to remove the fan cover.



Fan cover

Remove the cooling fan by removing the four cooling fan attaching bolts.

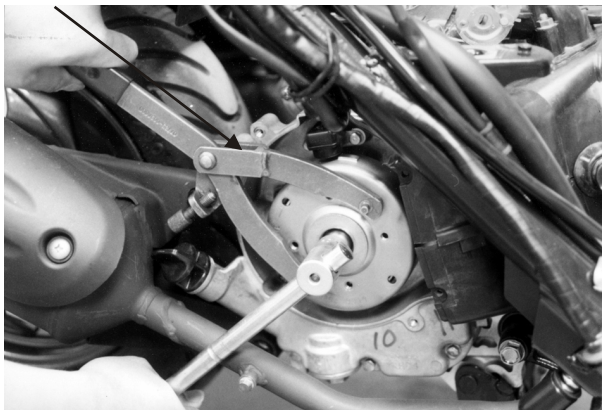
Cooling fan

Hold the flywheel with an universal holder.
Remove the flywheel nut.

Special

Universal Holder E017

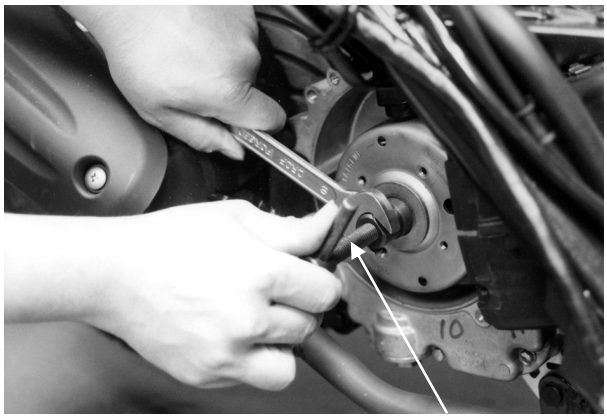
Universal holder



Remove the A.C. generator flywheel using the flywheel puller.
Remove the woodruff key.

Special

Flywheel Puller E003

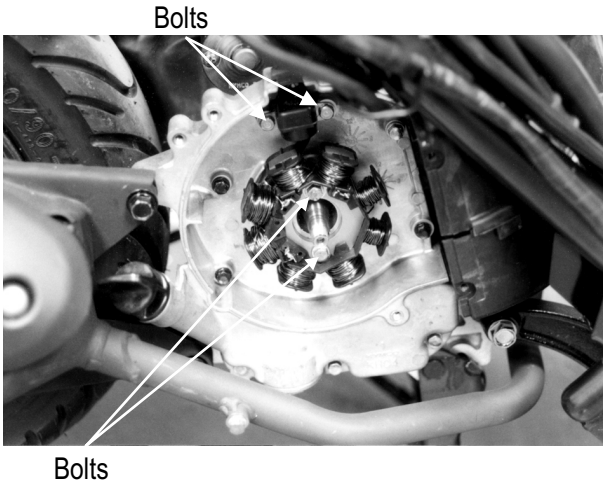


Flywheel Puller

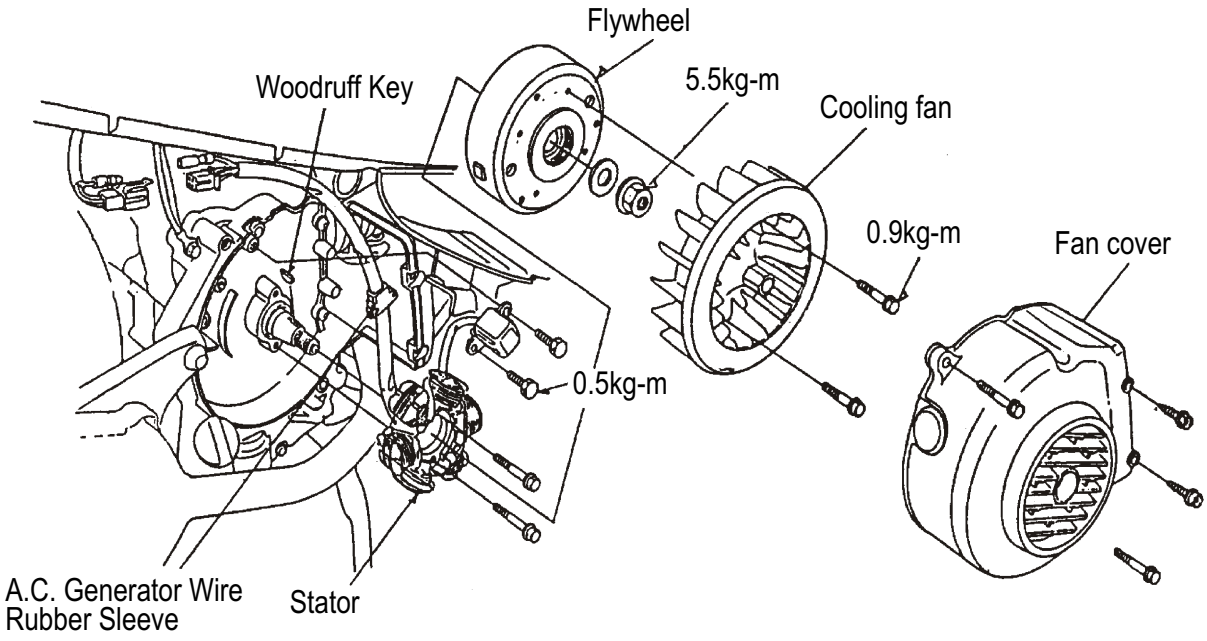
A.C. Generator wire connector

Remove the A.C. generator wire connector.

Remove the A.C. generator wire set plate.
Remove the pulser coil bolts.
Remove the A.C. generator wire rubber sleeve and pulser coil from the right crankcase.
Remove the two bolts and A.C. generator stator.



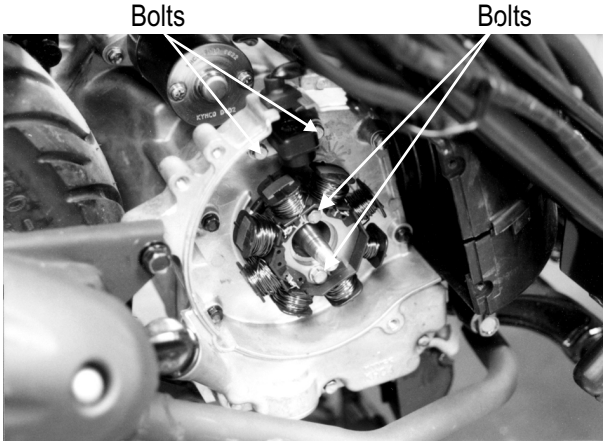
A.C. GENERATOR INSTALLATION



Install the A.C. generator stator and pulser coil onto the right crankcase. Tighten the stator and pulser coil bolts.

Torques : Pulser Coil : 0.5 kgf-m
Stator : 0.9 kgf-m

Install the A.C. generator wire rubber sleeve and A.C. generator wire set plate.

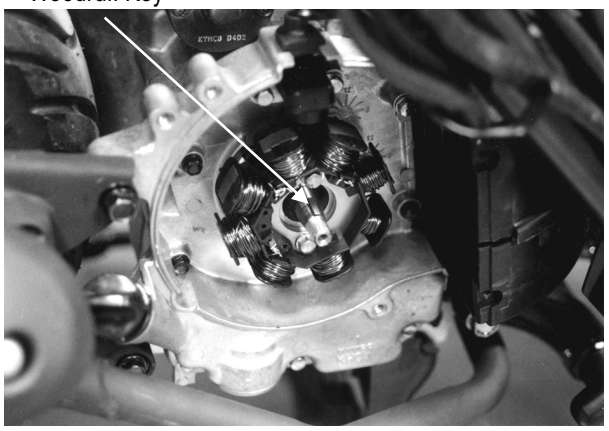


Connect the A.C. generator wire connector.

A.C. Generator wire connector

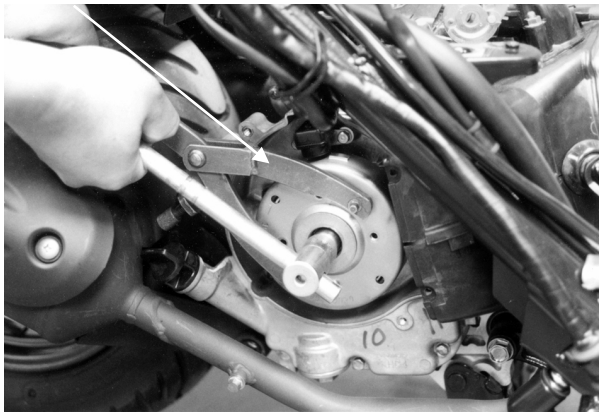
Clean the taper hole in the flywheel off any burrs and dirt.
Install the woodruff key in the crankshaft keyway.

Woodruff Key



Install the flywheel onto the crankshaft with the flywheel hole aligned with the crankshaft woodruff key.

Universal holder



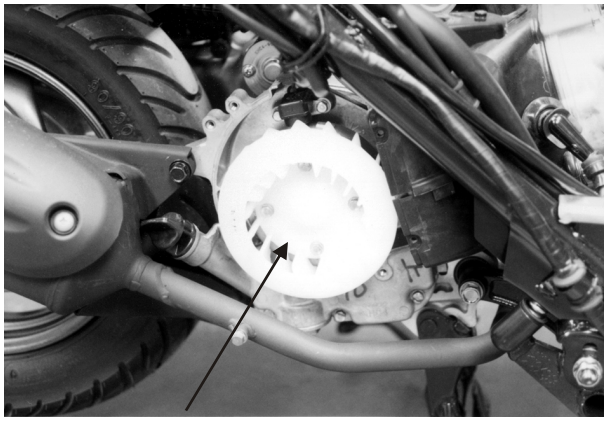
* The inside of the flywheel is magnetic. Make sure that there is no bolt or nut before installation.

Hold the flywheel with the universal holder and tighten the flywheel nut.
Torque : 3.8 kgf-m

Special

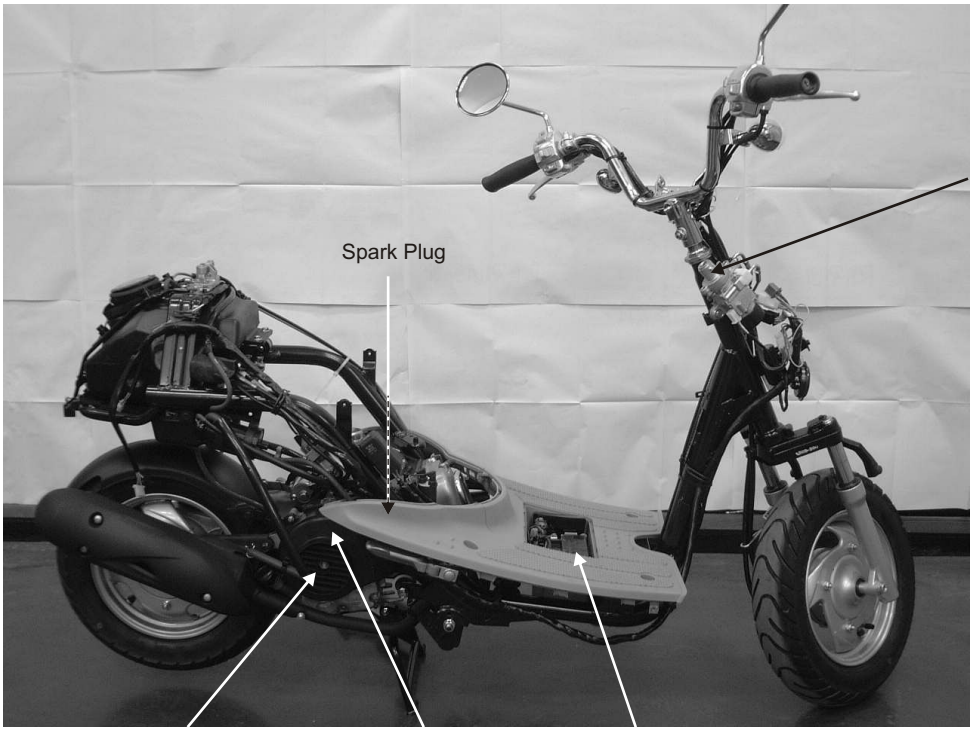
Universal holder E017

Install the cooling fan.
Torque : 0.9 kgf-m

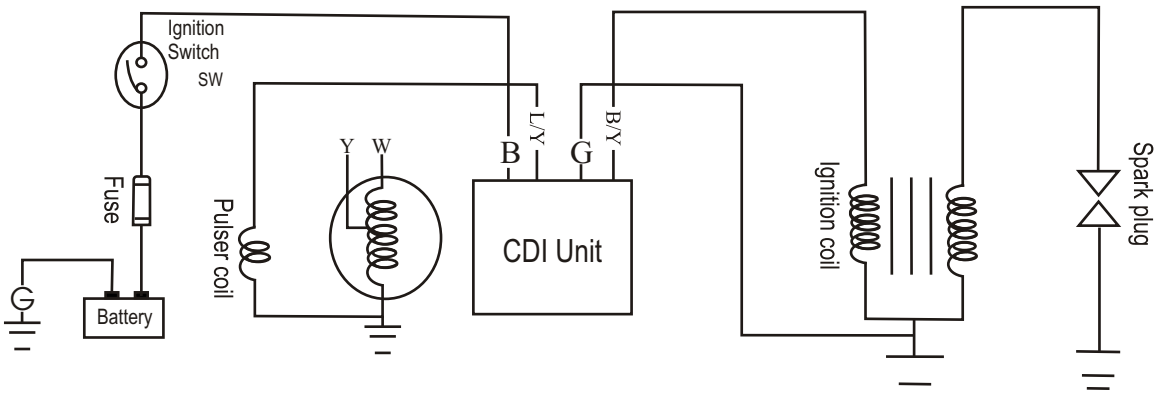


Cooling fan

Install the fan cover.
Install the right side cover. (⇨2-4)


Ignition Switch
Spark Plug
AC Generator
Pulsar Coil
CDI unit

15


Ignition Switch SW
Fuse
Battery
Pulser coil
Y
W
L/Y
B
G
B/Y
CDI Unit
Ignition coil
Spark plug

SERVICE INFORMATION

GENERAL INSTRUCTIONS

- Check the ignition system according to the sequence specified in the Troubleshooting. (⇨15-2)
- The ignition system adopts CDI unit and the ignition timing cannot be adjusted.
- If the timing is incorrect, inspect the CDI unit and A.C. generator and replace any faulty parts.
  Inspect the CDI unit with a CDI tester
- Loose connector and poor wire connection are the main causes of faulty ignition system.
  Check each connector before operation.
- Use of spark plug with improper heat range is the main cause of poor engine performance.
- The inspections in this section are focused on maximum voltage. The inspection of ignition coil resistance is also described in this section.
- Inspect the ignition switch according to the continuity table specified in page 17-3.
- Inspect the spark plug referring to Section 3.
- Remove the A.C. generator and pulser coil referring to Section 14.

SPECIFICATIONS

Item			Standard
Spark plug	Standard type		50cc: CR7HSA(NGK) 100cc: C7HSA(NGK)
Spark plug gap			0.6～0.7mm
Ignition timing	"F" mark Full advance		13° BTDC /1,700rpm±100RPM 28° BTDC /4,000rpm±100RPM
Ignition coil resistance (20°C)	Primary coil		0.1～1.0Ω
	Secondary coil	with plug cap	7～12KΩ
		without plug cap	3～5KΩ
Pulser coil resistance (20°C)			40～300Ω
Ignition coil primary side max. voltage			12V min.
Pulser coil max. voltage			2.1V min.

TROUBLESHOOTING

High voltage too low
- Weak battery or low engine speed
- Loose ignition system connection
- Faulty ignition coil
- Faulty CDI unit
- Faulty pulser coil

Intermittent high voltage
- Faulty ignition switch
- Poorly connected CDI unit coupler
- Poorly connected or broken CDI ground wire
- Faulty pulser coil
- Loose high tension wire connection
- Faulty CDI unit

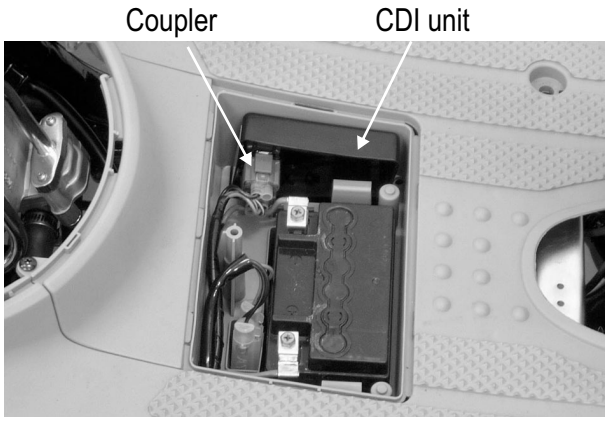
Normal high voltage but no spark at plug
- Faulty spark plug
- Faulty spark plug cap

No high voltage
- Faulty ignition switch
- Dead battery or faulty regulator/rectifier
- Faulty charging circuit
- Faulty ignition coil
- Faulty CDI unit

No or intermittent high voltage
- Faulty ignition coil
- Weak battery
- Faulty charging system

CDI UNIT INSPECTION

Remove the three battery cover screws.
Disconnect the CDI coupler and remove the CDI unit.
Measure the resistance between the terminals using the electric tester.

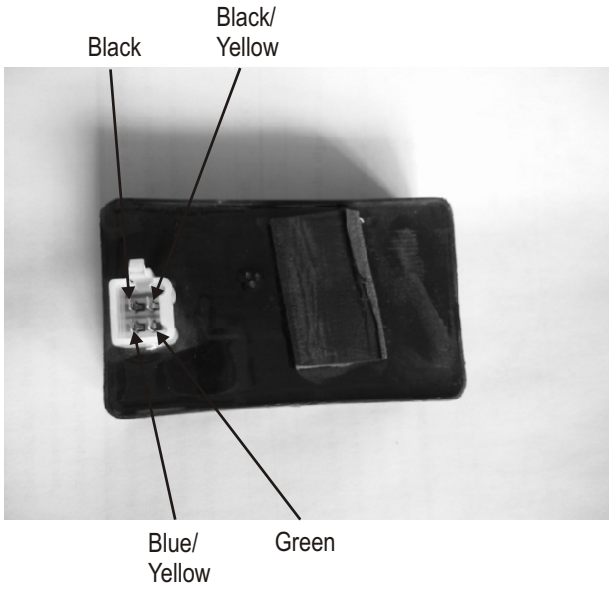


✳

- Due to the semiconductor in circuit, it is necessary to use a specified tester for accurate testing. Use of an improper tester in an improper range may give false readings.
- Use a Sanwa Electric Tester or Kowa Electric Tester.
- In this table, "Needle swings then returns" indicates that there is a charging current applied to a condenser. The needle will then remain at "∞" unless the condenser is discharged.

Unit : KΩ

Probe⊕ / ⊖Probe	Black	Black/ Yellow	Blue/ Yellow	Green
Black		∞	∞	10 ~ 60
Black/ Yellow	30 ~ 80		150 ~ 400	5 ~ 15
Blue/ Yellow	100 ~ 250	∞		40 ~ 90
Green	10 ~ 30	∞	60 ~ 200	

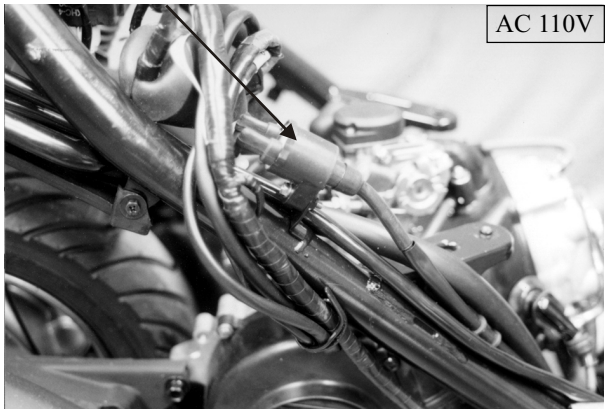


IGNITION COIL

REMOVAL

Remove the met-in box. (⇨2-3)
Remove the spark plug cap.
Disconnect the ignition coil wires and remove the ignition coil bolt and ignition coil.

Ignition coil

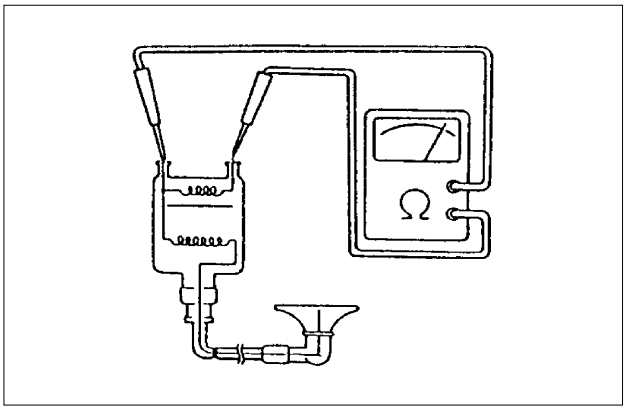


INSPECTION

CONTINUITY TEST

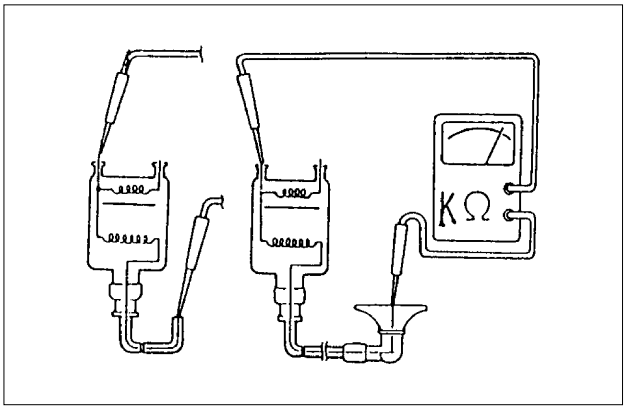
✻ The CDI unit is not adjustable. If the timing is incorrect, inspect the CDI unit, pulser coil and A.C. generator and replace any faulty parts.

Measure the resistance between the ignition coil primary coil terminals.
Resistance : 0.1～1.0Ω



Measure the secondary coil resistances with and without the spark plug cap.
Resistances :
(with plug cap): 7～12 KΩ
(without plug cap): 3～5 KΩ

✻ Correctly operate the tester following the manufacturer's instructions.



PULSER KOIL

INSPECTION

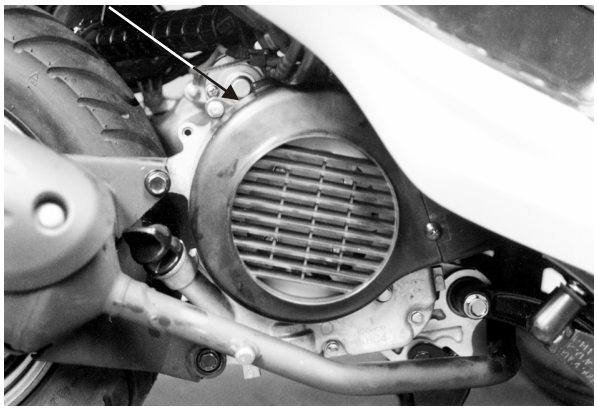
* This test is performed with the stator installed in the engine.

Remove the frame body cover. (⇨2-3)
Disconnect the A.C. generator connector.

Pulser Coil Coupler

Measure the pulser coil resistance between the blue/yellow and green wire terminals.
Resistance : 80～160Ω
Refer to page 14-6 for the A.C. generator removal.

Timing Hole Cap

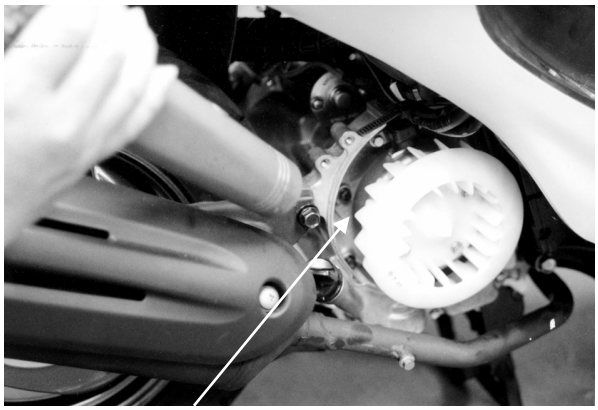


IGNITION TIMING INSPECTION

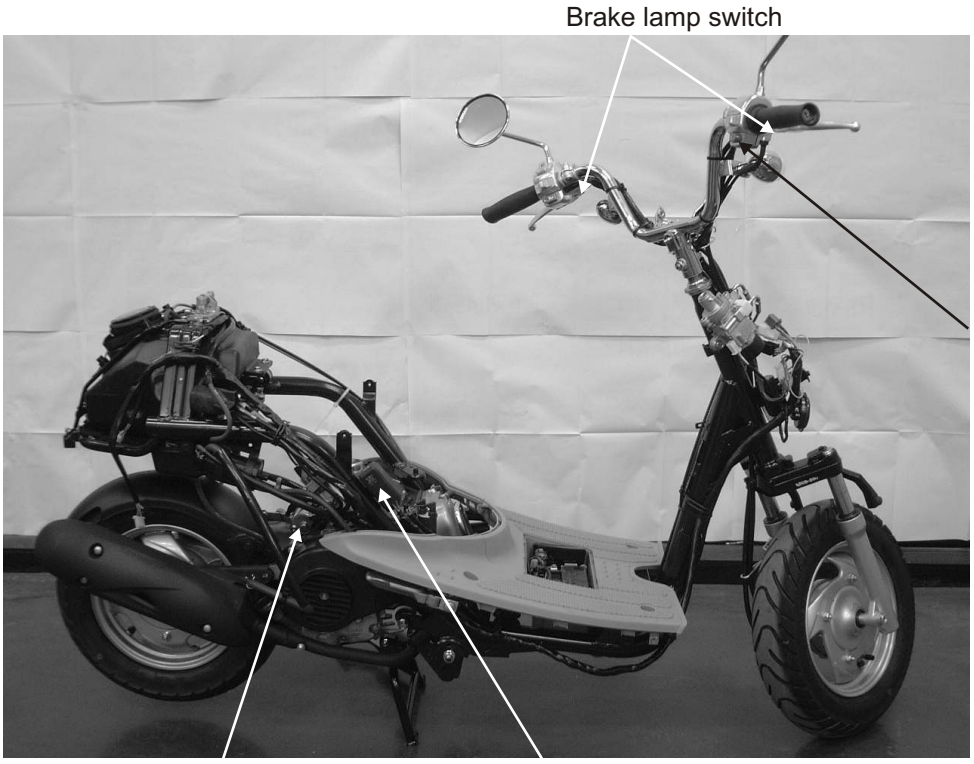
* The CDI unit is not adjustable. If the ignition timing is incorrect, inspect the CDI unit, pulser coil and A.C. generator and replace any faulty parts.

Remove the timing hole cap.

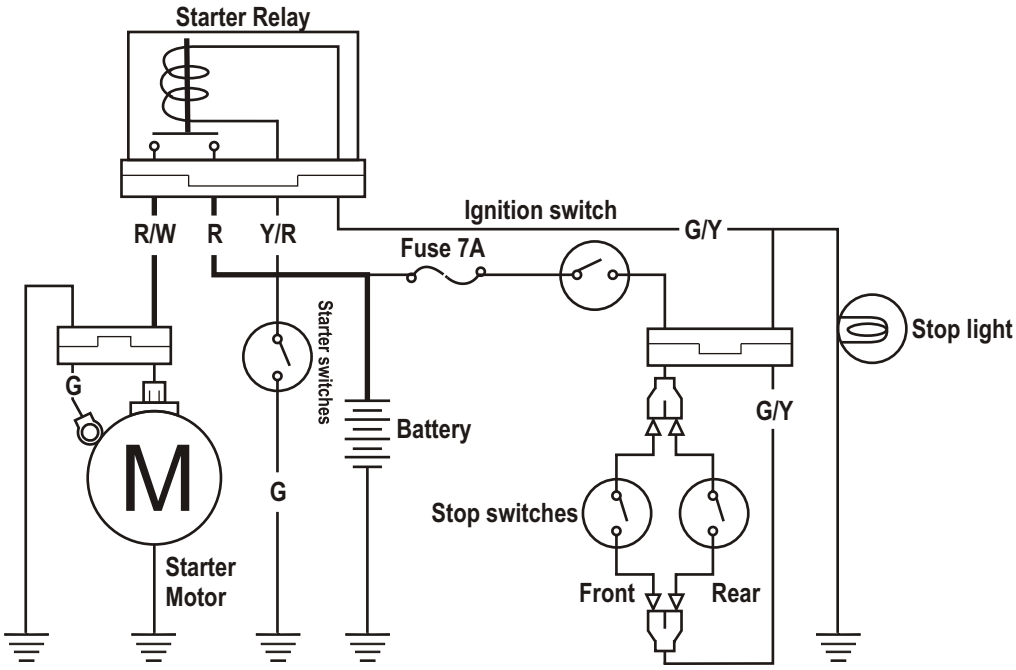
Warm up the engine and check the ignition timing with a timing light.
When the engine is running at the ignition timing is correct if the "F" mark aligns with the index mark within ±2°.
Ignition Timing : BTDC 28° /4000 rpm



"F" Mark


Brake lamp switch
Starter switch
Starter motor
Starter relay

16


Starter Relay
R/W
R
Y/R
Ignition switch
G/Y
Fuse 7A
Stop light
Starter switches
G
Battery
G/Y
M
G
Stop switches
Starter
Motor
Front
Rear

SERVICE INFORMATION

GENERAL INSTRUCTIONS

- The removal of starter motor can be accomplished with the engine installed.

SPECIFICATION

Item	Standard (mm)	Service limit (mm)
Starter motor brush length	12,5	8,5

TROUBLESHOOTING

Starter motor won't turn

- Fuse burned out
- Weak battery
- Faulty ignition switch
- Faulty starter clutch
- Faulty front or rear stop switch
- Faulty starter relay
- Poorly connected, broken or shorted wire
- Faulty starter motor

Lack of power

- Weak battery
- Loose wire or connection
- Foreign matter stuck in starter motor or gear

Starter motor rotates but engine does not start

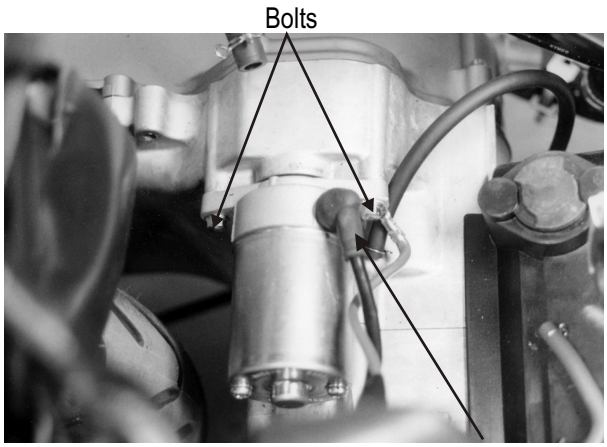
- Faulty starter clutch
- Starter motor rotates reversely
- Weak battery

STARTER MOTOR

REMOVAL

✳ Before removing the starter motor, turn the ignition switch OFF and remove the battery ground. Then, turn on the ignition switch and push the starter button to see if the starter motor operates properly.

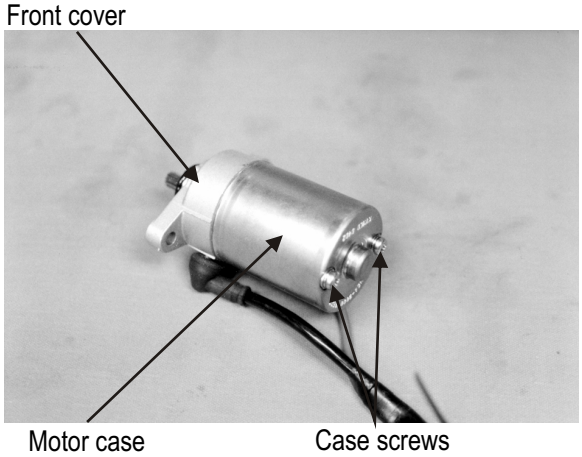
Remove the met-in box. (⇨ 2-3)
Remove the starter motor cable.
Remove the two starter motor mounting bolts and the motor.



Remove the waterproof rubber jacket and disconnect the starter motor cable connector.

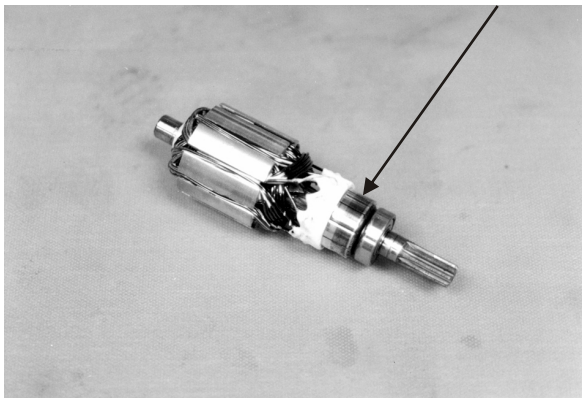
DISASSEMBLY

Remove the two starter motor case screws, front cover, motor case and other parts.

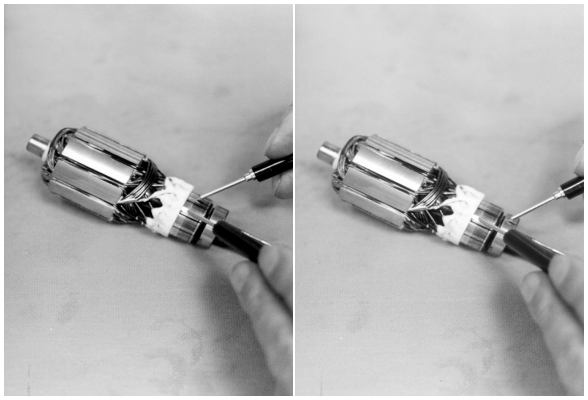


INSPECTION

Inspect the removed parts for wear, damage or discoloration and replace if necessary.
Clean the commutator if there is metal powder between the segments.

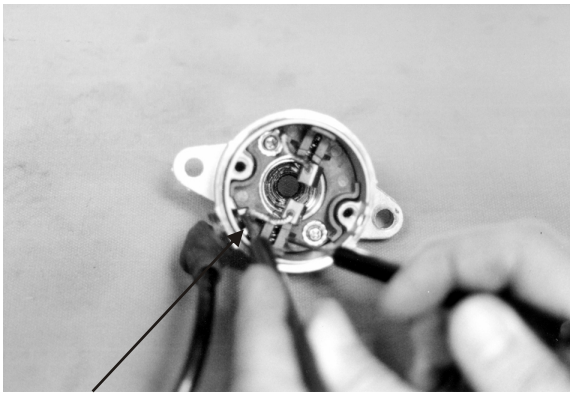


Check for continuity between pairs of the commutator segments and there should be continuity.
Also, make a continuity check between individual commutator segments and the armature shaft. There should be no continuity.

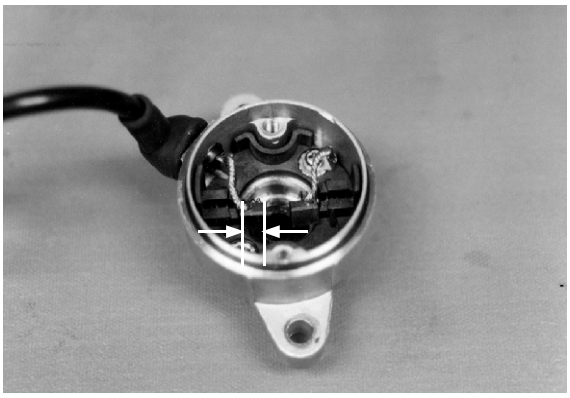


STARTER MOTOR CASE CONTINUITY CHECK

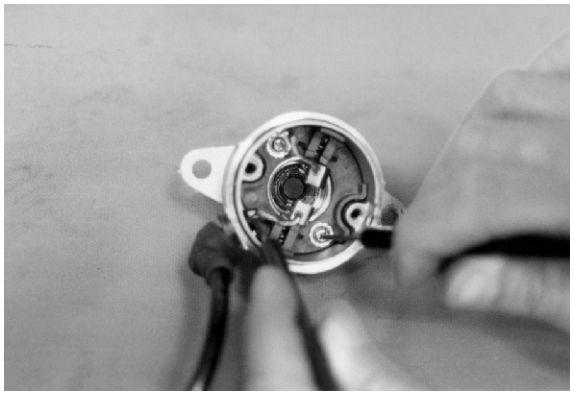
Check to confirm that there is no continuity between the starter motor wire terminal and the motor front cover.
Also check for the continuity between the wire terminal and each brush and there should be continuity.



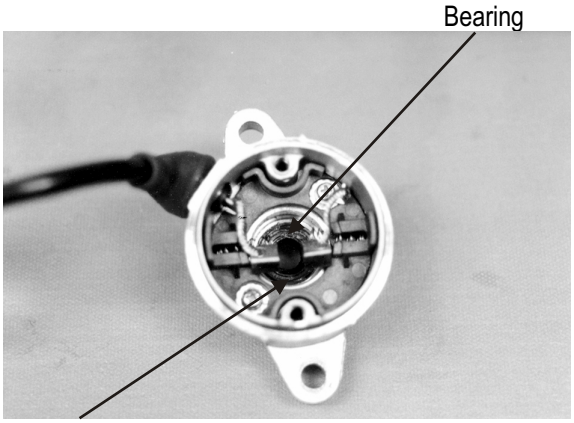
Measure the length of the brushes.
Service Limit : 8.5 mm replace if over



Check for continuity between the brushes.
If there is continuity, replace with new ones.



Check if the needle bearing in the front cover turns freely and has no excessive play.
Replace if necessary.
Check the dust seal for wear or damage.



ASSEMBLY

Apply grease to the dust seal in the front cover.
Install the brushes onto the brush holders.
Apply a thin coat of grease to the two ends of the armature shaft.
Insert the commutator into the front cover.

* • Be careful not to damage the brush and armature shaft mating surfaces.
  • When installing the commutator, the armature shaft should not damage the dust seal lip.

Install a new O-ring to the front cover.
Install the starter motor case, aligning the tab on the motor case with the tab on the front cover.
Tighten the starter motor case screws.

* When assembling the front cover and motor case, slightly press down the armature shaft to assemble them.

STARTER RELAY

INSPECTION

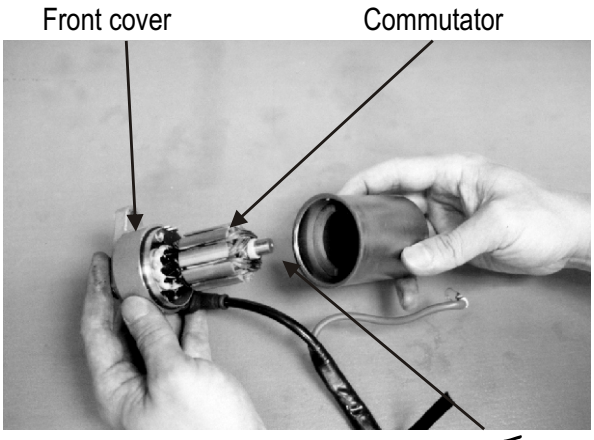
Remove the met-in box. (⇨2-3)
Remove the battery cover.
Remove the frame body cover. (⇨2-2)
Turn the ignition switch ON and the starter relay is normal if you hear a click when the starter button is depressed.

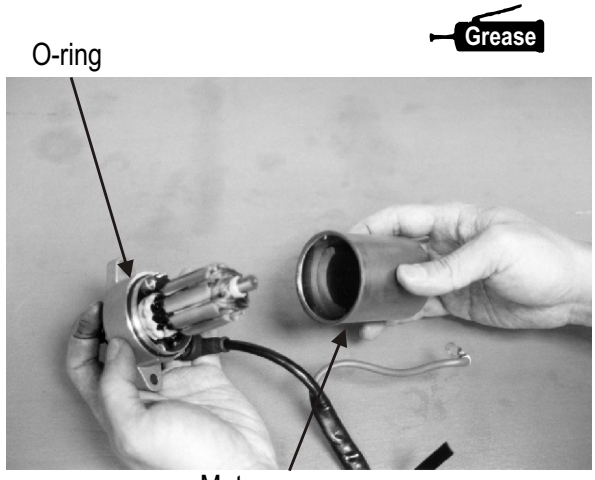
If there is no click sound :
- Inspect the starter relay voltage
- Inspect the starter relay ground circuit
- Inspect the starter relay operation

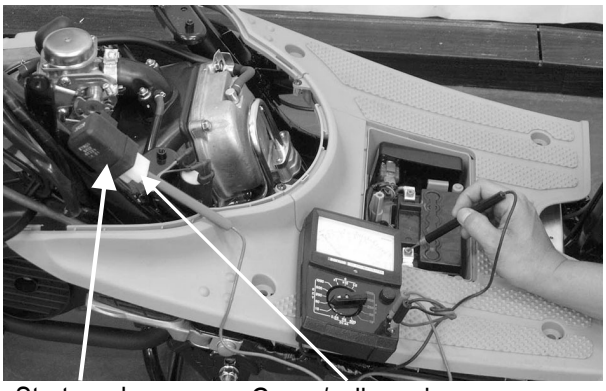
STARTER RELAY VOLTAGE INSPECTION

Place the motorcycle on its main stand. Measure the voltage between the starter relay connector green/yellow wire (-) and engine ground. Turn the ignition switch ON and the battery voltage should be normal when the brake lever is fully applied. If the battery has no voltage, inspect the stop switch continuity and cable.

* Turn to the DCV position for the voltage meter, then inspect the starter relay.

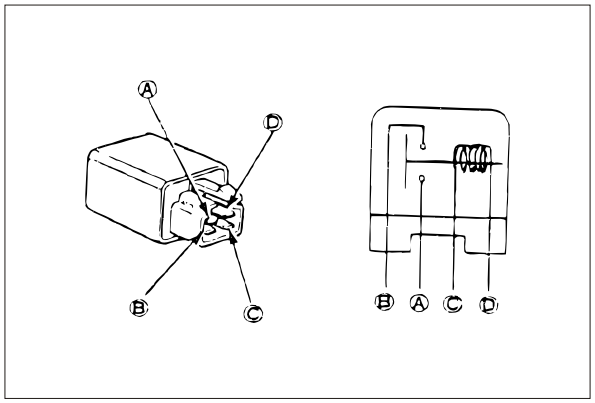




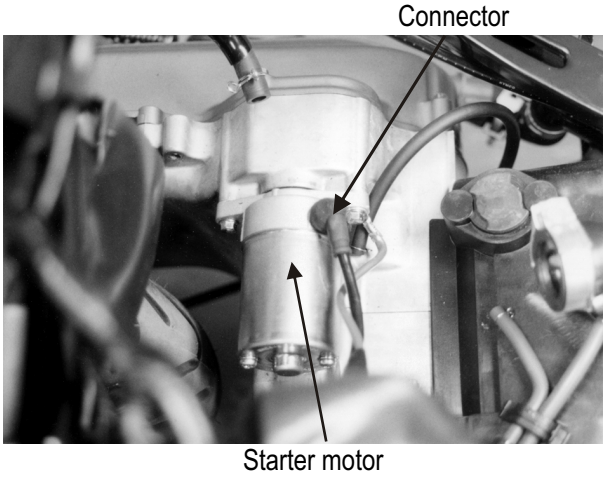


STARTER RELAY TEST
Remove the battery cover.
Disconnect the 4P connector from the starter relay and remove the starter relay.

Connect the starter relay (D) terminal to the 12V battery positive (+) terminal and the relay (C) terminal to the battery negative (-) terminal.
Check for continuity between the starter relay (A) and (B) terminals. The relay is normal if there is continuity.



STARTER MOTOR INSTALLATION
Apply engine oil to the starter motor O-ring and install the starter motor.
Tighten the two mounting bolts.
Connect the starter motor cable connector.



SERVICE INFORMATION

GENERAL INSTRUCTIONS

- An electric tester is needed to measure or test the electric equipment.
- Be sure to use fuses and bulbs of the same specifications to avoid damage of electrical equipment.
- After installation of each switch, a continuity check must be performed. A continuity check can usually be made without removing the part from the motorcycle.

TROUBLESHOOTING

Lights do not come on when ignition switch is "ON"
- Burned bulb
- Faulty switch
- Broken wire
- Fuse burned out
- Weak battery
- Poorly connected or shorted wire
- Faulty winker

Light dims
- Faulty ignition coil
- Wire or switch resistance too high
- Faulty regulator/rectifier

Headlight does not change when dimmer switch is turn to Hi or Lo
- Faulty or burned bulb
- Faulty dimmer switch

Fuel gauge pointer does not register correctly
- Disconnected wire or connector
- Broken wire
- Faulty float
- Faulty fuel unit
- Faulty instrument

Fuel gauge pointer fluctuates or swings
- Loose wire connection
- Faulty fuel unit
- Faulty instrument

FUEL UNIT

* No Smoking!

REMOVAL

Remove the met-in box.
Remove the frame right side cover.
Disconnect the fuel unit wire connector.
Turn the fuel unit retainer counterclockwise to remove it.

* Do not damage the fuel unit wire.

Remove the fuel unit.

* Be careful not to bend or damage the fuel unit float arm.

INSTALLATION

The installation sequence is the reverse of removal.

* • Align the groove on the fuel unit with the tab on the fuel tank.
  • Align the arrow on the retainer with the arrow on the fuel tank.
  • Turn the retainer clockwise to secure it.

INSPECTION

Remove the fuel unit.
Measure the resistance between the fuel unit wire terminals with the float at upper and lower positions.

Wire terminal	Upper	Lower
G~Y/W	30Ω	686Ω
G~L/W	566Ω	153Ω
Y/W~L/W	599Ω	599Ω

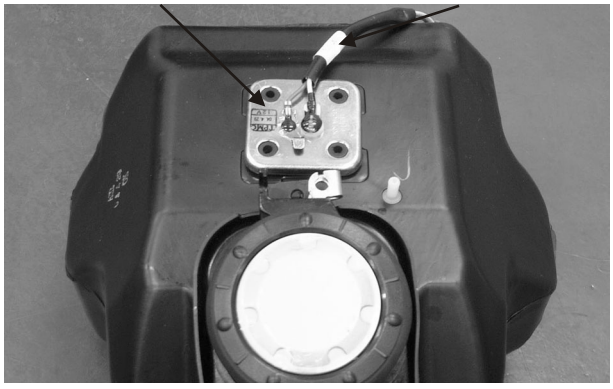
FUEL GAUGE INSPECTION

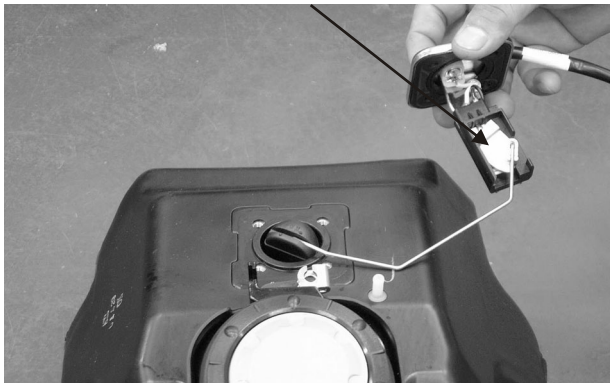
Connect the fuel unit wire connector and turn the ignition switch “ON”.

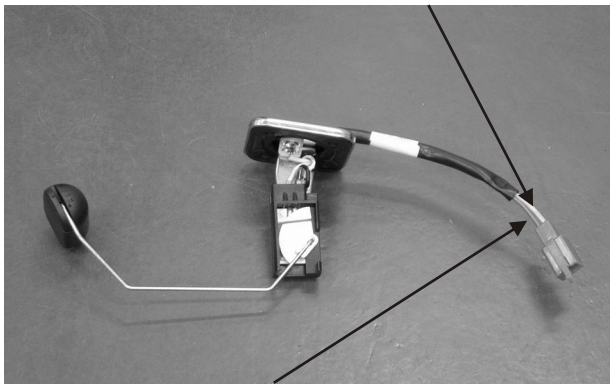
* Before performing the following test, operate the turn signals to determine that the battery circuit is normal.

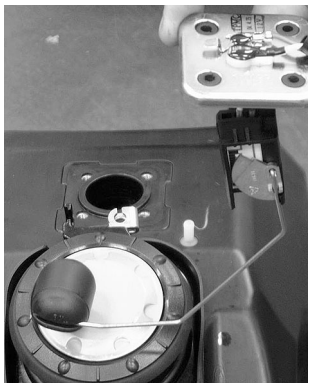
Check the fuel gauge needle for correct indication by moving the fuel unit float up and down.

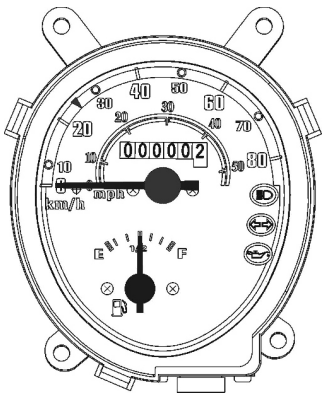
Float position	Needle position
Upper	“F” (Full)
Lower	“E” (Empty)







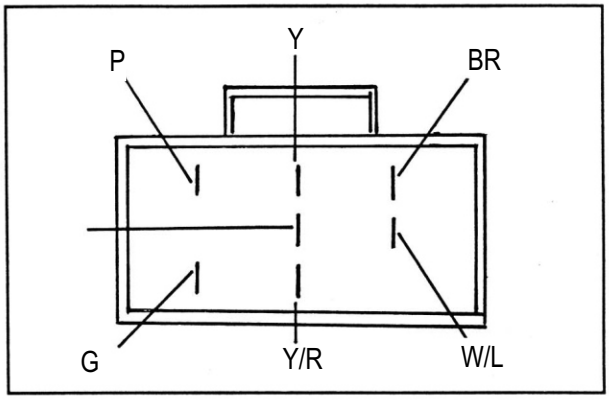




HANDLEBAR SWITCHES

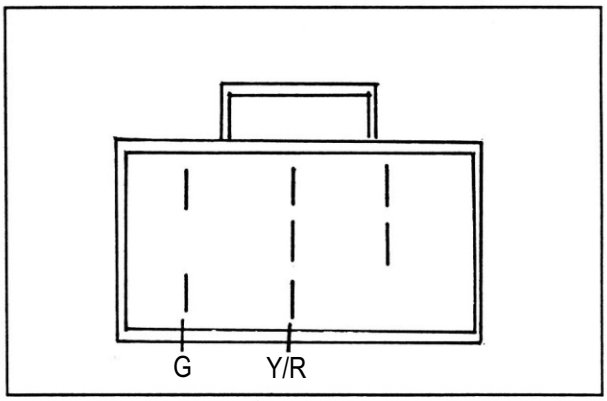
INSPECTION

Remove the handlebar front cover. (⇨2-2)
Disconnect the handlebar switch couplers and check for continuity between wire terminals.
If there is any abnormality found, check each switch.



HEADLIGHT SWITCH

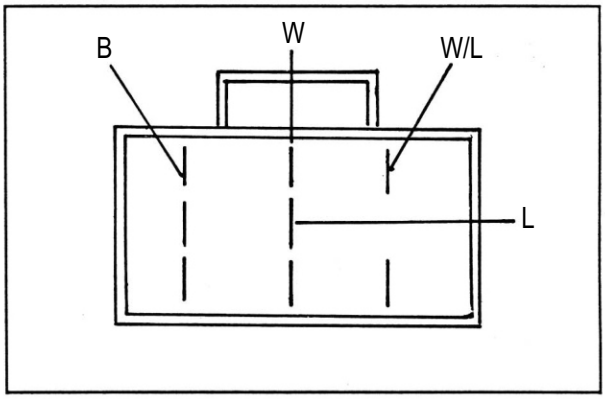
Color	Yellow	Brown	Pink	Brown/ White	White/ Blue
●	○		○		
≡D⊂≡	○	○		○	
☼	○	○			○



✳ Use the X1Ω range for test when using an electric tester.

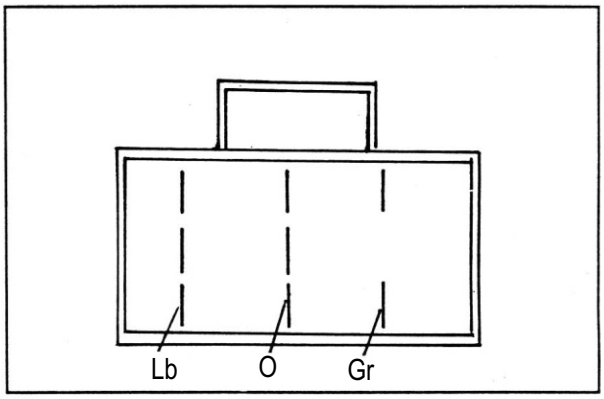
STARTER SWITCH

Color	Yellow/red	Green
Free		
Push	○	○



DIMMER SWITCH

Color	White	White/Blue	Blue	Black
≡D	○	○		
≢D		○	○	
Passing			○	○

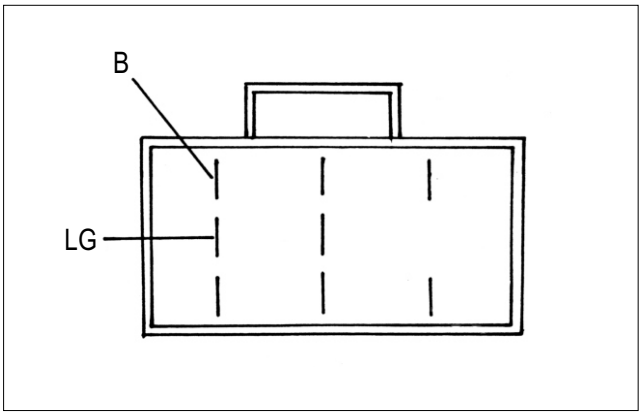


TURN SIGNAL SWITCH

Color	Gray	Light blue	Orange
R	○	○	
N			
L	○		○

HORN SWITCH

Color	Green light	Black
Free		
Push	○	○



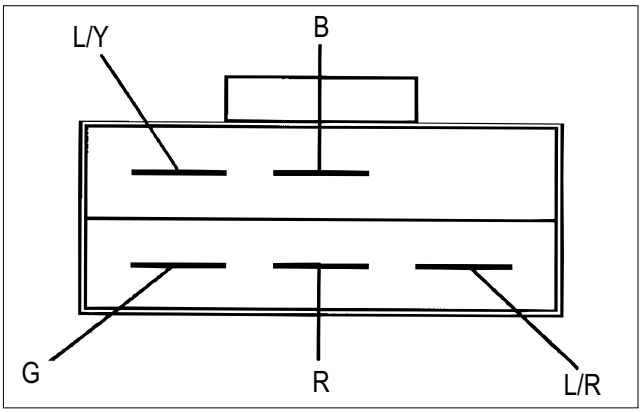
SWITCH REPLACEMENT
Remove the front covers. (⇨2-2)
Remove the handlebar front cover. (⇨2-2)
The installation sequence is the reverse of removal.

IGNITION SWITCH

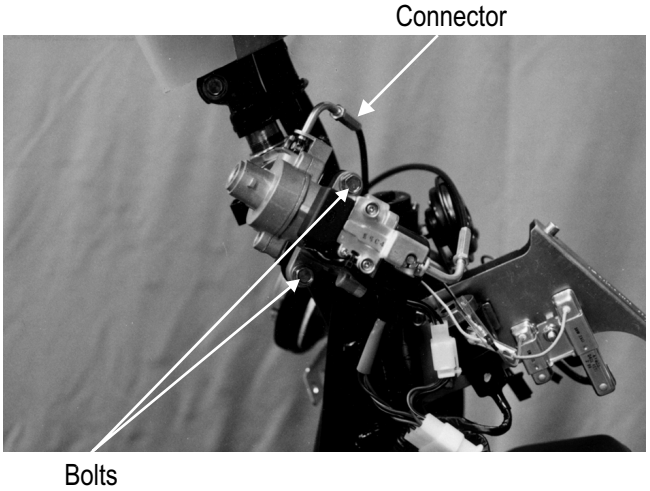
INSPECTION

Remove the front covers. (⇨2-2)
Disconnect the ignition switch wire coupler.
Check for continuity between the wire terminals.

Color	Black	Red	Blue/ yellow	Green
OFF			○	○
ON	○	○		
LOCK			○	○



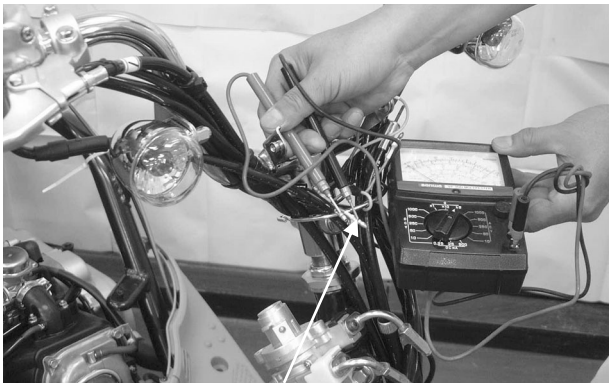
IGNITION SWITCH REPLACEMENT
Remove the front covers. (⇨2-2)
Disconnect the ignition switch wire coupler. Remove the two mounting bolts to remove the ignition switch decorative ring and holder. Remove the two screws to remove the ignition switch from the ignition switch holder for replacement. The installation sequence is the reverse of removal.



STOP SWITCH

INSPECTION

Remove the handlebar front cover. (⇨2-2)
Disconnect the front stop switch wire coupler. Check for continuity between the wire terminals when the front brake lever is applied. The switch is normal if there is continuity.
Disconnect the rear stop switch wire coupler. Check for continuity between the wire terminals when the rear brake lever is applied. The switch is normal if there is continuity.

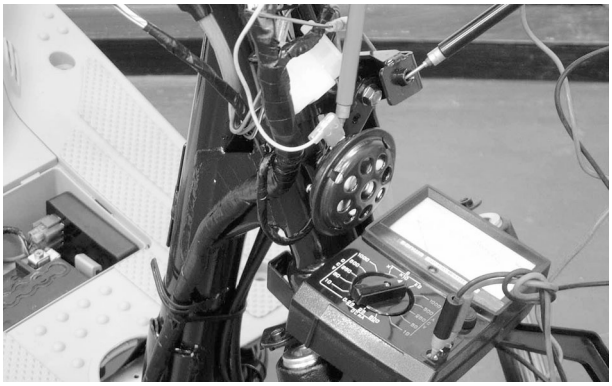


Connector

HORN

INSPECTION

Remove the front covers. (⇨2-2)
Disconnect the horn wire coupler.
The horn is normal if it sounds when a 12V battery is connected across the horn wire terminals.



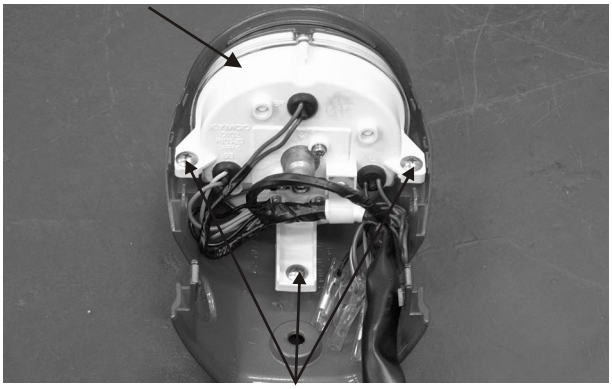
REPLACEMENT

Disconnect the horn wire coupler.
Remover the two bolts attaching the horn.
Remove the horn.
The installation sequence is the reverse of removal.

INSTRUMENS

Remove the handlebar front cover. (⇨2-2)
Remove the handlebar rear cover. (⇨2-2)
Disconnect the handlebar switch couplers.
Remove the three screws to remove the instruments.
Install a new horn in the reverse order of removal.

Instrumens



Screws

HEADLIGHT

REMOVAL

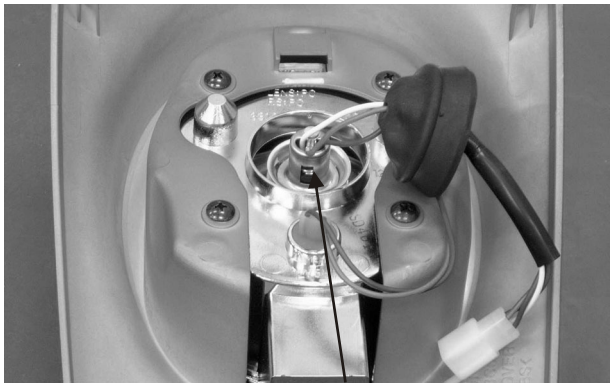
Remove the front cover. (⇨2-2)
Remove the headlight adjusting screw.
Remove the anchor pin headlight for headlight removal.
The installation sequence is the reverse of removal.

Adjusting screw

✻
- Align the tab on the headlight with the groove on the handlebar cover.
- After installation, adjust the headlight beam. (⇨3-9)

BULB REPLACEMENT

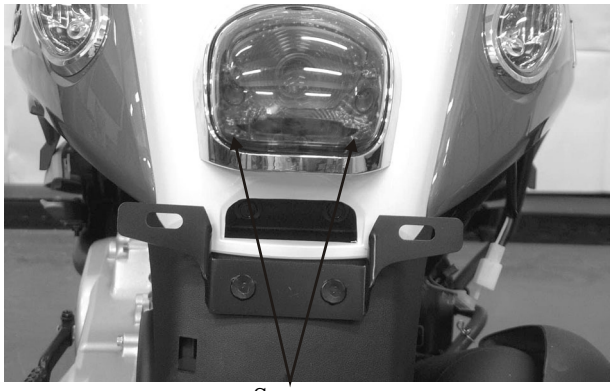
Remove the headlight bulb Coupler. (⇨2-2)
Remove the headlight bulb coupler and turn signal bulb replace with new bulb.
The installation sequence is the reverse of removal.


Headlight Bulb Coupler

TAILLIGHT/STOPLIGHT/REAR TURN SIGNAL LIGHT/LICENSE LIGHT

Remove the two screws attaching the rear protector molding.
Remove the rear protector molding and remove the two nuts attaching the rear light shell.
Remove the rear turn signal light bulb and replace with a new one.

The installation sequence is the reverse of removal.


Screws